

SUZUKI

TL1000R

1998-2000



TL Owners Club CD

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI TL1000RW, TL1000RX, TL1000RY.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	E28	: Canada specification
LH	: Left hand side	E3	: Federal specification
RH	: Right hand side	E33	: California specification

12 x 34 x 5.6..... Figures in the description column

| | | show the dimensions of parts.

ID OD T(or W,L)

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. SERIAL FRAME NUMBER

TL1000RW : JS1VT52A W2100001~

TL1000RX : JS1VT52A X2100001~

TL1000RY : JS1VT52A Y2100001~

FOR PAINT INQUIRIES, PLEASE CALL COLOR-RITE (800) 736-7980

COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
B29	0JW,Y7L	R42	BLACK
CA2	Y7L,Y9H,Y3D	YCX	
CA4	Y7L,Y9H,0JW,Y2D	Y2D	FLASU SILVER METALLIC
CA5	0JW,1LE,Y7M,019	Y2U	TAPE CARBON NO.1
CA6	0JW,1LF,Y7M,019	Y3D	RED
D4Z	0JW,1LE,019	Y3P	SUZUKI LIGHT BLUE METALLIC
E6R	163,35W	Y4P	MAT SILKY GRAY METALLIC
G7V	35W,Y2D	Y6G	SHAINING SILVER
K3G	0JW,Y3P	Y7L	SATURN BLACK METALLIC
K8S	1TK,019,0JW	Y7M	PEARL HELIOS RED
K8T	1TK,019,0JW,1LE	Y9H	PEARL LIVELY YELLOW
K8W	Y2U,Y2D,30H,163	Z66	CANDY PHARAOH YELLOW
K8Z	Y2U,Y2D,163,28V	Z9X	
K9D	163,28V	0AT	SILVER
L99	0'W,1LF	0JW	PEARL STILL WHITE
M18	0JW,1LE	019	BLACK
M4R	Y2D,Y7L	1LE	PEARL MEDIUM BLUE
N0W	163,Y4P	1LF	PRL DEEP BLUE
N0Y	33J,Y4P	1TK	LUMINOUS ORANGE NO.2(C TAPE)
N1A	0AT,35W,28V,163	163	PHLOLINA YELLOW
N1B	0AT,35W,Z66,33J	20G	CHARCOAL GRAY METALLIC
N1M	1LF,019	24K	LIGHT CHARCOAL METALLIC

COLOR CHART
TABLEAU DES COULEURS

[illegible]

MILLIMETER → INCH CONVERSION CHART
TABLEAU DE CONVERSION DE MILLIMETRES → POUCES

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.214	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

How to read
Mode de lecture

	0	1	2	3	4
00
10
20	0.906	...
30

23 millimeters equal 0.906 inch
23 millimètres égalent 0.906 pouce

Contents are subject to change without notice or obligation.

Les matières traitées sont susceptibles d'être modifiées sans préavis obligation de notre part.

SUZUKI. 1999 SUZUKI SERVICE/OWNERS MANUAL

PART NUMBER LISTING

SERVICE PUBLICATIONS #1-REVISED 2/99

- * USE THIS PART NUMBER LISTING TO ORDER SUZUKI SET-UP MANUALS, SERVICE MANUALS SERVICE MANUAL SUPPLEMENTS, AND OWNERS MANUALS.
- * PART NUMBER PREFIX SHOWN AT THE TOP OF EACH COLUMN INDICATES THE TYPE OF MANUAL.
(EXAMPLE: 99500 = SERVICE MANUAL, 99011 = OWNERS MANUAL, ETC.....)
- * CHECK FOOT-NOTES TO SEE IF A BINDER OR SUPPLEMENT IS REQUIRED FOR SERVICE MANUALS. FOOT-NOTES ALSO INDICATE OWNERS MANUAL GUIDELINES.
- * PRICES FOR ALL MANUALS ARE LISTED IN THE MOTORCYCLE PARTS PRICE GUIDE.

MODEL/ YEAR X/1999	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50X	01067-03E	20160-01E		04445-03A		
DS80X	01117-03E	20172-03E		03457-03A		
DR200SEX	01126-03E	41101-03E (4)		42A51-03A		
DR350X	01187-03E	43018-03E (4)		14D69-03A		
DR350SEX	01099-03E	43018-03E (4)		14D95-03A		
DR650SEX	01206-03E	46032-03E (4)		32E53-03A		
RM80X	01139-03E	-----				02B74-03A
RM125X	01159-03E	-----				36E53-03A
RM250X	01189-03E	-----				37E53-03A
GZ250X	01109-03E	32100-03E (4)		13F50-03A		
GS500EX	01027-03E	34068-03E (4)		01D60-03A		
GSF600SX	01167-03E	35042-03E (4)		27E53-03A		
SV650X	01249-03E	36090-03E (4)		20F50-03A		
GSF1200SX	01297-03E	39133-03E (4)		27E53-03A		
LS650PX	01038-03E	36080-03E (4)		24C54-03A		
VS800GLPX	01106-03E	38023-03E (4)		39A58-03A		
VS1400GLPX	01047-03E	39150-03E (4)		38862-03A		
VZ800GLX	01227-03E	38031-03E (4)		48E52-03A		
VL1500X	01178-03E	39160-03E (4)		10F51-03A		
GSX600FX	01158-03E	35070-03E (4)		19C61-03A		
GSX750FX	01188-03E	37100-03E (4)		20C61-03A		
GSX-R600X	01237-03E	35061-03E (4)		34E52-03A		
GSX-R750X	01098-03E	37082-03E (4)		33E53-03A		
GSX1300RX	01269-01E	29180-03E (4)		24F50-03A		
TL1000SX	01148-03E	39141-03E (4)	39280-03E	02F53-03A		
TL1000RX	01258-03E	39170-03E (4)		02F81-03A		
LT80X	01009-03E	20158-01E		40B62-03A		
LT-F160X	01129-03E	41098-01E		02C68-03A		
LT-F250X	01089-03E	42140-01E		20B70-03A		
LT-F250FX	01089-03E	42140-01E		19B70-03A		
LT-F300FX	01059-03E	42130-01E		19B70-03A		
LT-F500FX	01138-03E	44020-01E		09F51-03A		

(1) = SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IS STILL AVAILABLE SEPARATELY.
 (2) = USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) = USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) = THIS MANUAL REQUIRES BINDER # 99935-01B41. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01B42.

MODEL/ YEAR W/98	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50W	01067-03E	20160-01E		04445-03A		
DS80W	01117-03E	20019-03E		03456-03A		
DR200SEW	01126-03E	41101-03E (4)		42A50-03A		
DR350W	01187-03E	43016-03E (4)	43070-03E	14D68-03A		
DR350SEW	01186-03E	43016-03E (4)	43070-03E	14D94-03A		
DR650SEW	01206-03E	46032-03E (4)		32E52-03A		
RM60W	01096-03E	-----				02B73-03A
RM125W	01236-03E	-----				36E52-03A
RM250W	01217-03E	-----				37E52-03A
RMX250W	01256-03E	-----				05D59-03A
GS500EW	01027-03E	34068-03E (4)		01D59-03A		
GSF600SW	01167-03E	35040-03E (4)		27E52-03A		
GSF1200SW	01147-03E	39132-03E (4)		27E52-03A		
LS650PW	01038-03E	36065-03E (4)		24C53-03A		
VS800GLPW	01106-03E	38022-03E (4)		39A57-03A		
VS1400GLPW	01047-03E	39075-03E (4)		38861-03A		
VZ800GLW	01227-03E	38030-03E (4)		48E51-03A		
VL1500W	01178-03E	39160-03E (4)		10F50-03A		
GSX600FW	01158-03E	35070-03E (4)		19C60-03A		
GSX750FW	01188-03E	37100-03E (4)		20C60-03A		
GSX-R600W	01237-03E	35060-03E (4)	35150-03E	34E51-03A		
GSX-R750W	01098-03E	37081-03E (4)	37200-03E	33E52-03A		
GSX-R1100WW	01235-03E	39113-03E (4)		46E55-03A		
TL1000SW	01148-03E	39140-03E (4)	39270-03E	02F52-03A		
TL1000RW	TBA	39170-03E (4)		02F60-03A		
LT80W	01044-03E	20158-01E		40B62-03A		
LT-F160W	01054-03E	41097-01E		02C68-03A		
LT-F250W	01066-03E	42087-01E		20B61-03A		
LT-F4WDW	01007-03E	42058-01E		19B52-03A		
LT-F4WDXW	01076-03E	42058-01E		19B52-03A		
LT-F500FW	01138-03E	44020-01E		09F50-03A		

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MODEL/ YEAR V/97	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50V	01067-03E	20160-01E		04444-03A		
DS80V	01117-03E	20019-03E		03455-03A		
DR200SEV	01126-03E	41101-03E (4)		42A28-03A		
DR350V	01187-03E	43016-03E (4)	4 1060-03E	14D67-03A		
DR350SEV	01186-03E	43016-03E (4)	43060-03E	14D93-03A		
DR650SEV	01206-03E	46030-03E (4)		32E51-03A		
RM80V	01096-03E					02B72-03A
RM125V	01236-03E					36E51-03A
RM250V	01217-03E					37E51-03A
RMX250V	01256-03E					05D58-03A
GN125EV	01246-03E	31007-03E (4)		05351-03A		
GS500EV	01027-03E	34068-03E (4)		01D58-03A		
GSF600SV	01167-03E	35040-03E (4)		27E51-03A		
GSF1200SV	01147-03E	39131-03E (4)		27E51-03A		
GSF1200SAV	01297-03E	39131-03E (4)	39260-03E	27E71-03A		
LS650PV	01077-03E	36068-03E (4)		24C52-03A		
VS800GLPV	01106-03E	38020-03E (4)		39A58-03A		
VS1400GLPV	01047-03E	39078-03E (4)	39250-03E	38860-03A		
VZ800GLV	01227-03E	38030-03E (4)		48E50-03A		
GSX600FV	01087-03E	35027-03E (4)	35120-03E	20C58-03A		
GSX750FV	01017-03E	37067-03E (4)		20C58-03A		
RF900RV	01097-03E	39122-03E (4)		31E53-03A		
GSX-R600V	01237-03E	35060-03E (4)		34E50-03A		
GSX-R750V	01266-03E	37081-03E (4)		33E51-03A		
GSX-R1100WV	01235-03E	39113-03E (4)		46E54-03A		
TL1000SV	01287-03E	39140-03E (4)		02F51-03A		
LT80V	01044-03E	20158-01E		40B61-03A		
LT-F160V	01054-03E	41097-01E		02C67-03A		
LT-F250V	01066-03E	42097-01E		20B60-03A		
LT-4WDV	01007-03E	42058-01E		19B51-03A		
LT-F4WDV	01076-03E	42058-01E		19B51-03A		

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MODEL/ YEAR T/96	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50T	01144-03E	20160-01E		04443-03A		
DS80T	01105-03E	20019-03E		03454-03A		
DR125SET	01194-03E	31030-03E (4)		42A27-03A		
DR200SET	01126-03E	41101-03E (4)		42A27-03A		
DR350T	01145-03E	43016-03E (4)		14D66-03A		
DR350SET	01188-03E	43016-03E (4)		14D92-03A		
DR650SET	01206-03E	46030-03E (4)		32E50-03A		
RM80T	01096-03E					02B71-03A
RM125T	01236-03E					36E50-03A
RM250T	01286-03E					37E50-03A
RMX250T	01255-03E					05D57-03A
GN125ET	01246-03E	31007-03E (4)		05350-03A		
GS500ET	01045-03E	34068-03E (4)	34120-03E (1)	01D57-03A		
GSF600ST	01006-03E	35040-03E (4)		26E51-03A		
LS650PT	01275-03E	36065-03E (4)	38080-03E (1)	24C51-03A		
VS800GLPT	01106-03E	38020-03E (4)	38060-03E (1)	39A55-03A		
VS1400GLPT	01046-03E	39078-03E (4)	39230-03E (1)	38859-03A		
GSX600FT	01086-03E	35027-03E (4)	35120-03E	20C67-03A		
GSX750FT	01036-03E	37067-03E (4)	37190-03E (1)	20C57-03A		
RF600RT	01205-03E	35033-03E (4)	35130-03E (1)	31E52-03A		
RF900RT	01265-03E	39122-03E (4)	39240-03E (1)	31E52-03A		
GSX-R750T	01266-03E	37081-03E (4)		33E50-03A		
GSX-R1100WT	01235-03E	39113-03E (4)		46E53-03A		
LT80T	01044-03E	20158-01E		40B60-03A		
LT-F160T	01054-03E	41097-01E		02C66-03A		
LT-F250T	01066-03E	42097-01E		20B58-03A		
LT-4WDT	01016-03E	42058-01E		19B50-03A		
LT-F4WDXT	01076-03E	42058-01E		19B50-03A		

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MODEL/ YEAR S/95	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50S	01144-03E	20160-01E		04442-03A		
DS80S	01105-03E	20019-03E		03453-03A		
DR125SES	01194-03E	31030-03E (4)	41130-03E	44A26-03A		
DR250SES	01185-03E	42114-03E (4)	42170-03E (1)	15082-03A		
DR350S	01145-03E	43016-03E (4)		14065-03A		
DR350SES	01304-03E	43016-03E (4)	43040-03E (1)	14091-03A		
DR650SES	01294-03E	46022-03E (4)	46050-03E	12E81-03A		
RM80S	01094-03E	-----	-----	-----		02B70-03A
RM125S	01175-03E	-----	-----	-----		43D53-03A
RM250S	01155-03E	-----	-----	-----		28E52-03A
RMX250S	01135-03E	-----	-----	-----		05D56-03A
GN125S	01004-03E	31006-03E (4)	31020-03E (1)	05329-03A		
GS500ES	01045-03E	34068-03E (4)	34110-03E (1)	01D56-03A		
LS650PS	01275-03E	36065-03E (4)	36070-03E (1)	24C50-03A		
VS800GLPS	01085-03E	38020-03E (4)		39A54-03A		
VS1400GLPS	01043-03E	39078-03E (4)	39210-03E (1)	38B56-03A		
GSX600FS	01124-03E	35027-03E (4)	35080-03E (1)	19C57-03A		
GSX750FF	01063-03E	37067-03E (4)	37180-03E (1)	20C56-03A		
RF600RS	01205-03E	35033-03E (4)	35090-03E (1)	21E52-03A		
RF900RS	01265-03E	39122-03E (4)	39200-03E (1)	31E51-03A		
GSX-R750WS	01165-03E	37073-03E (4)	37170-03E (1)	17E51-03A		
GSX-R1100WS	01235-03E	39113-03E (4)		46E52-03A		
LT80S	01044-03E	20158-01E		40B59-03A		
LT-F160S	01054-03E	41097-01E		02C85-03A		
LT-F250S	01055-03E	42097-01E		20B57-03A		
LT-4WD5	01025-03E	42058-01E		19B28-03A		
LT-F4WDXS	01075-03E	42058-01E		19B38-03A		

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MODEL/ YEAR R/94	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50R	01144-03E	20160-01E		04441-03A		
DS80R	01143-03E	20019-03E		03452-03A		
DR125SER	01194-03E	31030-03E (4)		44A26-03A		
DR250SER	01293-03E	42113-03E (4)		15D81-03A		
DR350R	01184-03E	43016-03E (4)		14D64-03A		
DR350SER	01304-03E	43016-03E (4)		14D90-03A		
DR650SER	01294-03E	46022-03E (4)		12E81-03A		
RM80R	01094-03E	-----	-----	-----		02B28-03A
RM125R	01204-03E	-----	-----	-----		43D52-03A
RM250R	NLA	-----	-----	-----		28E51-03A
RMX250R	NLA	-----	-----	-----		05D55-03A
GN125ER	01004-03E	31006-03E (4)		05328-03A		
GS500ER	NLA	34068-03E (4)		01D55-03A		
VS800GLPR	01182-03E	38020-03E (4)		39A53-03A		
VS1400GLPR	01043-03E	39078-03E (4)		38B57-03A		
GSX600FR	01124-03E	35027-03E (4)		19C56-03A		
GSX750FR	01063-03E	37067-03E (4)		20C55-03A		
RF600RR	01224-03E	35033-03E (4)		21E51-03A		
RF900RR	01284-03E	39122-03E (4)		31E60-03A		
GSX-R750WR	01234-03E	37073-03E (4)		17E50-03A		
GSX-R1100WR	01383-03E	39113-03E (4)		46E51-03A		
LT80R	01044-03E	20158-01E		NLA USE "S" MODEL		
LT-F160R	01054-03E	41097-01E		02C84-03A		
LT-F250R	01084-03E	42097-01E		20B56-03A		
LT-4WDR	NLA	42058-01E		19B27-03A		
LT-F4WDXR	01073-03E	42058-01E		19B37-03A		

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MODEL/ YEAR P/93	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50P	NLA	20160-01E		04440-03A		
DS80P	01143-03E	20019-03E		03451-03A		
DR250P	01152-03E	42114-03E (4)		15063-03A		
DR250SEP	01293-03E	42114-03E (4)		15080-03A		
DR350P	01092-03E	43016-03E (4)		14063-03A		
DR350SP	01112-03E	43016-03E (4)		14073-03A		
DR650SP	NLA	46022-03E (4)		12E51-03A		
RM80P	01051-03E	---				02B27-03A
RM125P	01223-03E	---				43D51-03A
RM250P	NLA	---				28E50-03A
RMX250P	01301-03E	---				05D54-03A
GN125EP	01041-03E	31006-03E (4)		05327-03A		
GSF400P	01072-03E	33022-03E (4)		10053-03A		
GS500EP	NLA	34068-03E (4)		01054-03A		
VS800GLPP	01182-03E	38020-03E (4)		39A57-03A		
VS1400GLPP	01043-03E	39078-03E (4)		38B56-03A		
VX800P	NLA	38013-03E (4)		45C53-03A		
GSX600FP	01202-03E	35027-03E (4)		19C55-03A		
GSX750FP	01063-03E	37067-03E (4)		20C54-03A		
GSX1100FP	01200-03E	39085-03E (4)		48B56-03A		
GSX1100GP	01192-03E	39103-03E (4)		26D52-03A		
GSX R600WP	01292-03E	36071-03E (4)		18E51-03A		
JSX-R750WP	01133-03E	37073-03E (4)		07F51-03A		
GSX-R1100WP	01383-03E	39113-03E (4)		46E50-03A		
LT80P	01001-03E	20158-01E		40B57-03A		
LT-F160P	01281-03E	41097-01E		02C62-03A		
LT230EP	01153-03E	42075-01E		35B26-03A		
LT-F250P	01261-03E	42097-01E		20B55-03A		
LT4WDP	NLA	42058-01E		19B25-03A		
LT-F4WDXP	01073-03E	42058-01E		19B36-03A		

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MODEL/ YEAR N/92	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
JR50N	NLA	20160-01E		04441-03A		
DS80N	NLA	20019-03E		03450-03A		
DR250N	01152-03E	42114-03E (4)		15062-03A		
DR250SN	01172-03E	42114-03E (4)		15072-03A		
DR350N	01092-03E	43016-03E (4)		14062-03A		
DR350SN	01112-03E	43016-03E (4)		14072-03A		
DR650SN	01242-03E	46022-03E (4)		12E51-03A		
RM80N	01051-03E	---				02B26-03A
RM125N	01082-03E	---				43D50-03A
RM250N	NLA	---				28C53-03A
RMX250N	01301-03E	---				05D53-03A
GN125EN	01041-03E	31006-03E (4)		05326-03A		
GSF400N	01072-03E	33022-03E (4)		10052-03A		
GS500EN	01042-03E	34068-03E (4)		01053-03A		
VS800GLPN	01182-03E	38020-03E (4)		39A50-03A		
VS1400GLPN	01320-03E	39078-03E (4)		38B55-03A		
VX800N	NLA	38013-03E (4)		45C52-03A		
GSX600FN	01202-03E	35027-03E (4)		19C54-03A		
GSX750FN	NLA	37067-03E (4)		20C53-03A		
GSX1100FN	NLA	39085-03E (4)		48B55-03A		
GSX1100GN	01192-03E	39103-03E (4)		26D51-03A		
GSX-R600WN	01292-03E	36071-03E (4)		18E50-03A		
GSX-R750N	01311-03E	37056-03E (4)		17C54-03A		
GSX-R1100N	01321-03E	39092-03E (4)		40C53-03A		
LT80N	01001-03E	20158-01E		40B56-03A		
LT160EN	NLA	41097-01E		02C54-03A		
LT-F160N	01281-03E	41097-01E		02C61-03A		
LT230EN	NLA	42075-01E		35B25-03A		
LT-F250N	01261-03E	42097-01E		20B54-03A		
LT4WDN	NLA	42058-01E		19B25-03A		
LT-F4WDXN	01241-03E	42058-01E		19B35-03A		
LT250RN	NLA	22065-01E		19A27-03A		

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MODEL/ YEAR M/91	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FA50M	01341-03E	10067-03E		02232-03A		
JR50M	NLA	20160-01E		NLA USE "N" MODEL		
DS80M	NLA	20019-03E		03428-03A		
DR250M	NLA	42114-03E (4)		15D61-03A		
DR250SM	NLA	42114-03E (4)		15D71-03A		
DR350M	NLA	43016-03E (4)		14D61-03A		
DR350SM	NLA	43016-03E (4)		14D71-03A		
DR650SM	NLA	46011-03E (4)		14A26-03A		
RM80M	01051-03E					02825-03A
RM125M	01161-03E					27C52-03A
RM250M	NLA					28C52-03A
RMX250M	01301-03E					05D52-03A
GN125EM	01041-03E	31006-03E (4)		05324-03A		
GSF400M	01141-03E	33022-03E (4)		10D51-03A		
GS500EM	NLA	34068-03E (4)		01D52-03A		
VS750GLPM	01191-03E	38020-03E (4)		38A37-03A		
VS1400GLPM	01320-03E	39078-03E (4)		38B54-03A		
VX800M	NLA	38013-03E (4)		45C51-03A		
GSX600FM	NLA	35027-03E (4)		19C53-03A		
GSX750FM	NLA	37067-03E (4)		20C53-03A		
GSX1100FM	NLA	39085-03E (4)		48B54-03A		
GSX1100GM	NLA	39103-03E (4)		26D50-03A		
GSX-R750M	01311-03E	37056-03E (4)		17C54-03A		
GSX-R1100M	01321-03E	39092-03E (4)		40C52-03A		
LT80M	01001-03E	20158-01E		NLA USE "S" MODEL		
LT160EM	NLA	41097-01E		02C53-03A		
LT-F160EM	01281-03E	41097-01E		02C60-03A		
LT230EM	NLA	42075-01E		35B24-03A		
LT-F250M	01261-03E	42097-01E		NLA USE "N" MODEL		
LT4WDM	01201-03E	42058-01E		19B24-03A		
LT-F4WDXM	01241-03E	42058-01E		19B34-03A		
LT250RM	NLA	22065-01E		19A26-03A		

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MODEL/ YEAR L/90	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FA50L	NLA	10067-03E		02231-03A		
JR50L	NLA	20160-01E		04437-03A		
DS80L	NLA	20019-03E		03427-03A		
DR100L	NLA	41034-03E (4)		05257-03A		
DR250L	NLA	42114-03E (4)		15D60-03A		
DR250SL	NLA	42114-03E (4)		15070-03A		
DR350L	NLA	43016-03E (4)		14D60-03A		
DR350SL	NLA	43016-03E (4)		14D70-03A		
DR650SL	NLA	46011-03E (4)		14A25-03A		
RA480L	NLA					04B24-03A
RM125L	NLA					27C51-03A
RM250L	01230-03E					28C51-03A
RMX250L	01310-03E					05D51-03A
GS500EL	NLA	34068-03E (4)		01D51-03A		
VS750GLPL	NLA	38020-03E (4)		38A36-03A		
VS1400GLPL	01320-03E	39078-03E (4)		38B53-03A		
VX800L	NLA	38013-03E (4)		45C50-03A		
GSX600FL	NLA	35027-03E (4)		19C52-03A		
GSX750FL	NLA	37067-03E (4)		20C53-03A		
GSX1100FL	NLA	39085-03E (4)		48B53-03A		
GSX-R750L	01290-03E	37056-03E (4)		17C52-03A		
GSX-R1100L	01260-03E	39092-03E (4)		40C51-03A		
LT80L	NLA	20158-01E		4JB54-03A		
LT160EL	NLA	41096-01E		02C52-03A		
LT230EL	NLA	42075-01E		35B23-03A		
LT250SL	NLA	42101-01E		25C51-03A		
LT-F250L	NLA	42097-01E		20B52-03A		
LT-4WDL	NLA	42058-01E		19B23-03A		
LT250RL	NLA	22065-01E		19A25-03A		
LT500RL	NLA	24014-01E		43B62-03A		

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MODEL/ YEAR K/89	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FASOK	NLA	10067-03E		NLA		
JR50K	NLA	20160-01E		04436-03A		
DS80K	NLA	20019-03E		03426-03A		
DR100K	NLA	41034-03E (4)		05256-03A		
RM80K	NLA	-----				02823-03A
RM125K	NLA	-----				27C50-03A
RM250K	NLA	-----				28C50-03A
RMX250K	NLA	-----				05050-03A
GS500EK	NLA	34068-03E (4)		01D50-03A		
VS750GLPK	NLA	38020-03E (4)		38A35-03A		
GSX600FK	NLA	35027-03E (4)		19C51-03A		
GSX750FK	NLA	37067-03E (4)		20C50-03A		
GSX1100FK	NLA	39085-03E (4)		48B51-03A		
GSX-R750K	NLA	37056-03E (4)		17C51-03A		
GSX-R1100K	NLA	39092-03E (4)		40C50-03A		
LT80K	NLA	20158-01E		40B53-03A		
LT160EK	NLA	41096-01E		02C51-03A		
LT230EK	NLA	42075-01E		35B22-03A		
LT250SK	NLA	42101-01E		25C50-03A		
LT-F250K	NLA	42097-01E		20B51-03A		
LT300EK	NLA	42082-01E		41B52-03A		
LT-4WDK	NLA	42058-01E		19B22-03A		
LT250RK	NLA	22065-01E		19A24-03A		
LT500RK	NLA	24014-01E		43B61-03A		

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MODEL/ YEAR J/88	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	SERVICE MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FAS0J	NLA	10067-03E		02229-03A		
JR50J	NLA	20160-01E		04435-03A		
SP125J	NLA	41082-03E (4)		44A23-03A		
SP200J	NLA	41072-03E (4)		42A23-03A		
DS80J	NLA	20019-03E		03425-03A		
DR100J	NLA	41034-03E (4)		05255-03A		
DR125J	NLA	41082-03E (4)		44A33-03A		
DR200J	NLA	41072-03E (4)		42A33-03A		
RM80J	NLA	-----				02822-03A
RM125J	NLA	-----				01822-03A
RM250J	NLA	-----				26C50-03A
GN250J	NLA	32023-03E (4)		38324-03A		
GS450LJ	NLA	34025-03E (4)		44935-03A		
LS650J	NLA	36065-03E (4)		24B22-03A		
VS750GLPJ	NLA	38020-03E (4)		38A34-03A		
VS1400GLPJ	NLA	39078-03E (4)		NLA USE "L" MODEL		
GSX600FJ	NLA	35027-03E (4)		19C50-03A		
GSX1100FJ	NLA	39085-03E (4)		48B51-03A		
GSX-R750J	NLA	37056-03E (4)		17C50-03A		
GSX-R1100J	NLA	39062-03E (4)		06B22-03A		
GV1400GDJ	NLA	39052-03E (4)		24A22-03A		
LT80J	NLA	20158-01E		40B51-03A		
LT230EJ	NLA	42075-01E		35B21-03A		
LT230SJ	NLA	42034-01E		22A23-03A		
LT-F250J	NLA	42097-01E		20B50-03A		
LT-4WDJ	NLA	42058-01E		19B21-03A		
LT300EJ	NLA	42082-01E		41B51-03A		
LT250RJ	NLA	22065-01E		19A23-03A		
LT500RJ	NLA	24014-01E		43B60-03A		

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MODEL/ YEAR H/87	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	SERVICE MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FASOH	NLA	10087-03E		02228-03A		
JR50H	NLA	20180-01E		04434-03A		
GSX-R50(RB50)	NLA	40000-01E		28850-03A		
SP125H	NLA	41082-03E (4)		44A22-03A		
SP200H	NLA	41072-03E (4)		42A22-03A		
DS80H	NLA	20019-01E		03424-03A		
DR100H	NLA	41034-03E (4)		NLA		
DR125H	NLA	41082-03E (4)		44A32-03A		
DR200H	NLA	41072-03E (4)		42A32-03A		
RM80H	NLA					02B21-03A
RM125H	NLA					NLA
RM250H	NLA					00B22-03A
GS450LH	NLA	34025-03E (4)		44935-03A		
LS850PH/FH	NLA	36065-03E (4)		NLA USE "J" MODEL		
VS700GPH/FH	NLA	38020-03E (4)		38A22-03A		
VS140GLPH/FH	NLA	39078-03E (4)		38B50-03A		
GSX-R750H	NLA	37033-03E (4)		NLA		
GSX-R1100H	NLA	39062-03E (4)		06B21-03A		
GV1400GDH	NLA	39052-03E (4)		24A21-03A		
GV1400GCH	NLA	39052-03E (4)		24A21-03A		
LT50H	NLA	20125-03E		04233-03A		
LT80H	NLA	20158-01E		40B50-03A		
LT125H	NLA	41013-03E		18924-03A		
LT185H	NLA	41054-01E		24423-03A		
LT-F230H	NLA	42042-01E		18B21-03A		
LT230EH	NLA	42075-01E		NLA		
LT230SH	NLA	42034-01E		22A22-03A		
LT300EH	NLA	42082-01E		41B50-03A		
LT-4WDH	NLA	42058-01E		19B20-03A		
LT250RH	NLA	22065-01E		19A22-03A		
LT500RH	NLA	24014-01E		43B50-03A		

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MODEL/ YEAR G/86	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	SERVICE MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
FA50G	NLA	10087-03E		NLA		
JR50G	NLA	20180-01E		04433-03A		
SP125G	NLA	41082-03E (4)		44A21-03A		
SP200G	NLA	41072-03E (4)		42A21-03A		
DS80G	NLA	20019-01E		NLA		
DR100G	NLA	41034-03E (4)		NLA USE "L" MODEL		
DR125G	NLA	41082-03E (4)		44A31-03A		
DR200G	NLA	41072-03E (4)		42A31-03A		
RM80G	NLA					02B20-03A
RM125G	NLA					01B20-03A
RM250G	NLA					00B20-03A
GS450LG	NLA	34025-03E (4)		NLA USE "H" MODEL		
GS550LG	NLA	35012-03E (4)		43533-03A		
GS550ESG	NLA	35012-03E (4)		43423-03A		
LS650FG	NLA	36065-03E (4)		24B20-03A		
LS650FG	NLA	36065-03E (4)		24B20-03A		
VS700GLPG	NLA	38020-03E (4)		38A20-03A		
VS700GLPG	NLA	38020-03E (4)		38A20-03A		
VS700GLEPG	NLA	38020-03E (4)		38A20-03A		
VS700GLEPG	NLA	38020-03E (4)		38A20-03A		
GSX-R750G	NLA	37033-03E (4)		28A20-03A		
GSX-R750RG	NLA	37033-03E (4)		28A30-03A		
GSX-R1100G	NLA	39062-03E (4)		06B20-03A		
GS1150EG	NLA	39032-03E (4)		00A22-03A		
GV1200GLG	NLA	39041-03E (4)		05A21-03A		
GV1400GTG	NLA	39052-03E (4)		NLA USE "H" MODEL		
GV1400GDG	NLA	39052-03E (4)		NLA USE "H" MODEL		
GV1400GGG	NLA	39052-03E (4)		NLA USE "H" MODEL		
ALT125G	NLA	41022-03E		24323-03A		
LT50G	NLA	20125-03E		04232-03A		
LT125G	NLA	41013-03E		18923-03A		
LT185G	NLA	41054-01E		24422-03A		
LT230GEG	NLA	42022-01E		18A21-03A		
LT-F230G	NLA	42042-01E		18B20-03A		
LT230SG	NLA	42034-01E		22A21-03A		
LT250EFG	NLA	42011-01E		NLA		
LT250RG	NLA	22041-01E		19A21-03A		

(1) = SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IT IS STILL AVAILABLE SEPARATELY.
 (2) = USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) = USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) = THIS MANUAL REQUIRES BINDER # 99935-01B41. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01B42.

MODEL/ YEAR F/85	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	SERVICE MANUAL SUPPLEMENT 99018-	OWNERS MAINTENANCE MANUAL 99011-
FA50F	NLA	10067-03E		02226-03A		
JR50F	NLA	20160-01E		NLA		
SP250F	NLA	42007-03E (4)		38223-03A		
SP600F	NLA	NLA		14A20-03A		
DS80F	NLA	20019-03E		03427-03A		
DR100F	NLA	41034-03E (4)		NLA		
DR250F	NLA	42002-03E (4)		NLA		
RM80F	NLA					20923-03A
RM125F	NLA					14521-03A
RI 50F	NLA					14621-03A
GN250F	NLA	32023-03E (4)		38323-03A		
GS300LF	NLA	32013-03E (4)		NLA		
GS450LF	NLA	34025-03E (4)		44932-03A		
GS450GAF	NLA	34041-03E (4)		NLA		
GS550EF	NLA	35012-03E (4)		43422-03A		
GS550ESF	NLA	35012-03E (4)		43422-03A		
GS550LF	NLA	35012-03E (4)		43532-03A		
GS700EF	NLA	37022-03E (4)		NLA		
GS700ESF	NLA	37022-03E (4)		NLA		
GS1150EF	NLA	39032-03E (4)		NLA		
GS1150ESF	NLA	39032-03E (4)		NLA		
GV700GLF	NLA	39040-03E (4)		07A20-03A		
GV1200GLF	NLA	39041-03E (4)		NLA USE "G" MODEL		
ALT125F	NLA	41022-03E		24322-03A		
ALT185F	NLA	41080-01E		24330-03A		
LT50F	NLA	20125-03E		04231-03A		
LT125F	NLA	41013-03E		18922-03A		
LT185F	NLA	41054-01E		24421-03A		
LT230GEF	NLA	42022-01E		18A20-03A		
LT230SF	NLA	42034-01E		22A20-03A		
LT250EF	NLA	42011-01E		24520-03A		
LT250EFF	NLA	42011-01E		24520-00A		
LT250RF	NLA	22041-01E		19A20-03A		

(1) = SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IS STILL AVAILABLE SEPARATELY.
 (2) = USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) = USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) = THIS MANUAL REQUIRES BINDER # 99935-01841. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01842.

MODEL/ YEAR E/84	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99018-	OWNERS MAINTENANCE MANUAL 99011-
FA50E	NLA	10067-03E		NLA-USE "F" MODEL (2)		
ALT50E	NLA	NLA		04630-03A		
ALT125E	NLA	41022-03E		NLA		
LT50E	NLA	20125-03E		04230-03A		
LT125E	NLA	41013-03E		18921-03A		
LT185E	NLA	41054-01E		24420-03A		
DR100E	NLA	41034-03E (4)		NLA		
DR125E	NLA	41001-03E (4)		05232-03A		
RM80E	NLA					20922-03A
RM125E	NLA					14520-03A
RM250E	NLA					NLA
RM500E	NLA					14223-03A
PE175E	NLA					NLA
GS550ESE	NLA	35012-03E (4)		43421-03A		
GS1100GKE	NLA	39022-03E (4)		49432-03A		
GS1150ESE	NLA	39032-03E (4)		NLA		

(1) = SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IT IS STILL AVAILABLE SEPARATELY.
 (2) = USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) = USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) = THIS MANUAL REQUIRES BINDER # 99935-01841. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01842.

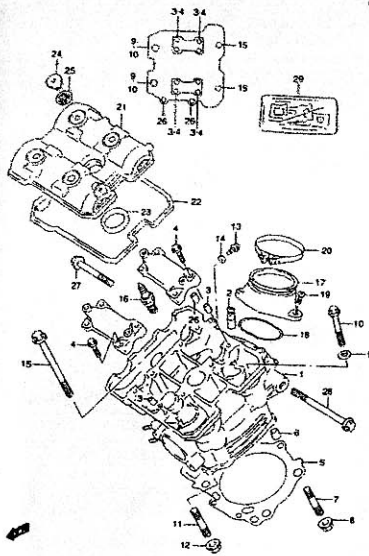
MODEL/ YEAR D/83	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MANUAL SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
ALT50	NLA	NLA		04630-03A		
ALT125	NLA	41022-03E		NLA		
DR100Z	NLA	41034-03E (4)		NLA		
DR1250	NLA	41001-03E (4)		NLA-USE "E" MODEL (2)		
DR2500	NLA	42002-03E (4)		38231-03A		
DR3000	NLA	NLA		NLA		
DS800	NLA	20019-03E		NLA-USE "F" MODEL (2)		
FA500	NLA	10067-03E (4)		NLA-USE "F" MODEL (2)		
FZ500	NLA	10054-03E (4)		NLA		
GN125Z	NLA	31006-03E (4)		05231-03A		
GN250Z	NLA	32023-03E (4)		38231-03A		
GR8500	NLA	36031-03E (4)		15520-03A		
GR8500Z	NLA	36031-03E (4)		15520-03A		
GS300LZ	NLA	32013-03E (4)		15520-03A		
GS450EZ	NLA	34025-03E (4)		15521-03A		
GS450GLZ	NLA	34041-03E (4)		44430-03A		
GS450LZ	NLA	34025-03E (4)		44930-03A		
GS450TZ	NLA	34025-03E (4)		44740-03A		
GS550EZ	NLA	35012-03E (4)		43420-13A		
GS550GLZ	NLA	35012-03E (4)		43420-03A		
GS550LZ	NLA	35012-03E (4)		43500-03A		
GS550OZ	NLA	36002-03E (4)		34222-03A		
GS550OZLZ	NLA	36002-03E (4)		NLA		
GS550OZLZ	NLA	36002-03E (4)		NLA		
GS750EZ	NLA	37022-03E (4)		31320-03A		
GS750GLZ	NLA	37022-03E (4)		31320-03A		
GS750LZ	NLA	37013-03E (4)		45521-03A		
GS750TZ	NLA	37013-03E (4)		NLA		
GS850OZ	NLA	38002-03E (4)		NLA		
GS850GLZ	NLA	38002-03E (4)		NLA		
GS1100EZ	NLA	39012-03E (4)		45921-03A		
GS1100GLZ	NLA	39012-03E (4)		NLA		
GS1100LZ	NLA	39023-03E (4)		NLA		
GS1100GLZ	NLA	39022-03E (4)		49071-03A		
GS1100GLZ	NLA	39022-03E (4)		NLA		
GS1100GLZ	NLA	39012-03E (4)		NLA		
JR500	NLA	20990-03E		NLA		
LT1250	NLA	41013-03E		NLA-USE "E" MODEL (2)		
PE1750	NLA					
RM800	NLA					
RM800Z	NLA					
RM1250	NLA					
RM2500	NLA					
RM5000	NLA					
SP1000	NLA	41034-03E (4)		01240-03A		
SP1250	NLA	41001-03E (4)		05231-03A		
SP5000	NLA	42002-03E (4)		NLA		
SP5000Z	NLA	NLA		NLA		
XN850	NLA	NLA		NLA		

(1) - SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IS STILL AVAILABLE SEPARATELY.
 (2) - USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) - USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) - THIS MANUAL REQUIRES BINDER # 99935-01841. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01842.

MODEL/ YEAR Z/82	SET-UP MANUAL 99505-	SERVICE MANUAL 99500-	SERVICE MAN. SUPPLEMENT 99501-	OWNERS MANUAL 99011-	OWNERS MANUAL SUPPLEMENT 99016-	OWNERS MAINTENANCE MANUAL 99011-
DR125Z	NLA	41001-03E (4)		NLA-USE "E" MODEL (2)		
DR250Z	NLA	42002-03E (4)		NLA-USE "D" MODEL (2)		
DR500Z	NLA	NLA		NLA		
DS800Z	NLA	20019-03E		46432-03A		
FA50Z	NLA	10067-03E		NLA-USE "F" MODEL (2)		
FZ50Z	NLA	10054-03E		NLA		
GN125Z	NLA	31006-03E (4)		NLA-USE "D" MODEL (2)		
GN250Z	NLA	32023-03E (4)		NLA-USE "F" MODEL (2)		
GN400TZ	NLA	NLA		37322-03A		
GS300LZ	NLA	32013-03E (4)		NLA-USE "F" MODEL (2)		
GS450EZ	NLA	34025-03E (4)		44123-03A		
GS450GLZ	NLA	34025-03E (4)		NLA		
GS450TZ	NLA	34025-03E (4)		44321-03A		
GS450TZ	NLA	34025-03E (4)		44321-03A		
GS450OZ	NLA	34041-03E (4)		NLA		
GS550LZ	NLA	35003-01E (4)		NLA		
GS550MZ	NLA	35003-01E (4)		47721-03A		
GS550EZ	NLA	36011-03E (4)		34521-03A		
GS550OZ	NLA	36002-03E (4)		NLA-USE "D" MODEL (2)		
GS550OZLZ	NLA	36002-03E (4)		NLA		
GS750EZ	NLA	37013-03E (4)		NLA		
GS750TZ	NLA	37013-03E (4)		NLA-USE "D" MODEL (2)		
GS850OZ	NLA	38002-03E (4)		NLA-USE "D" MODEL (2)		
GS850OZLZ	NLA	38002-03E (4)		NLA-USE "D" MODEL (2)		
GS1000EZ	NLA	39012-03E (4)		NLA		
GS1100EZ	NLA	39012-03E (4)		NLA-USE "D" MODEL (2)		
GS1100GLZ	NLA	39022-03E (4)		NLA		
GS1100GLZ	NLA	39022-03E (4)		NLA-USE "D" MODEL (2)		
GS1100GLZ	NLA	39022-03E (4)		NLA		
JR500Z	NLA	20160-01E (4)		NLA		
PE175Z	NLA	-----01E (4)				
RM600Z	NLA	-----01E (4)				
RM800Z	NLA	-----01E (4)				
RM125Z	NLA	-----01E (4)				
RM250Z	NLA	-----01E (4)				
RM465Z	NLA	-----01E (4)				
RS175Z	NLA	-----01E (4)				
SP125Z	NLA	41001-03E (4)		NLA		
SP250Z	NLA	42002-03E (4)		NLA		
SP500Z	NLA	NLA		NLA-USE "D" MODEL (2)		

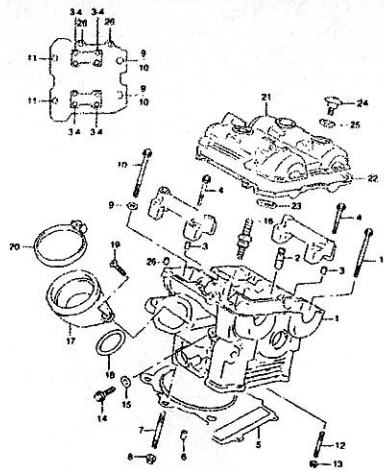
(1) - SERVICE MANUAL SUPPLEMENT FOR THIS YEAR MODEL IS ALREADY INCLUDED IN THE LATEST VERSION OF THE SERVICE MANUAL, BUT IT IS STILL AVAILABLE SEPARATELY.
 (2) - USE THIS OWNER'S MANUAL AS A GUIDE ONLY. (3) - USE THE PREFIX GIVEN INSTEAD OF THE ONE AT THE TOP OF THE COLUMN. (4) - THIS MANUAL REQUIRES BINDER # 99935-01841. NOTE: ATV SERVICE MANUALS ARE BOUND AND DO NOT REQUIRE A BINDER, HOWEVER, SEVERAL CAN BE STORED TOGETHER IN BINDER #99935-01842.

FIG. 1



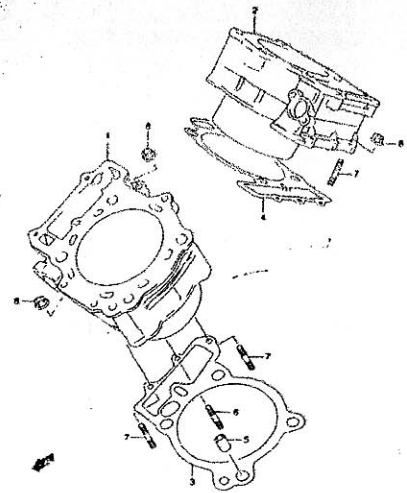
B2

FIG. 2



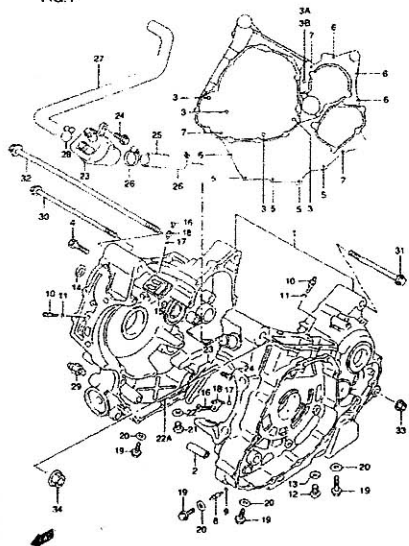
B3

FIG. 3



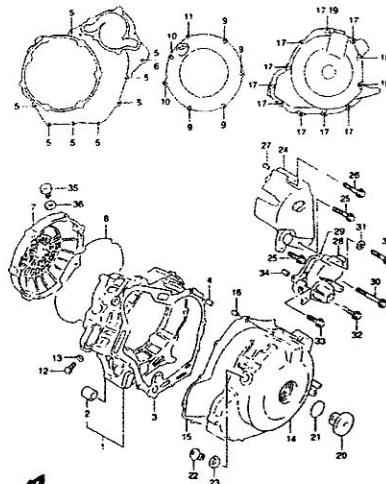
B4

FIG. 4



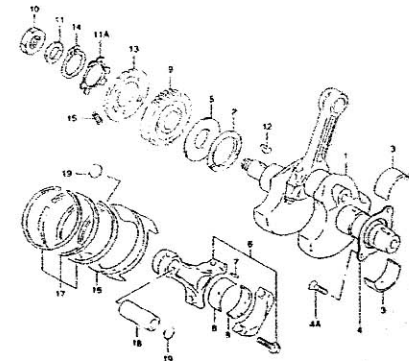
B5

FIG. 5



B7

FIG. 6



B9

FIG.1

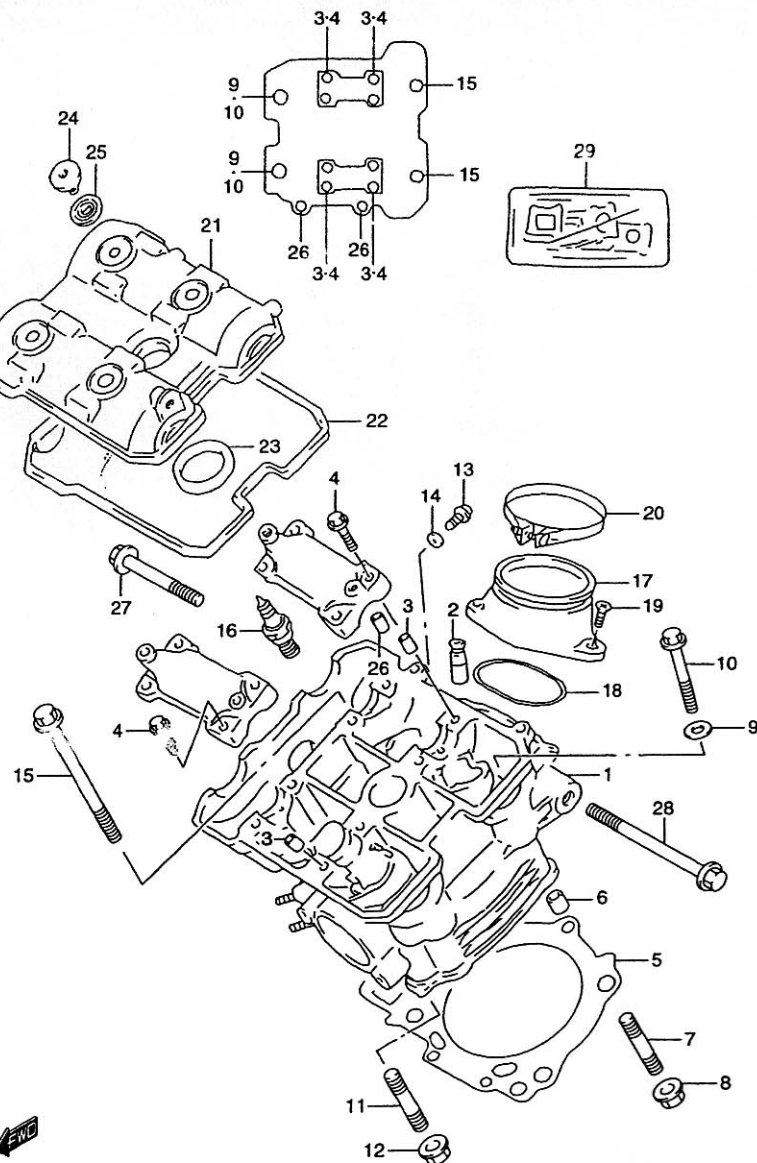


FIG.1 (B-2)

FRONT CYLINDER HEAD

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11100-02F31	HEAD ASSY, CYLINDER FRONT	1	
2	11115-32E70	.GUIDE, VALVE	4	
3	09206-08001	.PIN	4	
4	09103-06026	.BOLT (6X39)	8	
5	11141-02F01	GASKET	1	
6	04211-13189	PIN	2	
7	09108-08143	STUD BOLT (8X35)	1	
8	08316-10083	NUT	1	
9	09160-10082	WASHER	4	
10	11161-02F00	BOLT (10X175)	4	
11	09108-06096	STUD BOLT (6X30)	2	
12	08316-10063	NUT	2	
13	07120-06123	PLUG	1	
14	09168-06023	GASKET	1	
15	09103-06103	BOLT (6X70)	2	
16-1	09482-00410	SPARK PLUG (NGK,CR9EK)	1	
16-2	09482-00411	SPARK PLUG (DENSO,U27ETR)	1	
16-3	09482-00412	SPARK PLUG (NGK,CR8EK)	1	OPT
16-4	09482-00413	SPARK PLUG (DENSO,U24ETR)	1	OPT
16-5	09482-00462	SPARK PLUG (NGK,CR10EK)	1	OPT
16-6	09482-00463	SPARK PLUG (DENSO,U31ETR)	1	OPT
17	13101-02FA0	PIPE, INTAKE FRONT	1	
18	09280-55005	.O RING	1	
19	09120-06010	SCREW	2	
20	09402-70203	CLAMP	1	
21	11171-02F00	COVER, CYLINDER	1	
22	11173-02F00	GASKET	1	
23	11178-17E00	GASKET	1	
24	09106-07009	BOLT (7X17.5)	4	
25	09161-11008	WASHER	4	
26	09206-08001	PIN	2	
27	01550-10403	BOLT	1	
28	01550-10403	BOLT	1	
29-1	11401-02861	GASKET SET	1	MODEL W/X NOT INCLUDE 2ND AIR GASKET
29-2	11401-02862	GASKET SET	1	MODEL Y NOT INCLUDE 2ND AIR GASKET

FIG.2

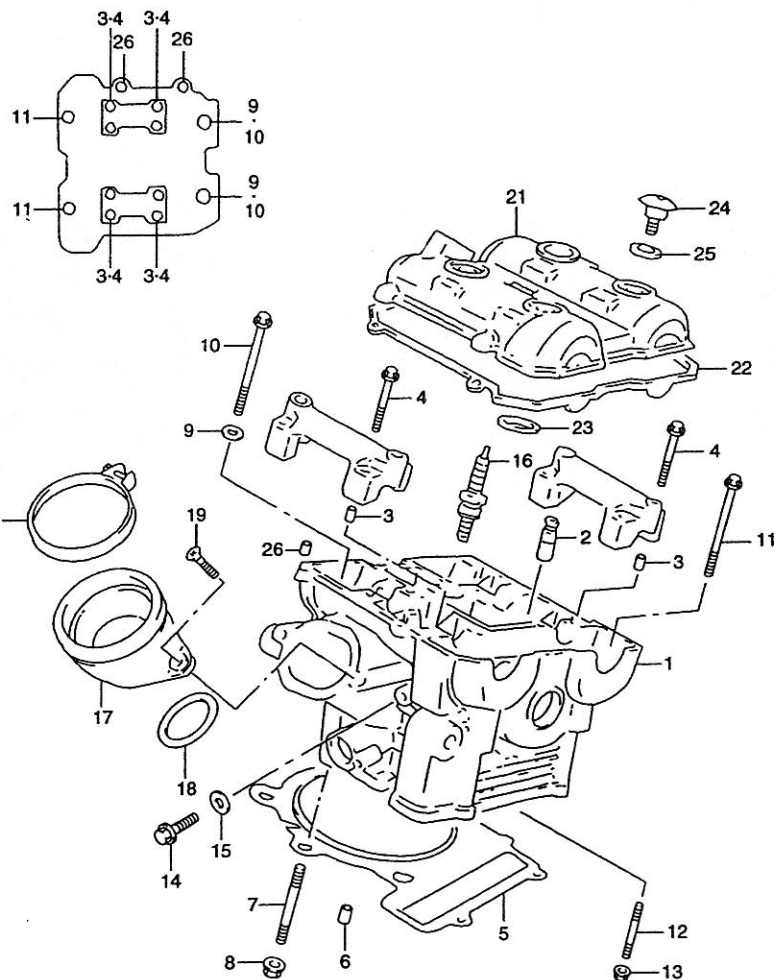


FIG.2 (B-3)

REAR CYLINDER HEAD

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11100-02F31	HEAD ASSY, CYLINDER REAR	1	
2	11115-32E70	.GUIDE, VALVE	4	
3	09206-08001	.PIN	4	
4	09103-06026	.BOLT (6X39)	8	
5	11141-02F01	GASKET	1	
6	04211-13189	PIN	2	
7	09108-08143	STUD BOLT (8X35)	1	
8	08316-10083	NUT	1	
9	09160-10082	WASHER	4	
10	11161-02F00	BOLT (10X175)	4	
11	09103-06103	BOLT (6X70)	2	
12	09108-06096	STUD BOLT (6X30)	2	
13	08316-10063	NUT	2	
14	07120-06123	PLUG	1	
15	09168-06023	GASKET	1	
16-1	09482-00410	SPARK PLUG (NGK,CR9EK)	1	
16-2	09482-00411	SPARK PLUG (DENSO,U27ETR)	1	
16-3	09482-00412	SPARK PLUG (NGK,CR8EK)	1	OPT
16-4	09482-00413	SPARK PLUG (DENSO,U24ETR)	1	OPT
16-5	09482-00462	SPARK PLUG (NGK,CR10EK)	1	OPT
16-6	09482-00463	SPARK PLUG (DENSO,U31ETR)	1	OPT
17	13101-02FA0	PIPE, INTAKE REAR	1	
18	09280-55005	.O RING	1	
19	09120-06010	SCREW	2	
20	09402-70203	CLAMP	1	
21-1	11170-02F10	COVER, CYLINDER HEAD	1	MODEL W
21-2	11170-02F11	COVER, CYLINDER HEAD	1	MODEL XY
22	11173-02F00	GASKET	1	
23	11178-17E00	GASKET	1	
24	09106-07009	BOLT (7X17.5)	4	
25	09161-11008	WASHER	4	
26	09206-08001	PIN	2	

FIG.3

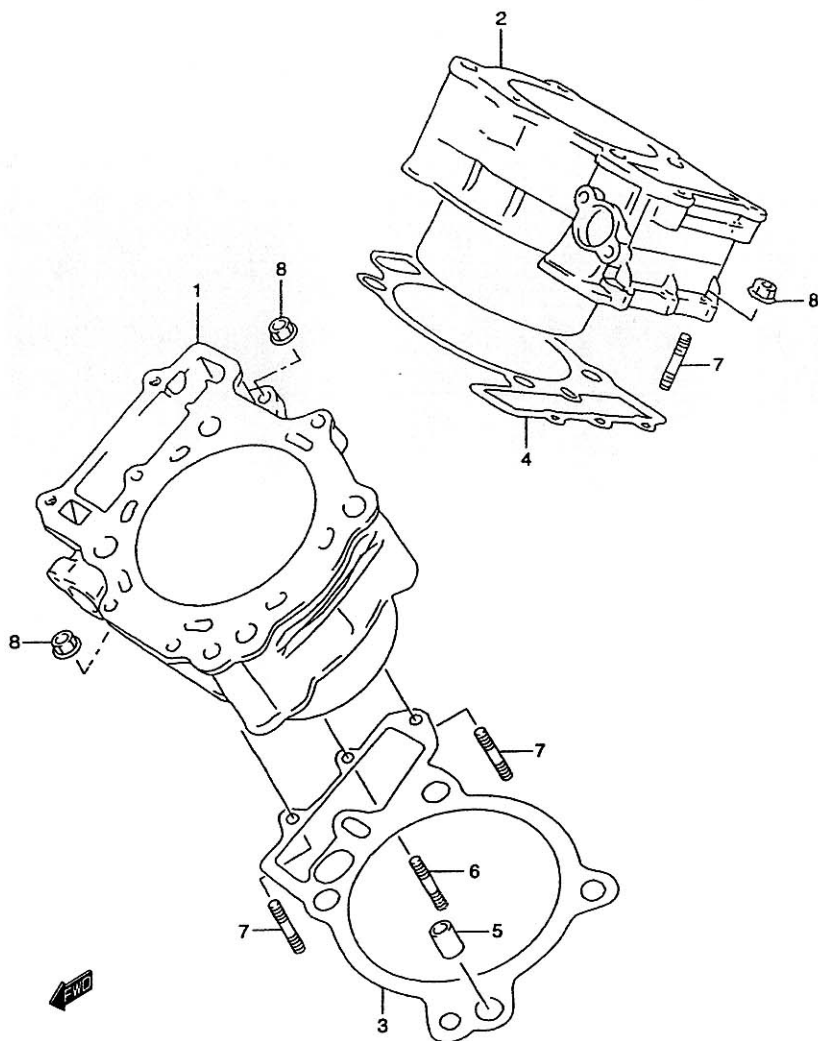


FIG.3 (B- 4)

CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11211-02F01-0F0	CYLINDER, FRONT	1	
2	11221-02F01-0F0	CYLINDER, REAR	1	
3	11241-02F01	GASKET, CYLINDER FRONT	1	
4	11242-02F01	GASKET, CYLINDER REAR	1	
5	04211-13189	PIN	4	
6	09108-06118	STUD BOLT	1	
7	01421-06203	STUD BOLT	5	
8	08316-10063	NUT	6	

FIG.4

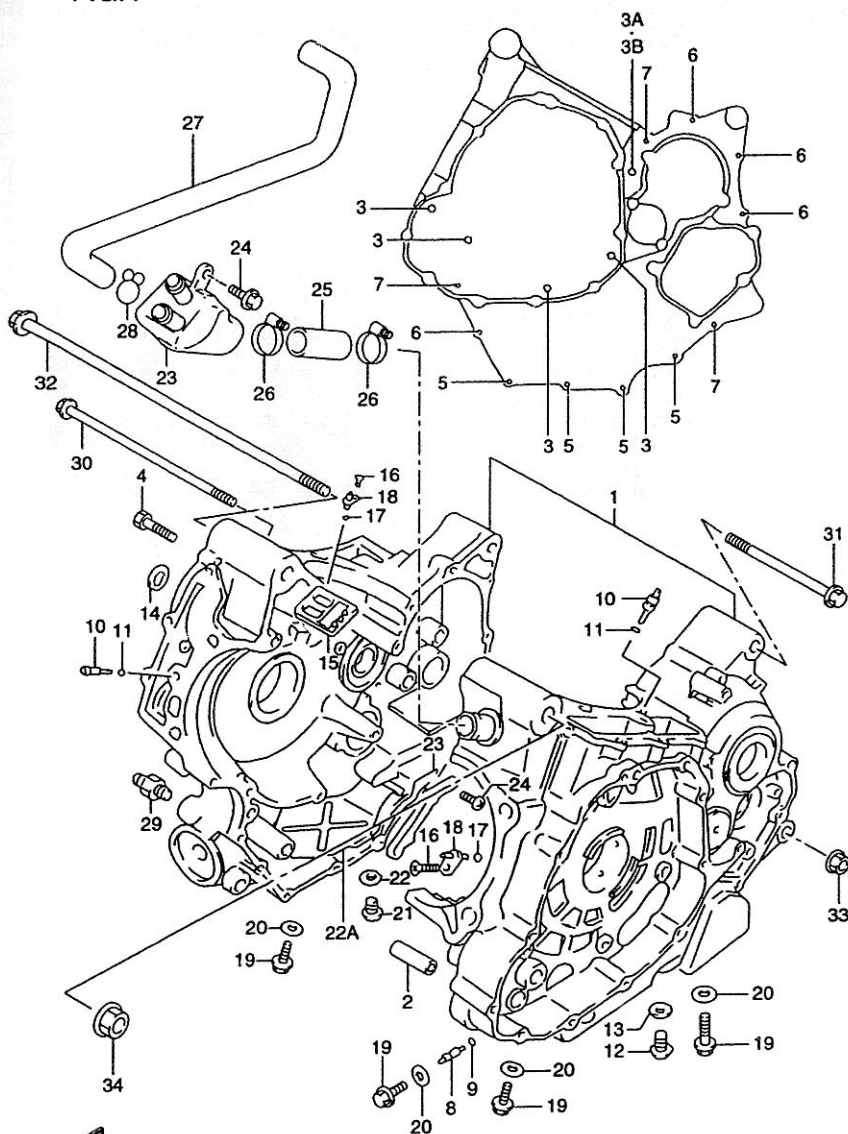


FIG.4 (B-5)

CRANKCASE

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11305-02873	CRANKCASE SET	1	****Engine Cases and Frames for this model <u>must</u> be ordered on the Frame/Engine Case Order Form (99924-FC003). If you have any questions regarding these procedures, please call your Parts Coordinator before placing your order.
2	11319-33E00	.PIN	2	
3	07120-08903	.BOLT	4	
3A	09106-08136	.BOLT (8X125)	1	
3B	08322-01083	.WASHER	1	
4	09106-08142	.BOLT (8X110)	2	
5	01550-06353	.BOLT	4	
6	01550-06703	.BOLT	4	
7	01550-06853	.BOLT	3	
8	09493-28010	.JET, OIL GALLERY MISSION	1	
9	09280-04004	.O RING	1	
10	09493-20014	.JET, OIL GALLERY	2	
11	09280-04004	.O RING (D:1.2,ID:4)	2	
12	09247-14001	PLUG	1	
13	09168-14002	GASKET	1	
14	09280-12009	O RING	1	
15	13150-02F00	VALVE ASSY, BREATHER	1	
16	09125-06086	BOLT	2	
17	09280-04004	O RING (D:1.2,ID:4)	2	
18	11390-02F00	JET, PISTON COOLING	2	
19	01550-08123	BOLT	4	
20	09168-08015	GASKET	4	
21	09248-16012	PLUG	1	
22	09168-16002	GASKET	1	
22A	11324-02F10	SEPARATOR, OIL	1	
23	11330-02F01	TANK, OIL RETURN	1	
24	01550-06163	BOLT, OIL RETURN TANK	1	
25	11333-02F00	HOSE, OIL RETURN	1	
26	09402-28511	CLIP, OIL RETURN HOSE	2	
27	11332-02FA0	HOSE, BREATHER	1	
28	09401-15101	CLIP, BREATHER HOSE	2	

FIG.4

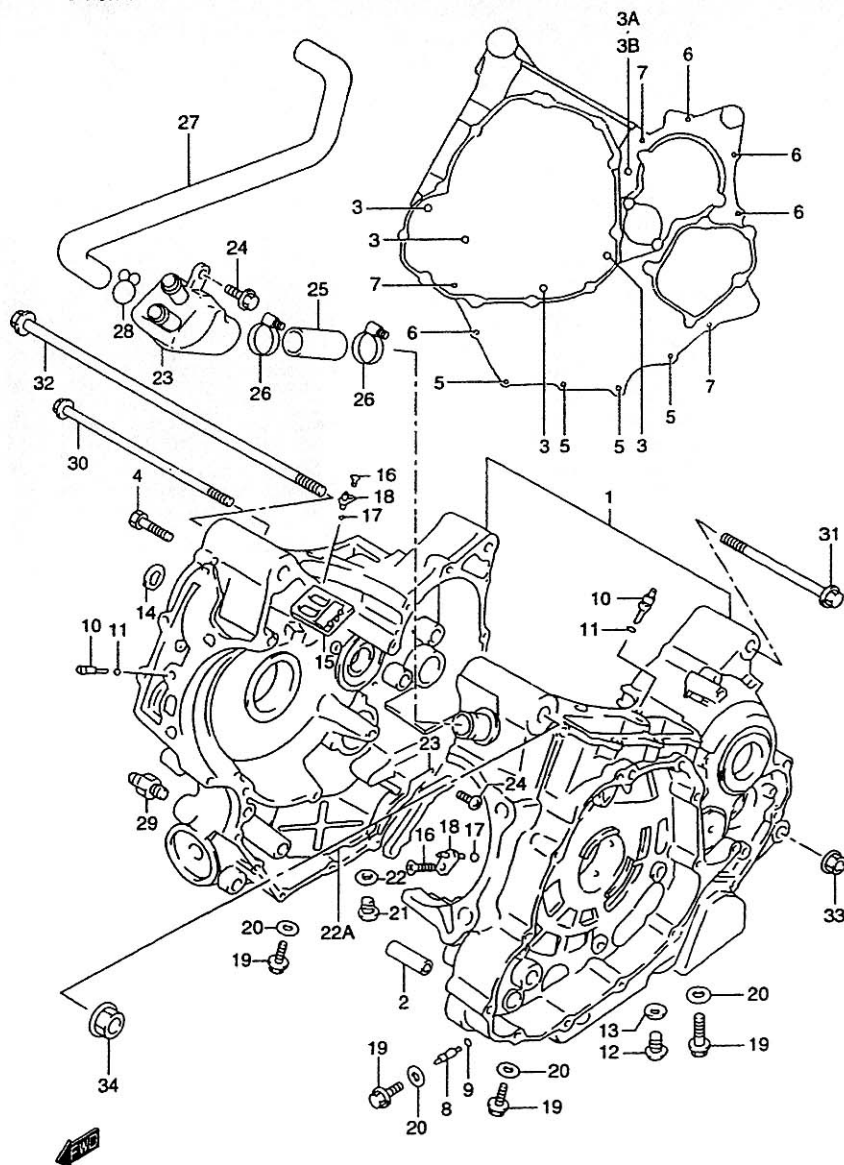


FIG.4 (B- 6)

CRANKCASE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	37820-33D00	SWITCH ASSY, OIL PRESSURE	1	
30	09103-10145	BOLT (10X205)	1	
31	09103-10146	BOLT (10X155)	1	
32	09103-12052	BOLT (10X200)	1	
33	09159-10058	NUT	1	
34	08319-31123	NUT	1	

FIG.5

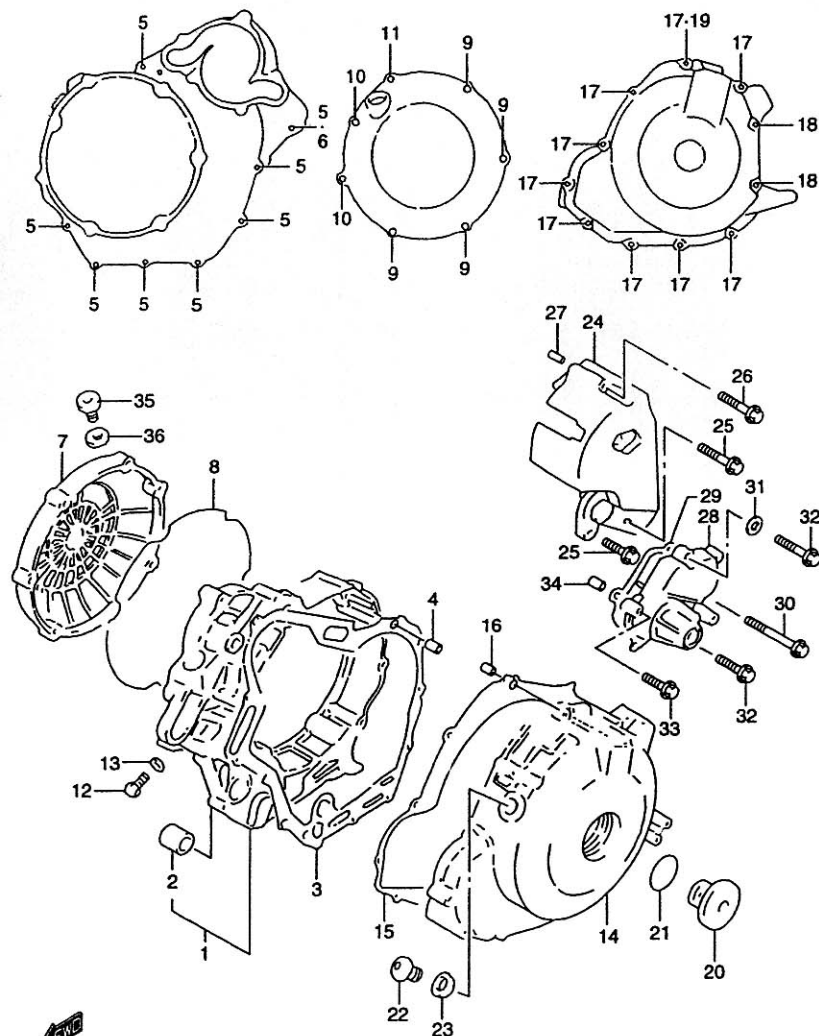


FIG.5 (B-7)

CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11340-02F10	COVER, CLUTCH	1	
2	11971-33210	.LENS, OIL LEVEL CHECK	1	
3	11482-02F10	GASKET	1	
4	04211-09149	PIN	2	
5	01547-06303	BOLT	8	
6	09168-06023	GASKET	1	
7	11370-02F10	COVER, CLUTCH OUTER	1	
8	11484-02F10	O RING	1	
9	01547-06307	BOLT	4	
10	01547-06757	BOLT	2	
11	01547-06857	BOLT	1	
12	01550-06103	BOLT	1	
13	09168-06004	GASKET	1	
14	11351-02F01	COVER, MAGNETO	1	
15	11483-02F10	GASKET	1	
16	04211-09149	PIN	1	
17	01547-06357	BOLT	9	
18	01547-06707	BOLT	2	
19	09168-06023	GASKET	1	
20	09259-36021	PLUG	1	
21	09280-33004	O RING (D:3.1,ID:32.7)	1	
22	09248-14005	PLUG	1	
23	09168-14002	GASKET	1	
24	11360-02FA0	COVER, ENGINE SPROCKET	1	
25	01547-06357	BOLT	2	
26	01547-06707	BOLT	1	
27	04211-09149	PIN	2	
28	11381-02F01	COVER, GEAR SHIFT	1	
29	11485-02F10	GASKET	1	

FIG.5

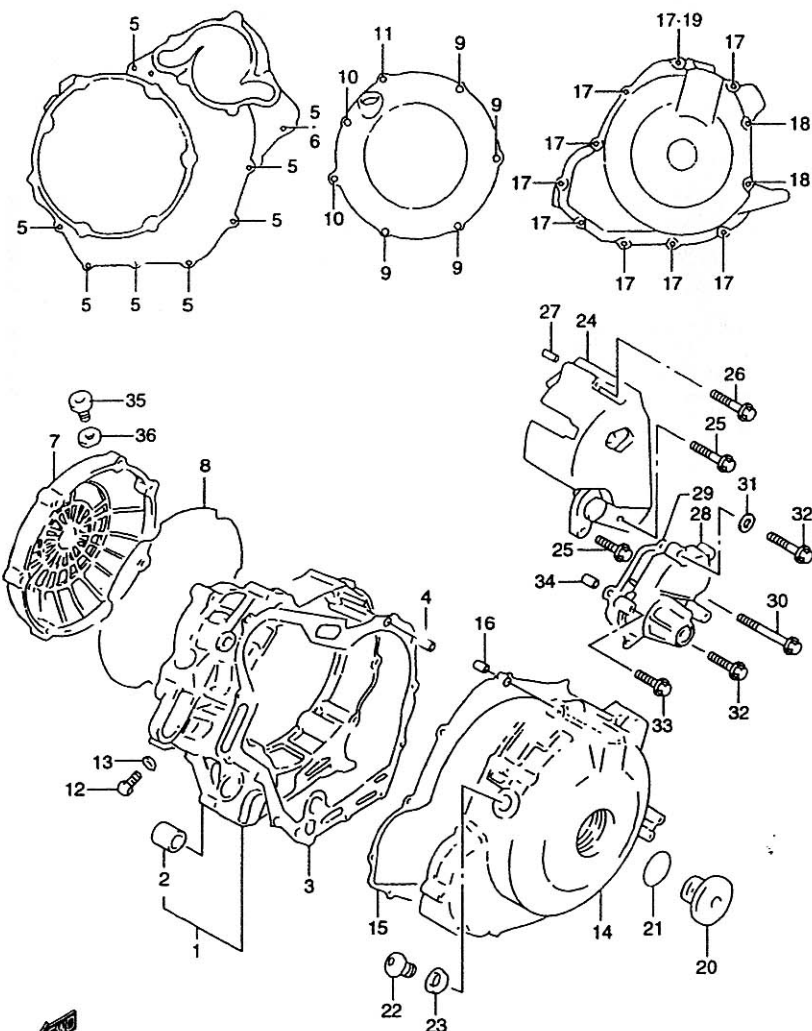


FIG.5 (B-8)

CRANKCASE COVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
30	09103-06126	BOLT	1	
31	09168-06023	GASKET	1	
32-1	01547-06257	BOLT (CHROME)	2	MODEL W/X
32-2	01547-06253	BOLT (GREEN)	2	MODEL Y
33-1	01547-06357	BOLT (CHROME)	2	MODEL W/X
33-2	01547-06353	BOLT (GREEN)	2	MODEL Y
34	04211-09149	PIN	2	
35	09259-20008	PLUG, OIL FILLER	1	
36	09280-17003	O RING	1	

FIG.6

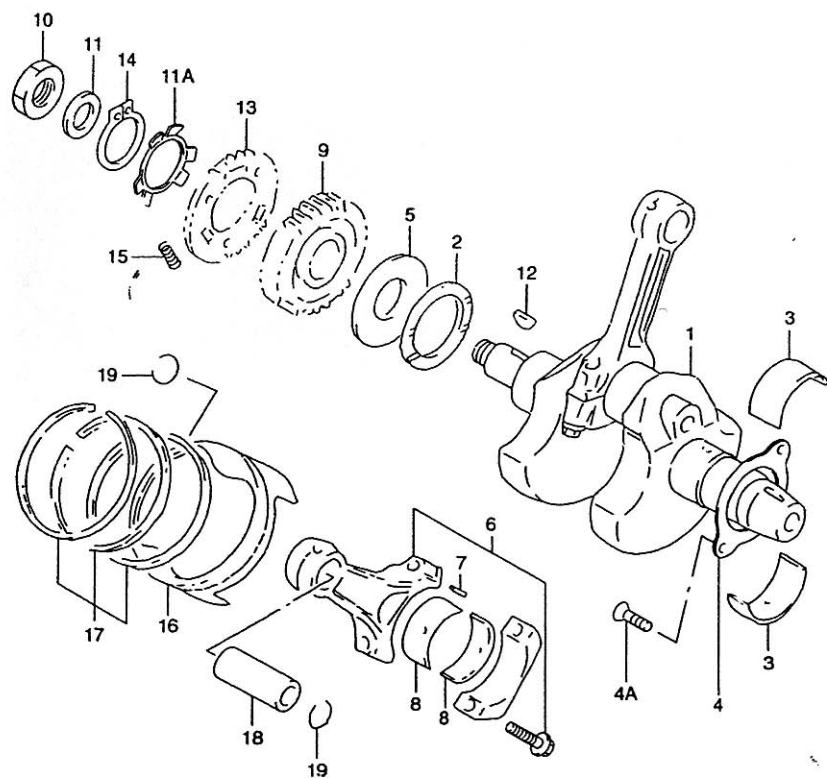


FIG.6 (B-9)

CRANKSHAFT

Q'TY

REMARKS

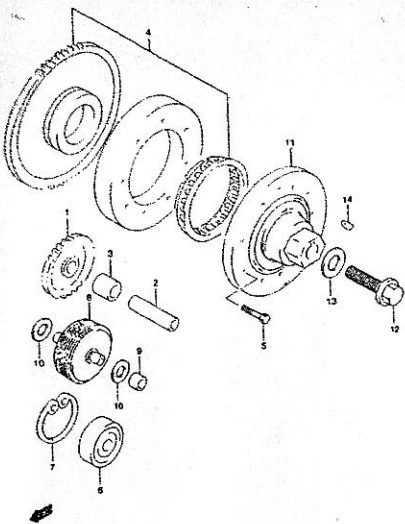
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12000-02821	CRANKSHAFT SET	1	
2-1	09160-48001	.WASHER, CRANK THRUST (T:1.94)	1	
2-2	09160-48002	.WASHER, CRANK THRUST (T:1.96)	1	
2-3	09160-48003	.WASHER, CRANK THRUST (T:1.99)	1	
2-4	09160-48004	.WASHER, CRANK THRUST (T:2.01)	1	
2-5	09160-48005	.WASHER, CRANK THRUST (T:2.04)	1	
2-6	09160-48006	.WASHER, CRANK THRUST (T:2.06)	1	
2-7	09160-48007	.WASHER, CRANK THRUST (T:2.09)	1	
2-8	09160-48008	.WASHER, CRANK THRUST (T:2.11)	1	
2-9	09160-48009	.WASHER, CRANK THRUST (T:2.14)	1	
2-10	09160-48010	.WASHER, CRANK THRUST (T:2.16)	1	
3-1	12229-02F21-0A0	BEARING, CRANKSHAFT (GREEN)	4	SEE NOTE BELOW
3-2	12229-02F21-0B0	BEARING, CRANKSHAFT (BLACK)	4	SEE NOTE BELOW
3-3	12229-02F21-0C0	BEARING, CRANKSHAFT (BROWN)	4	SEE NOTE BELOW
4	12541-02F10	RETAINER, CRANKSHAFT BEARING LH	1	
4A	09126-06011	SCREW, BEARING RETAINER	2	
5	12652-02F00	WASHER	1	
6	12160-02F12	CONNECTING ROD ASSY	2	
7	12165-27A50	.PIN	4	
8-1	12164-02F11-0A0	BEARING, CRANK PIN	4	SEE NOTE BELOW
8-2	12164-02F11-0B0	BEARING, CRANK PIN	4	SEE NOTE BELOW
8-3	12164-02F11-0C0	BEARING, CRANK PIN	4	SEE NOTE BELOW
8-4	12164-02F11-0D0	BEARING, CRANK PIN	4	SEE NOTE BELOW
9	21111-02F10	GEAR, PRIMARY DRIVE	1	
10	09140-22012	NUT	1	
11	09164-22007	WASHER	1	
11A	21114-02F00	WASHER, WAVE	1	
12	09420-06001	KEY	1	
13	21112-02F00	GEAR, PRIMARY DRIVE SCISSORS	1	
14	08331-31406	CIRCLIP	1	
15	09440-07001	SPRING	3	
16	12111-02F11-0F0	PISTON	2	
17	12140-02F42	RING SET, PISTON	2	
18	12151-02F00	PIN, PISTON	2	
19	09381-22002	CIRCLIP	4	

NOTE:

THERE IS A BEARING KIT
AVAILABLE FOR THIS MODEL
TL1000R W.X.Y (1998-2000)
PART # 99104-BRGKT-018

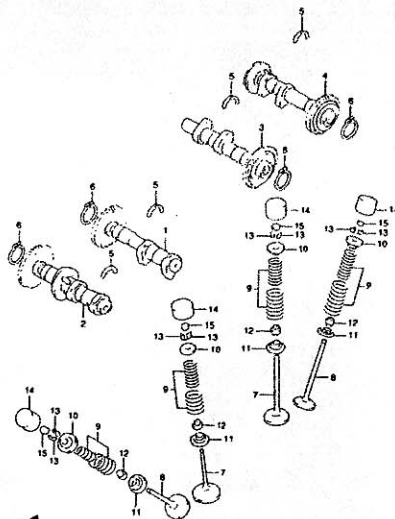
REFER TO PARTS BULLETIN
431-92-02 FOR EXPLANATION

FIG. 7



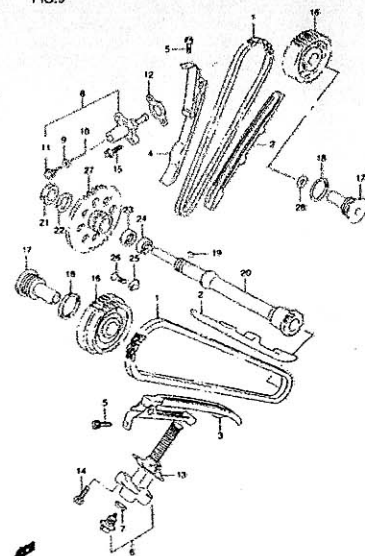
C2

FIG.8



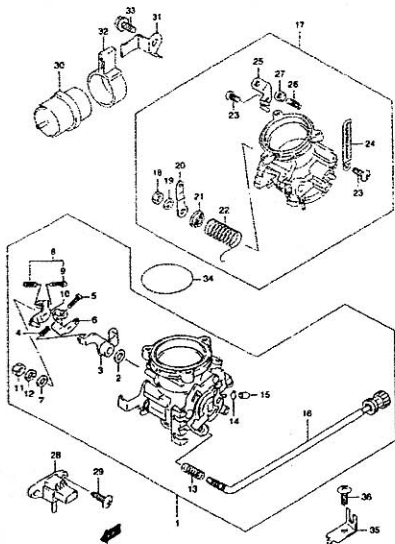
C3

FIG. 9



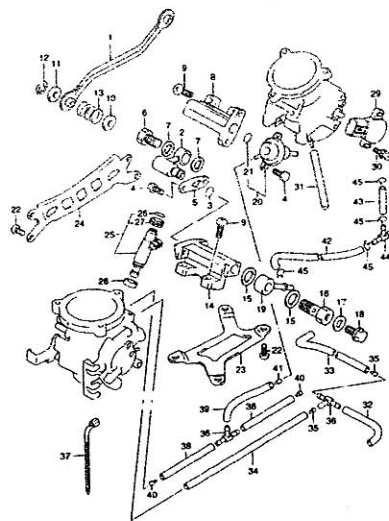
C5

FIG.10



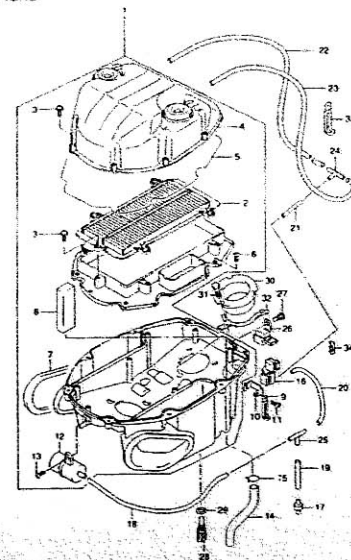
C6

FIG.11



C8

FIG. 12



C 10

C1

FIG.7

FIG.7 (C-2)

STARTER CLUTCH

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12612-02F00	GEAR, STARTER IDLE	1	
2	09206-12002	PIN	1	
3	09180-12140	SPACER	1	
4	12600-02841	CLUTCH SET, STARTER	1	
5	01500-06203	BOLT	8	
6	09262-12001	BEARING	1	
7	08331-41286	CIRCLIP	1	
8	12600-12D00	LIMITER ASSY, STARTER IDLE GEAR	1	
9	12618-31D01	BUSH	2	
10	08211-10221	WASHER	2	
11	12641-02F00	HOUSING, STARTER CLUTCH	1	
12	09103-12004	BOLT	1	
13	09160-12036	WASHER	1	
14	09420-04008	KEY	1	

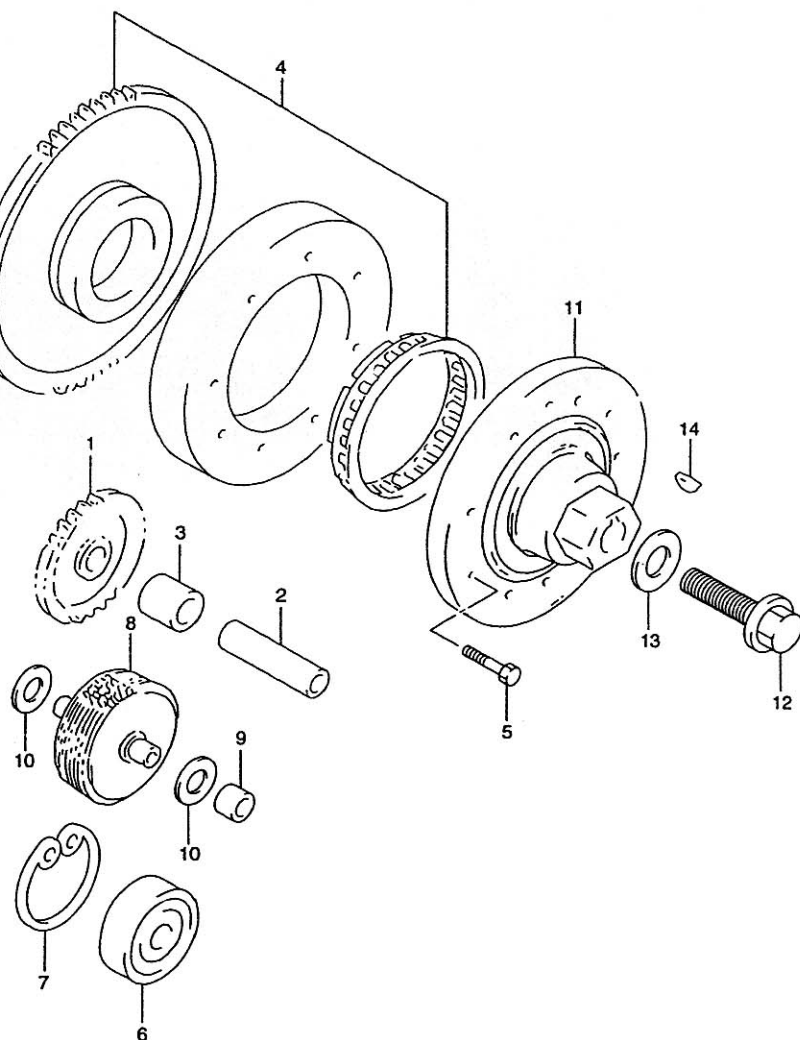


FIG.8

FIG.8 (C-3)

CAM SHAFT / VALVE

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12701-02F20	CAM SHAFT ASSY, INTAKE FRONT	1	
2	12702-02F20	CAM SHAFT ASSY, EXHAUST FRONT	1	
3	12703-02F20	CAM SHAFT ASSY, INTAKE REAR	1	
4	12704-02F20	CAM SHAFT ASSY, EXHAUST REAR	1	
5	09390-22006	C RING	4	
6	08331-31266	CIRCLIP	4	
7	12911-02F00	VALVE, INTAKE	4	
8	12912-02F00	VALVE, EXHAUST	4	
9	12920-02F10	SPRING SET, VALVE	8	
10	12931-02F10	RETAINER, VALVE SPRING	8	
11	12933-38400	SEAT, VALVE SPRING	8	
12	09289-05015	SEAL, VALVE STEM OIL	8	
13	12932-24400	COTTER, VALVE	16	
14	12891-02F00	TAPPET	8	
15-1	12892-41C00-230	SHIM, TAPPET (T:2.30)	8	
15-2	12892-41C00-235	SHIM, TAPPET (T:2.35)	8	
15-3	12892-41C00-240	SHIM, TAPPET (T:2.40)	8	
15-4	12892-41C00-245	SHIM, TAPPET (T:2.45)	8	
15-5	12892-41C00-250	SHIM, TAPPET (T:2.50)	8	
15-6	12892-41C00-255	SHIM, TAPPET (T:2.55)	8	
15-7	12892-41C00-260	SHIM, TAPPET (T:2.60)	8	
15-8	12892-41C00-265	SHIM, TAPPET (T:2.65)	8	
15-9	12892-41C00-270	SHIM, TAPPET (T:2.70)	8	
15-10	12892-41C00-275	SHIM, TAPPET (T:2.75)	8	
15-11	12892-41C00-280	SHIM, TAPPET (T:2.80)	8	
15-12	12892-41C00-285	SHIM, TAPPET (T:2.85)	8	
15-13	12892-41C00-290	SHIM, TAPPET (T:2.90)	8	
15-14	12892-41C00-295	SHIM, TAPPET (T:2.95)	8	
15-15	12892-41C00-300	SHIM, TAPPET (T:3.00)	8	

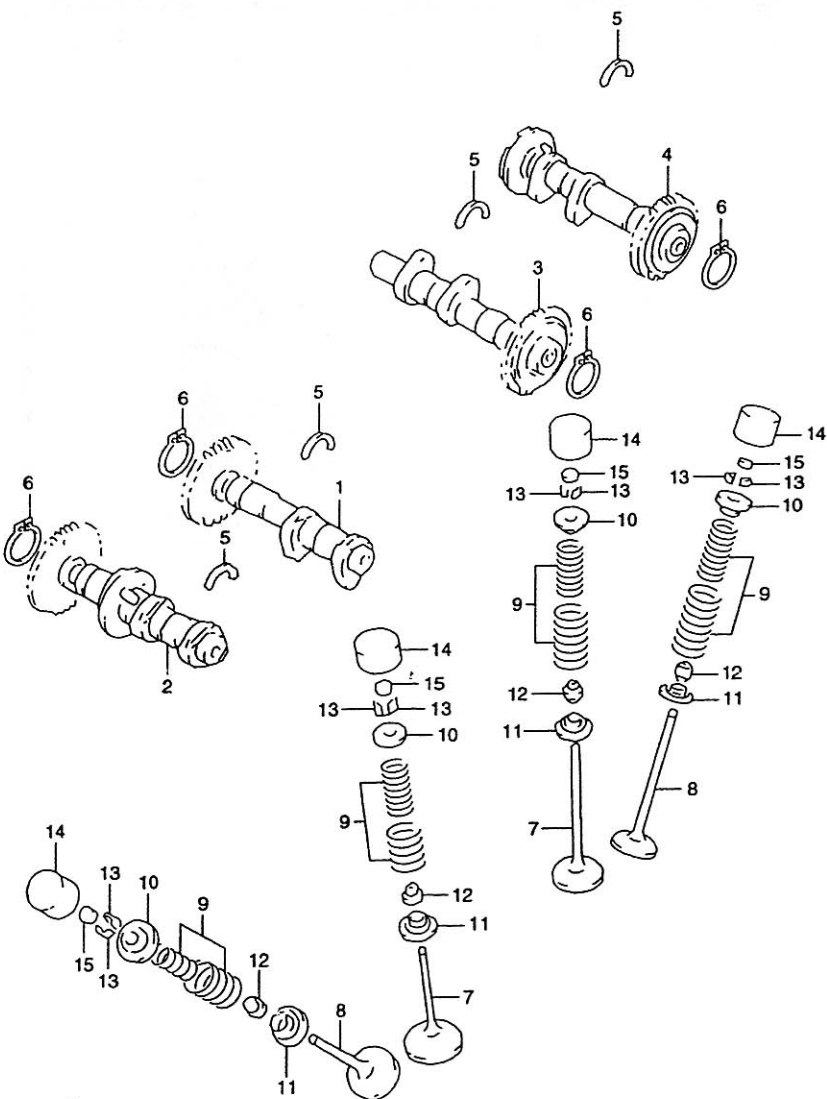


FIG.8

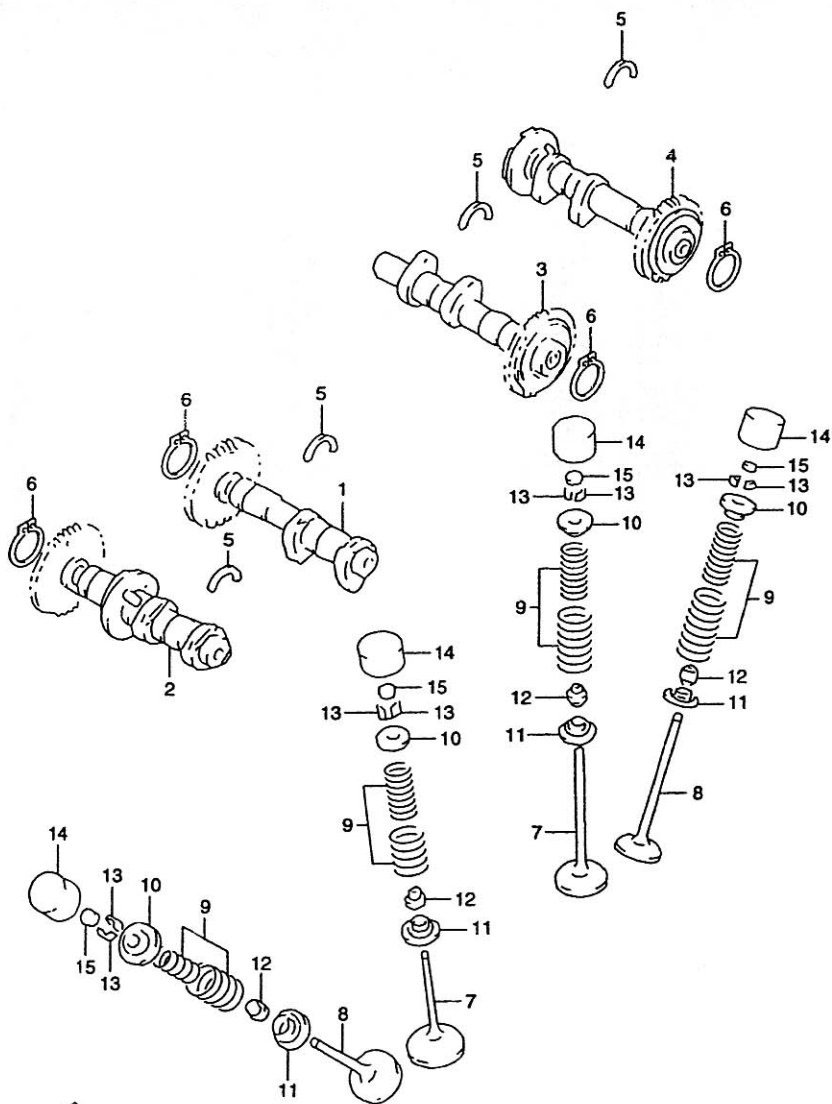


FIG.8 (C-4)

CAM SHAFT / VALVE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15-16	12892-41C00-305	SHIM, TAPPET (T:3.05)	8	
15-17	12892-41C00-310	SHIM, TAPPET (T:3.10)	8	
15-18	12892-41C00-315	SHIM, TAPPET (T:3.15)	8	
15-19	12892-41C00-320	SHIM, TAPPET (T:3.20)	8	
15-20	12892-41C00-325	SHIM, TAPPET (T:3.25)	8	
15-21	12892-41C00-330	SHIM, TAPPET (T:3.30)	8	
15-22	12892-41C00-335	SHIM, TAPPET (T:3.35)	8	
15-23	12892-41C00-340	SHIM, TAPPET (T:3.40)	8	
15-24	12892-41C00-345	SHIM, TAPPET (T:3.45)	8	
15-25	12892-41C00-350	SHIM, TAPPET (T:3.50)	8	
16	12800-41810	SHIM SET, TAPPET INC. REF. NO. 15-5-15-25 (5PCS. EACH) & NO. 17	1	OPT NOT SHOWN
17	99000-69471	CASE, TAPPET SHIM	1	

FIG.9

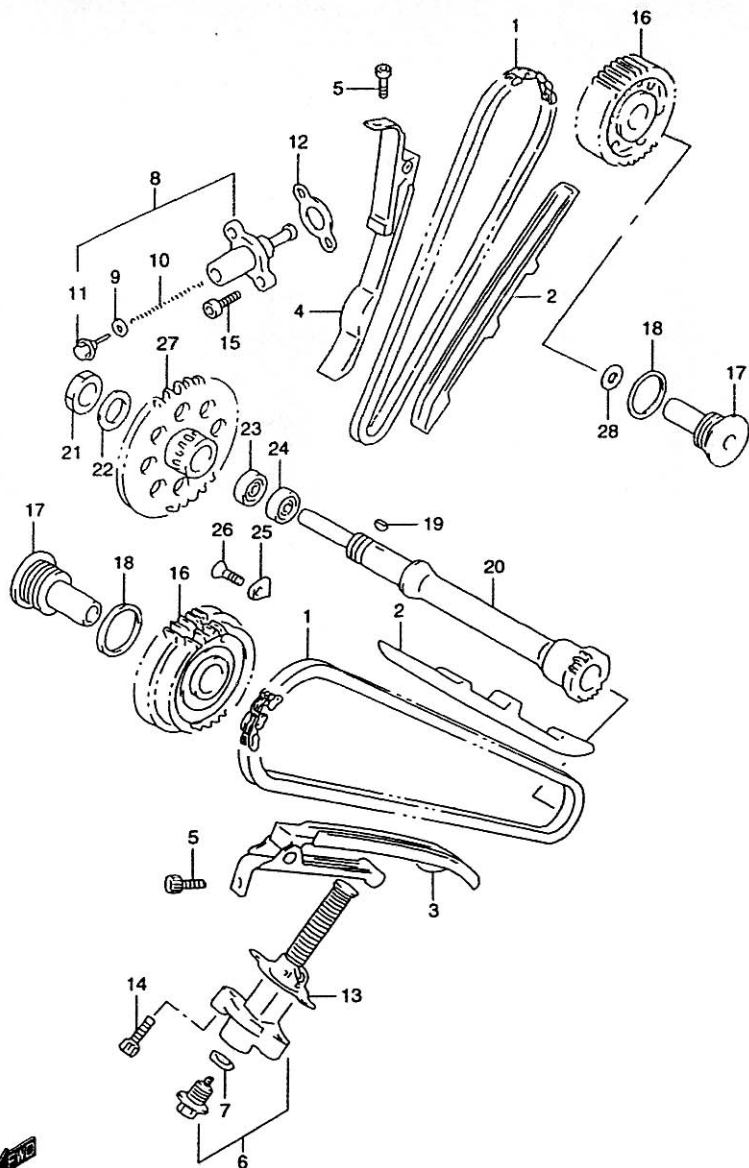


FIG.9 (C-5)

CAM CHAIN

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12760-02F00	CHAIN, CAM SHAFT DRIVE	2	
2	12771-02F00	GUIDE, CAM CHAIN	2	
3	12810-02F10	TENSIONER, FRONT CAM CHAIN	1	
4	12815-02F10	TENSIONER, REAR CAM CHAIN	1	
5	07120-06123	BOLT	2	
6	12832-05A10	ADJUSTER ASSY, FRONT TENSIONER	1	
7	09168-12018	.GASKET	1	
8	12830-30A01	ADJUSTER ASSY, REAR TENSIONER	1	
9	12832-02A00	.O RING	1	
10	12833-30A01	.SPRING	1	
11	12834-02A00	.PLUG	1	
12	12837-19B10	GASKET	1	
13	12837-24A10	GASKET	1	
14	07130-06253	BOLT	2	
15	07130-06203	BOLT	2	
16	12750-02F10	GEAR, CAM CHAIN IDLER NO.2	2	
17	12755-02F01	SHAFT, IDLER NO.2	2	
18	09168-26001	GASKET	2	
19	09421-04004	KEY	1	
20	12716-02F00	SHAFT, IDLER	1	
21	09140-16005	NUT	1	
22	09181-16212	WASHER	1	
23	08113-63030	BEARING, R	1	
24	09262-25123	BEARING, L	1	
25	24741-20A00	RETAINER, BEARING	1	
26-1	02122-06123	SCREW	1	MODEL W/X
26-2	09126-06011	SCREW	1	MODEL Y
27	12731-02F10	SPROCKET, IDLER NO.1	1	
28-1	09181-15164	SHIM, CAM CHAIN IDLER,T:0.9	2	
28-2	09181-15166	SHIM, CAM CHAIN IDLER,T:1	2	
28-3	09181-15172	SHIM, CAM CHAIN IDLER,T:1.1	2	
28-4	09181-15176	SHIM, CAM CHAIN IDLER,T:1.2	2	
28-5	09181-15181	SHIM, CAM CHAIN IDLER,T:1.3	2	
28-6	09181-15182	SHIM, CAM CHAIN IDLER,T:1.4	2	

FIG.10

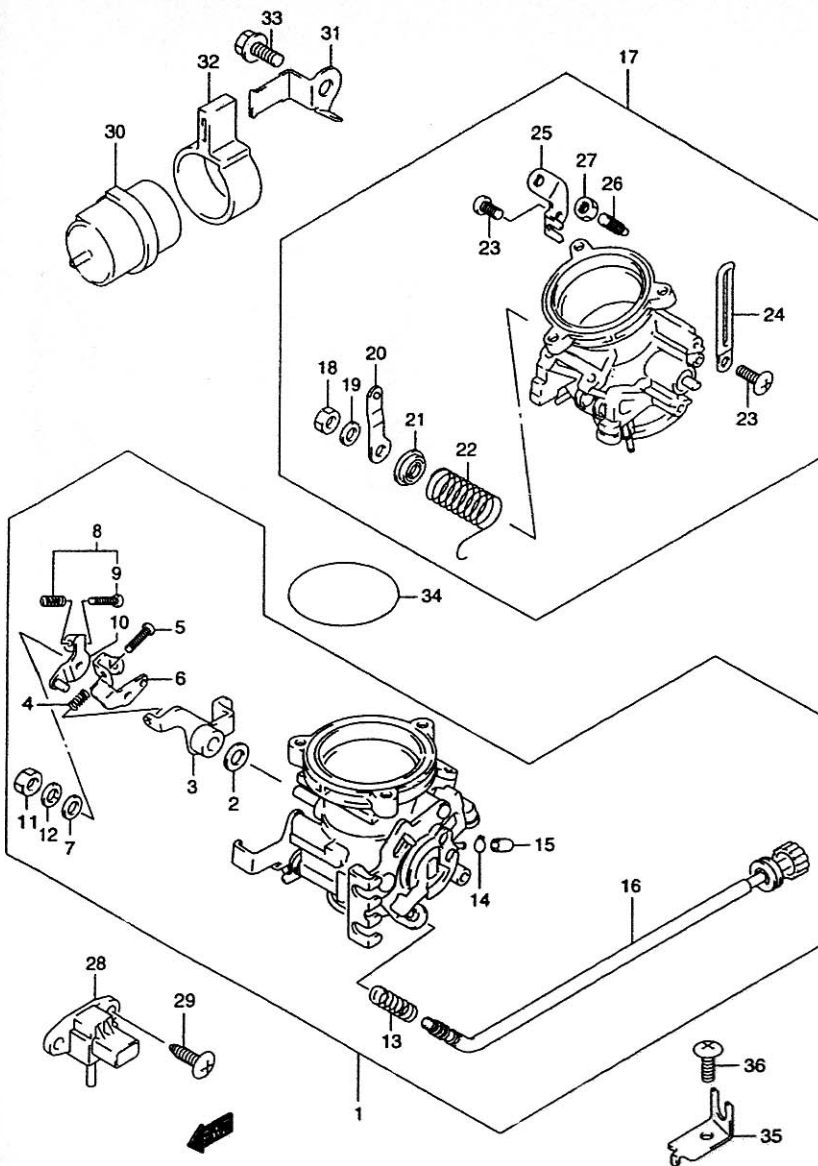


FIG.10 (C-6)

THROTTLE BODY

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13401-02FB0	BODY ASSY, THROTTLE FRONT	1	
1-2	13401-02FC0	BODY ASSY, THROTTLE FRONT	1	E33
2	13557-02FA0	.PACKING	1	
3	13542-02FA0	.LEVER ASSY	1	
4	13375-60A00	.SPRING	1	
5	13602-42E10	.SCREW	1	
6	13543-02FA0	.LEVER	1	
7	95569-82140	.RING	1	
8	13601-60AT0	.SCREW SET, ADJUST	1	
9	02112-04203	..SCREW	1	
10	13544-02FA0	.LEVER ASSY	1	
11	13607-37010	.NUT	1	
12	08321-01087	.WASHER	1	
13	13271-93011	.SPRING	1	
14	09401-06101	.CLIP	1	
15	13274-84000	.CAP	1	
16	13270-02FA0	.ADJUST SCREW ASSY	1	
17-1	13402-02FB0	BODY ASSY, THROTTLE REAR	1	
17-2	13402-02FC0	BODY ASSY, THROTTLE REAR	1	E33
18	13607-37010	.NUT	1	
19	08321-01087	.WASHER	1	
20	13545-02FA0	.LEVER ASSY	1	
21	13574-02FA0	.RING	1	
22	13573-02FA0	.SPRING	1	
23	13602-02F00	.SCREW	2	
24	09404-06432	.CLAMP (L:80)	1	
25	13627-02FA0	.BRACKET	1	
26	13605-47080	.SCREW	1	
27	13607-47070	.NUT	1	

FIG.10

FIG.10 (C-7)

THROTTLE BODY

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	18590-80C50	SENSOR, AIR PRESSURE	1	
29	03541-05163	SCREW	1	
30	13715-02FA0	CHAMBER, VACUUM	1	
31	13911-02FA0	PLATE	1	
32	13912-02FA0	BAND	1	
33	09248-10010	BOLT	1	
34	09280-60005	O RING, THROTTLE BODY	1	
35	13279-02FA0	PLATE, IDLE ADJUST	1	
36	02142-06163	SCREW	1	

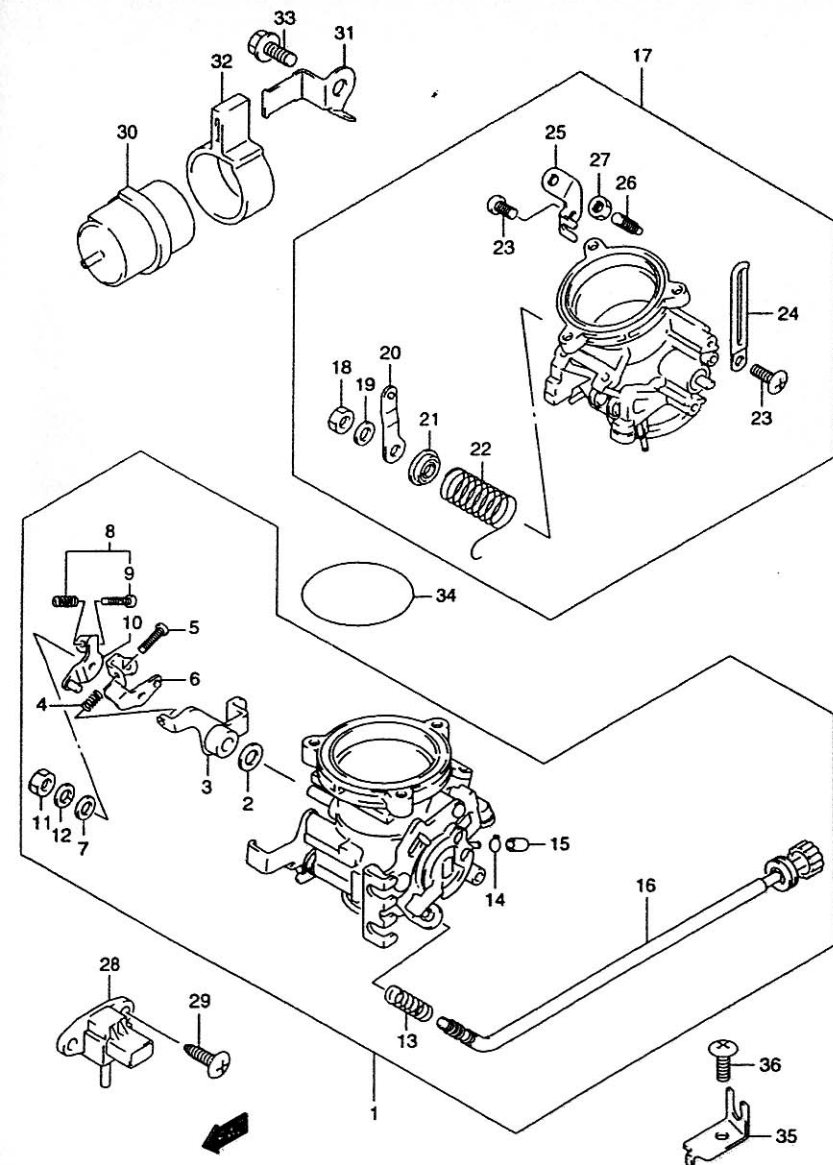


FIG.11

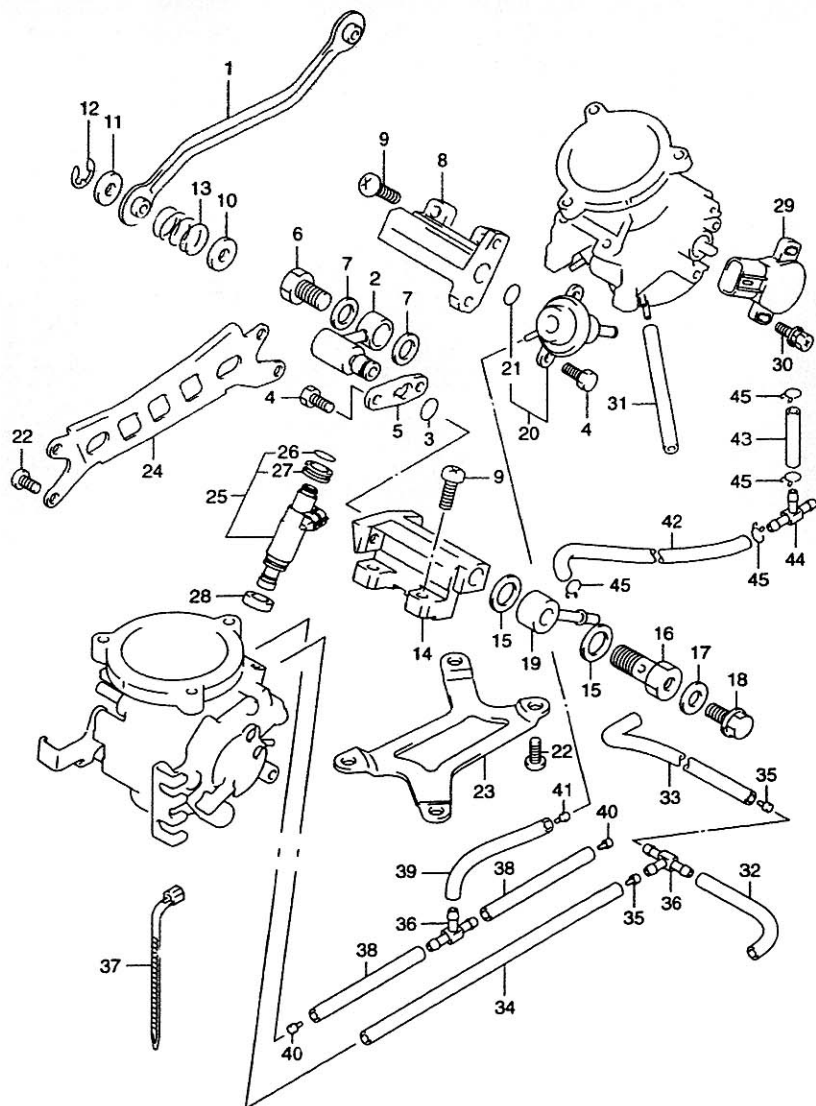


FIG.11 (C-8)

THROTTLE BODY FITTING PARTS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13553-02FA0	LEVER ASSY	1	
2	13675-02FA0	PIPE ASSY	1	
3	13374-55A00	O RING	1	
4	13612-02F00	BOLT	4	
5	13676-02FA0	PLATE	1	
6	13613-02FA0	BOLT	1	
7	13677-02FA0	WASHER	2	
8	13678-02FA0	PIPE, DELIVERY	1	
9	13602-06168	SCREW	4	
10	13576-02FA0	RING	2	
11	13577-02FA0	RING	2	
12	13617-44500	E RING	2	
13	13546-02FA0	SPRING	2	
14	13678-02FB0	PIPE, DELIVERY	1	
15	13925-85553	GASKET	2	
16	13923-85551	BOLT	1	
17	09168-06023	GASKET	1	
18	17568-50F00	PLUG	1	
19	15815-02F00	CONNECTOR	1	
20	15610-02FA0	REGULATOR, PRESSURE	1	
21	15710-09300	O RING	1	
22	13602-06128	SCREW	8	
23	13628-02FA0	PLATE	1	
24	13629-02FA0	PLATE	1	
25	15710-02FB0	INJECTOR ASSY	4	
26	15717-02F00	O RING	4	
27	15720-09300	GROMMET	4	
28	13672-33E00	PACKING	4	
29	13580-02F00	SENSOR ASSY	1	
30	13605-02F00	SCREW	2	

FIG.11

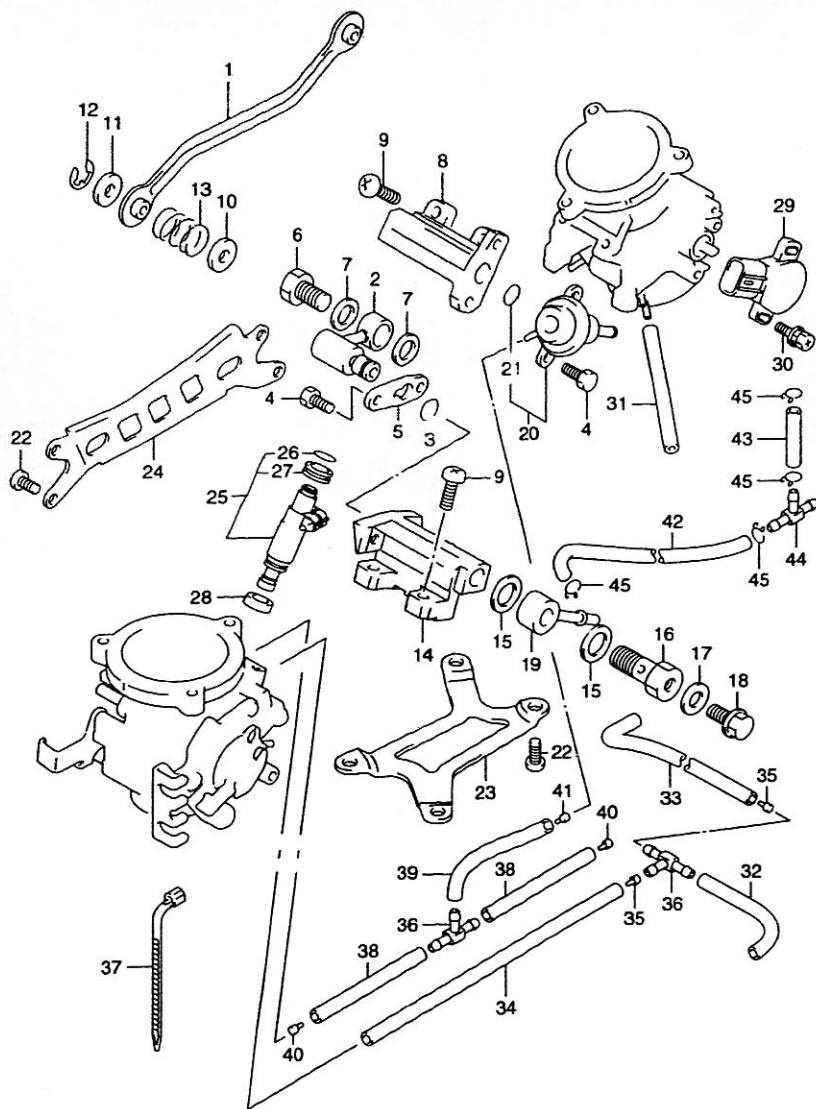


FIG.11 (C-9)

THROTTLE BODY FITTING PARTS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
31	09355-35755-600	HOSE	1	L:600→100
32	09355-30705-600	HOSE	1	L:600→135
33	13683-02FA0	HOSE	1	
34-1	13683-10F70	HOSE	1	MODEL W/X
34-2	13683-10F60	HOSE	1	MODEL Y
35	09493-36005	JET, AIR	2	
36	13471-02FA0	NIPPLE	2	
37	13671-02F00	CLAMP	1	
38	09355-30705-600	HOSE	2	L:600→90
39	09355-30705-600	HOSE	1	L:600→105
40	09493-20015	JET, AIR	2	
41	09493-50006	JET, AIR	1	
42	13683-02FC0	HOSE	1	E33
43	13683-02FB0	HOSE	1	E33
44	13685-48B00	NIPPLE	1	E33
45	09401-10410	CLIP	4	E33

FIG.12

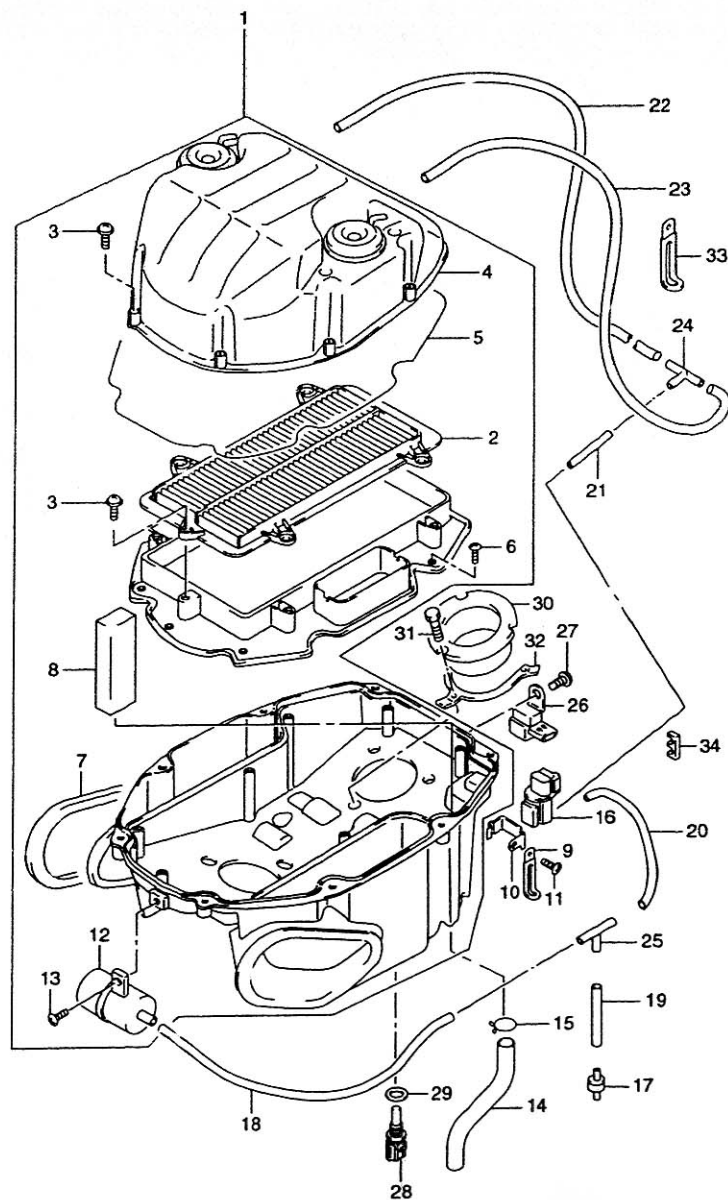


FIG.12 (C-10)

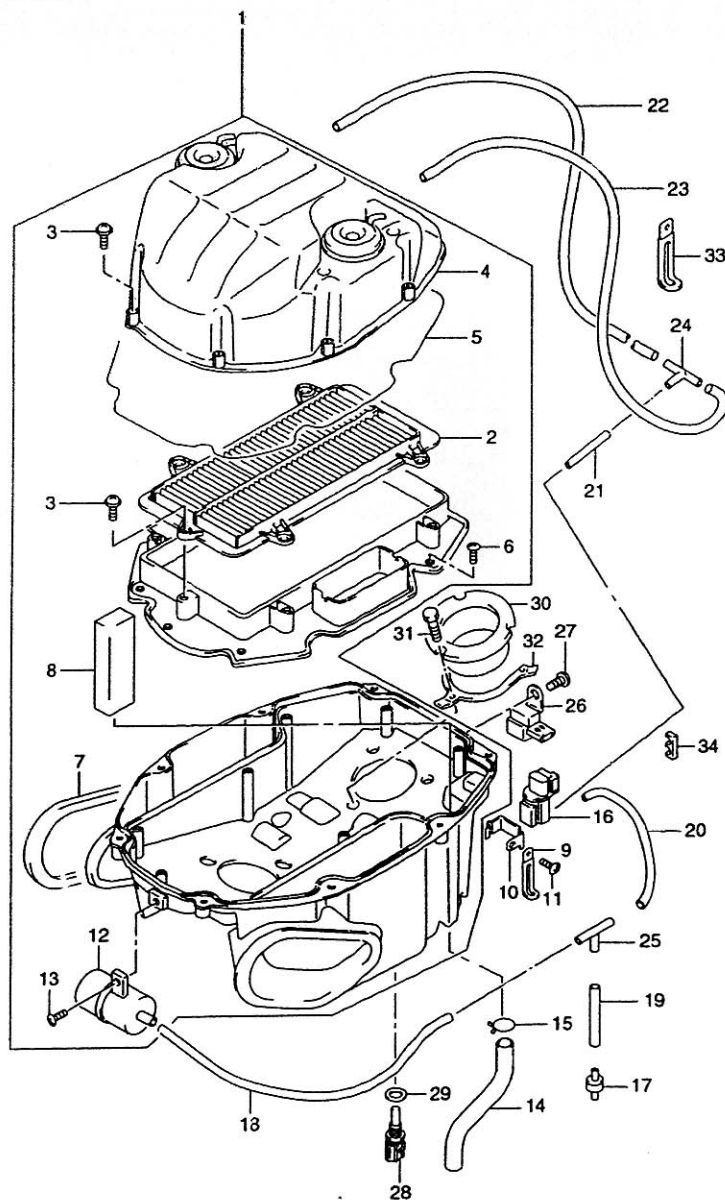
AIR CLEANER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13700-02FB0	CLEANER ASSY, AIR	1	
2	13780-02FA0	.FILTER	1	
3	13831-02FA0	.SCREW	13	
4	13740-02FA0	.CAP	1	
5	13756-02FA0	.GASKET	1	
6	03541-04163	.SCREW	9	
7	13736-02FA0	.CUSHION, DUCT	2	
8	13788-02FA1	.FILTER, BREATHER	1	
9	09404-06432	.CLAMP	1	
10	18116-02FA0	.BRACKET, SOLENOID VALVE	1	
11	02142-06123	.SCREW	2	
12	13715-02F00	.CHAMBER, VACUUM	1	
13	02142-05163	.SCREW	1	
14	13851-02FA0	TUBE, BREATHER	1	
15	09401-15101	CLIP	2	
16	18115-70G10	VALVE ASSY, SOLENOID	1	
17	95569-78040	VALVE, CHECK	1	
18	09355-35755-600	HOSE, VACUUM CHAMBER TO 3 WAY NO.1	1	L:600→280
19	09355-35755-600	HOSE, CHECK VALVE TO 3 WAY NO.1	1	L:600→50
20	09355-35755-600	HOSE, 3 WAY NO.1 TO SOLENOID	1	L:600→180
21	09355-35755-600	HOSE, SOLENOID TO 3 WAY NO.2	1	L:600→40
22	09355-35755-600	HOSE, 3 WAY NO.2 TO DIAPHRAGM RH	1	L:600→520
23	09355-35755-600	HOSE, 3 WAY NO.2 TO DIAPHRAGM LH	1	L:600→400
24	13685-02FA0	3 WAY, NO.2	1	
25	13685-02FA0	3 WAY, NO.1	1	

FIG.12

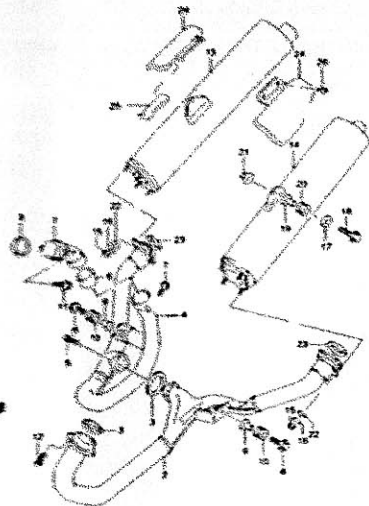
FIG.12 (C-11)

AIR CLEANER



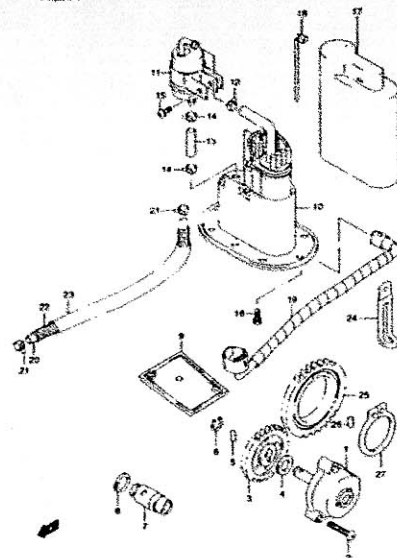
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
26	15620-02F00	SENSOR, BOOST	1	
27	02142-06123	BOLT	1	
28	13650-61B00	SENSOR, AIR TEMPERATURE	1	
29	09168-12016	GASKET	1	
30	13881-02FA0	FUNNEL, AIR CLEANER	2	
31	09128-06057	BOLT	6	
32	13889-02FA0	WASHER, AIR FUNNEL	2	
33	09404-06432	CLAMP, VACUUM HOSE	2	
34	09408-00033	CLIP, VACUUM HOSE	2	

FIG. 13



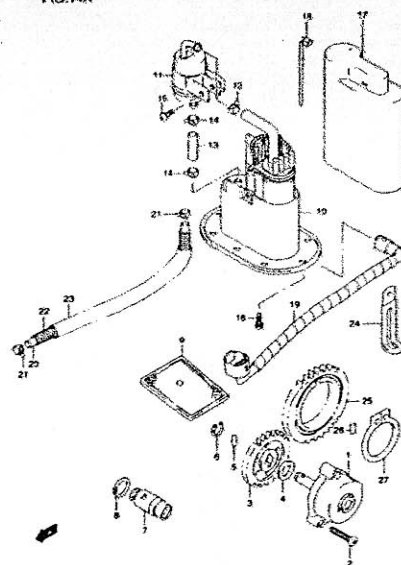
D2

FIG. 14



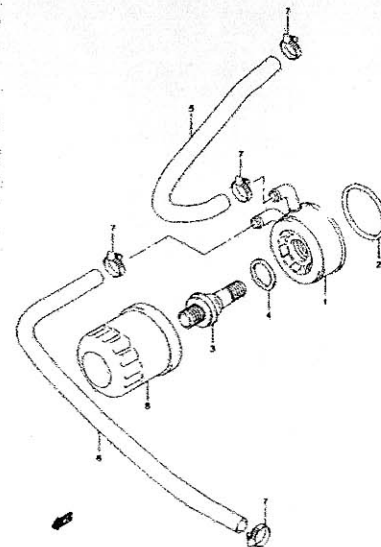
D3

FIG. 14A



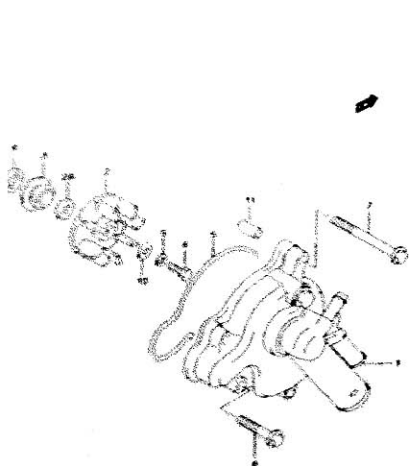
D4

FIG. 15



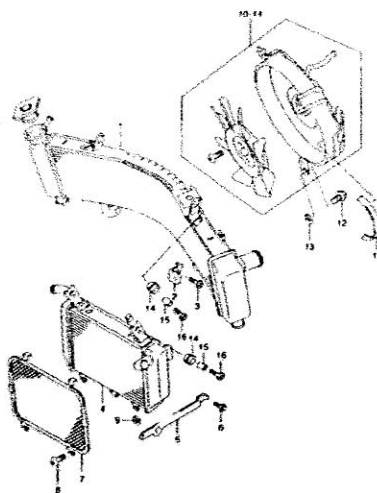
D5

FIG. 16



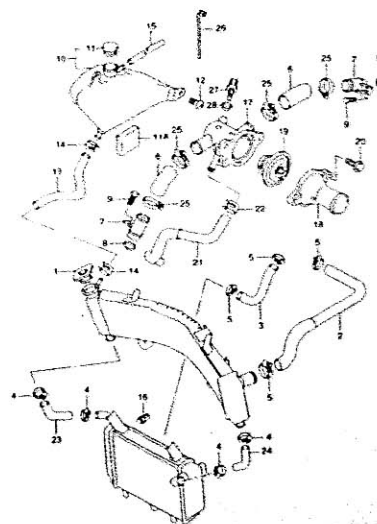
D6

FIG. 17



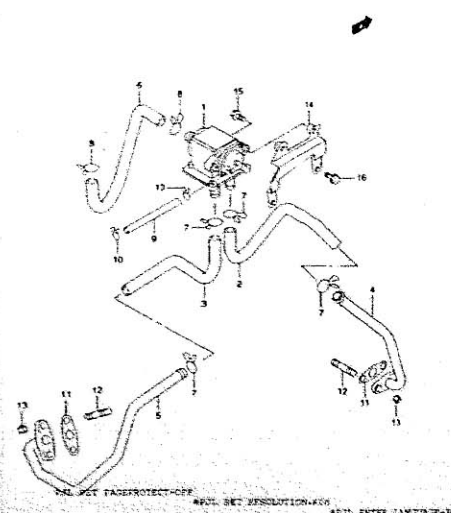
D7

FIG. 18



D8

FIG. 19



D9

FIG.13

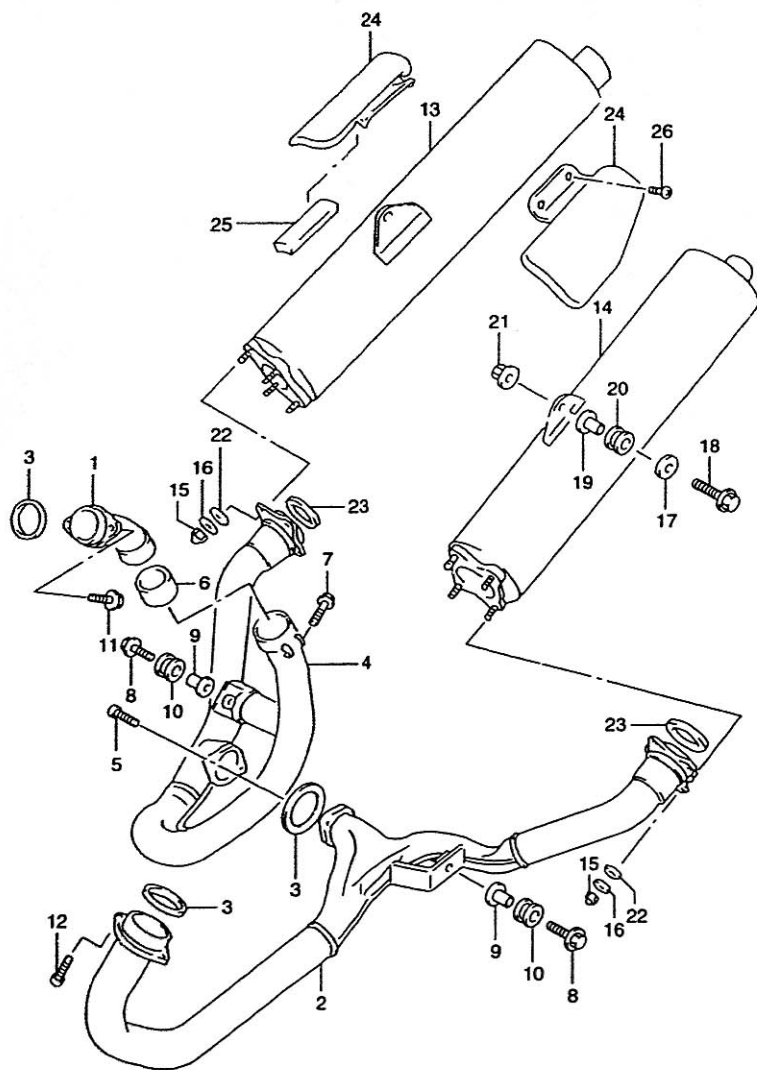


FIG.13 (D-2)

MUFFLER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14150-02F00	PIPE, EXHAUST RH	1	
2	14160-02FA0	PIPE, EXHAUST LH	1	
3	14181-31D00	GASKET	3	
4	14210-02FA0	PIPE, EXHAUST JOINT	1	
5	14118-73G01	BOLT, EXHAUST JOINT	2	
6	14771-02F00	CONNECTOR	1	
7	01550-08403	BOLT	1	
8	09118-08152	BOLT	2	
9	09180-08152	SPACER	2	
10	09320-12048	CUSHION	2	
11	01550-08257	BOLT	2	
12	09106-08104	BOLT	2	
13	14310-02FA0-H01	BODY, MUFFLER RH	1	
14	14340-02FA0-H01	BODY, MUFFLER LH	1	
15-1	09159-08101	NUT	8	MODEL W/X
15-2	09159-08115	NUT	8	MODEL Y
16	09160-08114	WASHER	8	
17	09160-08140	WASHER	2	
18	01550-08457	BOLT	2	
19	09180-08156	SPACER	2	
20	09320-12049	CUSHION	2	
21	08361-25088	NUT	2	
22	09280-08012	O RING	3	
23	14181-02F00	GASKET, MUFFLER JOINT	2	
24-1	14780-02FA0	PROTECTOR, MUFFLER RH	1	
24-2	14790-02FA0	PROTECTOR, MUFFLER LH	1	
25	14785-02FA0	CUSHION	4	
26	09139-06091	SCREW	4	

FIG.14

FIG.14 (D-3)

OIL PUMP / FUEL PUMP (MODEL W)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16400-02FB0	PUMP ASSY, ENGINE OIL	1	
2	02112-06253	SCREW	3	
3	16331-02F00	GEAR, OIL PUMP DRIVEN	1	
4	09181-10158	WASHER	1	
5	09261-04009	PIN	1	
6	08331-31106	CIRCLIP	1	
7	16440-33E00	VALVE ASSY, OIL RELIEF	1	
8	09168-16002	GASKET	1	
9	16520-32E00	STRAINER, ENGINE OIL	1	
10	15100-02FB0	PUMP ASSY, FUEL	1	
11	15410-02FA0	.FILTER, FUEL	1	
12	09401-13410	.CLIP	1	
13	09356-76145-600	.HOSE (7.6X14X600)	1	L:600→45
14	09401-13410	.CLIP	2	
15	02112-34083	.SCREW	2	
16	15211-02F00	BOLT	8	
17	15199-02FA0	COVER, FUEL PUMP	1	
18	09407-14403	CLAMP, FUEL PUMP COVER	2	
19	15810-02FA0	HOSE, FUEL	1	
20	09355-54115-600	HOSE	1	L:600→340
21	09401-11411	CLIP	2	
22	09440-13037	PROTECTOR	1	
23	15819-02F00	PROTECTOR, FUEL RETURN NO.2	1	
24	09404-06432	CLAMP, FUEL PUMP WIRE	1	
25	16321-02F00	GEAR, OIL PUMP DRIVE	1	
26	09261-06002	PIN	1	
27	08331-31506	CIRCLIP	1	

REFER TO FIG.14A(D-4) FOR MODEL X/Y

FIG.14A

FIG.14A(D-4)

OIL PUMP / FUEL PUMP (MODEL XY)

Q'TY

REF.NO.

PART NO.

DESCRIPTION

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16400-02FB0	PUMP ASSY, ENGINE OIL	1	
2	02112-06253	SCREW	3	
3	16331-02F00	GEAR, OIL PUMP DRIVEN	1	
4	09181-10158	WASHER	1	
5	09261-04009	PIN	1	
6	08331-31106	CIRCLIP	1	
7	16440-33E00	VALVE ASSY, OIL RELIEF	1	
8	09168-16002	GASKET	1	
9	16520-32E00	STRAINER, ENGINE OIL	1	
10	15100-02FB0	PUMP ASSY, FUEL	1	
11	15410-02FA0	.FILTER, FUEL	1	
12	09401-13410	.CLIP	1	
13	09356-76145-600	.HOSE (7.6X14X600)	1	L:600→45
14	09401-13410	.CLIP	2	
15	02112-34083	.SCREW	2	
16	15211-02F00	BOLT	8	
17	15199-02FA0	COVER, FUEL PUMP	1	
18	09407-14403	CLAMP, FUEL PUMP COVER	2	
19	15810-02FA0	HOSE, FUEL	1	
20	09355-54115-600	HOSE	1	L:600→340
21	09401-11411	CLIP	2	
22	09440-13037	PROTECTOR	1	
23	15819-02F00	PROTECTOR, FUEL RETURN NO.2	1	
24	09404-06432	CLAMP, FUEL PUMP WIRE	1	
25	16321-02F00	GEAR, OIL PUMP DRIVE	1	
26	09261-06002	PIN	1	
27	08331-31506	CIRCLIP	1	

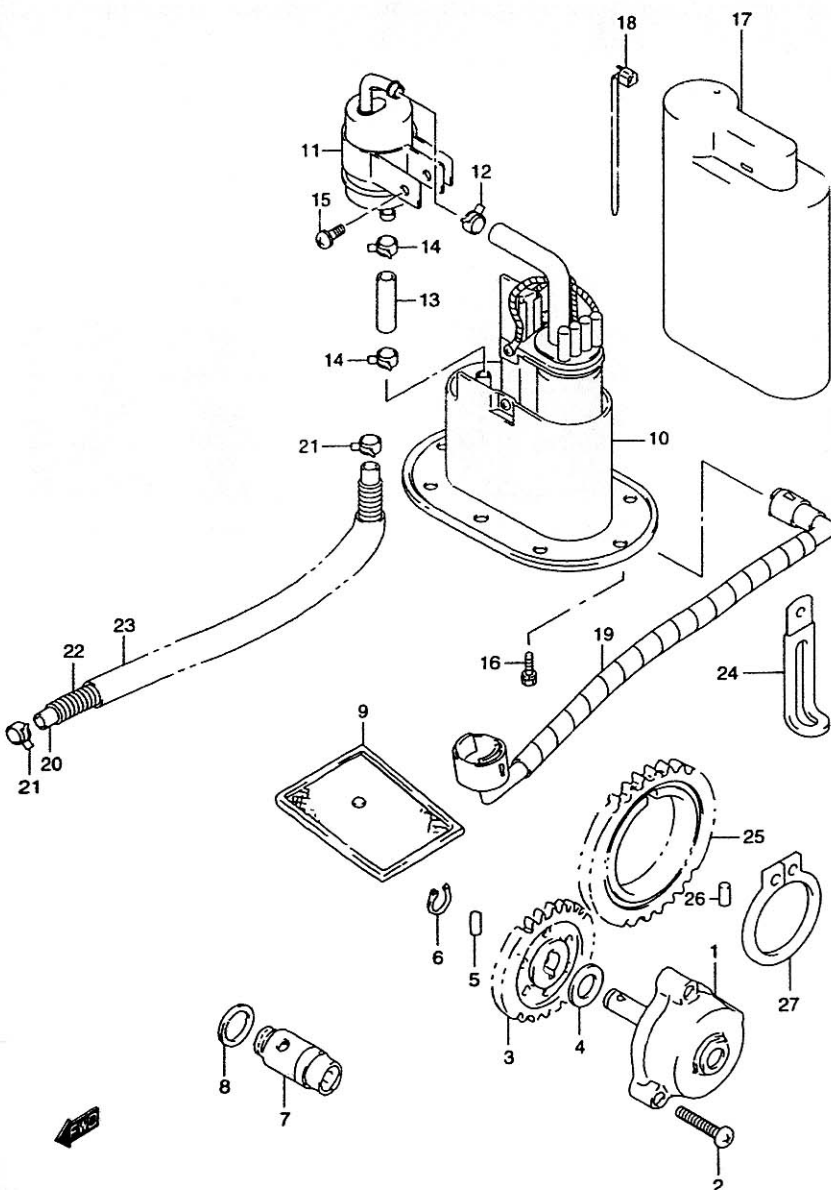


FIG.15

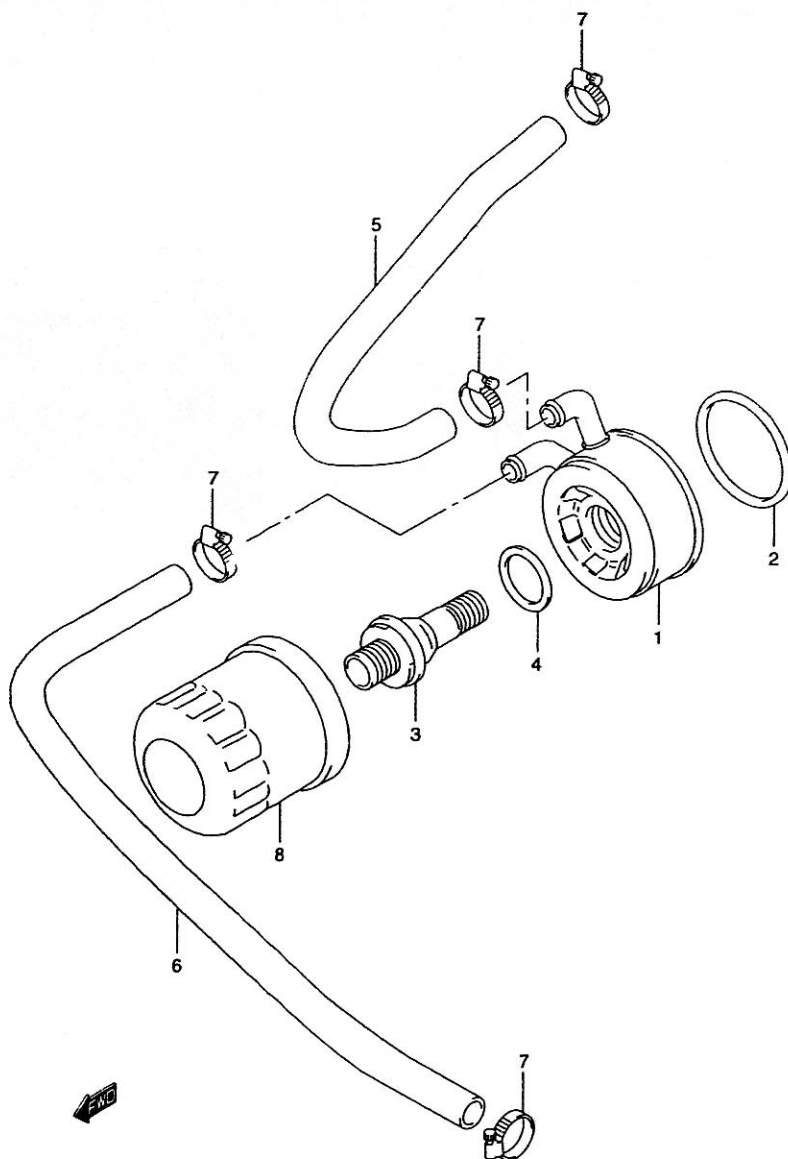
FIG.15 (D-5)

OIL COOLER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	16600-02FA0	COOLER ASSY, OIL	1	
2	09280-64003	O RING	1	
3	16591-02F00	BOLT, UNION	1	
4	09181-25160	WASHER	1	
5	16461-02FA0	HOSE, OIL COOLER,IN	1	
6	16471-02FA0	HOSE, OIL COOLER,OUT	1	
7	09402-22511	CLAMP	4	
8	16510-34E00	FILTER ASSY, ENGINE OIL	1	



END

FIG.16

FIG.16 (D- 6)

WATER PUMP

Q'TY

REMARKS

REF.NO.

PART NO.

DESCRIPTION

1

2

2A

3

4

5

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7

8

9

10

11

17410-02FA0

17491-02F00

17533-02F00

17470-02F10

17461-02F00

17435-02F00

01547-06307

01547-06557

09100-06162

09164-06006

09168-06025

04211-09149

CASE, WATER PUMP

IMPELLER

WASHER, IMPELLER

SEAL, MECHANICAL

OIL SEAL

O RING

SCREW

BOLT

BOLT (6X13)

LOCK WASHER

GASKET

PIN

1

1

1

1

1

2

3

1

1

1

1

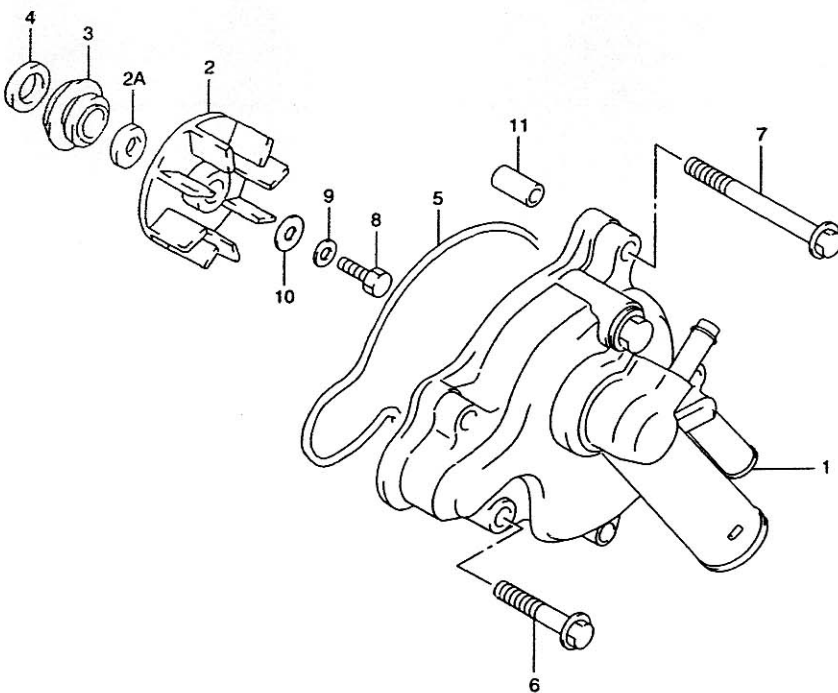


FIG.17

FIG.17 (D-7)

RADIATOR

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	17710-02FA0	RADIATOR ASSY, WATER UPPER	1	
2	17751-02FA0	BRACKET, RADIATOR UPPER	1	
3	01550-06163	BOLT	1	
4	17720-02FA0	RADIATOR ASSY, WATER LOWER	1	
5	17752-02FA0	BRACKET, RADIATOR LOWER	1	
6	01550-06123	BOLT	1	
7	17760-02FA0	COVER, RADIATOR	1	
8	02142-06123	BOLT	2	
9	09148-06015	NUT, RADIATOR COVER	2	
10	17810-02FA0	FAN ASSY, RADIATOR RH	1	
11	17820-02FA0	FAN ASSY, RADIATOR LH	1	
12	01550-06103	BOLT	6	
13	09148-06015	NUT, FAN ASSY	6	
14	09320-10042	CUSHION	6	
15	09180-06290	SPACER	6	
16	09116-06147	BOLT (6X20)	6	
17-1	17811-02FA0	MOLDING, FAN SHROUD LL (L:165)	1	
17-2	17812-02FA0	MOLDING, FAN SHROUD LR (L:260)	1	
17-3	17813-02FA0	MOLDING, FAN SHROUD RL (L:225)	1	
17-4	17814-02FA0	MOLDING, FAN SHROUD RR (L:200)	1	

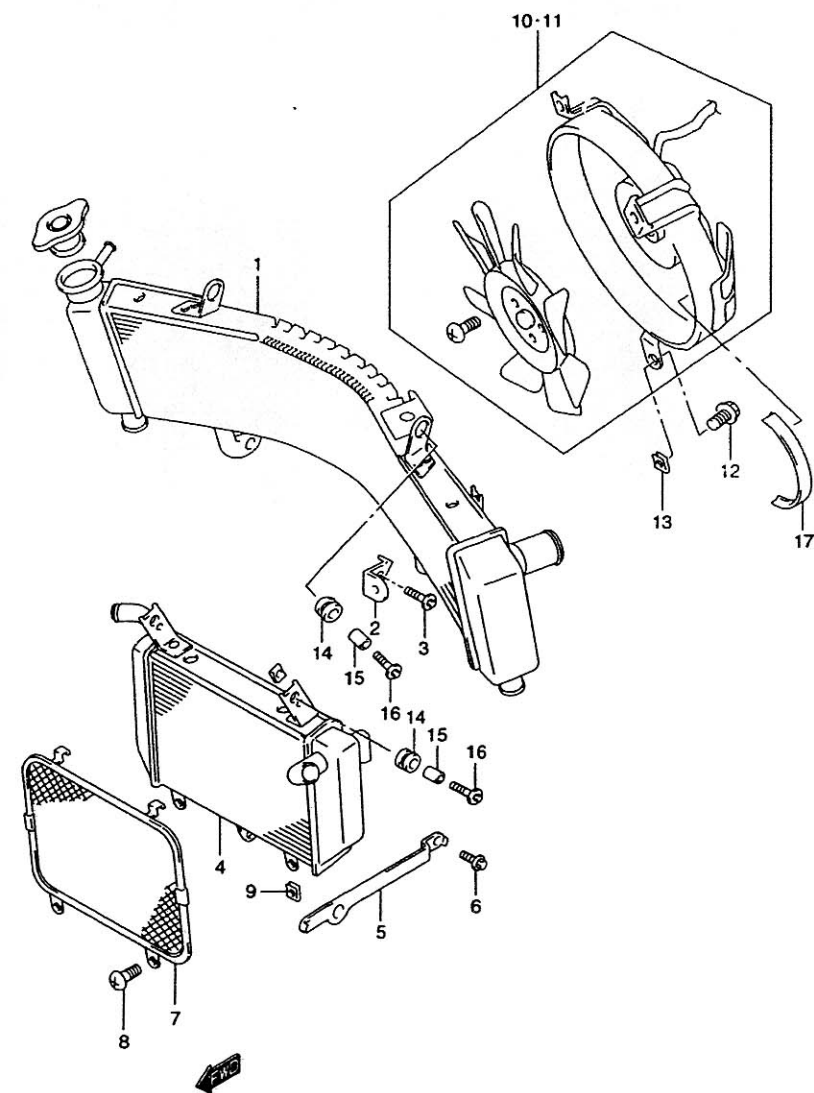


FIG.18

FIG.18 (D-8)

RADIATOR HOSE

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	17730-12C01	CAP, RADIATOR	1	MODEL W
1-2	17730-12C20	CAP, RADIATOR	1	MODEL X/Y
2	17851-02FA0	HOSE, RADIATOR INLET	1	
3	17852-02FA0	HOSE, RADIATOR OUTLET	1	
4	09402-28511	CLAMP	4	
5	09402-38511	CLAMP	4	
6	17853-02F00	HOSE, CONNECTOR INLET	2	
7	17890-02F00	UNION	2	
8	09280-18009	O RING	2	
9	07130-06123	BOLT	2	
10	17910-02FA0	TANK ASSY, RESERVOIR	1	
11	17931-02FA0	.CAP	1	
11A	51827-12E00	CUSHION	1	
12	01550-06253	BOLT	2	
13	17981-48E00	HOSE, INLET	1	
14	09401-08411	CLIP	2	
15	17982-02FA0	HOSE, RESERVOIR TANK OVERFLOW	1	
16	17680-33E00	SWITCH, RADIATOR FAN	1	
17	17662-02F10	CONNECTOR, THERMOSTAT INLET	1	
18	17663-02FA0	CAP, THERMOSTAT CONNECTOR	1	
19	17670-50F00	THERMOSTAT, WATER	1	
20	01550-06163	BOLT	2	
21	17856-02FA0	HOSE, CONNECTOR TO WATER PUMP	1	
22	09401-12409	CLIP	2	
23	17854-02FA0	HOSE, RADIATOR JOINT RH	1	
24	17855-02FA0	HOSE, RADIATOR JOINT LH	1	
25	09402-28511	CLAMP	4	
26	09407-14403	CLAMP, RESERVOIR OVERFLOW HOSE	2	
27	13650-51G10	SENSOR, WATER TEMPERATURE	1	
28	09168-12016	GASKET, TEMPERATURE SENSOR	1	

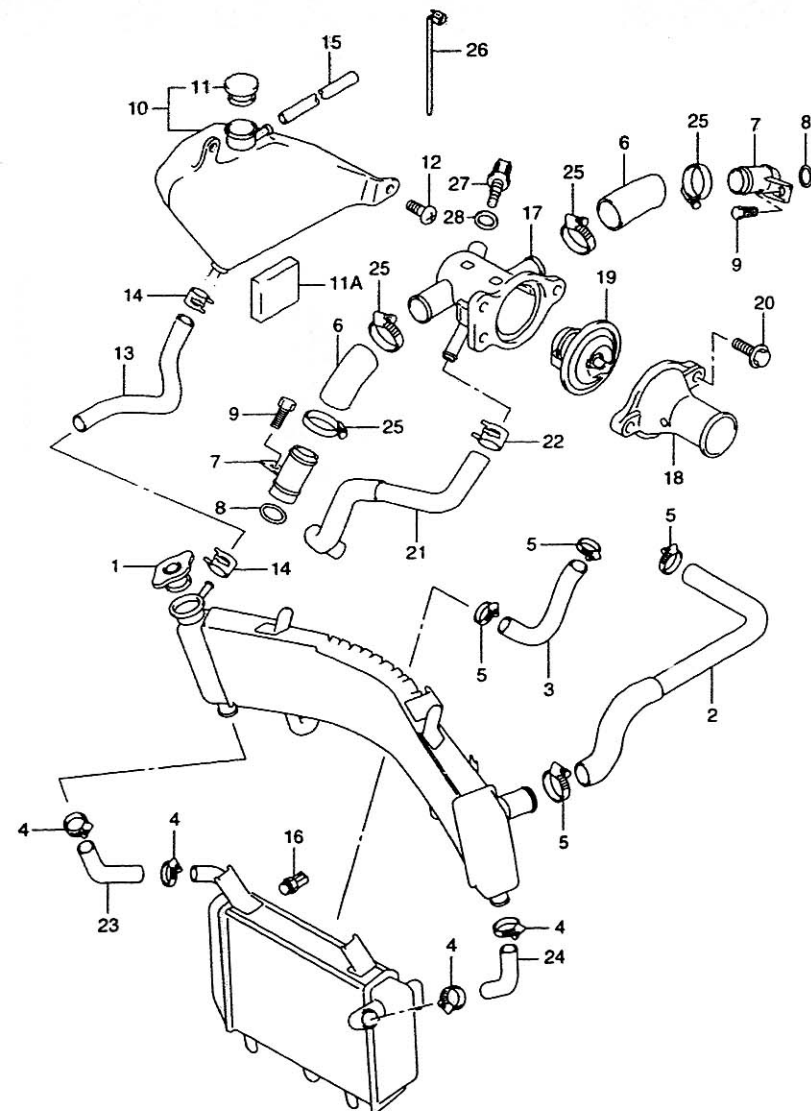


FIG.19

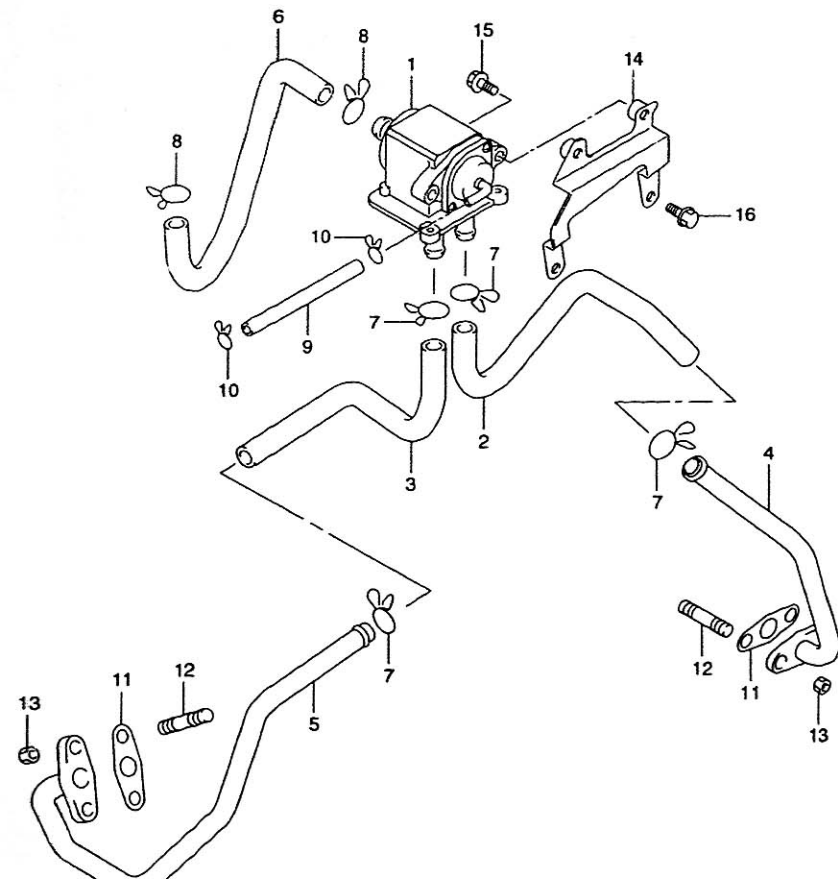
FIG.19 (D-9)

2ND AIR

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	18450-10F02	VALVE ASSY, 2ND AIR	1	
2	18461-02FA0	HOSE, 2ND AIR VALVE FRONT	1	
3	18471-02FA0	HOSE, 2ND AIR VALVE REAR	1	
4	18410-02FA0	PIPE, 2ND AIR FRONT	1	
5	18420-02FA0	PIPE, 2ND AIR REAR	1	
6	18711-02FA0	HOSE, 2ND AIR CLEANER	1	
7	09401-13409	CLIP, 2ND AIR VALVE HOSE NO.2	4	
8	09401-15101	CLIP, 2ND AIR CLEANER HOSE	2	
9	09352-40703-600	HOSE, 2ND AIR VALVE VACUUM	1	L:600→220
10	09401-06101	CLIP, 2ND AIR VACUUM HOSE	2	
11	18441-45C00	GASKET, 2ND AIR PIPE	2	
12	01421-06163	BOLT, 2ND AIR PIPE STUD	4	
13	08316-10063	NUT	4	
14	18610-02FA0	BRACKET, 2ND AIR VALVE	1	
15	07130-06163	BOLT	2	
16	01550-06123	BOLT	2	

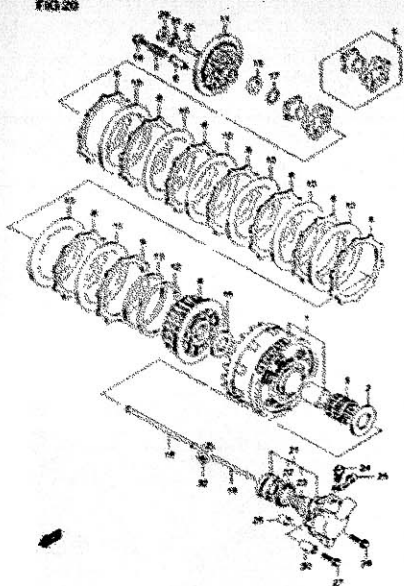


PJL SET PAGEPROTECT=OFF

@PJL SET RESOLUTION=600

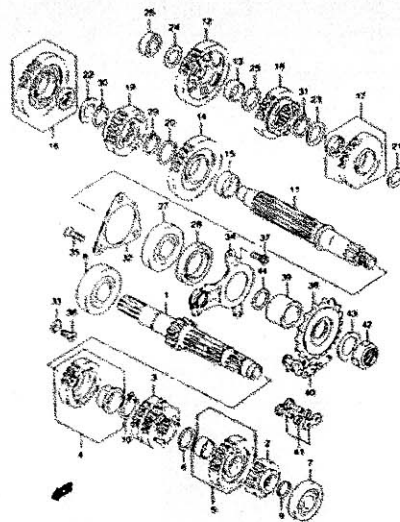
@PJL ENTER LANGUAGE=P

FIG.20



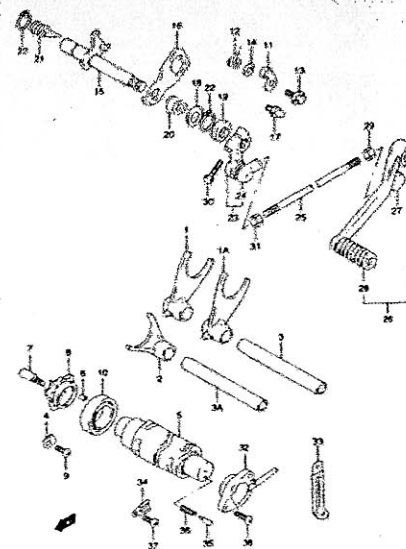
E2

FIG.21



E3

FIG.22



E5

FIG.20

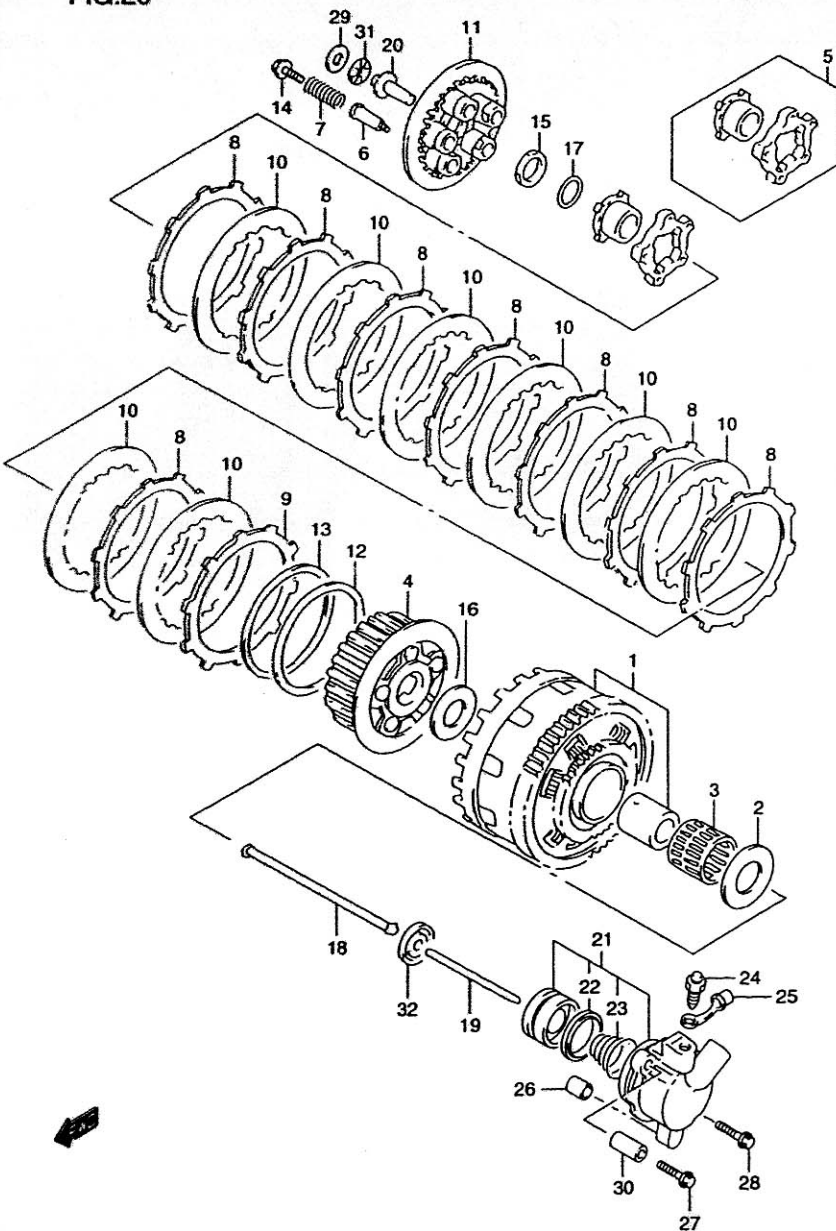


FIG.20 (E-2)

CLUTCH

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21200-02820	GEAR ASSY, PRIMARY DRIVEN	1	
2	09160-25071	WASHER (25X54X2.5)	1	
3	09263-35017	BEARING (35X40X35.8)	1	
4	21410-02F10	HUB, CLUTCH SLEEVE	1	
5	21610-02F12	CAM SET, CLUTCH	1	
6	21481-02F10	BOLT, SPRING SURPORT	6	
7	21413-02F10	SPRING, CLUTCH	6	
8-1	21441-02F10	PLATE, CLUTCH DRIVE	8	MODEL W/X
8-2	21441-02F11	PLATE, CLUTCH DRIVE	8	MODEL Y
9-1	21442-02F10	PLATE, CLUTCH DRIVE NO.2	1	MODEL W/X
9-2	21442-02F11	PLATE, CLUTCH DRIVE NO.2	1	MODEL Y
10	21451-02F10	PLATE, CLUTCH DRIVEN	8	
11	21462-02F10	DISK, CLUTCH PRESSURE	1	
12	21471-02F10	SEAT, WAVE WASHER	1	
13	21472-02F10	WASHER, CLUTCH PLATE WAVE	1	
14	21482-02F10	BOLT, CLUTCH SPRING	6	
15	09159-24010	NUT, CLUTCH SLEEVE HUB	1	
16	09160-25072	WASHER, CLUTCH SLEEVE	1	25X50X2.5
17	09164-24006	WASHER, CLUTCH SLEEVE	1	24.2X35X2
18	23110-38B00	ROD, CLUTCH PUSH RH	1	
19	23111-24A01	ROD, CLUTCH PUSH LH	1	
20	23121-38B00	PIECE, CLUTCH PUSH	1	
21	23160-02F10	CYLINDER, CLUTCH RELEASE	1	
22	23163-10F00	.CUP	1	
23	23164-10F00	.SPRING	1	
24	59121-01A00	.BLEEDER	1	
25	59122-01A00	.CAP, BLEEDER	1	
26	04221-08149	PIN, CL RLSE CYL	1	
27	07130-06653	BOLT, CL RLSE CYL	1	
28	07130-06703	BOLT, CL RLSE CYL	1	
29	09160-15045	WASHER, CLUTCH PUSH	1	15.5X28X1
30	09180-06322	SPACER, CL RELEASE	1	
31	09263-15003	BEARING, CLUTCH PUSH	1	15X28X2
32	09285-06015	SEAL, CLUTCH PUSH	1	6X34X5.5

FIG.21

FIG.21 (E-3)

TRANSMISSION

Q'TY

REMARKS

REF.NO.

PART NO.

DESCRIPTION

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31

24120-02F06

24221-02F01

24231-02F13

24251-02810

24261-02810

09181-22167

09262-20139

09262-25073

09280-17004

09380-27001

24130-02F04

24311-02F10

24312-02F00

24321-02F11

24322-02F01

24331-02810

24341-02810

24351-02F13

24361-02F11

09160-27008

09167-27002

24333-02F00

24333-02F00

09181-20251

09181-22223

09262-20082

09262-28040

09283-38020

09380-27001

09380-27001

09380-27001

SHAFT, COUNTER (NT:12)

GEAR, 2ND DRIVE (NT:15)

GEAR, 3RD & 4TH DRIVE

(NT:18/27)

GEAR SET, 5TH DRIVE (NT:23)

GEAR SET, 6TH DRIVE (NT:24)

WASHER, 6TH

BEARING, CENTER SHAFT LH

BEARING, CENTER SHAFT RH

O RING, CENTER SHAFT

CIRCLIP, 5TH DRIVE

SHAFT, DRIVE

GEAR, 1ST DRIVEN (NT:32)

BUSH, 1ST DRIVEN

GEAR, 2ND DRIVEN (NT:29)

BUSH, 2ND

GEAR SET, 3RD DRIVEN (NT:27)

GEAR SET, 4TH DRIVEN (NT:27)

GEAR, 5TH DRIVEN (NT:25)

GEAR, 6TH DRIVEN (NT:24)

WASHER, 2ND DRIVEN GEAR

WASHER, 3RD & 4TH DRIVEN

WASHER, 3RD DRIVEN

WASHER, 4TH DRIVEN

WASHER, 1ST DRIVEN RH

WASHER, 1ST DRIVEN LH

BEARING, DRIVE SHAFT RH

BEARING, DRIVE SHAFT LH

SEAL, DRIVE SHAFT

CIRCLIP, 2ND DRIVEN

CIRCLIP, 3RD DRIVEN

CIRCLIP, 4TH DRIVEN

1

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1

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1

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1

1

1

1

1

1

1

22X30X1.0

20X47X14

25X62X17

D:1.9;ID:16.6

27X36X1

27X36X2

20X34X1

22X34X1

20X52X15

28X68X20

38X52X8

FIG.21

FIG.21 (E-4)

TRANSMISSION

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	24741-02F00	RETAINER, DRIVE SHAFT	1	
33	24741-21A00	RETAINER, CENTER SHAFT	1	
34	24751-02F01	RETAINER, DRIVE SHAFT	1	
35	09126-06011	SCREW, DRIVE SHAFT (6X12)	3	
36	02112-06123	SCREW, CENTER SHAFT	1	
37	07130-06123	BOLT, DRIVE SHAFT OIL	2	
38-1	27510-21A20	SPROCKET, ENGINE (NT:17)	1	MODEL W/X
38-2	27510-21A31	SPROCKET, ENGINE (NT:17)	1	MODEL Y
39	27531-24B12	SPACER, SPROCKET	1	
40	27600-17E20-108	CHAIN ASSY (RK50GSVZ1,108L)	1	L:108→104
41	27620-17E20	JOINT SET, CHAIN	1	
42	09159-20004	NUT	1	
43	09181-25268	WASHER (25X46X1.5)	1	
44	09280-24010	O RING (D:24, ID:23.7)	1	

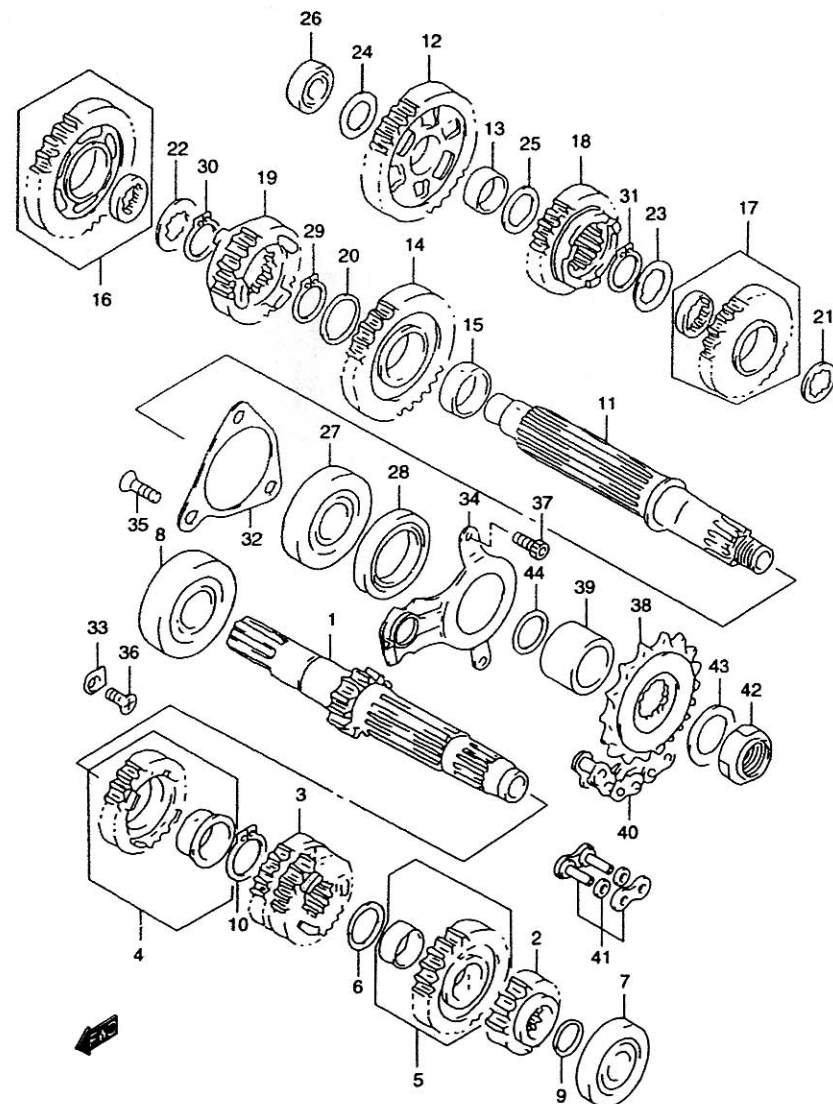


FIG.22

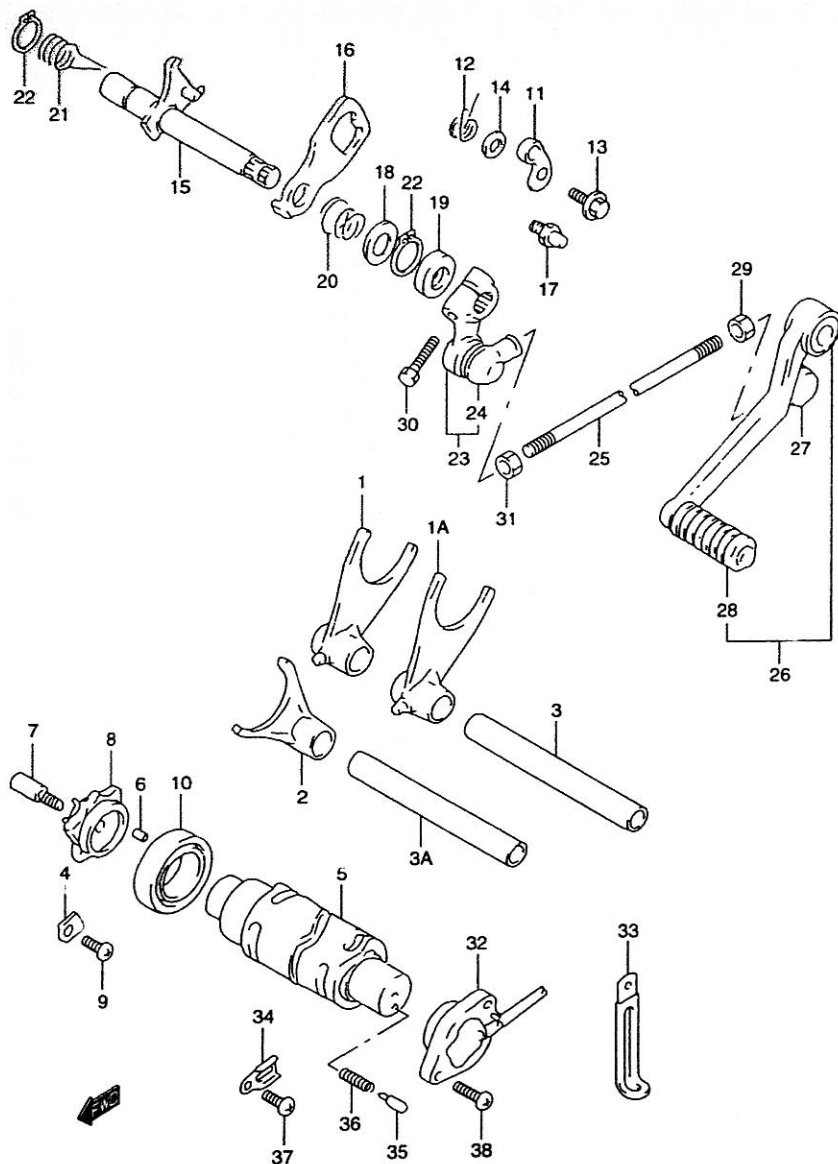


FIG 22 (E-5)

GEAR SHIFTING

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	25211-17E01	FORK, GEAR SHIFT NO.2	1	
1A	25211-17E10	FORK, GEAR SHIFT NO.1	1	
2	25231-17E11	FORK, GEAR SHIFT NO.3	1	
3	25411-02F20	SHAFT, GEAR SHIFT FORK NO.1	1	
3A	25411-02F10	SHAFT, GEAR SHIFT FORK NO.2	1	
4	24741-21A00	RETAINER, SHIFT CAM	2	
5	25310-02F10	CAM, GEAR SHIFT	1	
6	04221-04089	.PIN, SHIFT CAM	1	
7	25312-12C00	STOPPER, SHIFT CAM	1	
8	25381-13E10	PLATE, GEAR SHIFT	1	
9	02112-06123	SCREW, SHIFT CAM	2	
10	08113-69050	BEARING, SHIFT CAM	1	
11	25350-26D01	STOPPER, SHIFT CAM	1	
12	25355-13E00	SPRING, STOPPER ARM	1	
13	09111-06041	BOLT (6X14.3)	1	
14	08211-06141	WASHER	1	
15	25510-02F11	SHAFT, GEAR SHIFT	1	
16	25512-13E11	PLATE, GEAR SHIFT	1	
17	25671-01000	STOPPER, GEAR SHIFT	1	
18	09181-14167	WASHER, GEAR SHIFT RH	3	14X22X1.0
19	09283-14006	SEAL, SHIFT SHAFT OIL	1	14X22X6.0
20	09440-17009	SPRING, GEAR SHIFT PLATE	1	
21	09444-20001	SPRING, SHIFT SHAFT	1	
22	08331-31146	CIRCLIP, GEAR SHIFT	2	
23	25520-19C02	ARM, GEAR SHIFT LINK	1	
24	25526-47000	.COVER, DUST	1	
25	25525-19D20	ROD, GEAR SHIFT LINK	1	
26	25600-33E00	LEVER ASSY, GEAR SHIFT	1	
27	25526-47000	.COVER, DUST	1	
28	25652-20C00	.RUBBER	1	
29	09140-06011	NUT	1	
30	01500-06253	BOLT	1	
31	08310-00067	NUT	1	

FIG.22

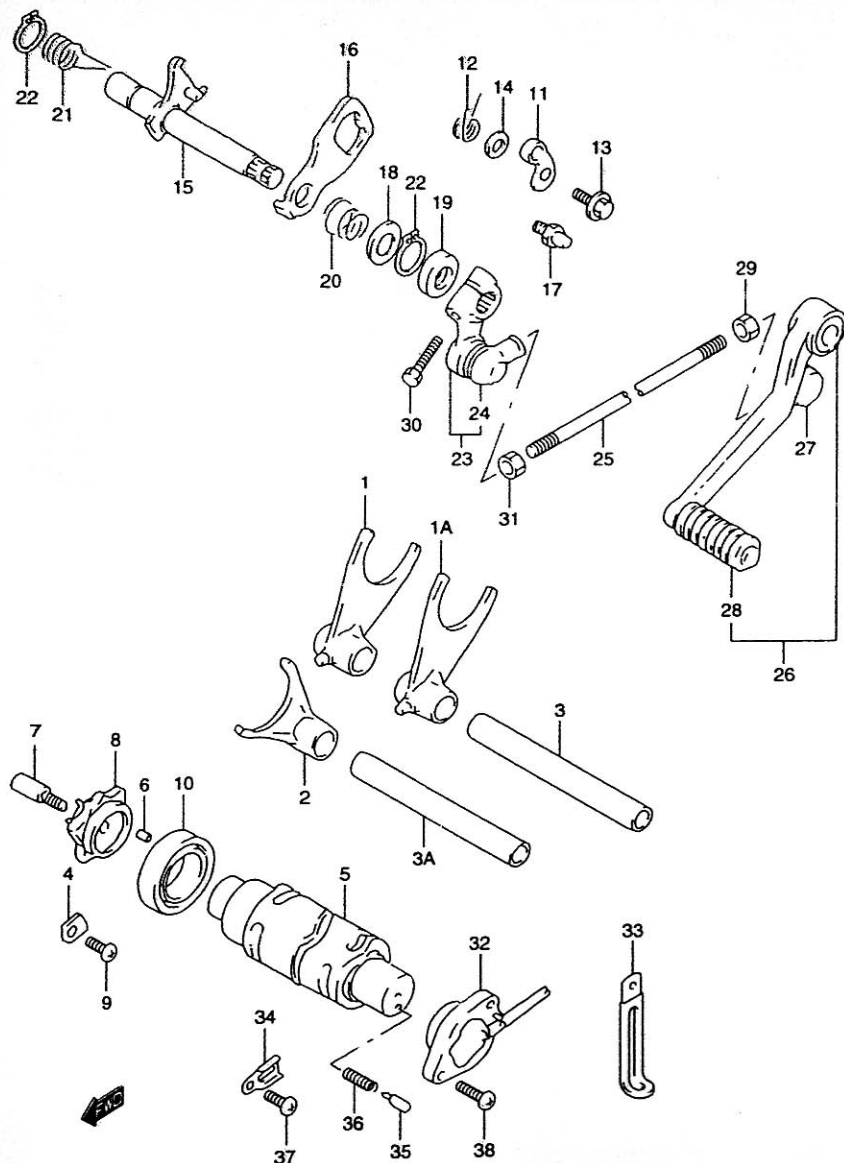
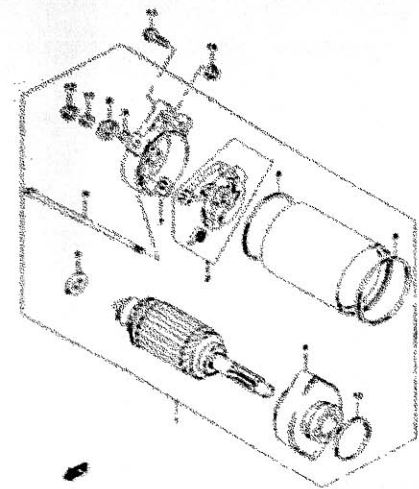


FIG.22 (E-6)

GEAR SHIFTING

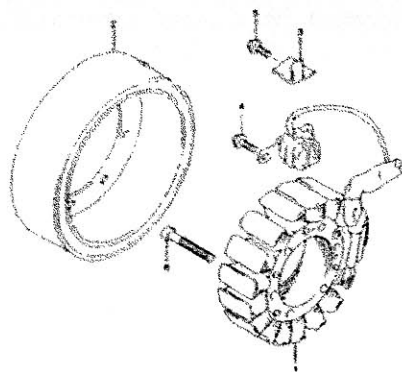
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	37730-02F10	BASE ASSY, GEAR SHIFT TERM	1	
33	09404-06432	CLAMP (L:80)	1	
34	31497-45000	CLAMP, GEAR SHIFT	1	
35	09209-05011	CONTACT, GEAR SHIFT	1	
36	09440-04010	SPRING, GEAR SHIFT SW	1	
37	02112-05103	SCREW, CLAMP	1	
38	02112-05163	SCREW, GEAR SHIFT SW	2	

FIG.23



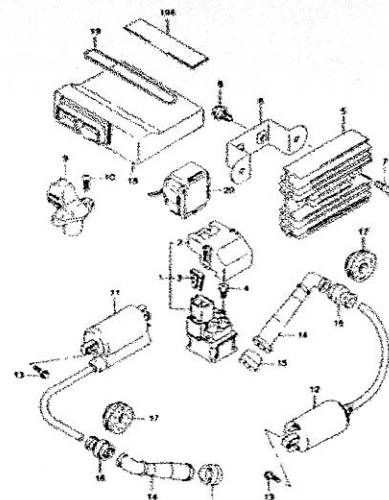
F2

FIG.24



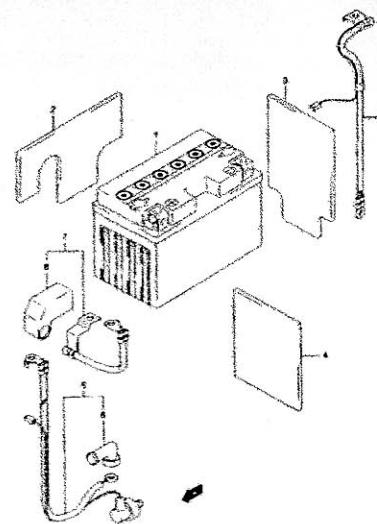
F3

FIG.25



F4

FIG.26



F5

FIG.23

FIG.23 (F-2)

STARTING MOTOR

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31100-02F10	MOTOR ASSY, STARTING	1	
2	31132-45C00	.HOLDER SET, BRUSH	1	
3	31143-38300	.O RING	1	
4	31150-44B00	.BRACKET SET	1	
5	31170-43400	.SHIM SET	1	
6	31172-38300	BUSHING	1	
7	31173-88C00	BUSHING	1	
8	31264-44110	.O RING	2	
9	31281-24B10	.BOLT	2	
10	09280-35005	O RING (D:2.1, ID:34.7)	1	
11	08310-00067	.NUT	1	
12	08361-35068	.NUT	1	
13	01547-06257	BOLT	2	
14	08361-35068	NUT	1	

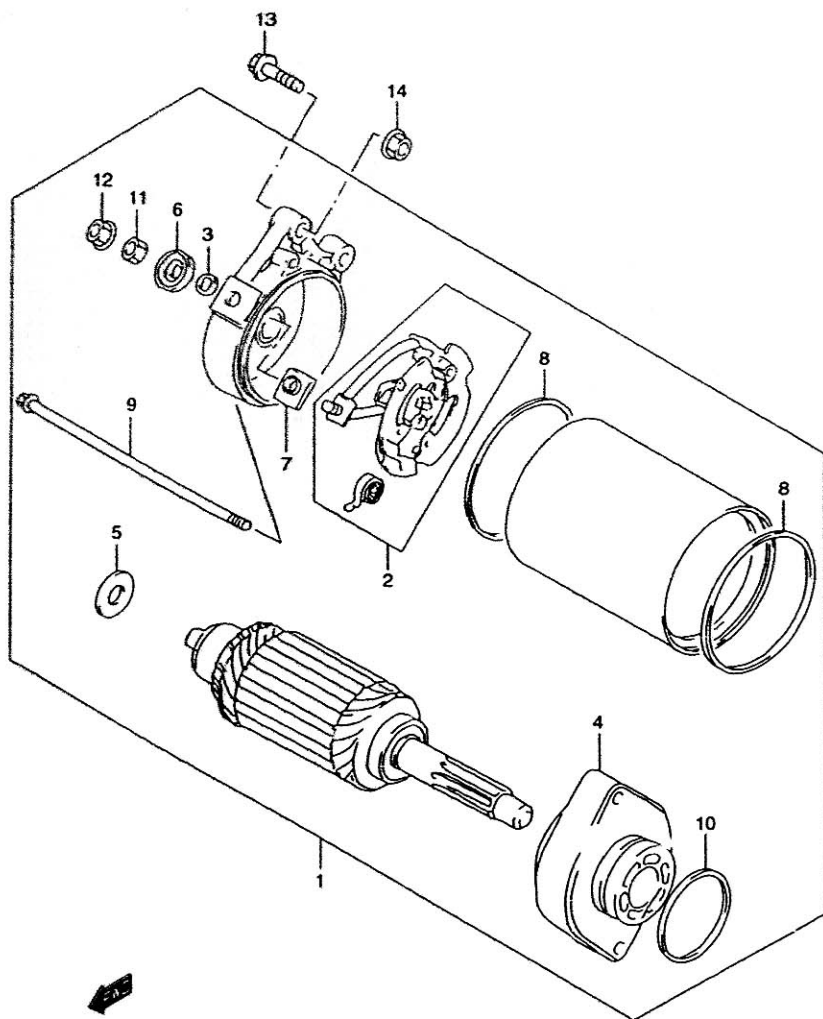


FIG.24

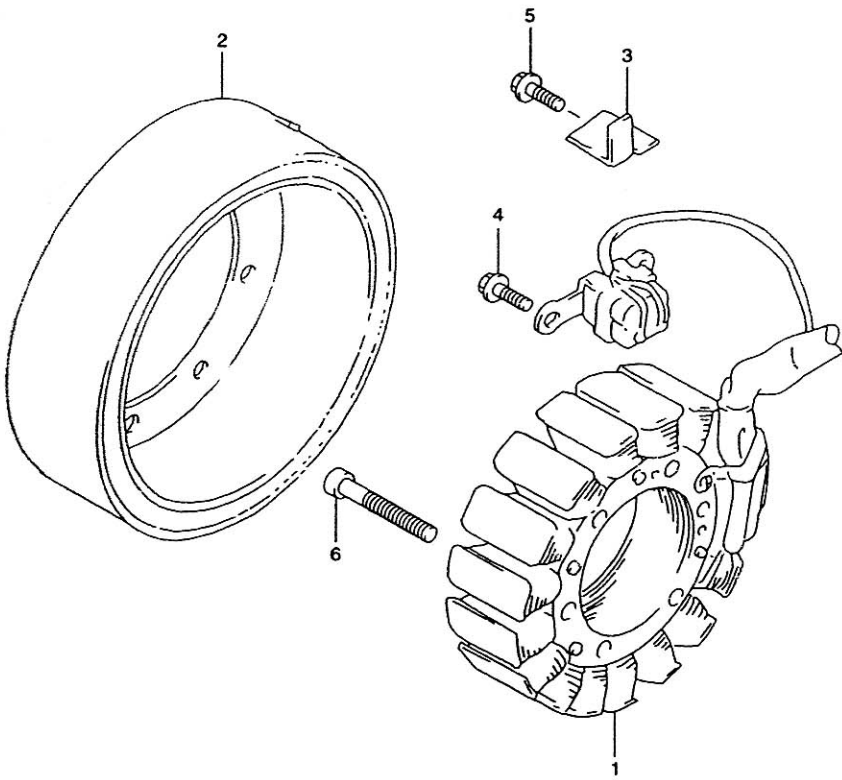


FIG.24 (F-3)

MAGNETO

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32101-02F00	STATOR ASSY	1	
2	32102-02F00	ROTOR ASSY	1	
3	32371-13E00	CLAMP, MAGNETO	1	
4	01547-05103	BOLT, SENSOR	2	
5	01547-05103	BOLT, MAGNETO LEAD	1	
6	07130-06353	BOLT	3	

FIG.25

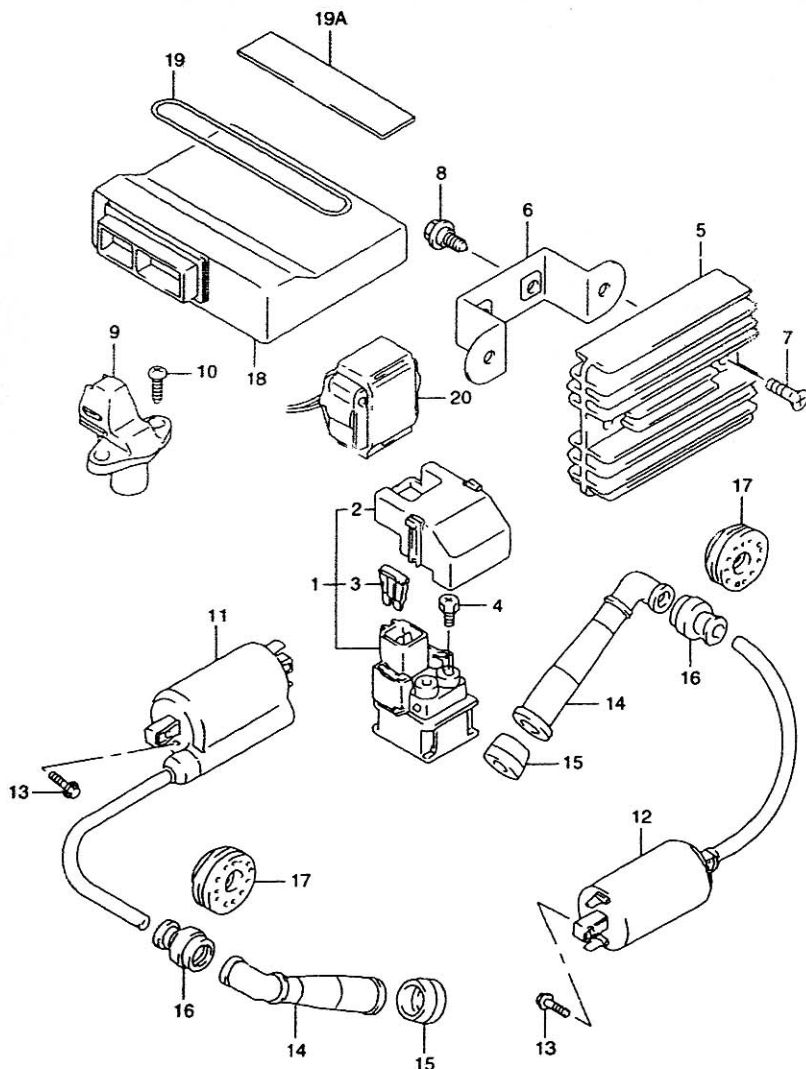


FIG.25 (F-4)

ELECTRICAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	31800-21E20	RELAY ASSY, STARTING	1	
2	31861-21E20	COVER, RELAY ASSY	1	
3	09481-30101	FUSE, 30A	2	
4	09128-06013	BOLT (6X8)	2	
5	32800-02F00	RECTIFIER ASSY	1	
6	32831-02F10	BRACKET, RECT FTG	1	
7	09136-06093	SCREW, RECTIFIER (6X20)	2	
8-1	09111-06066	BOLT, BRACKET (6X16)	2	MODEL VW
8-2	09113-06001	BOLT, BRACKET (6X16)	2	MODEL XY
9-1	32160-02F10	SENSOR ASSY, CAM POSITION	1	MODEL VW
9-2	32160-02F00	SENSOR ASSY, CAM POSITION	1	MODEL X ^W
10	02112-06163	SCREW	2	
11	33410-02F00	COIL ASSY, IGNITION	1	
12	33420-38A11	COIL ASSY, IGNITION	1	
13	02162-05203	SCREW	4	
14	33510-48B10	CAP ASSY, SPARK PLUG	2	
15	33541-23E01	SEAL, SPARK PLUG CAP	2	
16	33542-38B00	SEAL, HIGH TENSION CORD	2	
17	33543-02F00	COVER, SPARK PLUG CAP	2	
18	32920-02FD0	CONTROL UNIT, FI	1	
19	33651-12910	BAND, EPI CONT	1	
19A	33652-07D00	CUSHION (80X80X2)	2	CUT AS REQUIRED PROFILE (80X20)
20	33960-02F00	SENSOR ASSY, FUEL CUT	1	

FIG.26

FIG.26 (F- 5)

BATTERY

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33610-02F00	BATTERY ASSY	1	YT12A-BS,12V,10AH
2	33652-02F00	PROTECTOR (90X140X8)	1	
3	33652-02F10	PROTECTOR (140X90X8)	2	
4	33652-02F20	PROTECTOR (90X80X8)	2	
5	33810-02F10	WIRE, STARTER MOTOR LEAD	1	
6	31861-48B10	.CAP, STARTER MOTOR	1	
7	33820-02F10	WIRE, BATTERY PLUS LEAD	1	
8	33624-02F10	.CAP, BATTERY PLUG	1	
9	33860-02F10	WIRE, BATTERY MINUS	1	

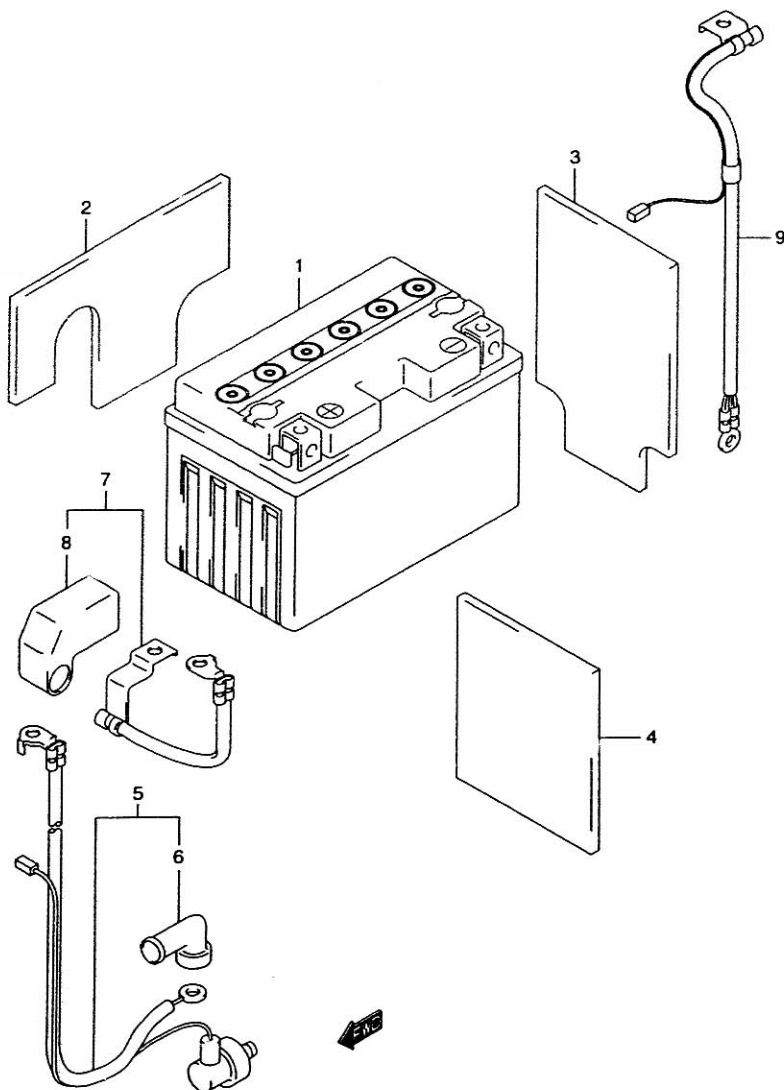
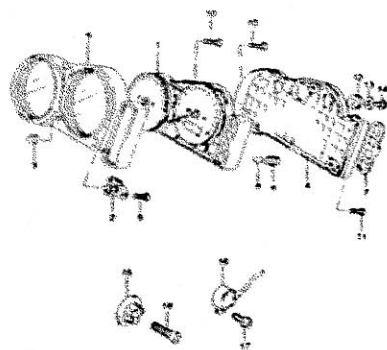
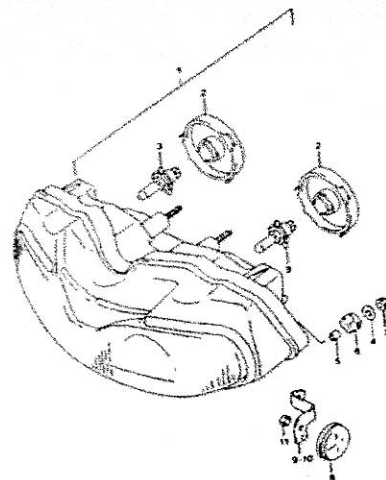


FIG.27



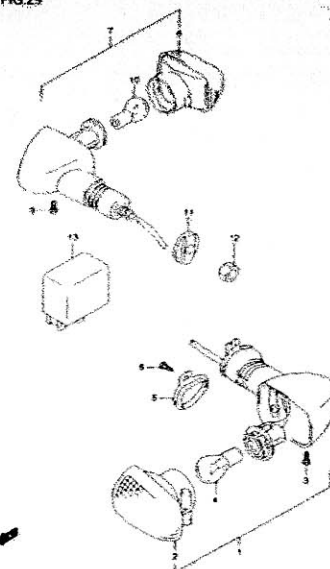
G2

FIG.28



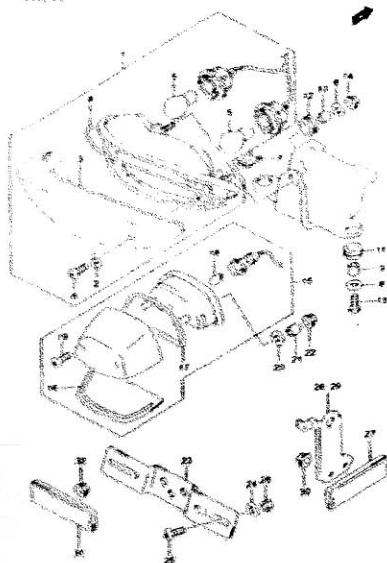
G3

FIG.29



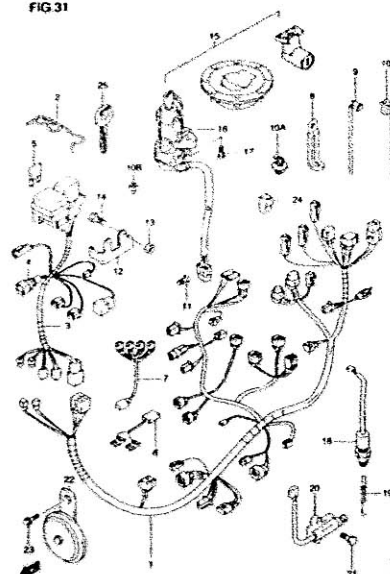
G4

FIG.30



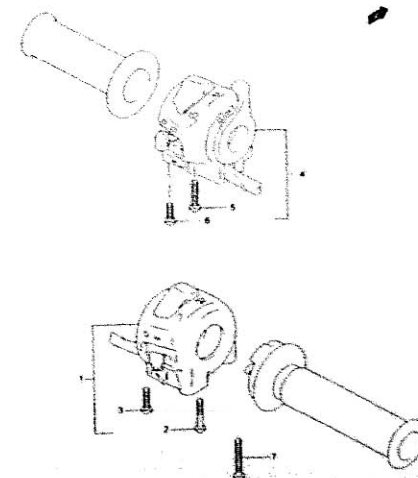
G5

FIG.31



G6

FIG.32



G7

FIG.27

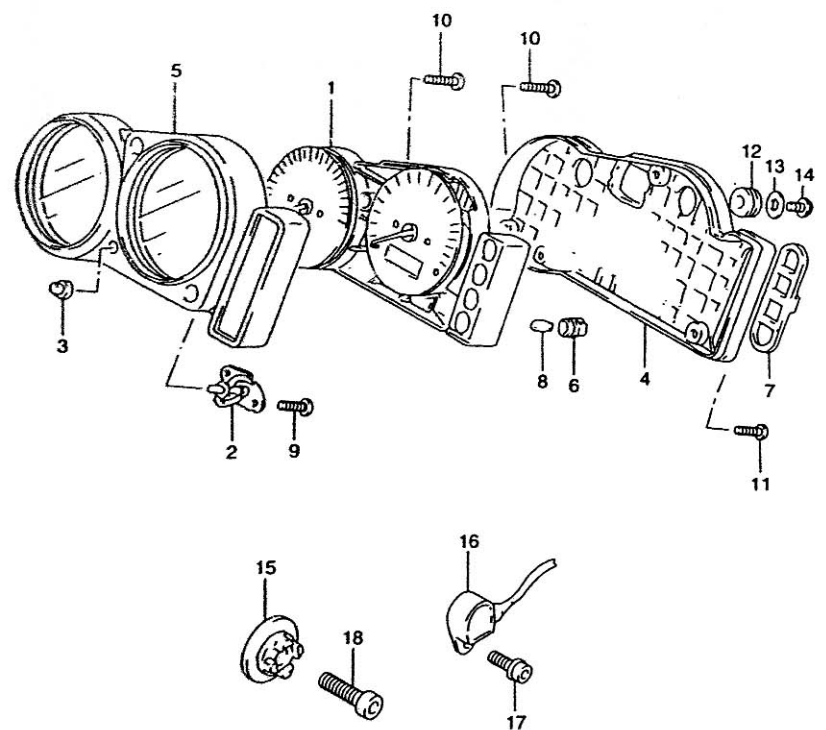


FIG.27 (G-2)

SPEEDOMETER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	34120-02FC0	SPEEDOMETER (MILE/KILO)	1	
1-2	34120-02FA0	SPEEDOMETER (KILO)	1	E28
2	34123-33E00	SWITCH LEVER	1	
3	34124-33E00	SWITCH GUM	1	
4	34130-33E01	CASE ASSY	1	
5	34150-33EA0	VISOR	1	
6	34172-33E00	SOCKET (T6.5)	6	
7	34198-33E10	CAP, BLIND	1	
8	09471-12108	BULB (12V,1.7"V)	6	
9	09132-03005	SCREW (3X10)	2	
10	03511-04163	SCREW	2	
11	03541-04203	SCREW	2	
12	34955-33E00	CUSHION, METER	3	
13	09160-05037	WASHER, METER (5.5X16X1.2)	3	
14	02162-05083	BOLT, METER	3	
15	34981-42E00	ROTOR, SPEED	1	
16	34990-33E10	SENSOR, SPEED	1	
17	07120-05103	BOLT, SPEED SENSOR	1	
18	07130-08203	BOLT, SPEED ROTOR	1	

FIG.28

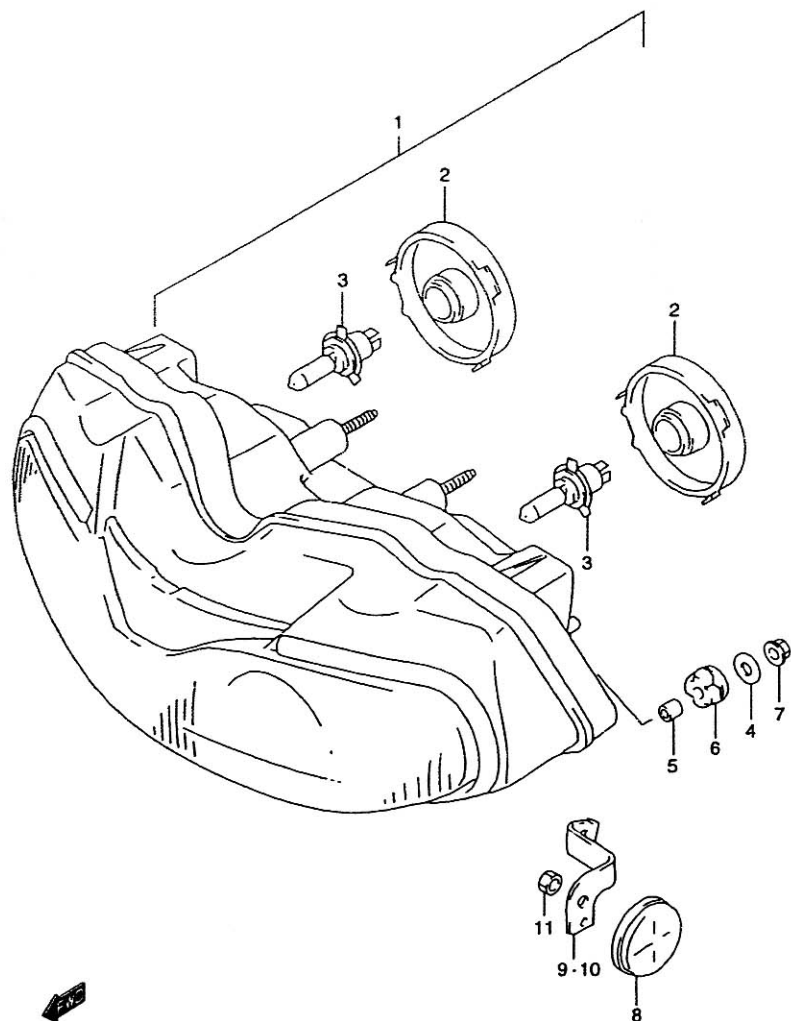


FIG.28 (G-3)

HEADLAMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	35100-02F80-999	HEADLAMP ASSY	1	MODEL W
1-2	35100-02F81-999	HEADLAMP ASSY	1	MODEL X/Y
2	35125-02F00	.SOCKET, COVER	2	
3	09471-12185	BULB (12V,60/55W)	2	
4-1	09160-06088	WASHER (6.5X20X1.60)	4	MODEL W/X
4-2	09160-06109	WASHER (6.5X18X1.60)	4	MODEL Y
5	09180-06268	SPACER (6.5X9X13.5)	4	
6	09320-09015	CUSHION	4	
7	08316-10063	NUT	4	
8	35950-14A00	REFLEX REFLECTOR ASSY, FRONT	2	
9	35956-02F00	BRACKET, RH	1	
10	35957-02F00	BRACKET, LH	1	
11	08310-00053	NUT	2	

FIG.29

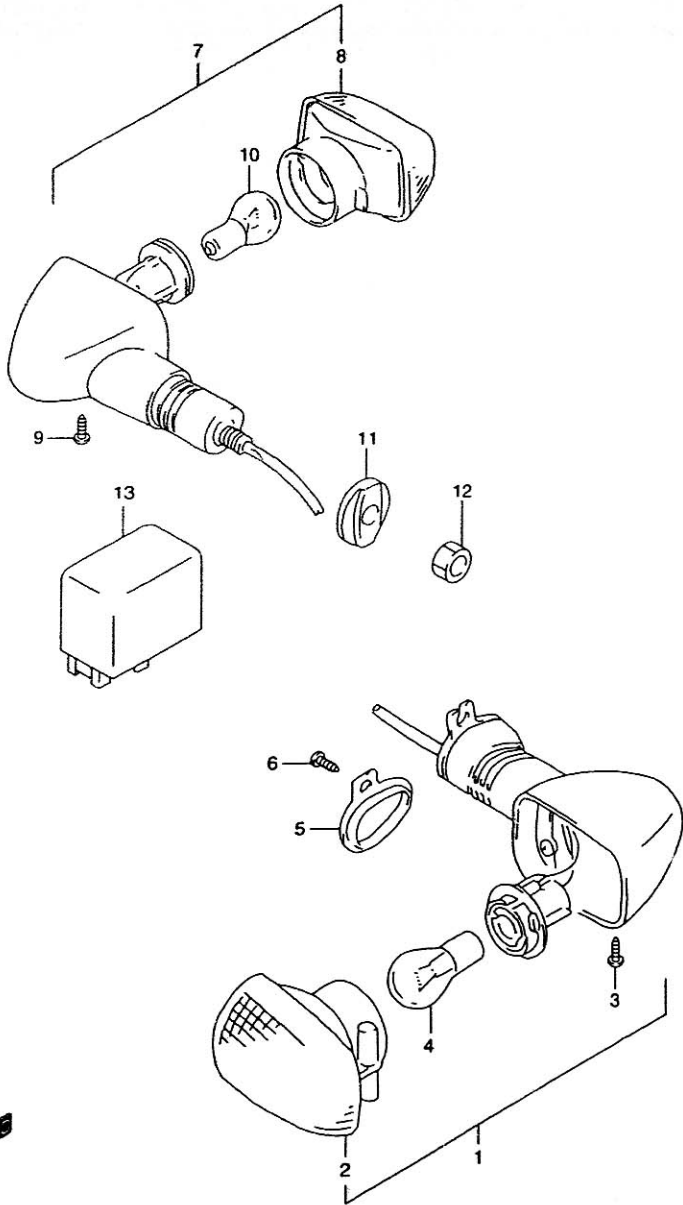


FIG.29 (G- 4)

TURN SIGNAL LAMP

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	35601-33E00	LAMP ASSY, FRONT TURN SIGNAL RH	1	
1-2	35602-33E00	LAMP ASSY, FRONT TURN SIGNAL LH	1	
2	35610-33E00	.LAMP UNIT	2	
3	03242-04123	.SCREW	2	
4	09471-12045	.BULB (12V,21W)	2	
5	35629-33E00	PLATE, FRONT	2	
6	03511-05103	SCREW	4	
7-1	35603-33E60	LAMP ASSY, REAR TURN SIGNAL RH	1	
7-2	35604-33E60	LAMP ASSY, REAR TURN SIGNAL LH	1	
8	35610-33E00	.LAMP UNIT	2	
9	03242-04123	.SCREW	2	
10	09471-12045	.BULB (12V,21W)	2	
11	35695-17C00	SPACER, REAR TURN SIGNAL LAMP	2	
12	08310-00103	NUT	2	
13	38610-03F00	RELAY ASSY, TURN SIGNAL LAMP	1	

FIG.30

FIG.30 (G-5)

TAIL LAMP

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	35710-02F30	LAMP ASSY, REAR COMBINATION	1	
2	35627-43010	.GASKET	2	
3	35712-02F30	.LENS	1	
4	35713-02F00	.GASKET	1	
5	09471-12128	.BULB (12V,21/5W)	1	
6	03211-04207	.SCREW	2	
7	09148-05020	NUT, LOWER	2	
8	09160-06088	WASHER (6.5X20X1.60)	3	
9	09180-06285	SPACER, LOWER (6.5X10X9.0)	2	
10	09180-06290	SPACER, CENTER (6.5X10X12)	1	
11	09320-09009	CUSHION, LOWER	2	
12	09320-09010	CUSHION, CENTER	1	
13	03541-05203	SCREW, REAR COMBINATION	2	
14	08316-10063	NUT, REAR COMBINATION CENTER	1	
15	35910-02F00	LAMP ASSY, LICENSE	1	
16	35912-02F00	.LENS	1	
17	35913-02F00	.GASKET	1	
18	09471-12081	.BULB (12V,5W)	1	
19	03211-04163	.SCREW	2	
20	09160-06088	WASHER (6.5X20X1.60)	2	
21	09180-05054	SPACER (5.5X9.5X11.5)	2	
22	08316-10053	NUT	2	
23	35927-48B30	BRACKET, LICENSE PLATE	1	
24	09160-06088	WASHER (6.5X20X1.60)	2	
25	02142-06203	SCREW	2	
26	08316-10063	NUT	2	
27	35970-07F00	REFLEX REFLECTOR ASSY, REAR	1	
28	35975-02F10	BRACKET, REAR RH	1	
29	35976-02F10	BRACKET, REAR LH	1	
30	08310-00053	NUT	2	
31	35970-07F00	REFLEX REFLECTOR, REAR	1	
32	08316-10053	NUT	1	

FIG.31

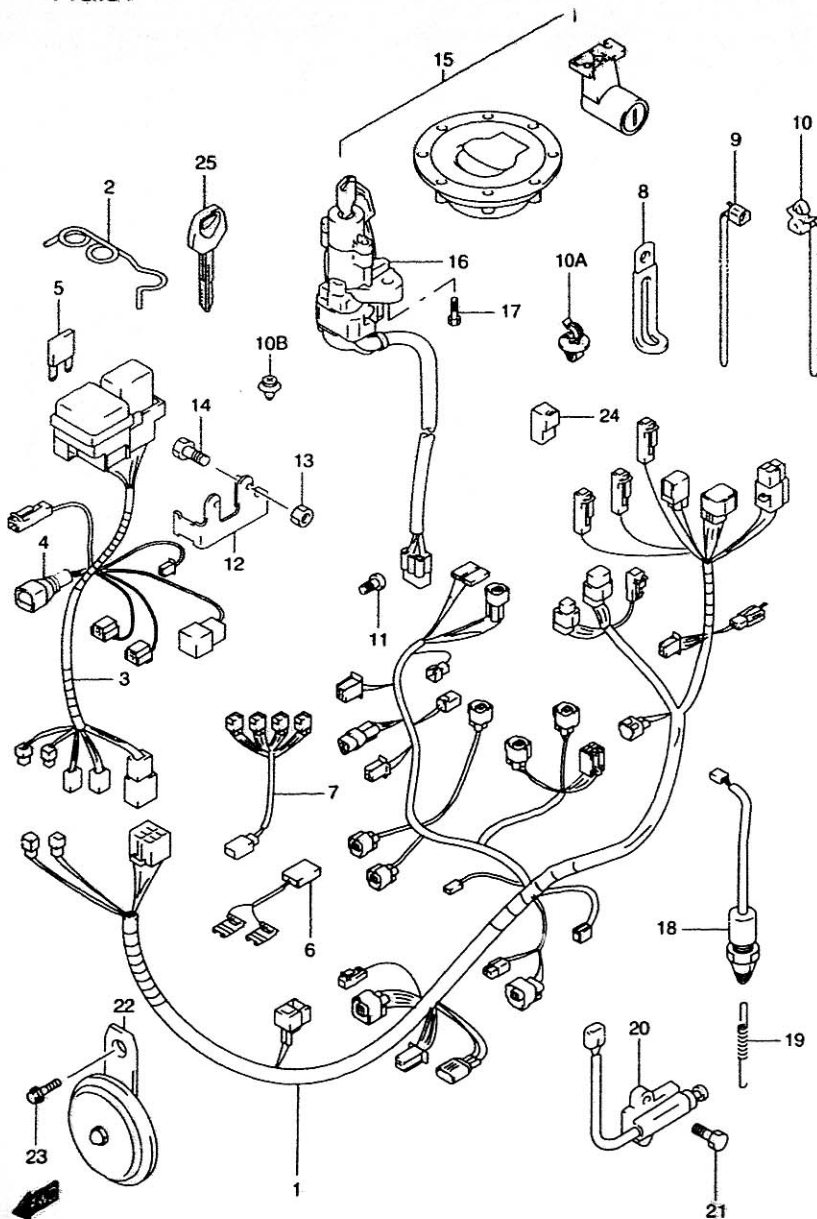


FIG.31 (G-6)

WIRING HARNESS

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36610-02F60	HARNESS, WIRING NO.1	1	
2	36619-02F00	GUIDE, WIRING HARNESS	1	
3	36620-02F60	HARNESS, WIRING NO.2	1	
4	36618-33E00	.COVER, SPEEDOMETER	1	
5-1	09481-10501	.FUSE (10A)	2	
5-2	09481-15501	.FUSE (15A)	3	
6	36852-02F00	WIRE, IGNITION COIL LEAD	1	
7	36854-02F60	WIRE, INJECTION LEAD	1	
8-1	09404-06432	CLAMP (L:80)	2	
8-2	09404-06433	CLAMP (L:95)	3	
9-1	09407-14403	CLAMP (L:125)	4	
9-2	09407-18402	CLAMP (L:165)	2	
9-3	09407-25401	CLAMP (L:235)	1	
10-1	09407-11402	CLAMP (L:90)	1	
10-2	09407-17401	CLAMP (L:150)	2	
10A	09403-07325	CLAMP	1	
10B	09409-07305-5PK	CLIP	1	
11	01550-06103	BOLT	1	
12	36744-33E00	BRACKET, FUSE BOX	1	
13	94619-27A00	NUT, FUSE BOX	2	
14	02142-05123	SCREW, FUSE BOX	2	
15-1	37103-33870	LOCK SET	1	
15-2	37103-33880	LOCK SET	1	E33
16	37100-33E20	.LOCK ASSY, STEERING	1	
17	09139-08016	SCREW (8X20)	2	
18	37740-31D00	SWITCH ASSY, STOP LAMP	1	
19	09443-06012	SPRING	1	
20	37840-26X50	SWITCH ASSY, SIDE STAND	1	
21	01550-06163	BOLT	2	
22	38500-02F60	HORN ASSY	1	
23	01550-08123	BOLT	1	
24	38740-26E00	RELAY ASSY, FUEL	1	
25	37146-33E00	KEY, BLANK	1	OPT

FIG.32

FIG.32 (G- 7)

HANDLE SWITCH

Q'TY

REMARKS

REF.NO.

PART NO.

DESCRIPTION

1

2

3

4-1

4-2

5

6

7

37200-33E31

02112-05305

02112-05505

37400-26E31

37400-24F30

02112-05253

02112-05455

02112-05103

SWITCH ASSY, HANDLE RH

.SCREW

.SCREW

SWITCH ASSY, HANDLE LH

SWITCH ASSY, HANDLE LH

.SCREW

.SCREW

SCREW, THROTTLE CABLE

1

1

1

1

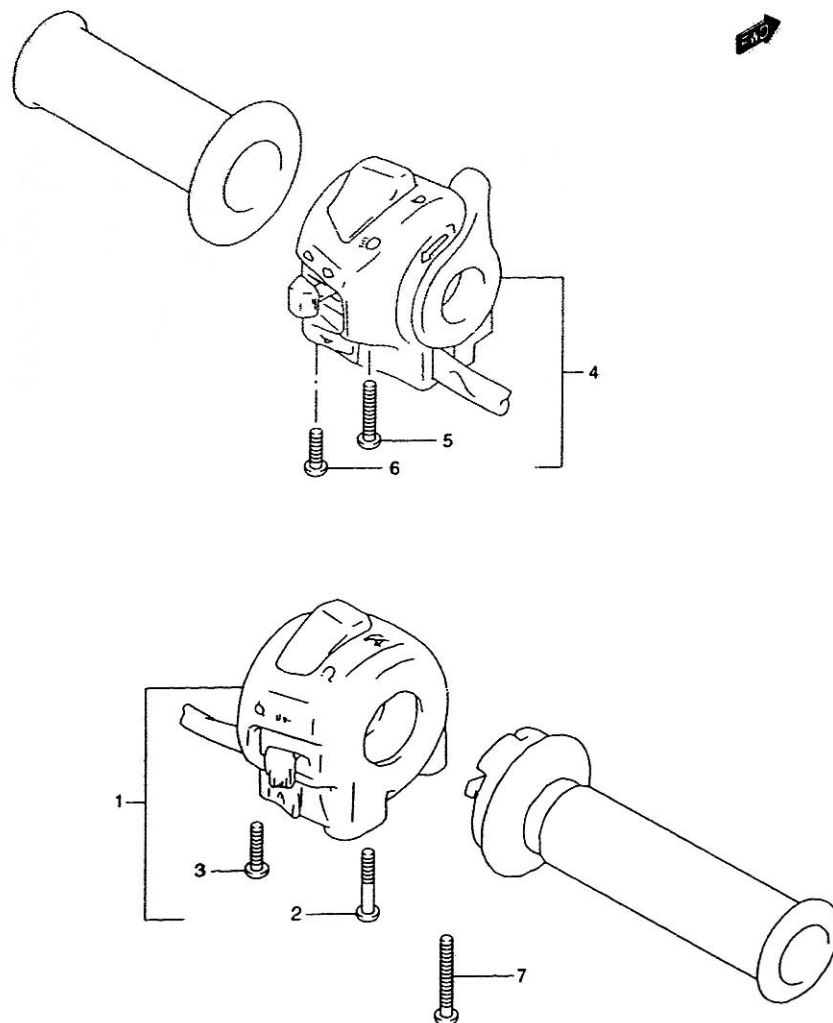
1

1

1

MODEL W/X

MODEL X



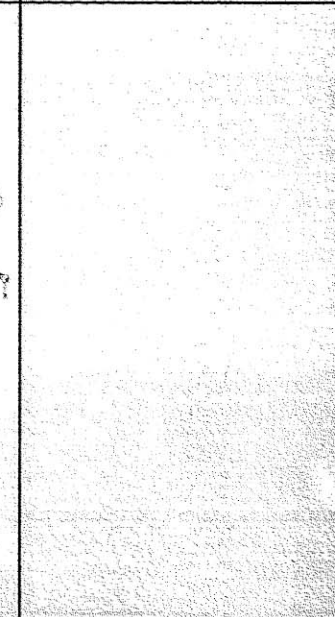
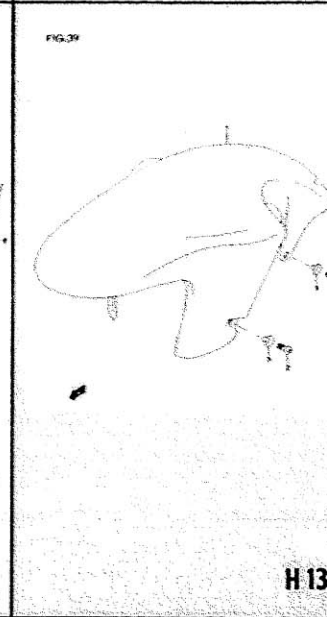
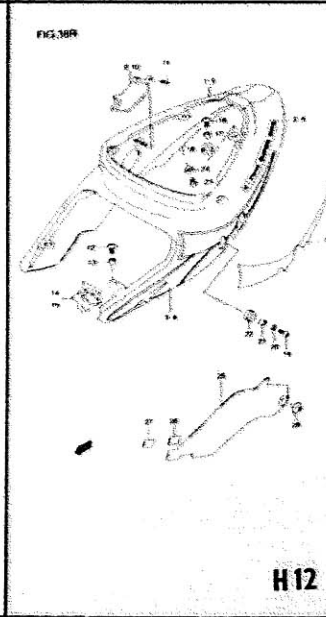
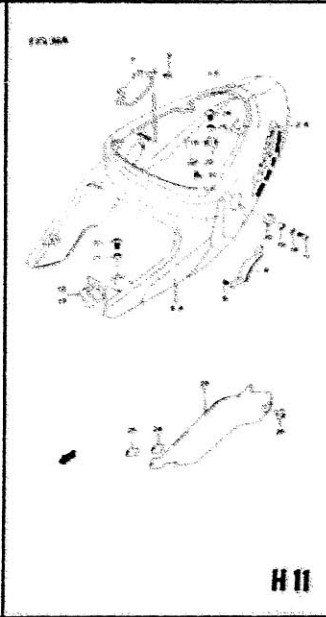
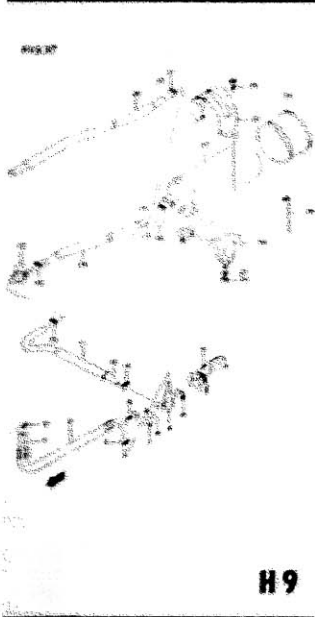
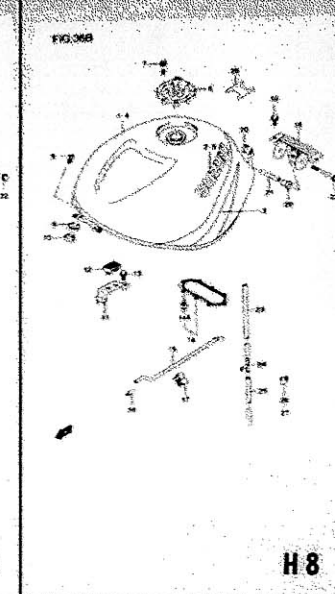
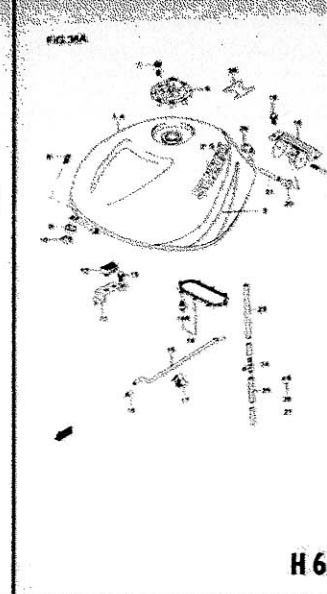
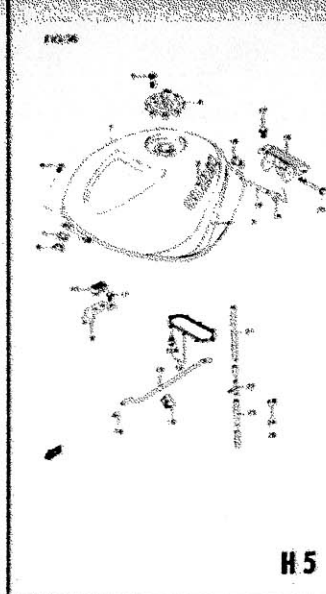
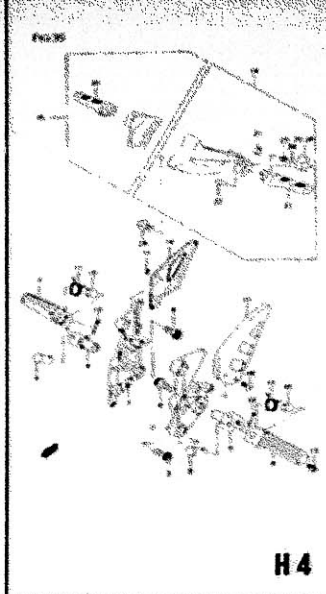
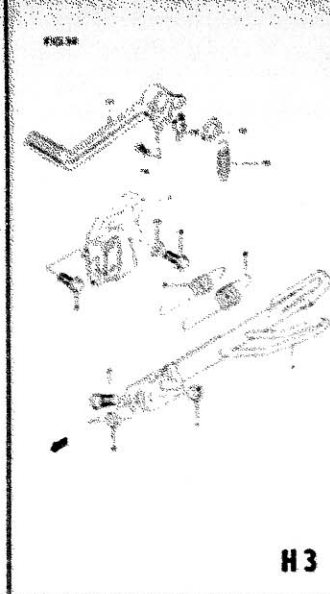
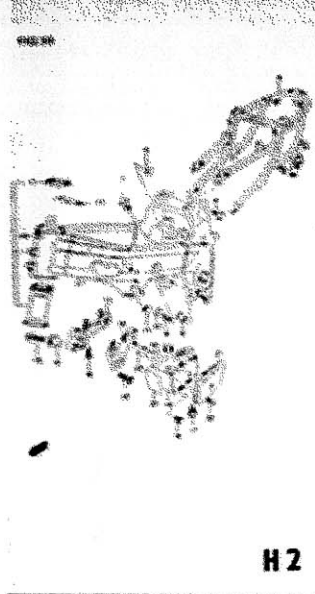


FIG.33

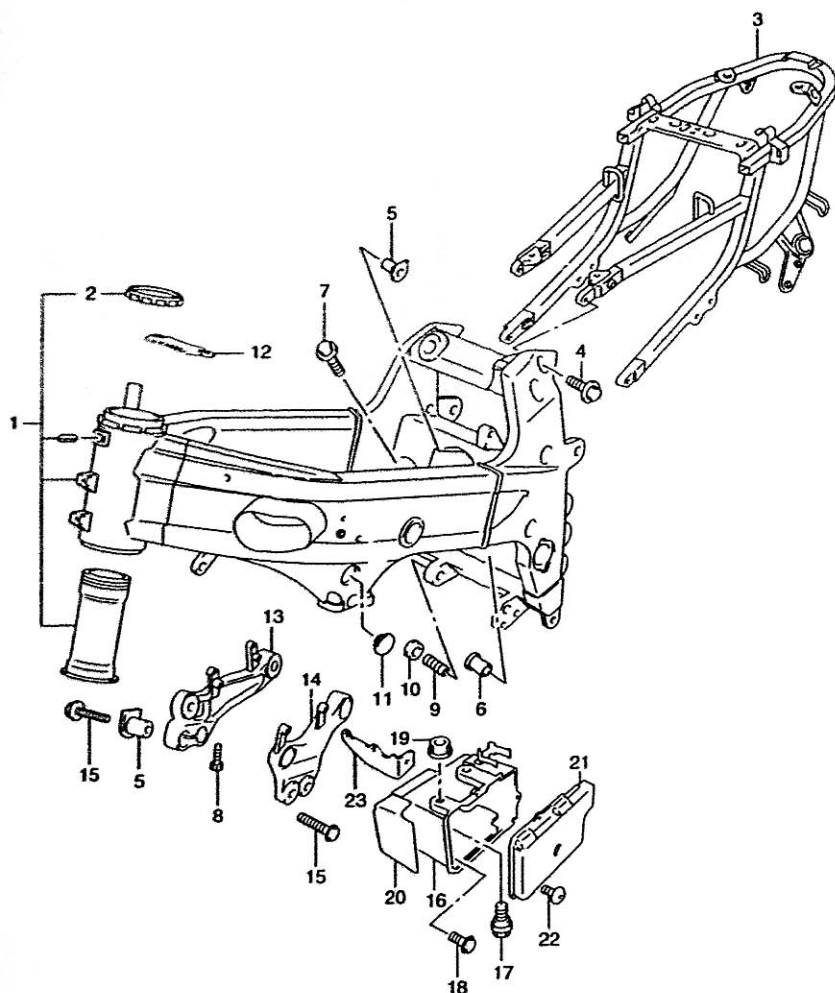


FIG.33 (H-2)

FRAME

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	41101-02820	FRAME SET	1	****Engine Cases and Frames for this model <u>must</u> be ordered on the Frame/Engine Case Order Form (99924-FC003). If you have any questions regarding these procedures, please call your Parts Coordinator before placing your order
2	42621-02FA0	.NUT, STEM PIPE	1	
3	41200-02FA0	RAIL, SEAT	1	
4	09103-10296	BOLT, SEAT RAIL	4	
5	41915-02FA0	SPACER, ENGINE MOUNT	3	
6	41935-02FA0	SPACER, REAR UPPER RH	1	
7	01550-08253	BOLT, NO.1	2	
8	07130-08253	BOLT, SPACER NO.2	1	
9	41921-33E11	BOLT, CRANKCASE ADJUST RH	1	
10	41922-33E10	NUT, CRANK CASE ADJUST LH	1	
11	09250-06001	CAP, DAMPER BOSS	1	
12	42622-02FA0	PLATE, STEM NUT	1	
13	41911-02FA1	BRACKET, FRONT RH	1	
14	41921-02FA1	BRACKET, FRONT LH	1	
15	01550-10403	BOLT	4	
16	41540-02FA0	HOLDER, BATTERY	1	
17	09111-08059	BOLT, UPPER	2	
18-1	09111-06066	BOLT, LOWER	1	MODEL W/X
18-2	09113-06001	BOLT, LOWER	1	MODEL Y
19	08310-00053	NUT	3	
20	41548-02FA0	SHIELD, BATTERY HOLDER	1	
21	41561-02FA0	CAP, BATTERY HOLDER	1	
22	02142-05123	SCREW	3	
23	41570-02FA0	PLATE, LOWER	1	

FIG.34

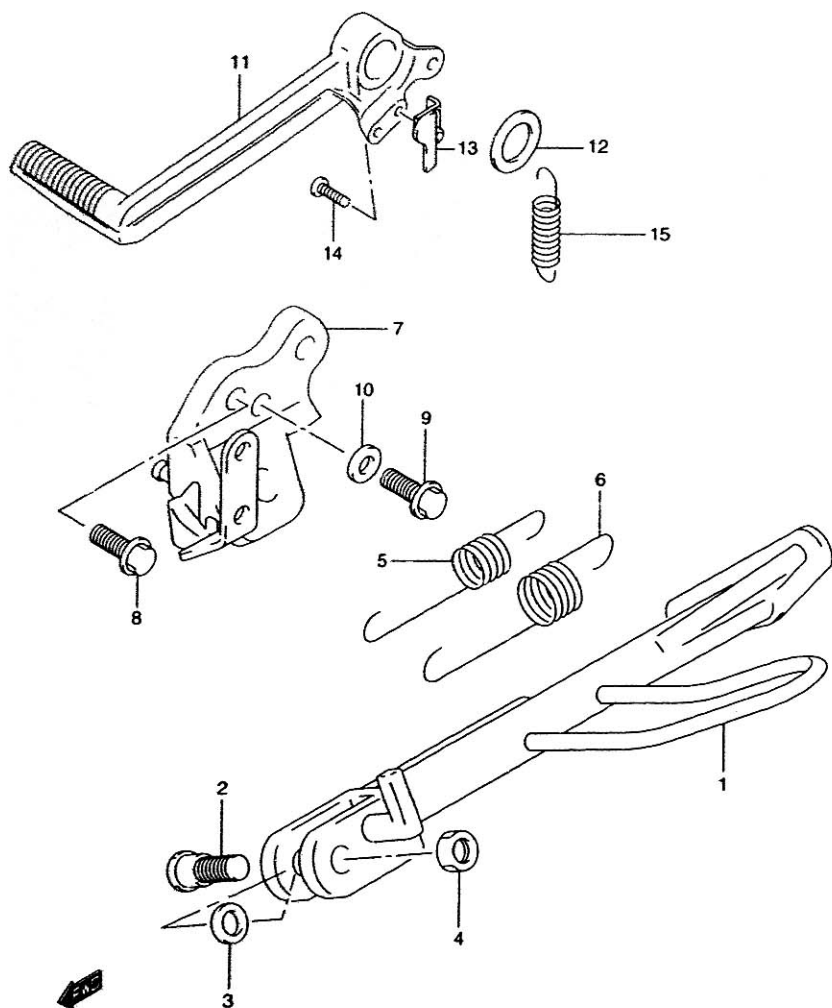


FIG.34 (H-3)

STAND

Q'TY

REMARKS

REF.NO.

PART NO.

DESCRIPTION

1	42310-02FB0	STAND, PROP	1
2	09111-10027	BOLT, PROP STAND	1
3	08221-12224	SHIM	1
4	09159-10097	NUT	1
5	09443-14066	SPRING, INNER	1
6	09443-19012	SPRING, OUTER	1
7	42330-02FA1	BRACKET, PROP STAND	1
8	07120-08303	BOLT, UPPER	1
9	07120-10303	BOLT	2
10	09164-10010	WASHER	2
11	43111-33E00	PEDAL, BRAKE	1
12	09160-18022	WASHER	1
13	43561-33E00	HOOK, RETURN SPRING	1
14	02112-05163	SCREW	1
15	09443-11030	SPRING, RETURN	1

FIG.35

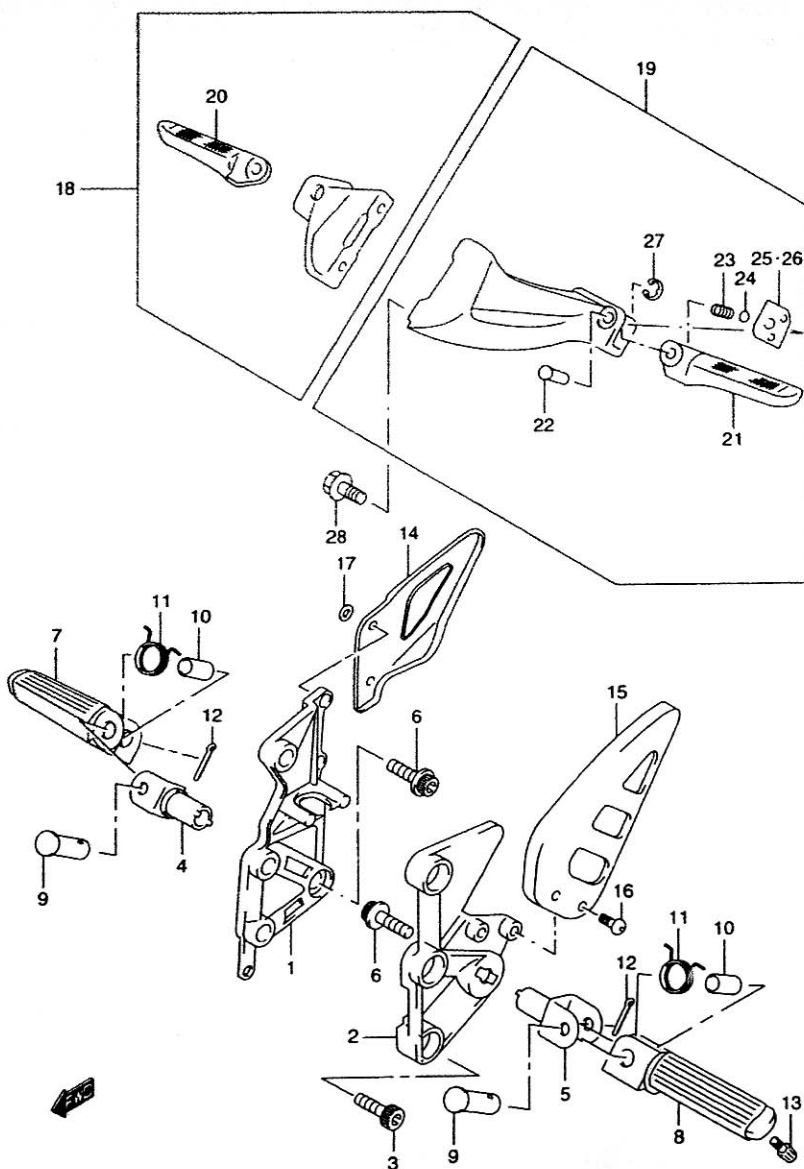


FIG.35 (H-4)

FOOTREST

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	43511-02F00	BRACKET, FRONT FOOTREST RH	1	
2	43521-02F00	BRACKET, FRONT FOOTREST LH	1	
3	07130-08203	BOLT, BRACKET	6	
4	43530-17E01	HOLDER, FOOTREST RH	1	
5	43540-17E00	HOLDER, FOOTREST LH	1	
6	09106-10064	BOLT, HOLDER	2	
7	43510-02F11	BAR, FRONT FOOTREST RH	1	
8	43520-02F11	BAR, FRONT FOOTREST LH	1	
9	09200-08057	PIN	2	
10	09180-08149	SPACER	2	
11	09448-18022	SPRING	2	
12	04111-25158	COTTER PIN	2	
13	43576-07D01	BOLT, BANK SENSOR	2	
14	43570-02F01	GUARD, FOOTREST RH	1	
15	43580-02F01	GUARD, FOOTREST LH	1	
16	09139-05033	BOLT, GUARD LH	2	
17	09160-06129	WASHER, RH	2	
18	43600-02FA0	FOOTREST ASSY, PILLION RH	1	
19	43700-02FA0	FOOTREST ASSY, PILLION LH	1	
20-1	43611-33E00	.BAR, PILLION RH	1	MODEL W/X
20-2	43611-33E10	.BAR, PILLION RH	1	MODEL Y
21-1	43621-33E00	.BAR, PILLION LH	1	MODEL W/X
21-2	43621-33E10	.BAR, PILLION LH	1	MODEL Y
22	87259-85510	.PIN	2	
23	09440-05005	.SPRING	2	
24	06111-07004	.BALL	2	
25-1	43816-33E20	.PLATE, RH	1	MODEL W/X
25-2	43816-33E21	.PLATE, RH	1	MODEL Y
26-1	43826-33E20	.PLATE, LH	1	MODEL W/X
26-2	43826-33E21	.PLATE, LH	1	MODEL Y
27	08332-11043	.E RING	2	
28	01550-08163	BOLT, BRACKET	4	

FIG.36

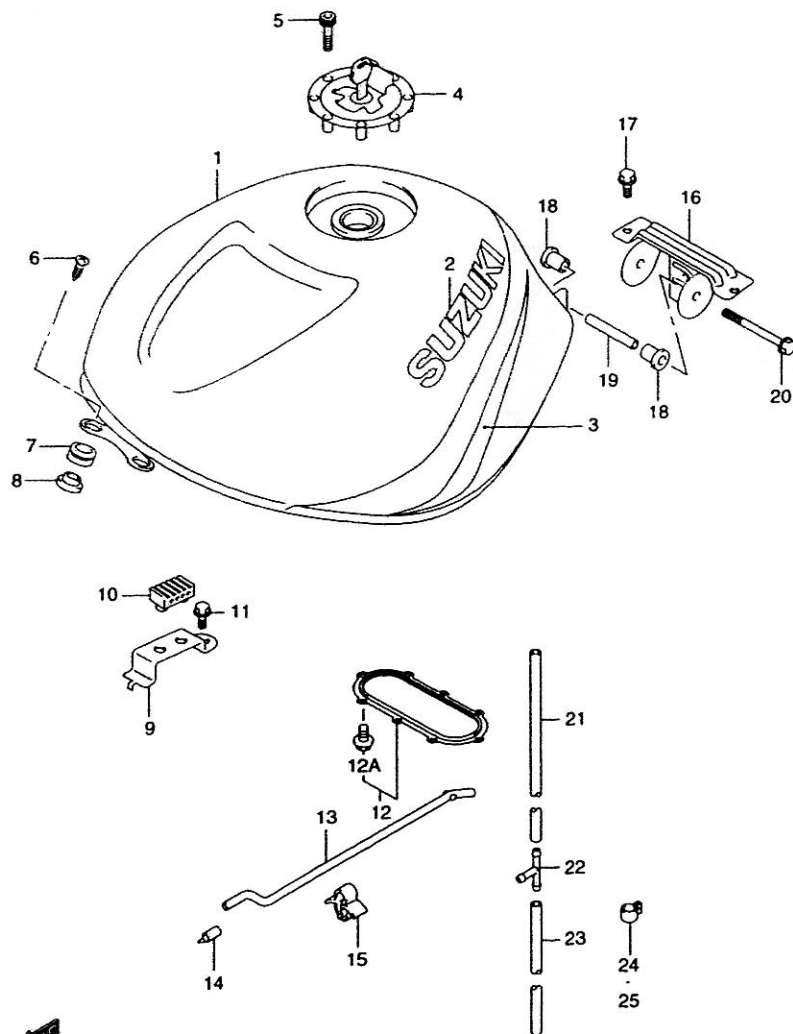


FIG.36 (H-5)

FUEL TANK (MODEL W)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	44100-02FA0-L99	TANK ASSY, FUEL	1	
1-2	44100-02FC0-163	TANK ASSY, FUEL (YELLOW)	1	
1-3	44100-02FB0-L99	TANK ASSY, FUEL	1	E33
1-4	44100-02FD0-163	TANK ASSY, FUEL (YELLOW)	1	E33
2-1	68111-12C00-0JW	EMBLEM (WHITE)	2	FOR L99
2-2	68111-12C00-20G	EMBLEM (GRAY)	2	FOR 163
3	68110-02F10-1LE	TAPE SET, FUEL TANK (BLUE)	1	FOR L99
4-1	44200-33870	CAP SET, FUEL TANK	1	
4-2	44200-33890	CAP SET, FUEL TANK	1	E33
5	09106-05017	BOLT, CAP	4	
6	09139-06029	BOLT, FRONT	2	
7	09320-09009	CUSHION	2	
8	09169-06062	SPACER	2	
9	44531-02FA0	BRACKET, SIDE CUSHION	2	
10	45149-31300	CUSHION, SIDE	2	
11	01550-06163	BOLT	2	
12	44590-02840	GASKET SET, FUEL PUMP	1	
12A	15211-02F00	BOLT	8	
13	44574-33E01	STAY, FUEL TANK	1	
14	09251-05006	PLUG	2	
15	09403-05310	CLAMP	1	
16	44550-02FA1	BRACKET, REAR	1	
17	01550-08163	BOLT, REAR BRACKET	2	
18	44541-02F00	CUSHION, REAR	2	
19	44561-33E10	SPACER, JOINT	1	
20	01550-08953	BOLT, JOINT	1	
21	44423-02F01	HOSE, WATER DRAIN	1	
22	09367-08005	3 WAY, DRAIN HOSE	1	
23	09352-70103-600	HOSE, WATER DRAIN (L:600→270)	1	
24	09403-14408	CLAMP	1	
25	09403-24302	CLAMP	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)

REFER TO FIG.36A(H-6) FOR MODEL X
REFER TO FIG.36B(H-8) FOR MODEL Y

FIG.36A

FIG.36A(H-6)

FUEL TANK (MODEL X)

Q'TY

REF.NO.

PART NO.

DESCRIPTION

REMARKS

1-1	44100-02FE0-L99	TANK ASSY, FUEL	1	
1-2	44100-02FG0-L99	TANK ASSY, FUEL	1	E33
2	68111-12C00-0JW	.EMBLEM (WHITE)	2	FOR L99
3	68110-02FA0-1LE	.TAPE SET, FUEL TANK (BLUE)	1	FOR L99
4-1	44100-02FC0-163	TANK ASSY, FUEL (YELLOW)	1	
4-2	44100-02FD0-163	TANK ASSY, FUEL (YELLOW)	1	E33
5-1	68111-12C00-20G	.EMBLEM (GRAY)	2	FOR 163
6-1	44200-33870	CAP SET, FUEL TANK	1	
6-2	44200-33890	CAP SET, FUEL TANK	1	E33
7	09106-05017	BOLT, CAP	4	
8	09139-06029	BOLT, FRONT	2	
9	09320-09009	CUSHION	2	
10	09169-06062	SPACER	2	
11	44531-02FA0	BRACKET, SIDE CUSHION	2	
12	45149-31300	CUSHION, SIDE	2	
13	01550-06163	BOLT	2	
14	44590-02840	GASKET SET, FUEL PUMP	1	
14A	15211-02F00	.BOLT	8	
15	44574-33E01	STAY, FUEL TANK	1	
16	09251-05006	PLUG	2	
17	09403-05310	CLAMP	1	
18	44550-02FA1	BRACKET, REAR	1	
19	01550-08163	BOLT, REAR BRACKET	2	
20	44541-02F00	CUSHION, REAR	2	
21	44561-33E10	SPACER, JOINT	1	
22	01550-08953	BOLT, JOINT	1	
23	44423-02F01	HOSE, WATER DRAIN	1	
24	09367-08005	3 WAY, DRAIN HOSE	1	

REFER TO FIG.36B(H-8) FOR MODEL Y

FIG.36A

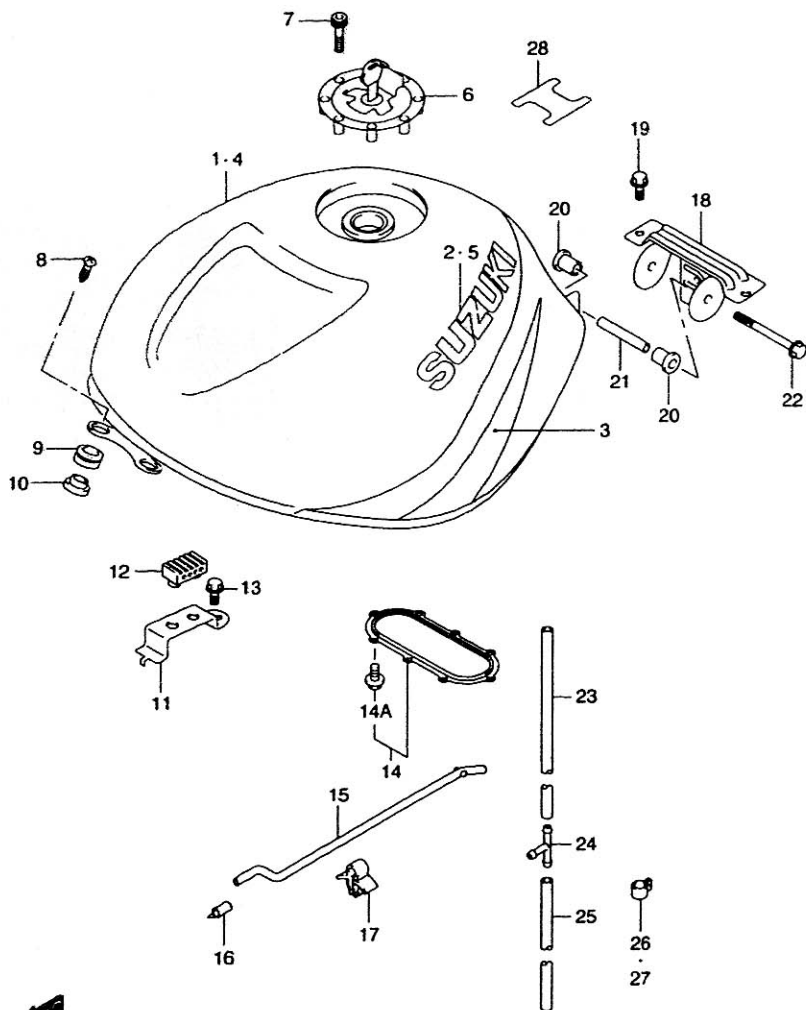


FIG.36A(H- 7) FUEL TANK (MODEL X)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	09352-70103-600	HOSE, WATER DRAIN (L:600→270)	1	
26	09403-14408	CLAMP	1	
27	09403-24302	CLAMP	1	
28	44261-02F00	LABEL, FUEL	1	

REFER TO FIG.36B(H-8) FOR MODEL Y

FIG.36B

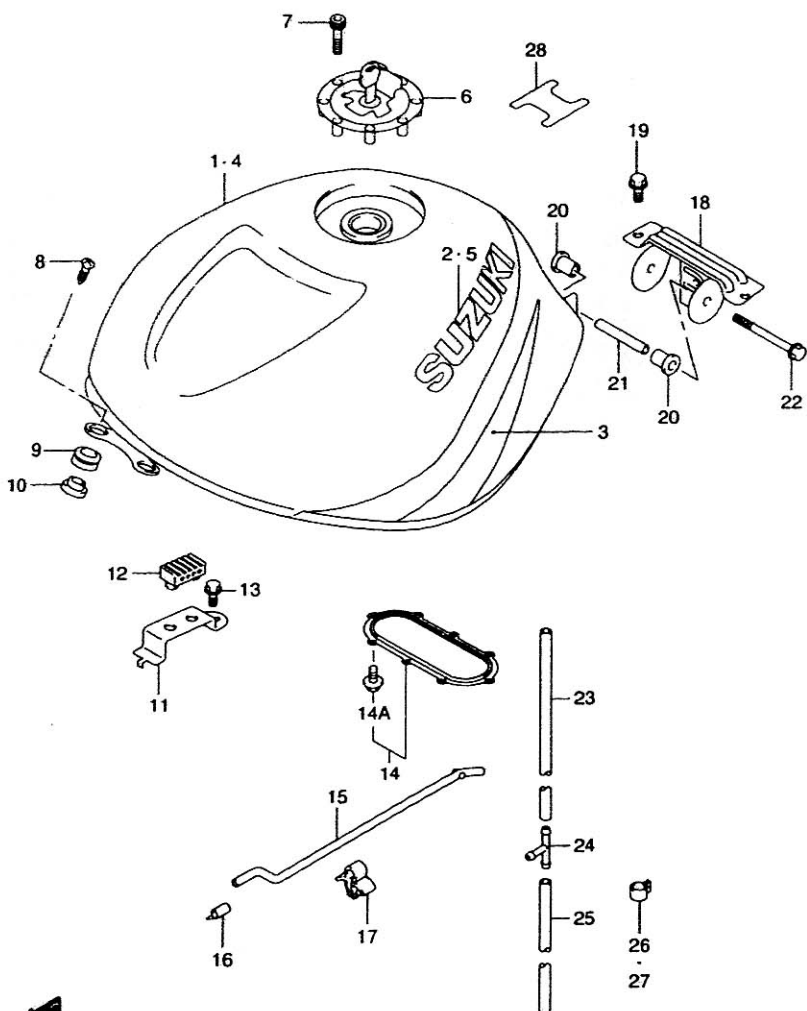


FIG.36B(H-8)

FUEL TANK (MODEL Y)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	44100-02FJ0-L99	TANK ASSY, FUEL	1	
1-2	44100-02FK0-L99	TANK ASSY, FUEL	1	E33
2	68111-12C00-0JW	EMBLEM (WHITE)	2	FOR L99
3	68110-02FB0-1LE	TAPE SET, FUEL TANK (BLUE)	1	FOR L99
4-1	44100-02FLO-Y9H	TANK ASSY, FUEL (YELLOW)	1	
4-2	44100-02FMO-Y9H	TANK ASSY, FUEL (YELLOW)	1	E33
5	68111-12C00-Y7L	EMBLEM (BLACK)	2	FOR Y9H
6-1	44200-33870	CAP SET, FUEL TANK	1	
6-2	44200-33890	CAP SET, FUEL TANK	1	E33
7	09106-05017	BOLT, CAP	4	
8	09139-06029	BOLT, FRONT	2	
9	09320-09009	CUSHION	2	
10	09169-06062	SPACER	2	
11	44531-02FA0	BRACKET, SIDE CUSHION	2	
12	45149-31300	CUSHION, SIDE	2	
13	01550-06163	BOLT	2	
14	44590-02840	GASKET SET, FUEL PUMP	1	
14A	15211-02F00	BOLT	8	
15	44574-33E01	STAY, FUEL TANK	1	
16	09251-05006	PLUG	2	
17	09403-05310	CLAMP	1	
18	44550-02FA1	BRACKET, REAR	1	
19	01550-08163	BOLT, REAR BRACKET	2	
20	44541-02F00	CUSHION, REAR	2	
21	44561-33E10	SPACER, JOINT	1	
22	01550-08953	BOLT, JOINT	1	
23	44423-02F01	HOSE, WATER DRAIN	1	
24	09367-08005	3 WAY, DRAIN HOSE	1	
25	09352-70103-600	HOSE, WATER DRAIN (L:600→270)	1	
26	09403-14408	CLAMP	1	
27	09403-24302	CLAMP	1	
28	44261-02F00	LABEL, FUEL	1	

FIG.37

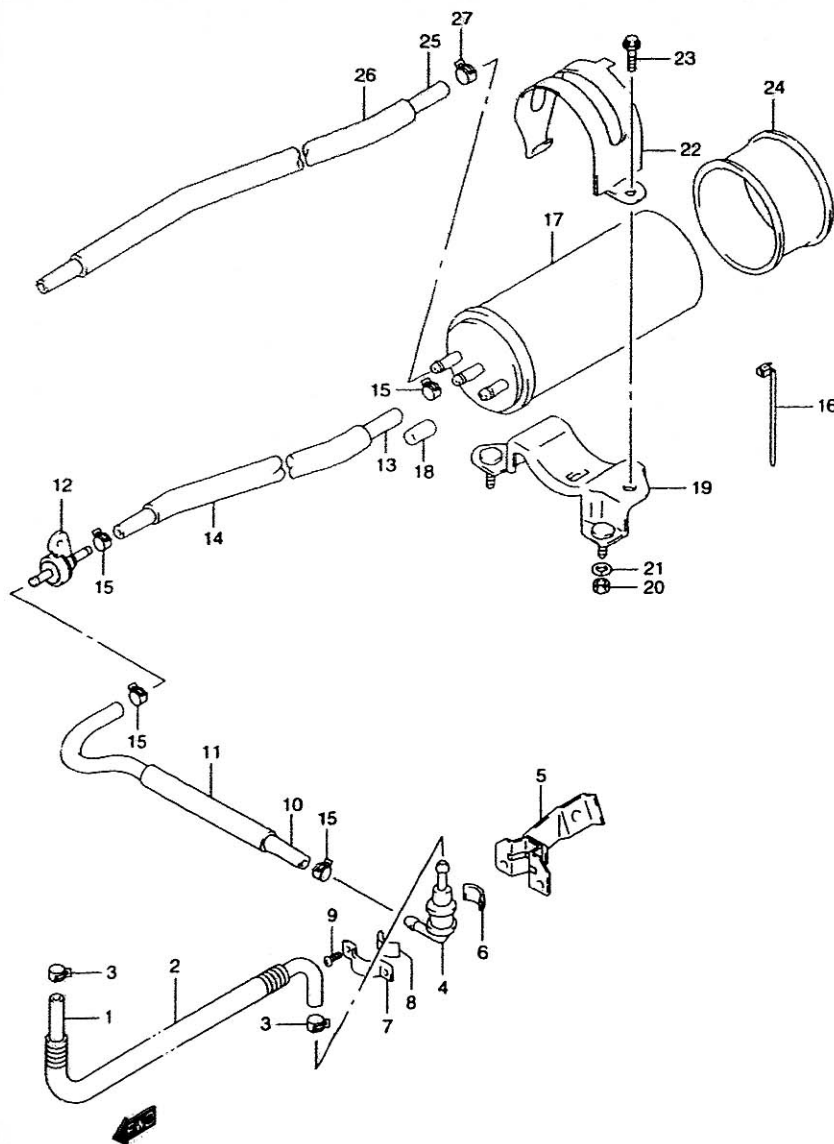


FIG.37 (H-9)

CANISTER (E33)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	44435-02FA0	HOSE, TANK & VALVE	1	
2	09440-13040	PROTECTOR	1	
3	09401-11413	CLIP	2	
4	44240-17C00	VALVE, BREATHER	1	
5	44890-02FA0	BRACKET, BREATHER VALVE	1	
6	44894-24A00	.CUSHION	1	
7	44892-24A00	PLATE, BREATHER VALVE	1	
8	44894-24A00	.CUSHION	1	
9	02142-04083	SCREW, PLATE	2	
10	09355-54116-600	HOSE, VALVE & CANISTER FRONT	1	L:600→280
11	09351-14152-600	PROTECTOR	1	L:600→240
12	44240-24F00	VALVE, 2 WAY & BREATHER	1	
13	09355-54116-600	HOSE, VALVE & CANISTER REAR	1	L:600→360
14	09351-14152-600	PROTECTOR	1	L:600→310
15	09401-11413	CLIP	4	
16-1	09407-14408	CLAMP	1	
16-2	09407-18402	CLAMP	1	
16-3	09407-17401	CLAMP	2	
17	17210-26E00	CANISTER	1	
18	09251-07003	CAP	1	
19	44880-02F01	BRACKET, CANISTER	1	
20	08319-31063	NUT, BRACKET	2	
21	09169-06071	WASHER	2	
22	44882-02F01	HOLDER, CANISTER	1	
23	02142-06123	SCREW, HOLDER	1	
24	44883-26E00	CUSHION, CANISTER	1	
25	09359-54111-00A	HOSE, CARB	1	L:2000→860
26	09351-14152-00B	PROTECTOR	1	L:2000→800
27	09401-12404	CLIP	2	

FIG.38

FIG.38 (H-10)

FRAME COVER (MODEL W)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47110-02FA0-3SP	COVER, FRAME	1	FOR L99
2	68131-33E30-K8S	.EMBLEM	2	
3	68135-02F00-Y3P	.TAPE, RH (BLUE)	1	
4	68145-02F00-Y3P	.TAPE, LH (BLUE)	1	
5	47110-02FB0-E6R	COVER, FRAME	1	FOR 163
6	68131-02F10-K9D	.EMBLEM	2	FOR E6R
7	47511-02FA0	CAP, RH	1	
8	47521-02FA0	CAP, LH	1	
9	03541-04163	SCREW	4	
10	09136-06022	SCREW, FRONT	2	
11	09180-06263	SPACER	2	
12	47161-02FA0	CUSHION, FRONT RH	1	
13	47261-02FA0	CUSHION, FRONT LH	1	
14	09136-06105	SCREW, UPPER	2	
15	09180-06286	SPACER	2	
16	09320-10045	CUSHION	2	
17	09139-06071	SCREW, SIDE	2	
18	09160-06054	WASHER	2	
19	09180-06258	SPACER	2	
20	94433-26B00	CUSHION	2	
21	03241-15163	SCREW, REAR	2	
22	09148-05038	NUT	2	
23	47321-02FA0	COVER, FRAME FRONT	1	
24	47322-02FA0	FASTENER, NO.1	3	
25	47323-02FA0	FASTENER, NO.2	3	
26	09409-07330-6GS	CLIP	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)
 : E6R=3RW(GRAY),163(YELLOW)

REFER TO FIG.38A(H-11) FOR MODEL X
 REFER TO FIG.38B(H-12) FOR MODEL Y

FIG.38A

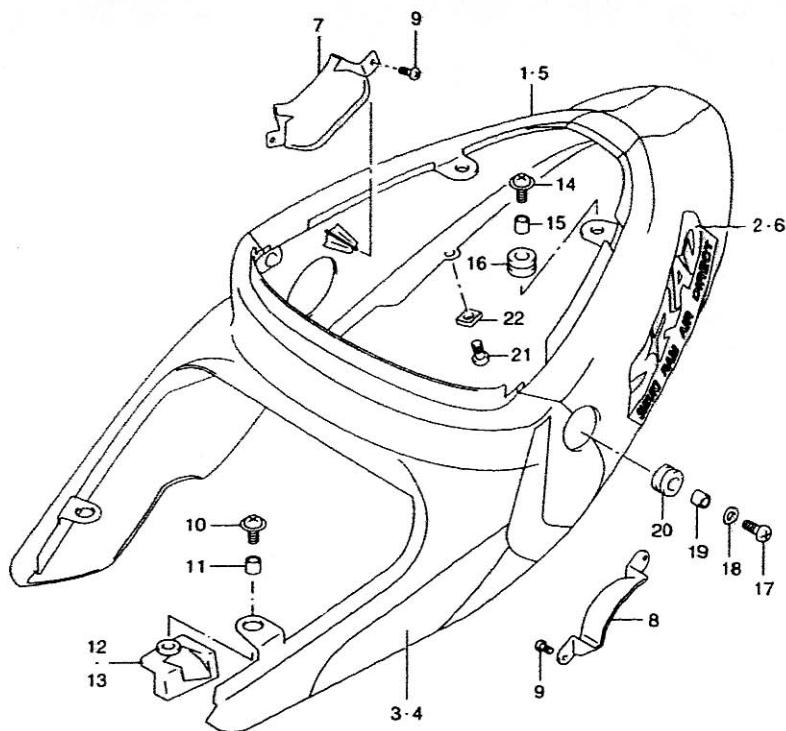


FIG.38A(H-11) FRAME COVER (MODEL X)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47110-02FC0-0JW	COVER, FRAME (WHITE)	1	FOR L99
2	68131-33E30-K8S	.EMBLEM	2	
3	68130-02FA0-D4Z	.TAPE SET, RH	1	
4	68140-02FA0-D4Z	.TAPE SET, LH	1	
5-1	47110-02FD0-N0W	COVER, FRAME	1	FOR 163
6-1	68131-02F30-N1A	.EMBLEM	2	FOR N0W
7	47511-02FA0	CAP, RH	1	
8	47521-02FA0	CAP, LH	1	
9	03541-04163	SCREW	4	
10	09136-06022	SCREW, FRONT	2	
11	09180-06263	SPACER	2	
12	47161-02FA0	CUSHION, FRONT RH	1	
13	47261-02FA0	CUSHION, FRONT LH	1	
14	09136-06105	SCREW, UPPER	2	
15	09180-06286	SPACER	2	
16	09320-10045	CUSHION	2	
17	09139-06071	SCREW, SIDE	2	
18	09160-06054	WASHER	2	
19	09180-06258	SPACER	2	
20	94433-26B00	CUSHION	2	
21	09409-07313	CLIP, REAR	2	
22	09148-05038	NUT	2	
23	47321-02FA0	COVER, FRAME FRONT	1	
24	47322-02FA0	FASTENER, NO.1	3	
25	47323-02FA0	FASTENER, NO.2	3	
26	09409-07330-6GS	CLIP, FRONT (GRAY)	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)
 : N0W=Y4P(GRAY),163(YELLOW)

REFER TO FIG.38B(H-12) FOR MODEL Y

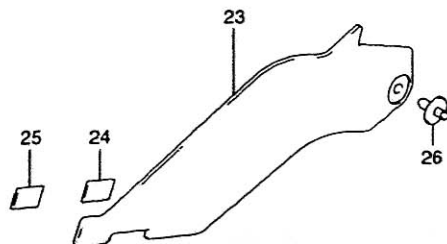


FIG.38B

FIG.38B(H-12)

FRAME COVER (MODEL Y)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	47110-02FE0-3SP	COVER, FRAME	1	FOR L99
2	68131-02FA0-3SP	.EMBLEM	2	
3	68135-02FB0-CA5	.TAPE SET, RH	1	
4	68145-02FB0-CA5	.TAPE SET, LH	1	
5	47110-02FF0-Z9X	COVER, FRAME	1	FOR Y9H
6	68131-02FA0-BZ9	.EMBLEM	2	
7	68135-02FC0-Y9H	.TAPE, RH (YELLOW)	1	
8	68145-02FC0-Y9H	.TAPE, LH (YELLOW)	1	
9	47511-02FA0	CAP, RH	1	
10	47521-02FA0	CAP, LH	1	
11	03541-04163	SCREW	4	
12	09136-06022	SCREW, FRONT	2	
13	09180-06263	SPACER	2	
14	47161-02FA0	CUSHION, FRONT RH	1	
15	47261-02FA0	CUSHION, FRONT LH	1	
16	09136-06105	SCREW, UPPER	2	
17	09180-06286	SPACER	2	
18	09320-10045	CUSHION	2	
19	09139-06071	SCREW, SIDE	2	
20	09160-06054	WASHER	2	
21	09180-06258	SPACER	2	
22	94433-26B00	CUSHION	2	
23	09409-07313	CLIP, REAR	2	
24	09148-05038	NUT	2	
25	47321-02FA0	COVER, FRAME FRONT	1	
26	47322-02FA0	FASTENER, NO.1	3	
27	47323-02FA0	FASTENER, NO.2	3	
28	09409-07330-6GS	CLIP, FRONT (GRAY)	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)

FIG.39

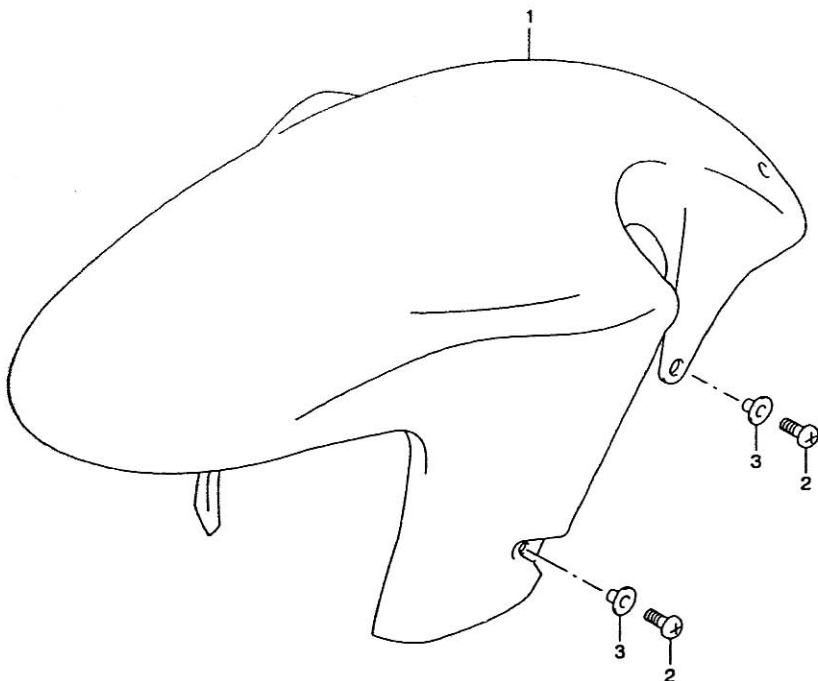


FIG.39 (H-13)

FRONT FENDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	53110-02FA0-1LE	FENDER, FRONT (BLUE)	1	MODEL W FOR L99
1-2	53110-02FA0-019	FENDER, FRONT (BLACK)	1	MODEL X/Y FOR L99
1-3	53110-02FA0-163	FENDER, FRONT (YELLOW)	1	MODEL W/X
1-4	53110-02FA0-Y9H	FENDER, FRONT (YELLOW)	1	MODEL Y
2	09139-06030	SCREW	4	
3	09161-06021	WASHER	4	

COLOR : L99=1LF(BLUE),0JW(WHITE)

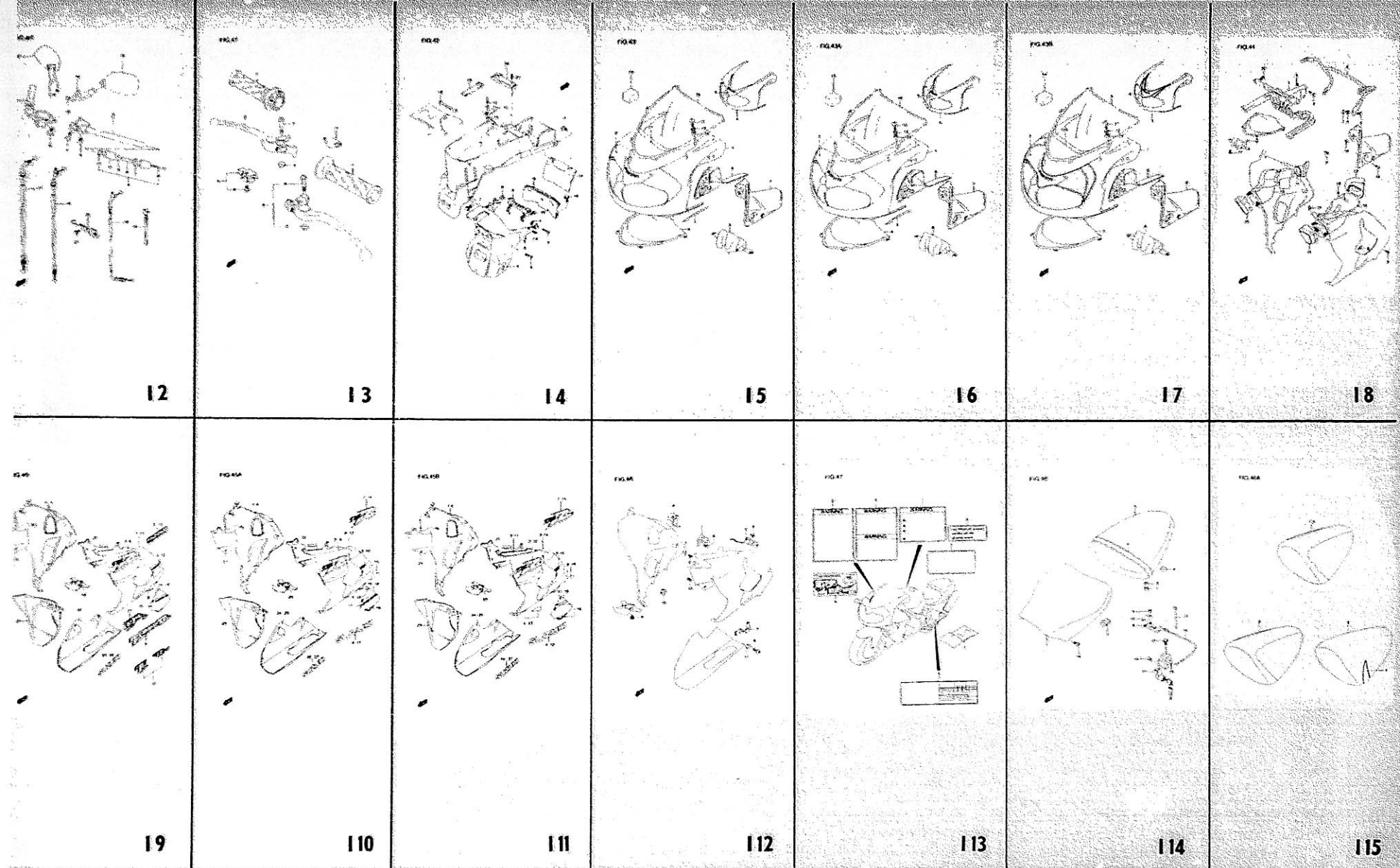


FIG.40

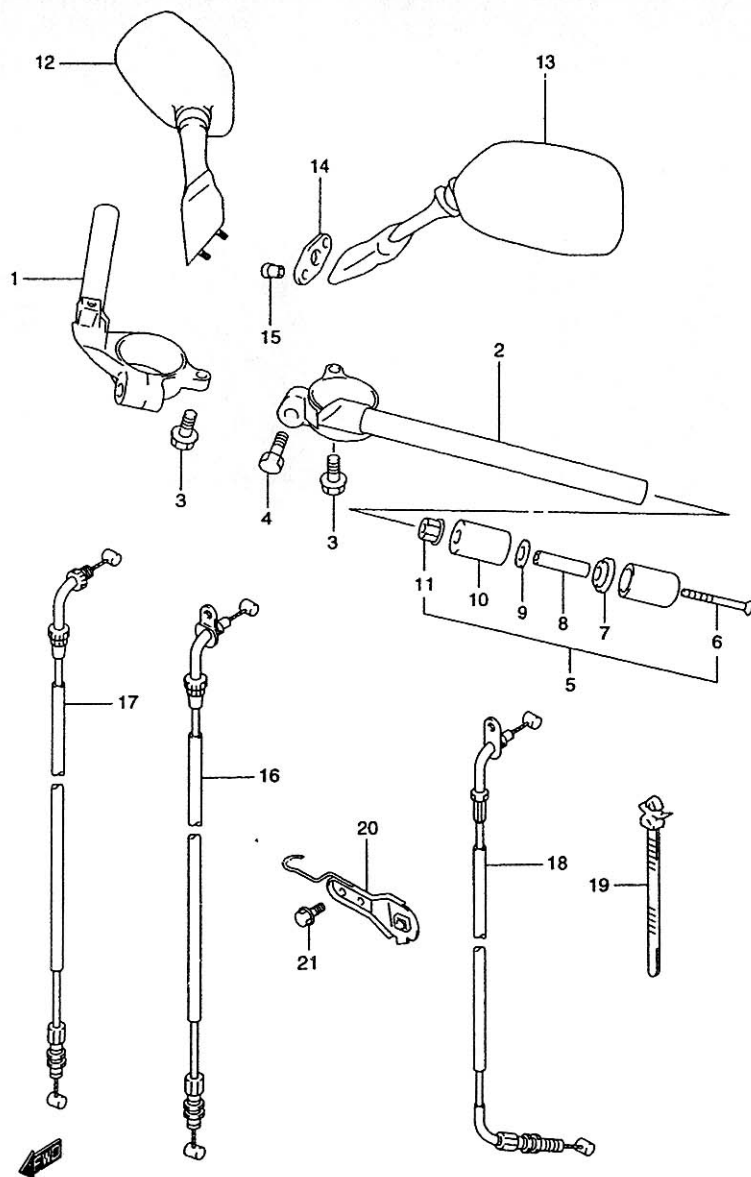


FIG.40 (1-2)

HANDLEBAR

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	56111-33E20	HANDLEBAR, RH	1	
2	56151-33E20	HANDLEBAR, LH	1	
3	01550-06163	BOLT, SET	2	
4	09103-08269	BOLT, HANDLEBAR	2	
5	56200-07831	BALANCER SET, HANDLEBAR	2	
6	09127-06018	.SCREW	2	
7	56272-10D00	.EXPANDER, OUTER	2	
8	56276-17D00	.SPACER	2	
9	09160-06126	.WASHER	2	
10	56272-44500	.EXPANDER, INNER	2	
11	09159-06024	.NUT	2	
12	56500-22D11	MIRROR ASSY, REAR VIEW RH	1	
13	56600-22D11	MIRROR ASSY, REAR VIEW LH	1	
14	94576-22D00	CUSHION	2	
15	56619-17C00	NUT	4	
16	58300-02FA0	CABLE ASSY, THROTTLE NO.1	1	
17	58300-02FB0	CABLE ASSY, THROTTLE NO.2	1	
18	58410-02FA0	CABLE, STARTER	1	
19	09407-18402	CLAMP	1	
20	58620-02FA0	GUIDE, CABLE	1	
21	01550-06123	BOLT	2	

FIG.41

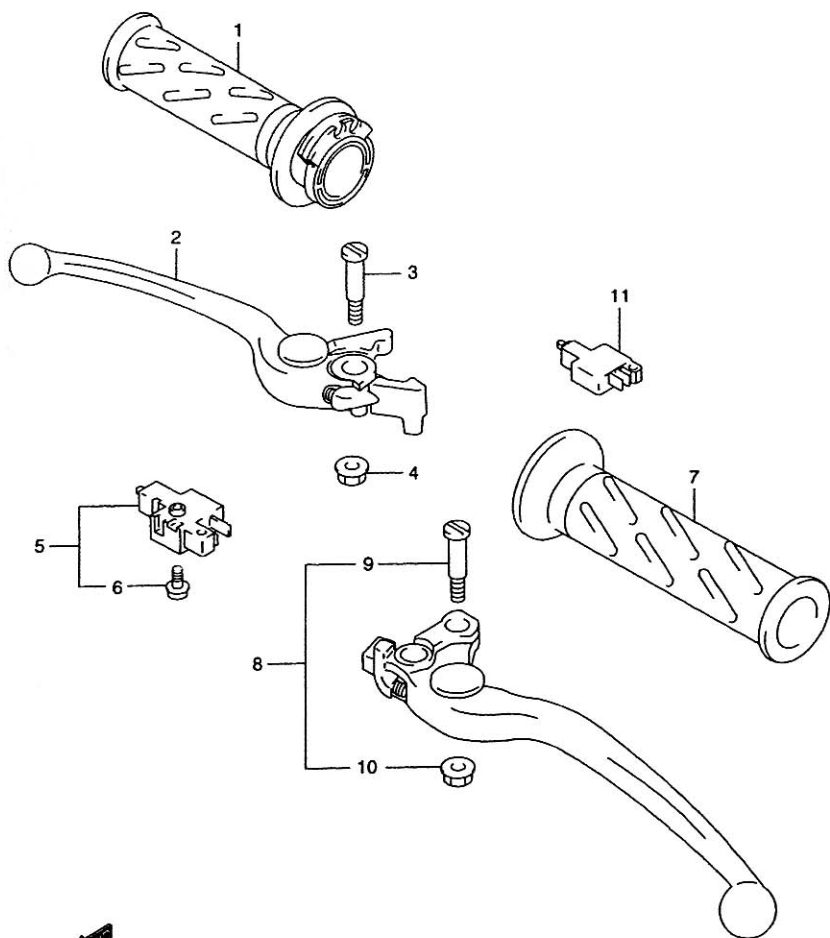


FIG.41 (1-3)

HANDLE LEVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	57110-46E01	GRIP, THROTTLE	1	
2-1	57420-33E00	LEVER, ADJUST	1	MODEL V/W
2-2	57420-33E01	LEVER, ADJUST	1	MODEL X/Y
3	57431-17C00	BOLT, KICKER	1	
4	08316-10063	NUT	1	
5	57460-17C00	SWITCH ASSY, STOP	1	
6	57465-17C00	.SCREW	1	
7	57211-22D01	GRIP, LH	1	
8	57500-02FA0	LEVER ASSY, CLUTCH	1	
9	57431-17C00	.BOLT	1	
10	08316-10063	.NUT	1	
11	57560-02FA0	SWITCH ASSY, CLUTCH	1	

FIG.42

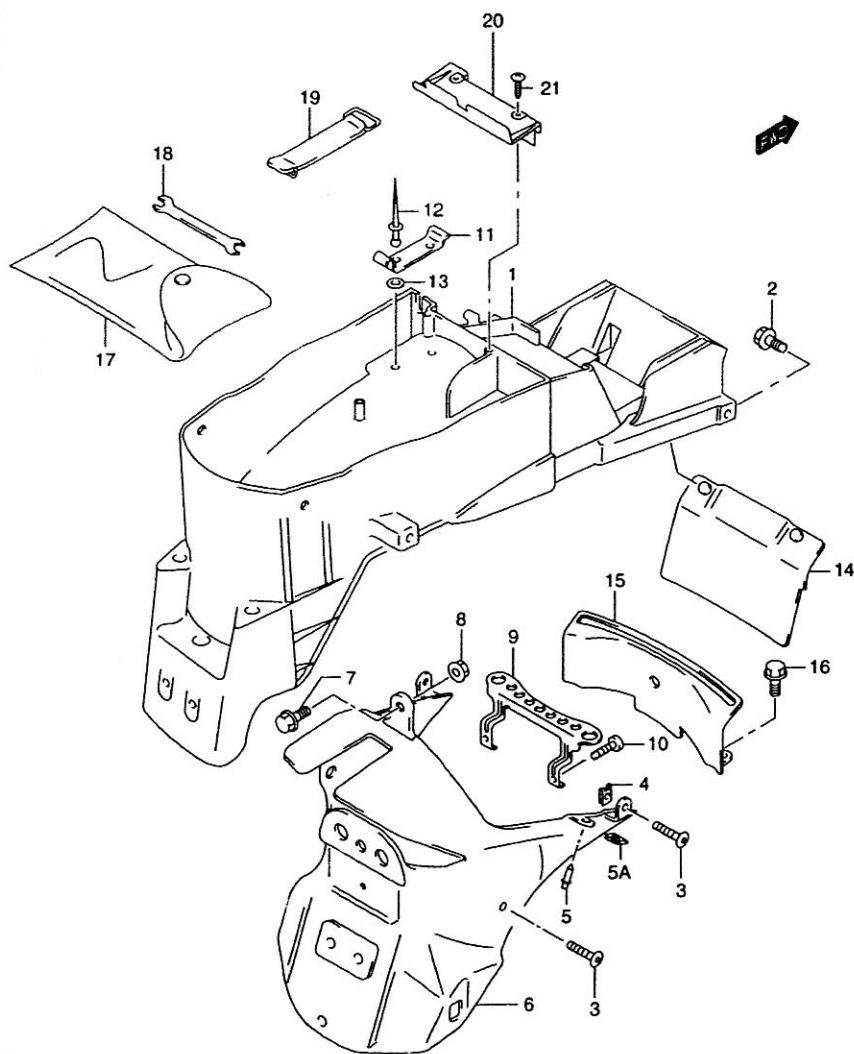


FIG.42 (1-4)

REAR FENDER

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	63111-02FA0	FENDER, REAR FRONT	1	MODEL W
1-2	63111-02FA1	FENDER, REAR FRONT	1	MODEL XY
1-3	63111-02FB0	FENDER, REAR FRONT	1	MODEL W E33
1-4	63111-02FB1	FENDER, REAR FRONT	1	MODEL XY E33
2-1	09116-06144	BOLT	3	MODEL W
2-2	09116-06165	BOLT	3	MODEL XY
3	09139-05021	SCREW	2	
4	09148-05021	NUT	2	
5-1	09409-07313	CLIP	2	MODEL W
5-2	03241-15123	SCREW	2	MODEL XY
5A	09148-05004	NUT, SIDE	2	MODEL XY
6	63112-02FA0	FENDER, REAR	1	
7	09111-06066	BOLT	2	
8	08316-10063	NUT	2	
9	63256-02FA0	BRACKET, REAR LAMP	1	
10	09132-05041	SCREW	2	
11	63466-02F00	HOLDER, TOOL	1	
12	09229-04020	RIVET	2	
13	08322-01043	WASHER	2	
14	63411-02FB0	MUDGUARD, FRONT UPPER	1	
15	63421-02FA1	MUDGUARD, FRONT LOWER	1	
16	09111-06066	BOLT	2	
17	09600-21039	TOOL ASSY	1	
18	09813-00027	SPANNER (8X10)	1	
19	47435-02F00	BAND, TOOL	1	
20	63171-02FA0	COVER, REAR FENDER	1	MODEL XY
21	03541-05163	SCREW	2	MODEL XY

FIG.43

FIG.43 (1-5)

COWLING BODY (MODEL W)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94401-02FA0-1LF	COWLING ASSY, BODY (BLUE)	1	FOR L99
2	68270-02F00-L99	.TAPE SET, FRONT	1	
3	68280-02F10-0JW	.TAPE SET, SIDE (WHITE)	1	
4	94401-02FB0-163	COWLING ASSY, BODY (YELLOW)	1	
5	68270-02F10-G7V	.TAPE SET, FRONT	1	
6	94415-02FA0-.91	PANEL, SIDE RH (BLACK)	1	
7	94425-02FA0-291	PANEL, SIDE LH (BLACK)	1	
8	94440-02FA0	COVER, BODY	1	
9	94457-02FA0	COVER, FRONT LOWER	1	
10	94610-02FA0	WINDSCREEN	1	
11	68275-02FA0	.TAPE	1	
12	09139-05025	SCREW	6	
13	08322-01053	WASHER	6	
14	09159-05019	NUT	6	
15	94475-02FA0	CUSHION, BODY COWL	1	

COLOR : L99=0JW(WHITE), 1LF(BLUE)

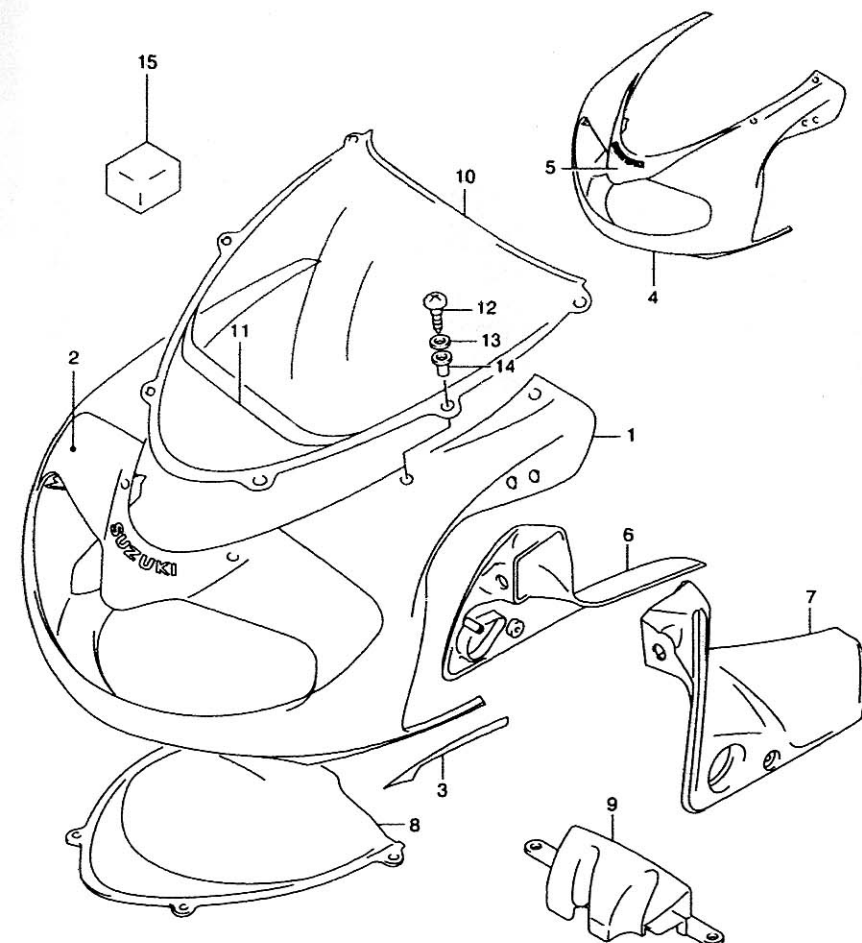
REFER TO FIG.43A(1-6) FOR MODEL X
REFER TO FIG.43B(1-7) FOR MODEL Y

FIG.43A

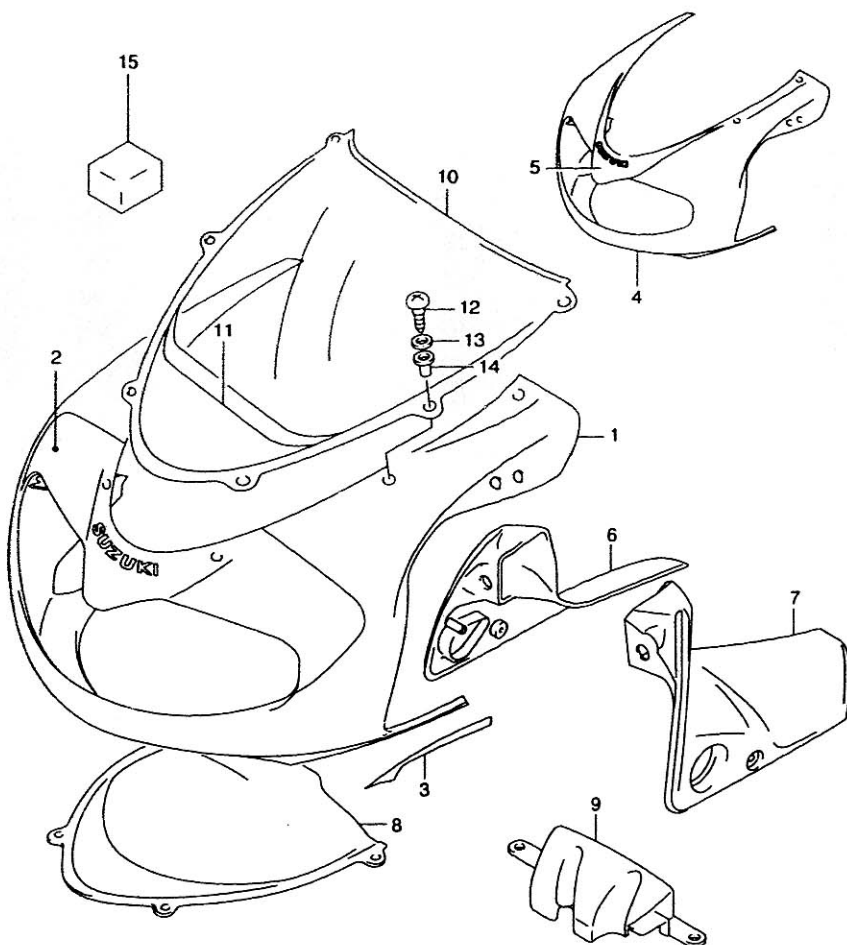


FIG.43A(1-6)

COWLING BODY (MODEL X)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94401-02FC0-N1M	COWLING ASSY, BODY	1	FOR L99
2	68270-02FA0-L99	.TAPE SET, FRONT	1	
3	68280-02FA0-0JW	.TAPE SET, SIDE (WHITE)	1	
4	94401-02FB0-163	COWLING ASSY, BODY (YELLOW)	1	
5	68270-02F10-G7V	.TAPE SET, FRONT	1	
6	94415-02FA0-291	PANEL, SIDE RH (BLACK)	1	
7	94425-02FA0-291	PANEL, SIDE LH (BLACK)	1	
8	94440-02FA0	COVER, BODY	1	
9	94457-02FA0	COVER, FRONT LOWER	1	
10	94610-02FA0	WINDSCREEN	1	
11	68275-02FA0	.TAPE	1	
12	09139-05025	SCREW	6	
13	08322-01053	WASHER	6	
14	09159-05019	NUT	6	
15	94475-02FA0	CUSHION, BODY COWL	1	

COLOR : L99=0JW(WHITE),1LF(BLUE)

REFER TO FIG.43B(1-7) FOR MODEL Y

FIG.43B

FIG.43B(1-7)

COWLING BODY (MODEL Y)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94401-02FE0-1LF	COWLING ASSY, BODY (BLUE)	1	FOR L99
2	68270-02FB0-CA6	.TAPE SET, FRONT	1	
3	94401-02FF0-Y9H	COWLING ASSY, BODY (YELLOW)	1	
4	68270-02FC0-CA2	.TAPE SET, FRONT	1	
5	94415-02FA0-291	PANEL, SIDE RH (BLACK)	1	
6	94425-02FA0-291	PANEL, SIDE LH (BLACK)	1	
7	94440-02FA0	COVER, BODY	1	
8	94457-02FA0	COVER, FRONT LOWER	1	
9	94610-02FA0	WINDSCREEN	1	
10	68275-02FA0	.TAPE	1	
11	09139-05025	SCREW	6	
12	08322-01053	WASHER	6	
13	09159-05019	NUT	6	
14	94475-02FA0	CUSHION, BODY COWL	1	

COLOR : L99=0JW(WHITE), 1LF(BLUE)

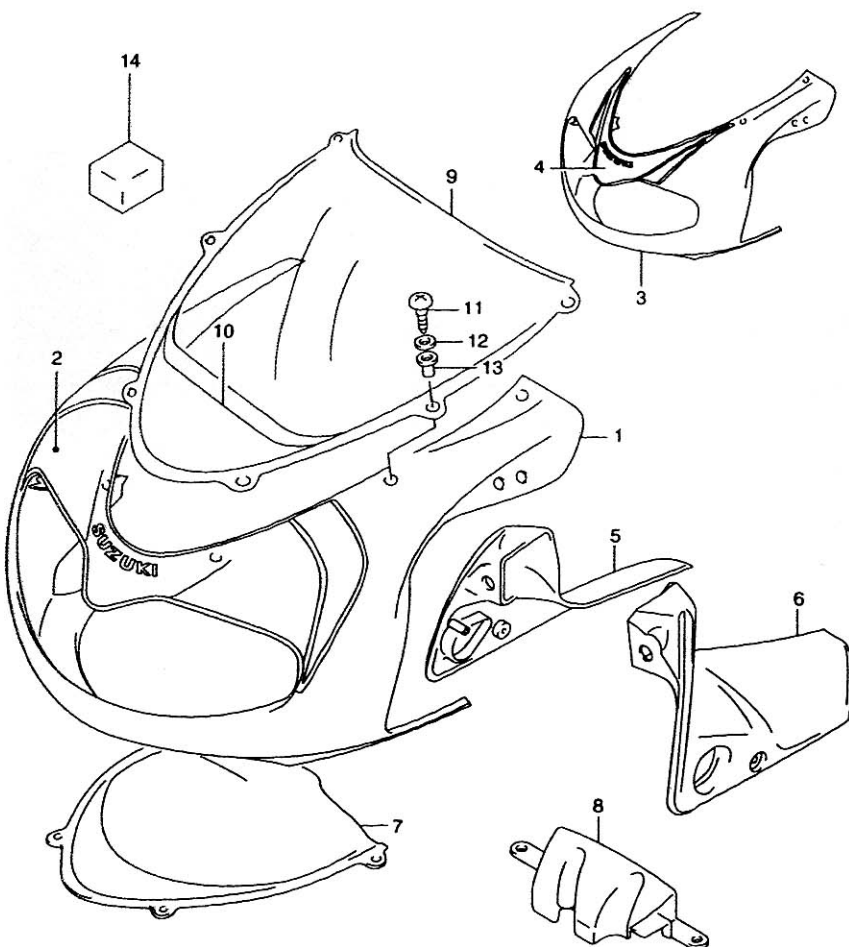


FIG.44

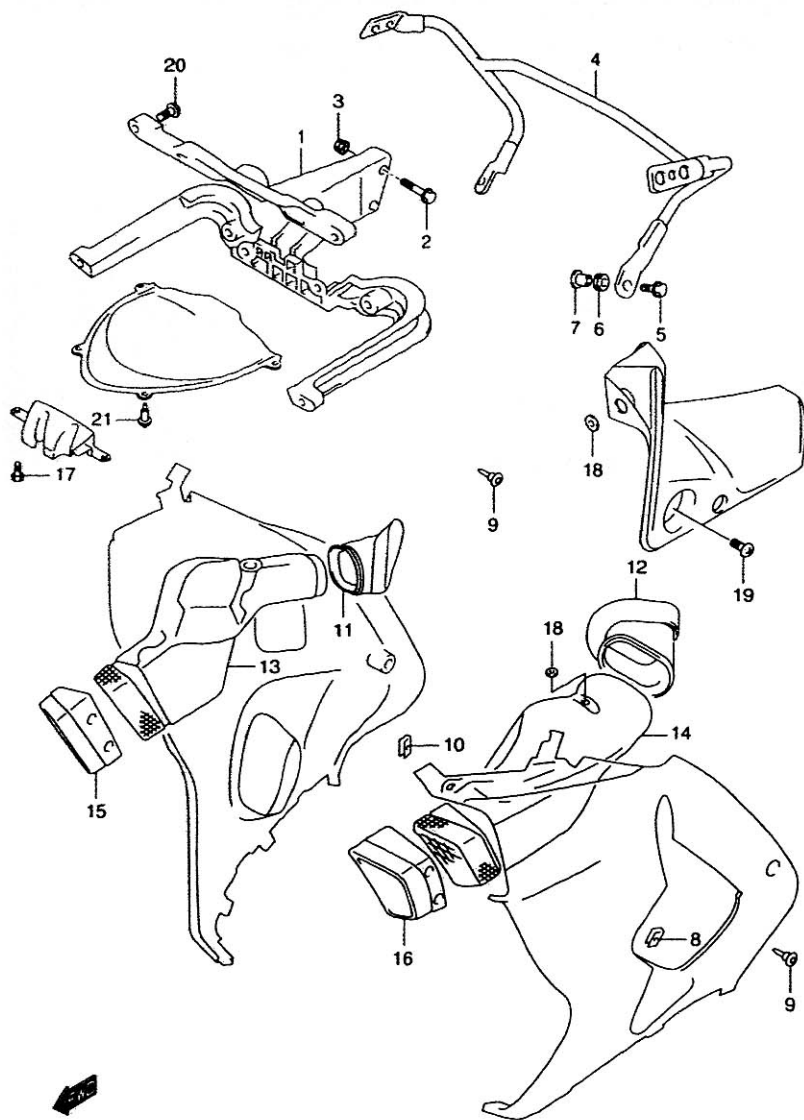


FIG.44 (1-8)

COWLING BODY INSTALLATION PARTS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94510-02FA0	BRACE, COWLING	1	
2	01560-08403	BOLT	2	
3	08313-20083	NUT	2	
4-1	94520-02FA0	BRACE, REAR VIEW MIRROR	1	MODEL W/X
4-2	94520-02FA1	BRACE, REAR VIEW MIRROR	1	MODEL Y
5-1	09116-06146	BOLT	2	MODEL W
5-2	09116-06131	BOLT	2	MODEL X
5-3	09116-06146	BOLT	3	MODEL Y
6	09320-09009	CUSHION	2	
7	09169-06062	WASHER, INNER	2	
8-1	94484-32B00	NUT	4	MODEL W
8-2	94484-24F00	NUT	4	MODEL X/Y
9	09139-05054	SCREW, BODY & UNDER	4	
10	09148-05038	NUT, SIDE PANEL	2	
11	94455-02FA0	JOINT, AIR INTAKE RH	1	
12	94456-02FA0	JOINT, AIR INTAKE LH	1	
13	94420-02FA0	PIPE, AIR INTAKE RH	1	
14	94430-02FA0	PIPE, AIR INTAKE LH	1	
15	94671-02FA0	COVER, INTAKE RH	1	
16	94681-02FA0	COVER, INTAKE LH	1	
17	63161-43E00	BOLT, LOWER COVER	2	
18	09320-08028	CUSHION, SIDE PANEL FRONT	4	
19	03241-15123	SCREW, SIDE PANEL	2	
20	03541-05123	SCREW, BODY COWL	4	
21	09409-06314-5PK	CLIP, BODY COVER (BLACK)	4	

FIG.45

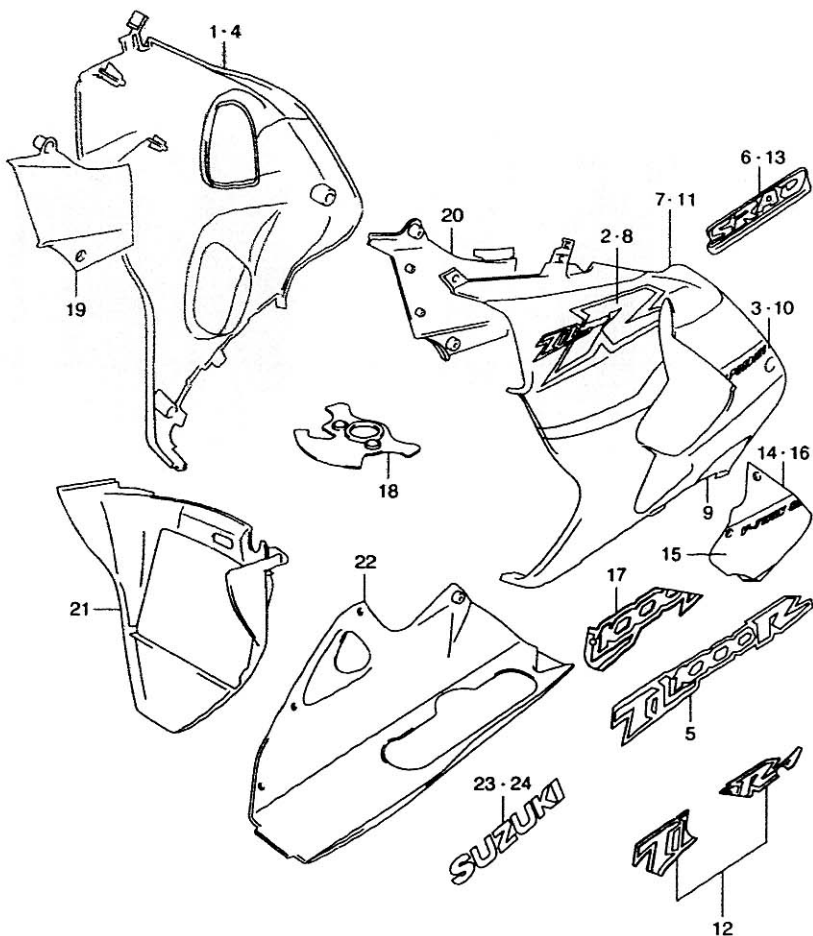


FIG.45 (I-9)

UNDER COWLING (MODEL W)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94407-02FA0-M18	COWLING, UNDER RH	1	FOR L99
2	68181-02F00-K8T	.EMBLEM, RH	1	
3	68185-02F00-K3G	.TAPE, RH	1	
4	94407-02FB0-163	COWLING, UNDER RH (YELLOW)	1	
5	68181-02F10-K8W	.EMBLEM, "1000R" RH	1	FOR 163
6	68182-02F00-K8Z	.EMBLEM	1	FOR 163
7	94408-02FA0-M18	COWLING, UNDER LH	1	FOR L99
8	68191-02F00-K8T	.EMBLEM, LH	1	
9	68186-02F00-019	.TAPE, LH (BLACK)	1	
10	68190-02F00-K3G	.TAPE SET, LH	1	
11	94408-02FB0-163	COWLING, UNDER LH (YELLOW)	1	
12	68190-02F10-K8W	.EMBLEM SET, "1000R" LH	1	FOR 163
13	68182-02F00-K8Z	.EMBLEM	1	FOR 163
14	94405-02FA0-0JW	LID ASSY. LOWER LH (WHITE)	1	FOR L99
15	68199-02F00-K3G	.EMBLEM, LID LH	1	
16	94405-02FB0-163	LID ASSY. LOWER LH (YELLOW)	1	
17	68199-02F11-K8W	.EMBLEM, LID LH	1	FOR 163
18	94458-02FA0	COVER, LOWER BRACKET	1	
19	94461-02FA0	COWLING, INNER RH	1	
20	94462-02FA0	COWLING, INNER LH	1	
21	94490-02FA0	COWLING, UNDER CENTER	1	
22-1	94606-02FA0-019	COWLING, UNDER REAR (BLACK)	1	FOR L99
22-2	94606-02FA0-35W	COWLING, UNDER REAR (GRAY)	1	FOR 163
23-1	68191-02F10-0JW	.EMBLEM, RH (WHITE)	1	FOR 019
23-2	68191-02F10-24K	.EMBLEM, RH (CHARCOAL)	1	FOR 35W
24-1	68181-33C20-0JW	.EMBLEM, LH (WHITE)	1	FOR 019
24-2	68181-33C20-24K	.EMBLEM, LH (CHARCOAL)	1	FOR 35W

COLOR : L99=1LF(BLUE),0JW(WHITE)

REFER TO FIG.45A(I-10) FOR MODEL X

REFER TO FIG.45B(I-11) FOR MODEL Y

FIG.45A

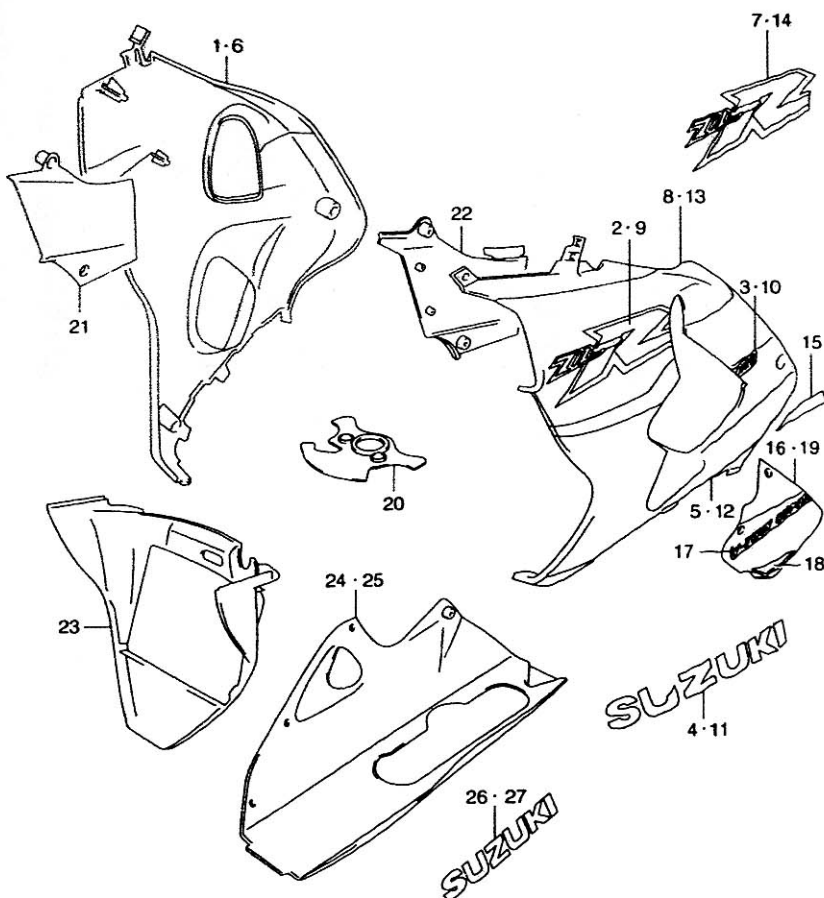


FIG.45A(1-10)

UNDER COWLING (MODEL X)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94407-02FC0-M18	COWLING, UNDER RH	1	FOR L99
2	68182-02FA0-K8T	.EMBLEM, "TL1000R"	1	
3	68181-02FA0-M18	.EMBLEM, CENTER	1	
4	68181-02FB0-1LF	.EMBLEM, "SUZUKI" (BLUE)	1	
5	68180-02FA0-Y3P	.TAPE SET, LOWER (BLUE)	1	
6	94407-02FD0-163	COWLING, UNDER RH (YELLOW)	1	
7	68181-02F30-N1A	.EMBLEM, "TL1000R"	1	FOR 163
8	94408-02FC0-M18	COWLING, UNDER LH	1	FOR L99
9	68182-02FA0-K8T	.EMBLEM, "TL1000R"	1	
10	68191-02FA0-M18	.EMBLEM, CENTER	1	
11	68191-02FB0-1LF	.EMBLEM, "SUZUKI" (BLUE)	1	
12	68190-02FA0-Y3P	.TAPE SET, LOWER (BLUE)	1	
13	94408-02FD0-163	COWLING, UNDER LH (YELLOW)	1	
14	68191-02F30-N1A	.EMBLEM, "TL1000R"	1	FOR 163
15	68186-02F00-Y4P	.TAPE, LOWER (GRAY)	1	
16	94405-02FC0-1LE	LID ASSY, LH (BLUE)	1	FOR L99
17	68199-02F20-M18	.EMBLEM	1	
18	68199-02FA0-0JW	.TAPE, LOWER (WHITE)	1	
19	94690-02FA0-163	LID, LH (YELLOW)	1	
20	94458-02FA0	COVER, LOWER BRACKET	1	
21	94461-02FA0	COWLING, INNER RH	1	
22	94462-02FA0	COWLING, INNER LH	1	
23	94490-02FA0	COWLING, CENTER	1	
24	94660-02FA0-Y3P	COWLING, REAR (BLUE)	1	FOR L99
25	94606-02FB0-Y4P	COWLING, REAR (GRAY)	1	FOR 163
26	68191-02F20-291	.EMBLEM, RH (BLACK)	1	
27	68181-33C20-291	.EMBLEM, LH (BLACK)	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)

REFER TO FIG.45B(I-11) FOR MODEL Y

FIG.45B

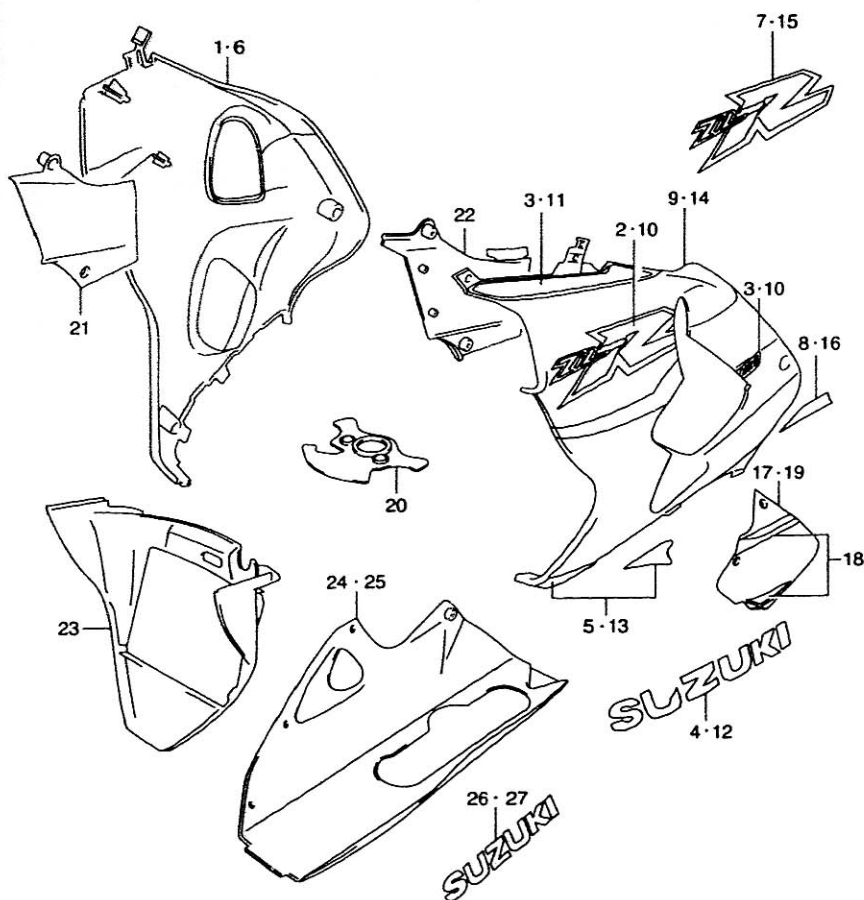


FIG.45B(1-11)

UNDER COWLING (MODEL Y)

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94407-02FE0-M18	COWLING, UNDER RH	1	FOR L99
2	68182-02FB0-K8S	.EMBLEM, "TL1000R"	1	
3	68185-02FB0-1LF	.TAPE, UPPER (BLUE)	1	
4	68181-02FB0-1LF	.EMBLEM, "SUZUKI" (BLUE)	1	
5	68180-02FA0-Y3P	.TAPE SET, LOWER (BLUE)	1	
6	94407-02FF0-Y9H	COWLING, UNDER RH (YELLOW)	1	
7	68181-02F30-CA4	.EMBLEM, "TL1000R"	1	
8	68185-02FA0-Y2D	.TAPE, LOWER RH (SILVER)	1	
9	94408-02FE0-M18	COWLING, UNDER LH	1	FOR L99
10	68182-02FB0-K8S	.EMBLEM, "TL1000R"	1	
11	68195-02FB0-1LF	.TAPE, UPPER (BLUE)	1	
12	68191-02FB0-1LF	.EMBLEM, "SUZUKI" (BLUE)	1	
13	68190-02FA0-Y3P	.TAPE SET, LOWER (BLUE)	1	
14	94408-02FF0-Y9H	COWLING, UNDER LH (YELLOW)	1	
15	68191-02F30-CA4	.EMBLEM, "TL1000R"	1	
16	68195-02FA0-Y2D	.TAPE, LOWER LH (SILVER)	1	
17	94405-02FE0-1LE	LID ASSY, LH (BLUE)	1	FOR L99
18	68199-02FB0-0JW	.TAPE, LOWER (WHITE)	1	
19	94690-02FA0-Y9H	LID, LH (YELLOW)	1	
20	94458-02FA0	COVER, LOWER BRACKET	1	
21	94461-02FA0	COWLING, INNER RH	1	
22	94462-02FA0	COWLING, INNER LH	1	
23	94490-02FA0	COWLING, CENTER	1	
24	94660-02FA0-Y3P	COWLING, REAR (BLUE)	1	FOR L99
25	94606-02FB0-Y2D	COWLING, REAR (SILVER)	1	FOR Y9H
26	68191-02F20-Y7L	.EMBLEM, RH (BLACK)	1	
27	68181-33C20-Y7L	.EMBLEM, LH (BLACK)	1	

COLOR : L99=1LF(BLUE),0JW(WHITE)

FIG.46

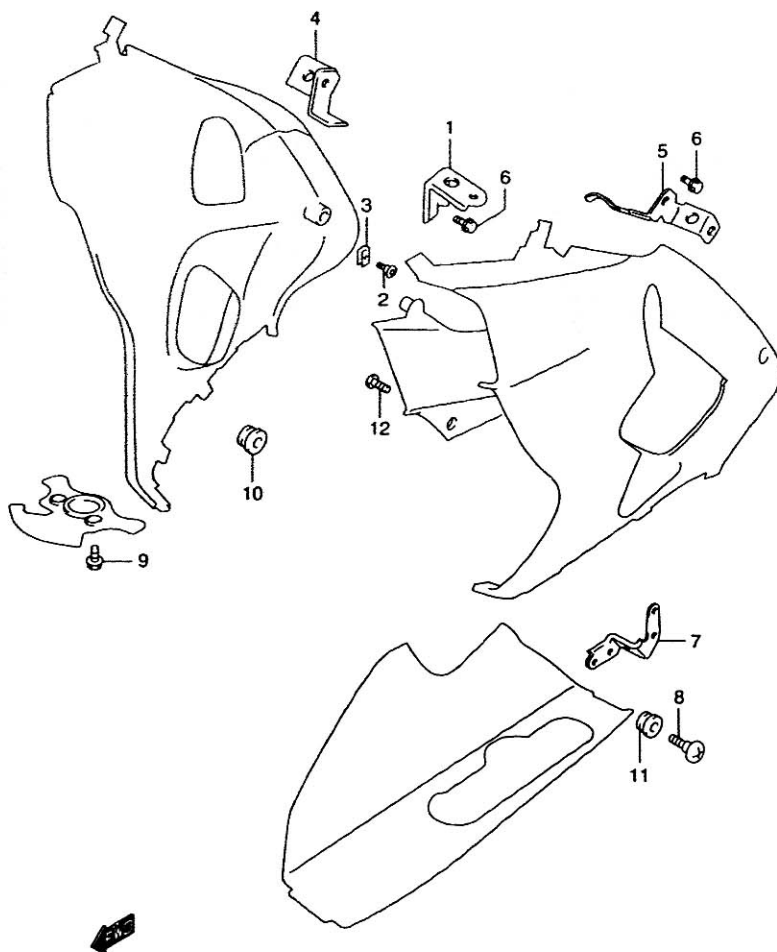


FIG.46 (1-12)

UNDER COWL INSTALLATION PARTS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	94531-02FA0	BRACKET, UPPER	1	
2	09139-05054	SCREW	9	
3-1	94484-32B00	NUT	7	MODEL W
3-2	94484-24F00	NUT	7	MODEL X/Y
4	94533-02FA0	BRACKET, SIDE RH	1	
5-1	94534-02FA0	BRACKET, SIDE LH	1	MODEL W
5-2	94534-02FA1	BRACKET, SIDE LH	1	MODEL X/Y
6	01550-06163	BOLT, BRACKET	2	
7	94535-02FA0	BRACKET, LOWER LH	1	
8	09139-06087	SCREW	4	
9	63161-43E00	BOLT, LOWER BRACKET COVER	2	
10	09320-08028	CUSHION, RH & CENTER	1	
11	09320-09016	CUSHION	4	
12	03541-05123	SCREW	8	

FIG.47

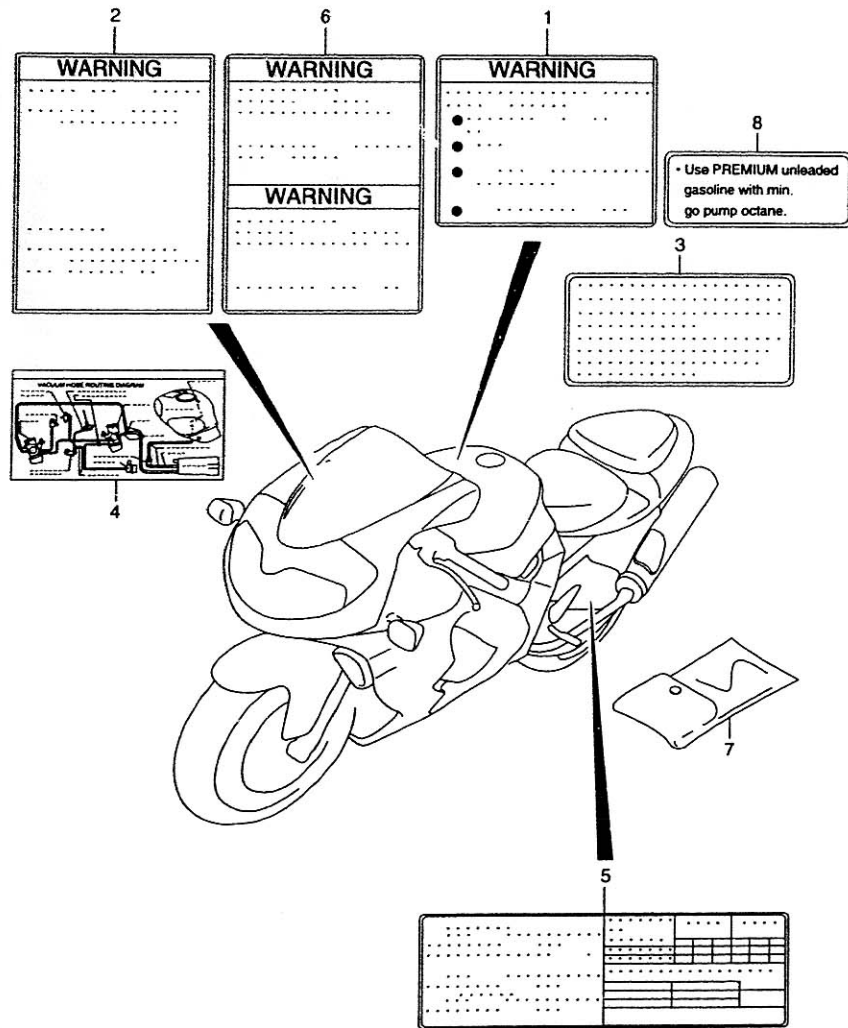


FIG.47 (I-13)

LABEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	68319-33E01	LABEL, SAFETY	1	
2-1	68612-48B00	LABEL, SCREEN	1	MODEL W
2-2	68922-14F00	LABEL, SCREEN	1	MODEL X/Y
3	68353-26E01	LABEL, MANUAL NOTICE	1	
4	68387-02FA1	LABEL, ROUTING	1	E33
5	68332-02FB0	LABEL, TIRE INFORMATION	1	
6	68613-18E00	LABEL, STEERING	1	
7	94980-42A00	BAG, MANUAL	1	
8	18803-02F00	LABEL, FUEL INFORMATION	1	
9	99011-02F60-03A	MANUAL, OWNER'S	1	MODEL W
9-2	99011-02F61-03A	MANUAL, OWNER'S	1	MODEL X
9-3	99011-02F62-03A	MANUAL, OWNER'S	1	MODEL Y DRAWING, NOT SHOWN

FIG.48

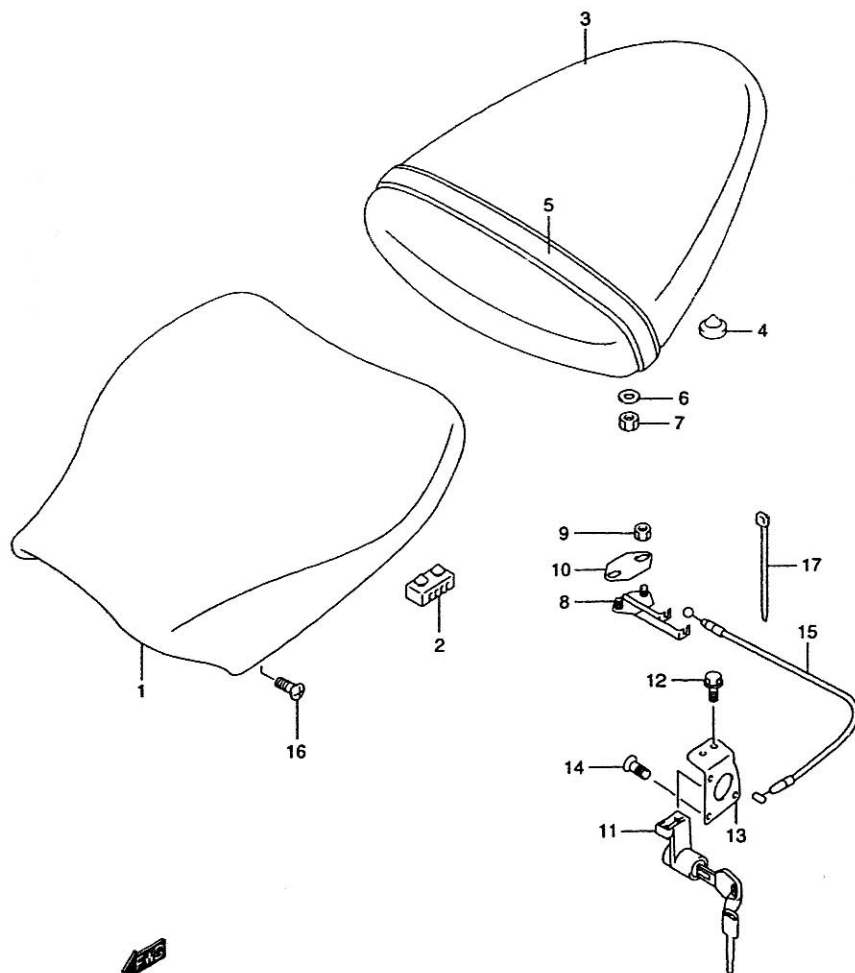


FIG.48 (1-14)

SEAT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	45100-02FA0-R42	SEAT ASSY (BLACK)	1	
2	45149-31300	.CUSHION	2	
3	45300-02FA0-R42	SEAT ASSY, PILLION (BLACK)	1	
4	09321-10002	.CUSHION	2	
5	45180-02FA0-R42	.BAND, SEAT (BLACK)	1	
6	09160-06088	.WASHER	2	
7	08316-10063	.NUT	2	
8	45220-03F00	BRACKET, SEAT SUPPORT	1	
9	08316-10063	NUT	2	
10	45228-03F00	PLATE, BRACKET	1	
11	95700-31840	LOCK SET, SEAT	1	
12	01547-05103	BOLT	2	
13	45289-03F00	BRACKET, SEAT LOCK	1	
14	03141-14123	SCREW	2	
15	45280-02FA0	CABLE, SEAT LOCK	1	
16	09106-06064	BOLT, SEAT (6X18)	2	
17	09407-14407	CLAMP, CABLE	1	

FIG.48A

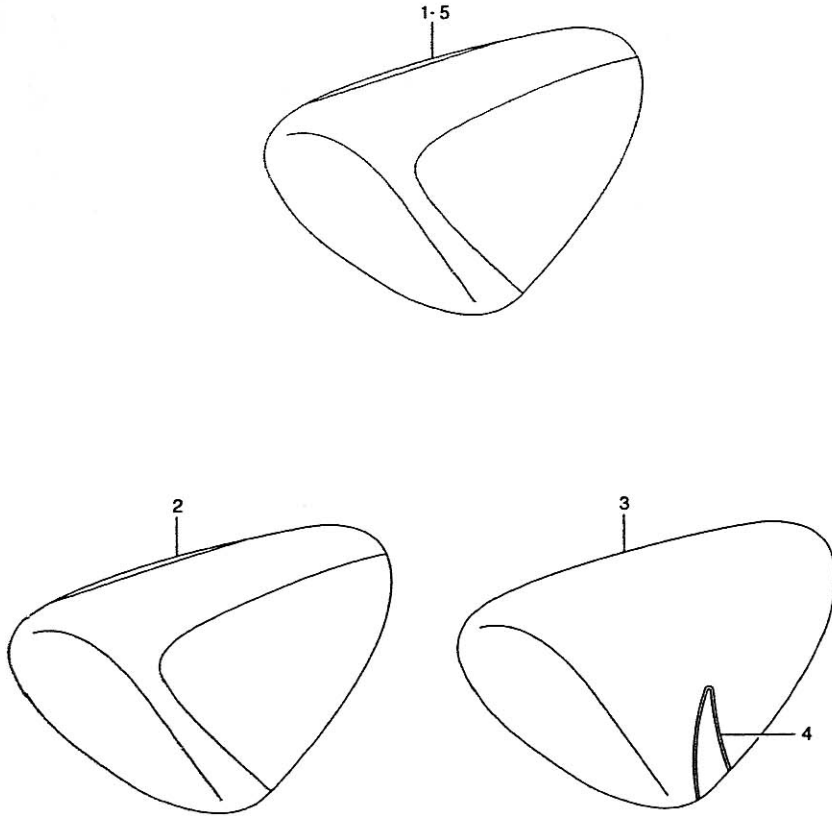
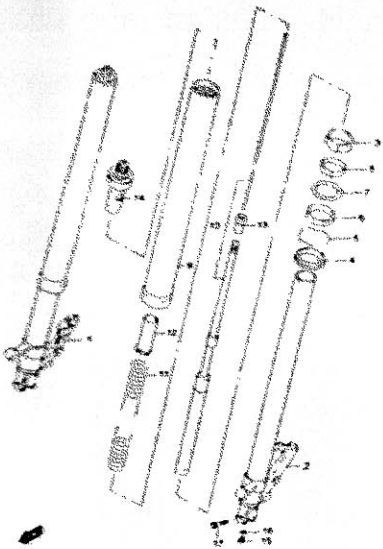


FIG.48A(1-15)

SEAT TAIL BOX

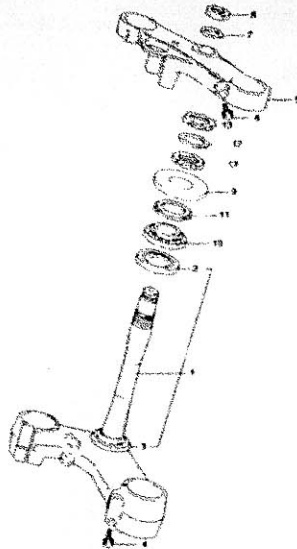
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	45550-02FA0-3SP	BOX, SEAT TAIL (WHITE/BLACK)	1	MODEL W FOR L99
1-2	45550-02FA0-E6R	BOX, SEAT TAIL (YELLOW/GRAY)	1	MODEL W FOR 163
2	45550-02FA0-N0W	BOX, SEAT TAIL (YELLOW/GRAY)	1	MODEL X FOR 163
3	45500-02FA0-0JW	BOX ASSY, SEAT TAIL (WHITE)	1	MODEL X FOR L99
4	68160-02FA0-3SP	.TAPE SET, TAIL BOX	1	
5-1	45550-02FA0-M4R	BOX, SEAT TAIL (SILVER/BLACK)	1	MODEL Y FOR Y9H
5-2	45550-02FA0-YCX	BOX, SEAT TAIL (WHITE/BLACK)	1	MODEL Y FOR L99

FIG. 49



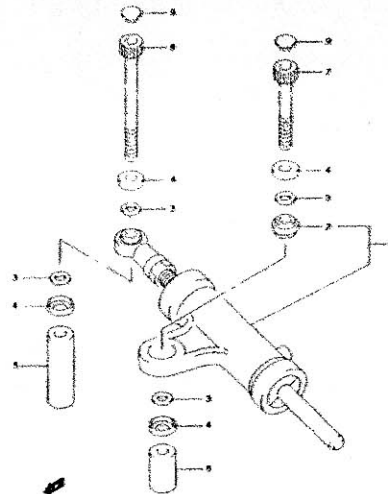
12

FIG. 50



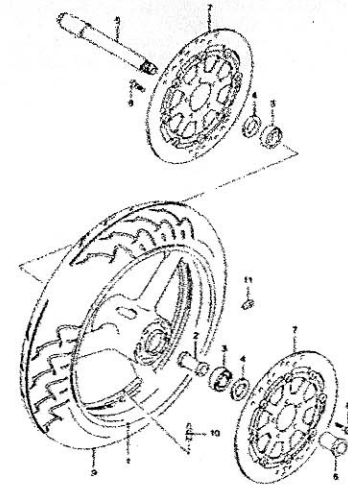
13

FIG. 51



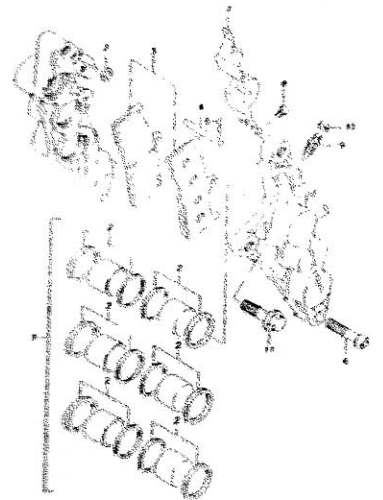
14

FIG. 52



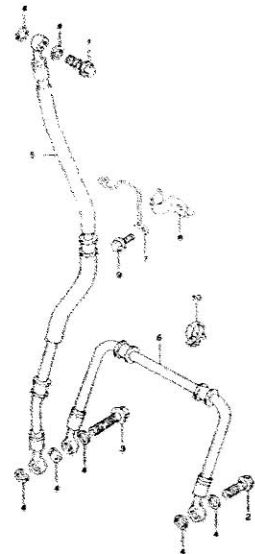
15

FIG. 53



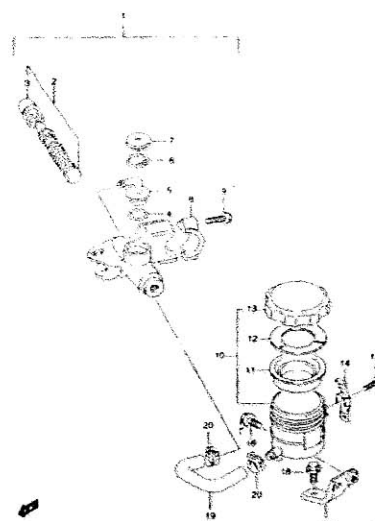
16

FIG. 54



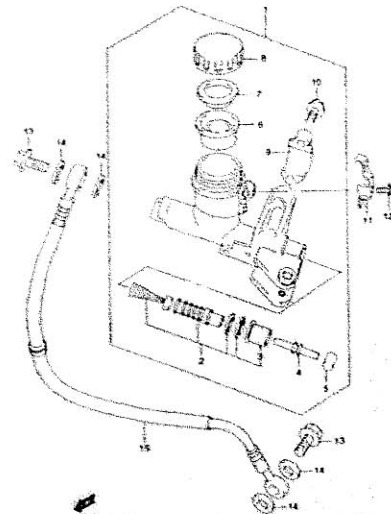
17

FIG. 55



18

FIG. 56



19

FIG.49

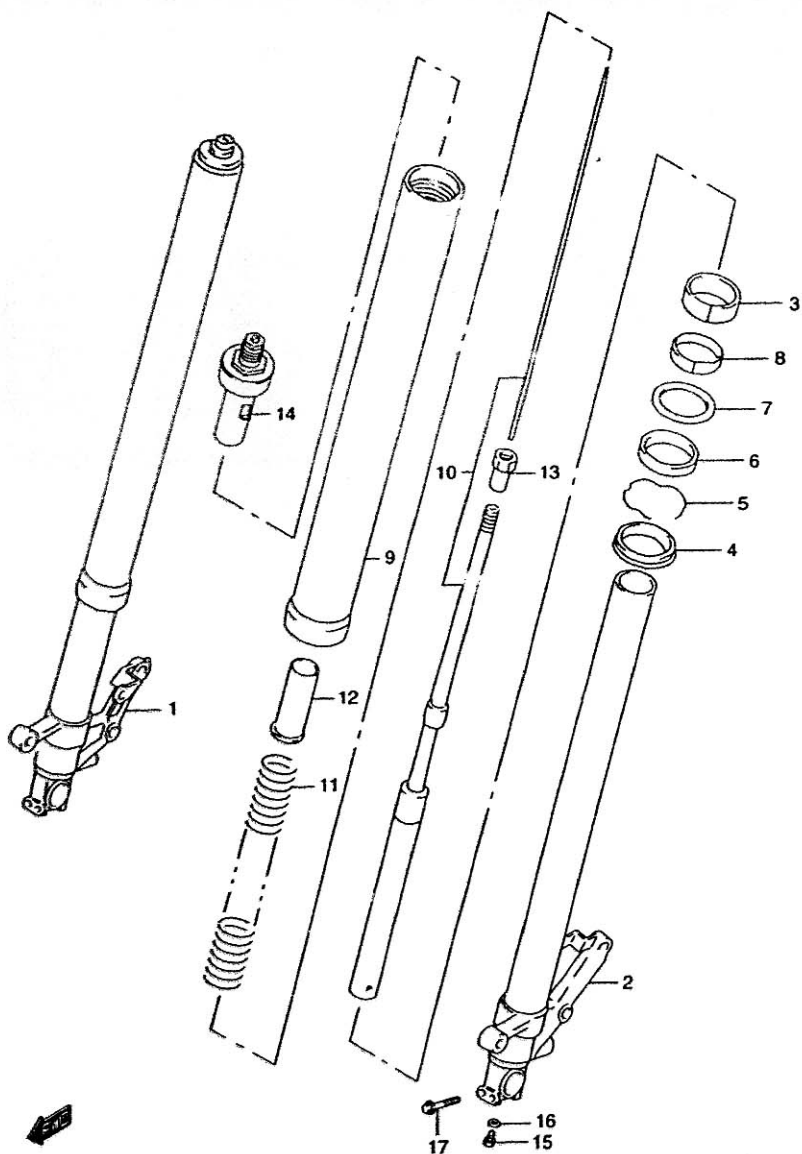


FIG.49 (J-2)

FRONT DAMPER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	51103-02FA0	DAMPER ASSY, FRONT FORK RH	1	
	51104-02FA0	DAMPER ASSY, FRONT FORK LH	1	
1	51110-02FA0	.TUBE, INNER RH	1	
2	51120-02FA0	.TUBE, INNER LH	1	
3	51121-40C00	.PISTON	2	
4	51173-02FA0	.SEAL, DUST	2	
5	51156-14200	.RING, SNAP	2	
6	51153-02FA0	.SEAL, OIL	2	
7	51158-14200	.WASHER	2	
8	51167-02F00	.METAL, SLIDE	2	
9	51130-02FA0	.TUBE, OUTER	2	
10	51146-02FA0	.CYLINDER	2	
11	51171-02FA0	.SPRING, FRONT	2	
12	51176-02FA0	.SPACER	2	
13	51129-27C00	.NUT	2	
14	51351-02FA0	.CAP, FORK	2	
15	51147-40C00	.BOLT	2	
16	51148-40300	.GASKET	2	
17	01550-08457	.BOLT	4	

FIG.50

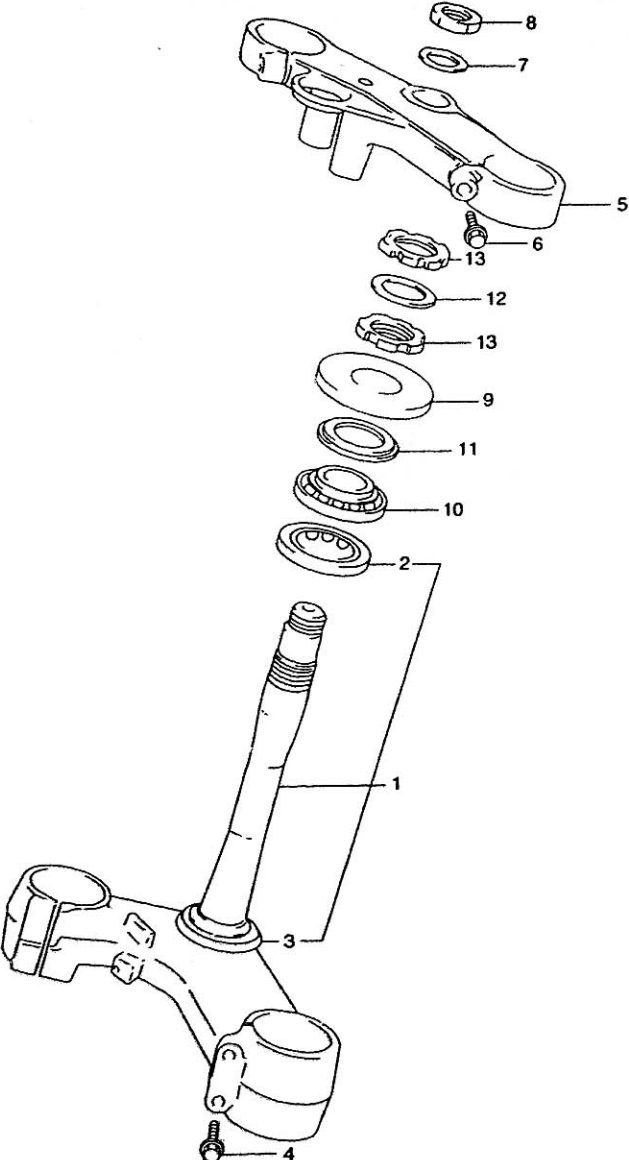


FIG.50 (J-3)

STEERING STEM

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	51410-02FA0	STEM, STEERING	1	
2	09267-30010	.BEARING (30X55X17)	1	
3	51644-12C00	.SEAL, STEM LOWER	1	
4	01550-08407	BOLT	4	
5	51311-02FA0	HEAD, STEERING STEM	1	
6	01550-08357	BOLT	2	
7	51356-27C00	WASHER	1	
8	51353-02F00	NUT	1	
9	51644-12C00	SEAL, DUST UPPER	1	
10	09267-30010	BEARING (30X55X17)	1	
11	51643-02FA0	SEAL, STEM UPPER DUST	1	
12	51641-33E00	WASHER, STEM	1	
13	51631-33E00	NUT, STEM	2	

This diagram illustrates the assembly of a bicycle rear axle. The central component is the axle (1), which is shown in an exploded view relative to its various components. The parts are numbered as follows:

- 1:** The main axle, shown with a threaded section on the left and a smooth section on the right.
- 2:** A lock nut that threads onto the threaded end of the axle.
- 3:** A small washer or spacer that fits between the lock nut and the next component.
- 4:** A larger washer or spacer that fits between the small washer and the next component.
- 5:** A long, thin cylindrical component, likely a fender roller or a long spacer, positioned below the larger washer.
- 6:** A short cylindrical component, likely a fender roller or a short spacer, positioned below the long cylinder.
- 7:** A lock nut that threads onto the smooth end of the axle.
- 8:** A small washer or spacer that fits between the lock nut and the next component.
- 9:** A small cap or stopper that fits over the end of the axle.

Dashed lines indicate the assembly path for the components on the left side of the axle, while solid lines indicate the assembly path for the components on the right side.

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FIG.52

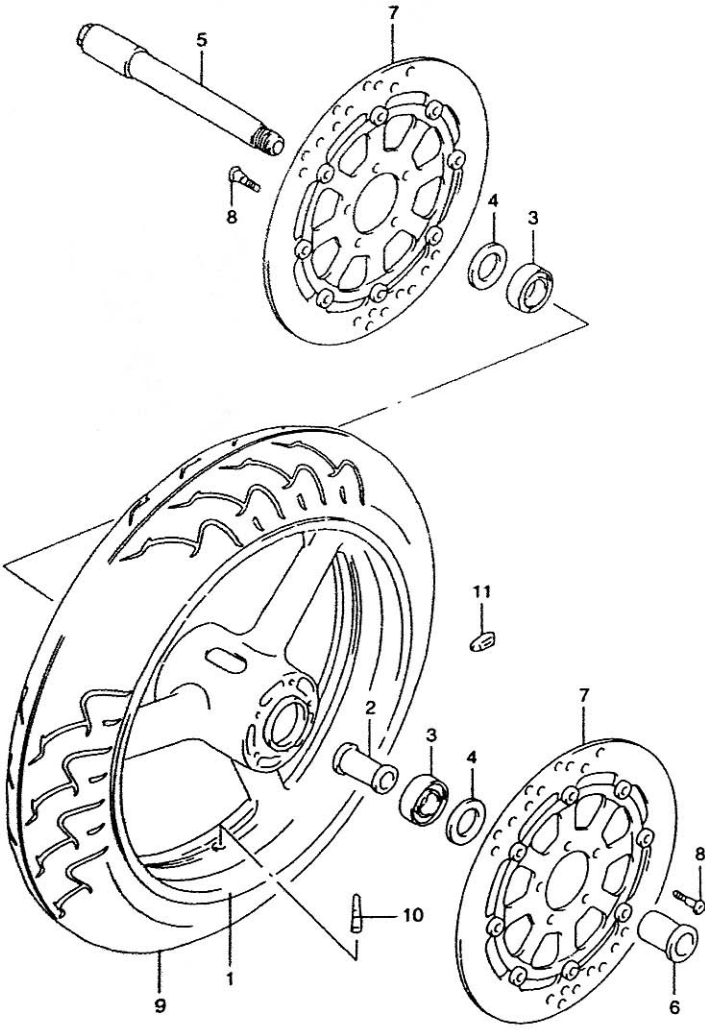


FIG.52 (J-5) FRONT WHEEL

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	54111-33E00-Y6G	WHEEL, FRONT (17XMT3.50) (SILVER)	1	MODEL W/X FOR 163 →54111-33E10-Y6G
1-2	54111-33E00-28W	WHEEL, FRONT (17XMT3.50) (WHITE)	1	MODEL W/X FOR L99 →54111-33E10-28W
1-3	54111-33E10-Y6G	WHEEL, FRONT (17XMT3.50) (SILVER)	1	MODEL Y FOR Y9H
1-4	54111-33E10-28W	WHEEL, FRONT (17XMT3.50) (WHITE)	1	MODEL Y FOR L99
2	54731-33E10	SPACER, HUB BEARING	1	
3	09262-25061	BEARING (25X52X15)	2	
4	09285-32004	SEAL (32X52X7)	2	
5	54711-33E00	AXLE, FRONT	1	
6	54712-33E00	NUT, AXLE	1	
7-1	59210-33E30	DISC, FRONT BRAKE (GOLD/BLACK)	2	FOR 163,Y9H
7-2	59210-33E40	DISC, FRONT BRAKE (SILVER/BLACK)	2	FOR L99
8	09106-08125	BOLT (8X33)	10	
9	55110-02FB0	TIRE, FRONT 120/70 ZR17 D207(58W) DUNLOP	1	
10	43130-24A00	VALVE ASSY, WHEEL RIM (TR412)	1	
11-1	55411-00A00	BALANCER (10G)	0-3	
11-2	55412-00A01	BALANCER (20G)	0-3	

FIG.53

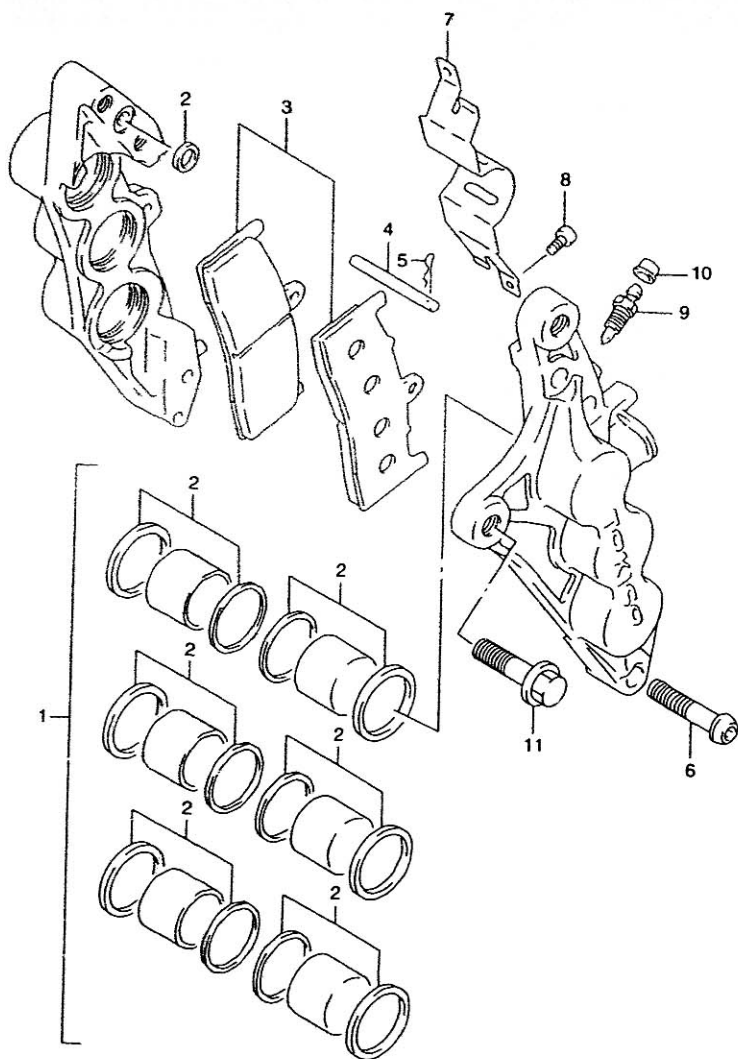


FIG.53 (J-6)

FRONT CALIPERS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	59100-33E00	CALIPER ASSY, FRONT RH	1	
	59300-33E00	CALIPER ASSY, FRONT LH	1	
1	59300-33870	PISTON SET	2	
2	59300-33880	SEAL SET, PISTON	2	
3	59300-33890	PAD SET	2	
4	69141-45000	PIN	2	
5	69142-45000	CLIP	2	
6	59145-33E00	BOLT	8	
7	59151-46E00	COVER	2	
8	59153-22D00	SCREW	4	
9	59121-18410	BLEEDER	2	
10	55156-66310	CAP	2	
11	09103-10296	BOLT (10X30)	4	

FIG.54

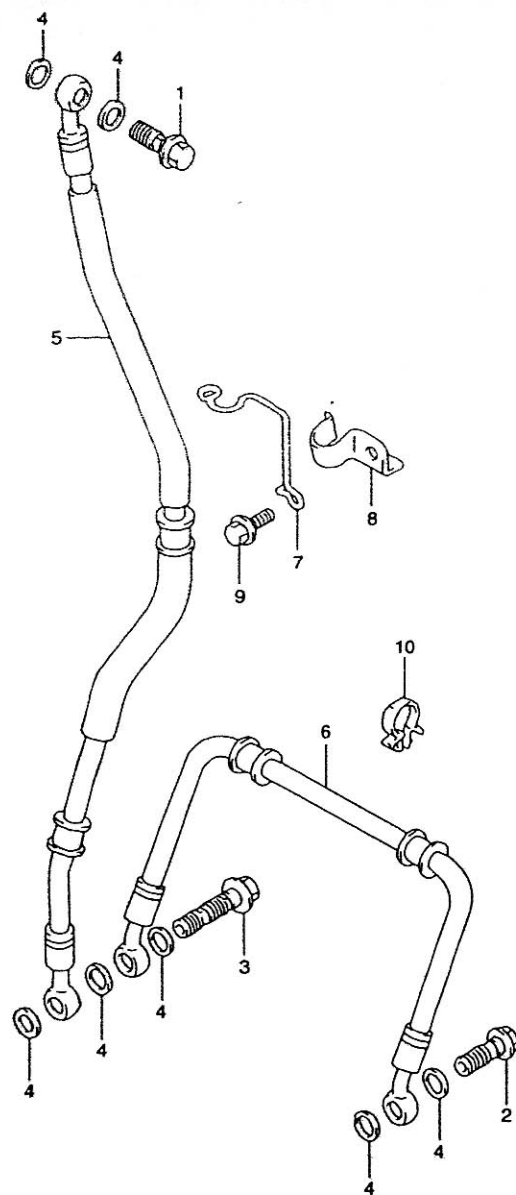


FIG.54 (J-7)

FRONT BRAKE HOSE

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	09360-10041	BOLT, UPPER (10X1.00X22)	1	
2	09360-10042	BOLT, LH (10X1.25X22)	1	
3	09360-10044	BOLT, RH (10X1.25X36)	1	
4	09161-10009	WASHER	7	
5	59480-02FA0	HOSE, FRONT BRAKE NO.1	1	
6	59240-02FA0	HOSE, FRONT BRAKE NO.2	1	
7	59243-02F00	GUIDE, BRAKE HOSE NO.1	1	
8	59266-38D00	CLAMP, BRAKE HOSE NO.1	1	
9	01550-06163	BOLT	1	
10	09403-14304	CLAMP, BRAKE HOSE NO.2	2	

FIG.55

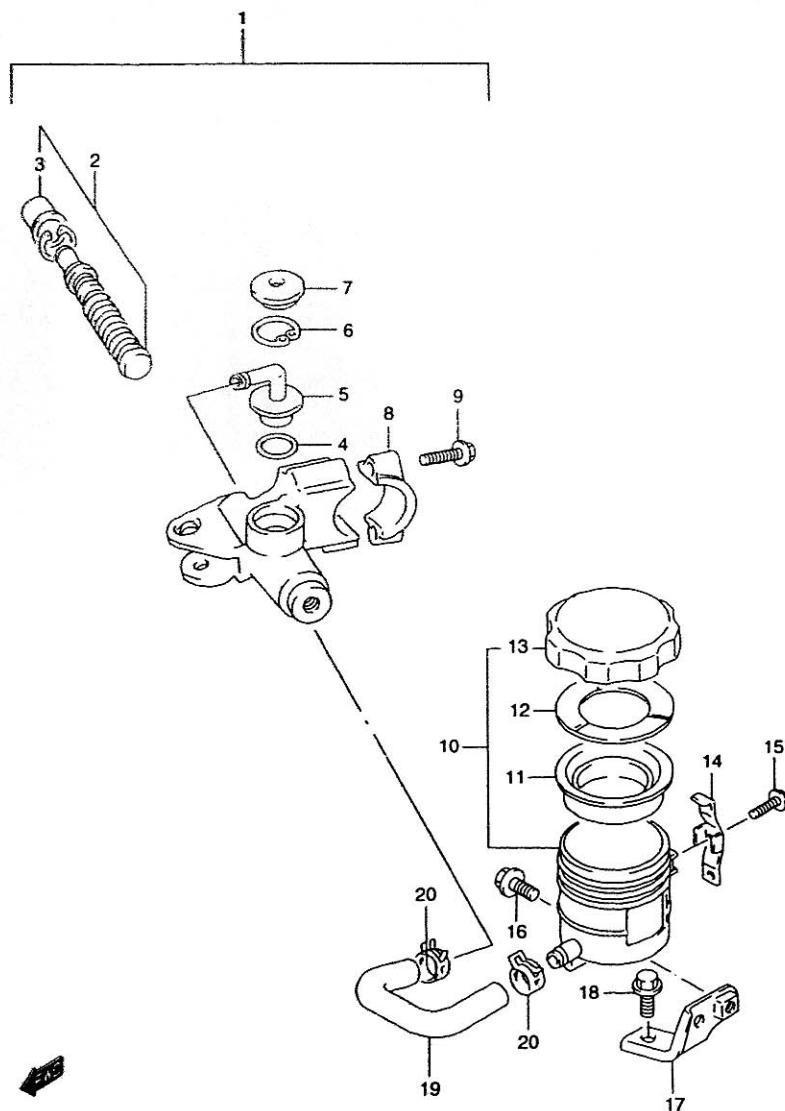


FIG.55 (J-8)

FRONT MASTER CYLINDER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	59600-32C01	CYLINDER ASSY, FRONT MASTER	1	
2	59600-45860	.PISTON/CUP SET	1	
3	59666-44300	..BOOT	1	
4	69686-34200	.O RING	1	
5	59672-17C00	.CONNECTOR	1	
6	69674-00B20	.CIRCLIP	1	
7	59673-17C00	.COVER, DUST	1	
8	59671-36500	.HOLDER	1	
9	59675-19C00	.BOLT	2	
10	59740-07D00	TANK ASSY, RESERVOIR	1	
11	59667-18441	.DIAPHRAGM	1	
12	59668-18441	.PLATE	1	
13	59669-07D00	.CAP	1	
14	59743-17C00	PLATE, TANK CAP	1	
15	02142-04103	SCREW	1	
16	01550-06123	BOLT	1	
17	59750-33E01	BRACKET, RESERVOIR TANK	1	
18	01550-06123	BOLT	1	
19	59731-17E00	HOSE, RESERVOIR TANK	1	
20	59735-17C00	CLAMP, HOSE	2	

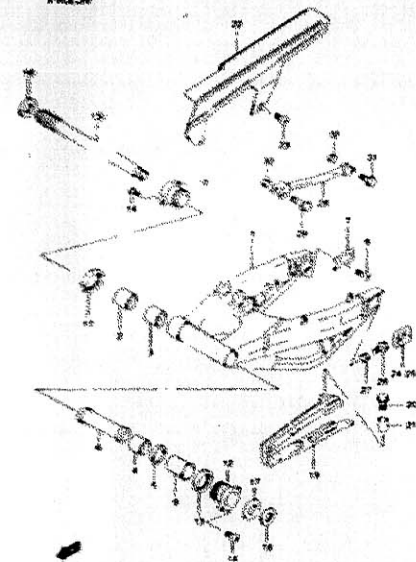
This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or valve. The main body (1) is the central housing. Key components include:

- 8**: A large, ribbed cap or plug for the top of the housing.
- 7**: A small ring or spacer located below the cap.
- 6**: A larger ring or spacer below the previous one.
- 10**: A small screw or pin used to secure the top assembly.
- 9**: A small, curved component, possibly a check valve or seal, positioned near the top inlet.
- 11** and **12**: A bracket and a screw used to mount the assembly to a surface.
- 13** and **14**: A hose end fitting and its associated O-rings, shown at both the top and bottom of the assembly.
- 15**: A long, flexible hose connecting the two hose fittings.
- 2** and **3**: A long, threaded rod or pin passing through the bottom of the housing.
- 4**: A small washer or spacer on the threaded rod.
- 5**: A small, rounded component at the end of the threaded rod.

The diagram shows the relative positions of these parts for assembly, with lines indicating how they fit together.

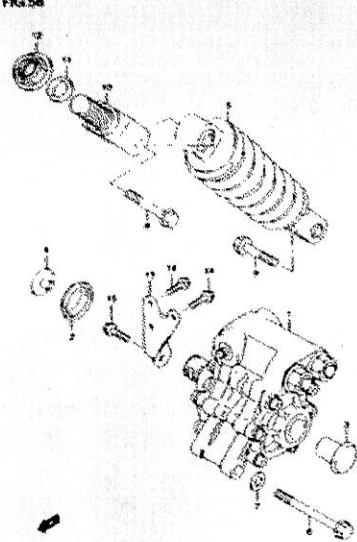
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FIG.57



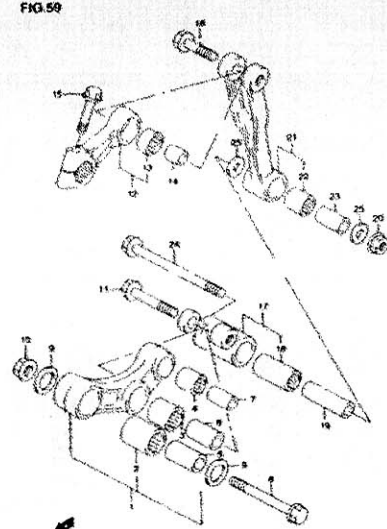
K2

FIG.58



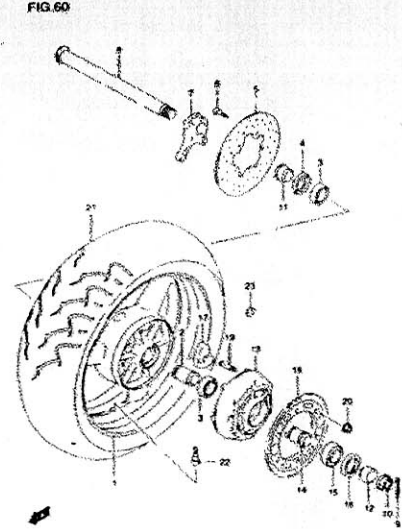
K3

FIG.59



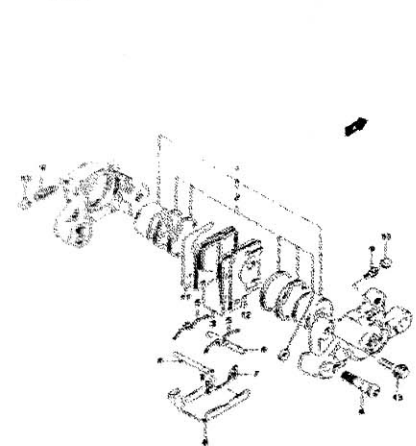
K4

FIG.60



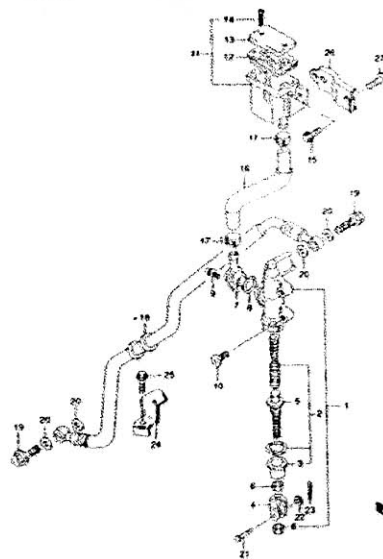
K5

FIG.61



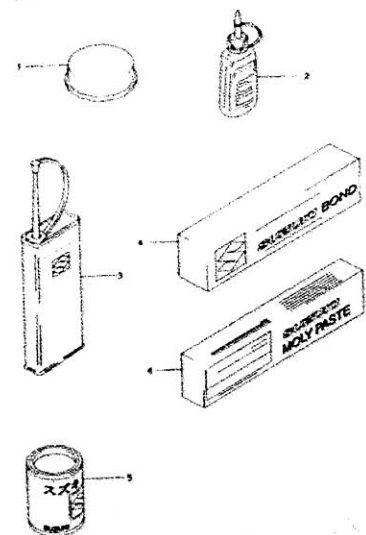
K6

FIG.62



K7

FIG.63



K8

K1

FIG.57

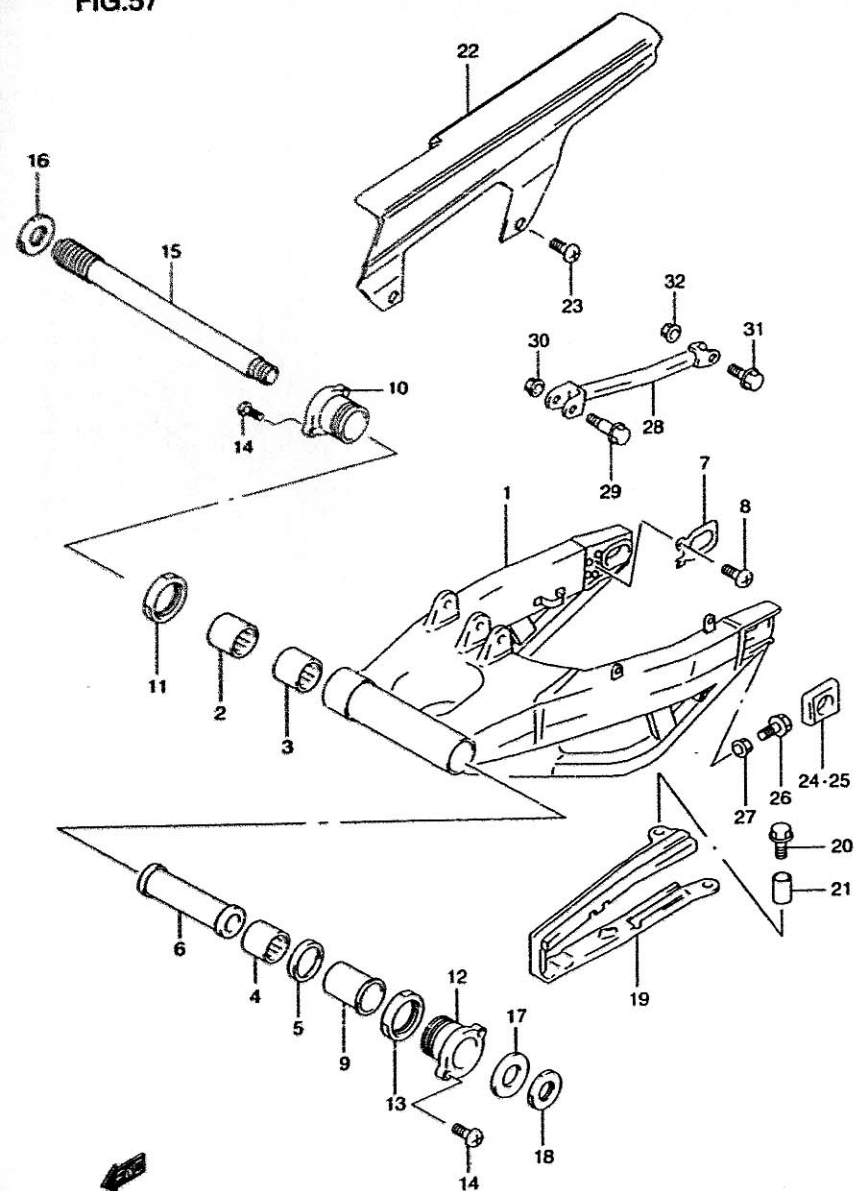


FIG.57 (K-2)

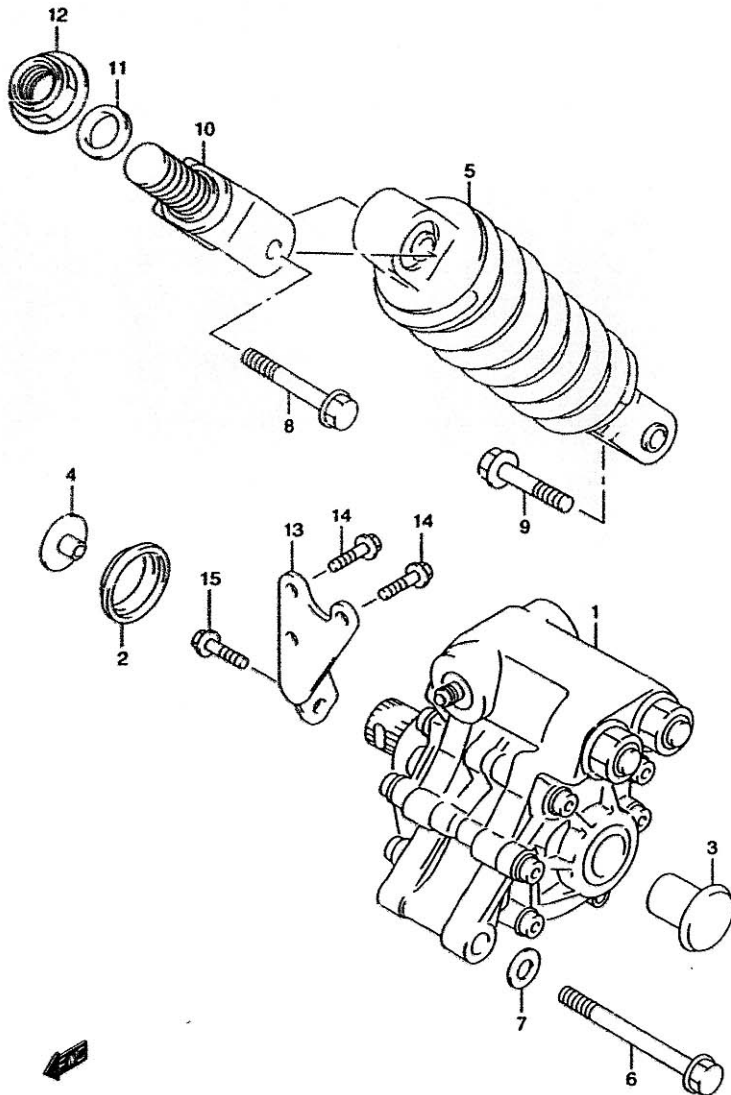
REAR SWINGING ARM

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	61000-02FA0	SWINGING ARM ASSY, REAR	1	
2	09262-25061	BEARING, OUTER RH (25X52X15)	1	
3	08113-62057	BEARING, INNER RH	1	
4	09263-30040	BEARING, LH (30X40X25)	1	
5	09283-30053	SEAL, OIL LH (30X40X6)	1	
6	61281-33E10	SPACER, PIVOT CENTER	1	
7	61124-33E00	PLATE, BRACKET	2	
8	02142-06163	SCREW	2	
9	61251-02FA0	SPACER, BEARING	1	
10	61212-02FA0	BOSS, PIVOT RH	1	
11	61213-33E00	NUT, PIVOT BOSS RH	1	
12	61214-02FA0	BOSS, PIVOT LH	1	
13	61215-33E00	NUT, PIVOT BOSS LH	1	
14	02122-05123	SCREW	4	
15	61211-02FA0	SHAFT, PIVOT	1	
16	61214-40C31	NUT, PIVOT BOLT	1	
17	09160-25070	WASHER	1	
18	09159-25001	NUT	1	
19	61273-02FA0	BUFFER, CHAIN TOUCH DEFENSE	1	
20	09116-06152	BOLT (6X20)	2	
21	09180-06306	SPACER (6.5X9X5)	2	
22	61310-34E00	CASE, CHAIN	1	
23	09139-06083	SCREW (6X16)	2	
24	61445-33E00	WASHER, CHAIN ADJUSTER RH	1	
25	61446-33E10	WASHER, CHAIN ADJUSTER LH	1	
26	09100-08287	BOLT (8X50)	2	
27	08316-10083	NUT	2	
28	64310-02FA0	TORQUE LINK, REAR	1	
29	09111-08085	BOLT, FRONT (8X35.5)	1	
30	08319-31087	NUT	1	
31	09103-10019	BOLT, REAR (10X37)	1	
32	08319-31107	NUT	1	

FIG.58



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62110-02FA0	DAMPER ASSY, REAR	1	
2	62138-02F00	.CAP	1	
3	62139-02F00	.CAP	1	
4	09250-06002	.CAP	1	
5	62200-02FA0-37W	UNIT ASSY, REAR SPRING (RED)	1	
6	09103-10247	BOLT, DAMPER (10X77)	2	
7	09164-10008	WASHER, DAMPER (10.2X20X1.0)	2	
8	09103-10213	BOLT, UPPER (10X52)	1	
9	09103-10126	BOLT, LOWER (10X48)	1	
10	62993-02FA0	BRACKET, UPPER	1	
11	62994-02FA0	SPACER, BRACKET (20.4X29X7.2)	1	
12	09159-20006	NUT	1	
13	62410-02FA0	BRACKET, REAR DAMPER	1	
14	01550-08163	BOLT, UPPER (8X16)	2	
15	01550-08123	BOLT, LOWER (8X12)	1	

FIG.59

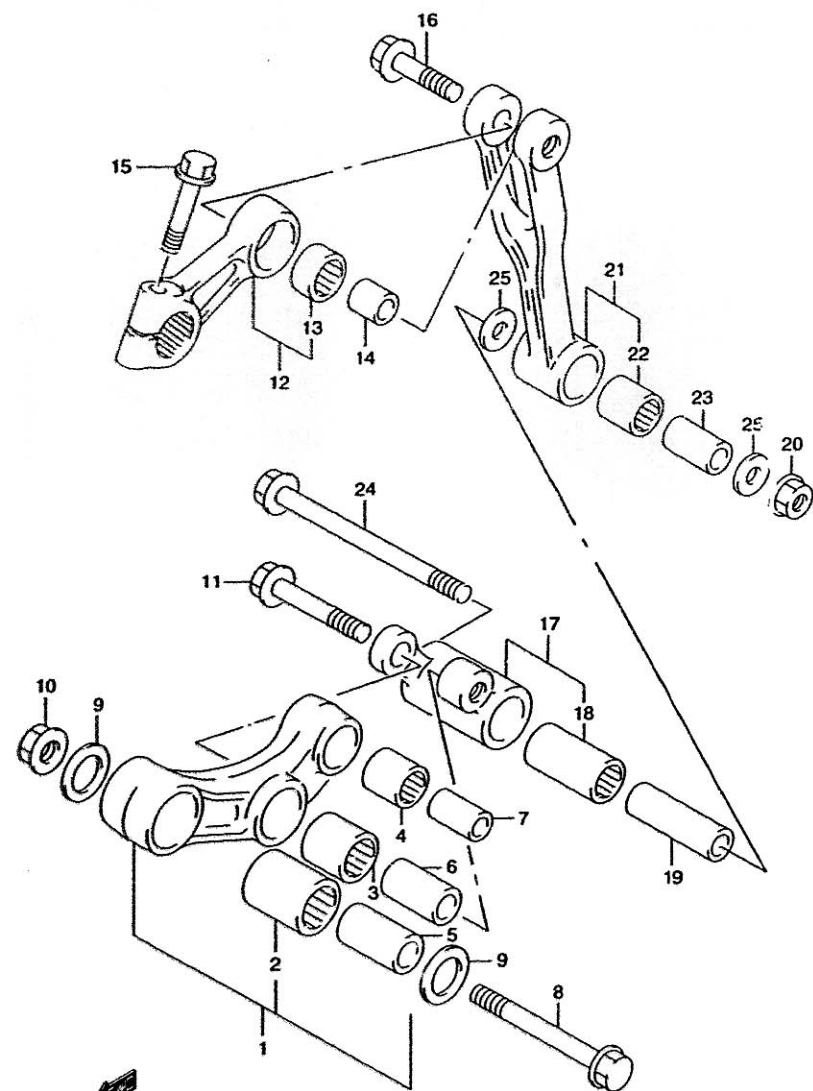


FIG.59 (K-4)

REAR CUSHION LEVER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	62600-02870	LEVER SET, REAR CUSHION	1	
2	09263-20074	.BEARING, FRONT (20X27X32)	1	
3	09263-20074	.BEARING, CENTER (20X27X32)	1	
4	09263-17034	.BEARING, REAR (17X24X26)	1	
5	62317-27C10	SPACER, LEVER FRONT (12X20X34)	1	
6	62317-27C10	SPACER, LEVER CENTER (12X20X34)	1	
7	62684-40A10	SPACER, LEVER REAR (10X17X30)	1	
8	62658-33E00	BOLT, LEVER FRONT (12X72)	1	
9	09181-20186	WASHER, LEVER FRONT (20X30X0.50)	2	
10	08319-31128	NUT, FRONT	1	
11	62668-42A02	BOLT, LEVER CENTER (12X62)	1	
12	62600-02880	ARM SET, REAR CUSHION	1	
13	09263-17042	.BEARING (17X25X16.7)	1	
14	62646-02FA0	SPACER, ARM (10X17X19)	1	
15	09103-08042	BOLT, ARM (8X31)	1	
16	09103-10044	BOLT, ARM (10X40)	1	
17	62650-02820	ROD SET, REAR CUSHION RH	1	
18	09263-20071	.BEARING (20X27X23.5)	2	
19	62317-02FA0	SPACER, ROD RH (12X20X57)	1	
20	08319-31128	NUT	1	
21	62640-02820	ROD SET, REAR CUSHION LH	1	
22	09263-20064	.BEARING (20X27X26)	1	
23	62684-01D00	SPACER, ROD LH (12X20X30)	1	
24	62657-31301	BOLT, ROD (12X131)	1	
25	09181-20184	SHIM (20X28X1.50)	2	

FIG.60

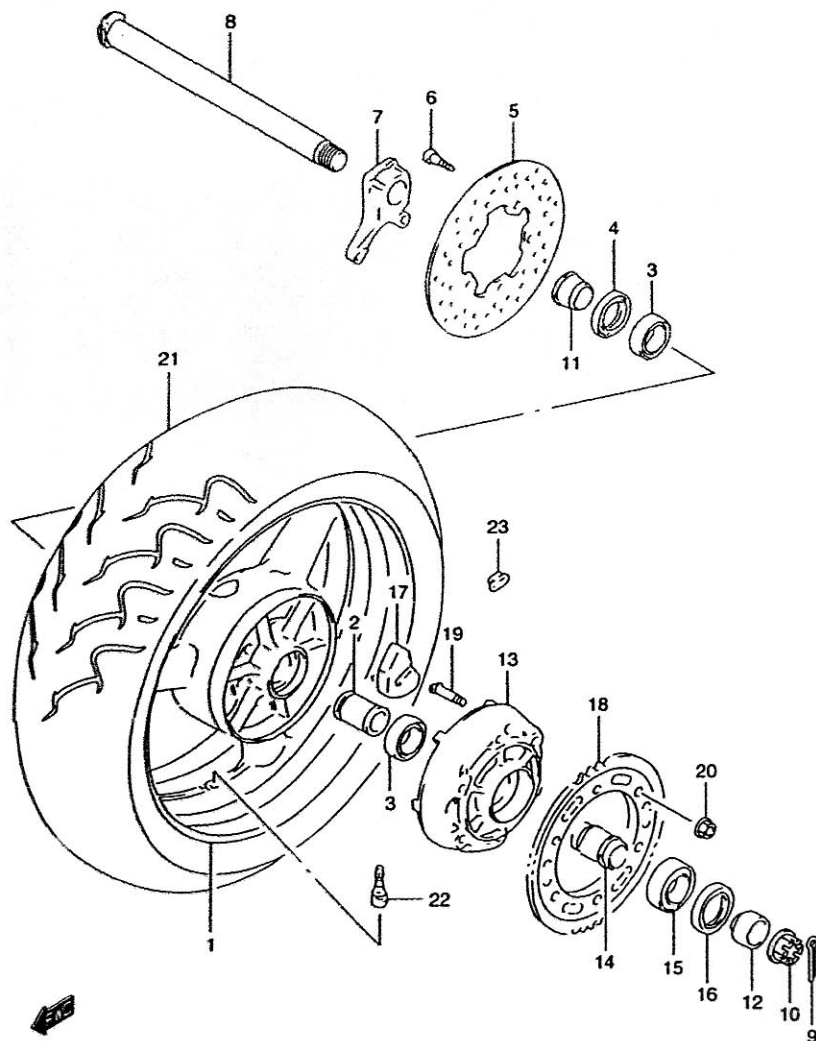


FIG.60 (K-5)

REAR WHEEL

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	64111-33E00-Y6G	WHEEL, REAR (17XMT6.00) (SILVER)	1	MODEL W/X FOR 163 →64111-33E10-Y6G
1-2	64111-33E00-28W	WHEEL, REAR (17XMT6.00) (WHITE)	1	MODEL W/X FOR L99 →64111-33E10-28W
1-3	64111-33E10-Y6G	WHEEL, REAR (17XMT6.00) (SILVER)	1	MODEL Y FOR Y9H
1-4	64111-33E10-28W	WHEEL, REAR (17XMT6.00) (WHITE)	1	MODEL Y FOR L99
2	64731-33E10	SPACER, HUB BEARING	1	
3	09262-32008	BEARING (32X58X13)	2	
4	09285-38001	SEAL, RH (38X58X7)	1	
5	69211-33E10	DISC, REAR BRAKE	1	
6	09106-08125	BOLT (8X33)	5	
7	69721-33E00	BRACKET, REAR CALIPER	1	
8	64711-33E30	AXLE, REAR	1	
9	04111-40408	PIN, COTTER	1	
10	09141-25001	NUT	1	
11	64741-33E00	SPACER, AXLE RH	1	
12	64751-33E00	SPACER, AXLE LH	1	
13	64611-33E02	DRUM, REAR SPROCKET	1	
14	64733-33E00	RETAINER, SPROCKET DRUM	1	
15	09262-32007	BEARING (32X65X17)	1	
16	09285-39001	SEAL (39X65X7)	1	
17	64651-17E00	ABSORBER, HUB SHOCK	6	
18	64511-02FA0	SPROCKET, REAR (NT:39)	1	
19	09119-10059	BOLT (10X38)	6	
20	08319-31107	NUT	6	
21	65110-02FB0	TIRE, REAR 190/50 ZR17 D207 (73W) (DUNLOP)	1	
22	43130-24A00	VALVE ASSY, WHEEL RIM (TR412)	1	
23-1	55411-00A00	BALANCER (10G)	0-3	
23-2	55412-00A01	BALANCER (20G)	0-3	

FIG.61

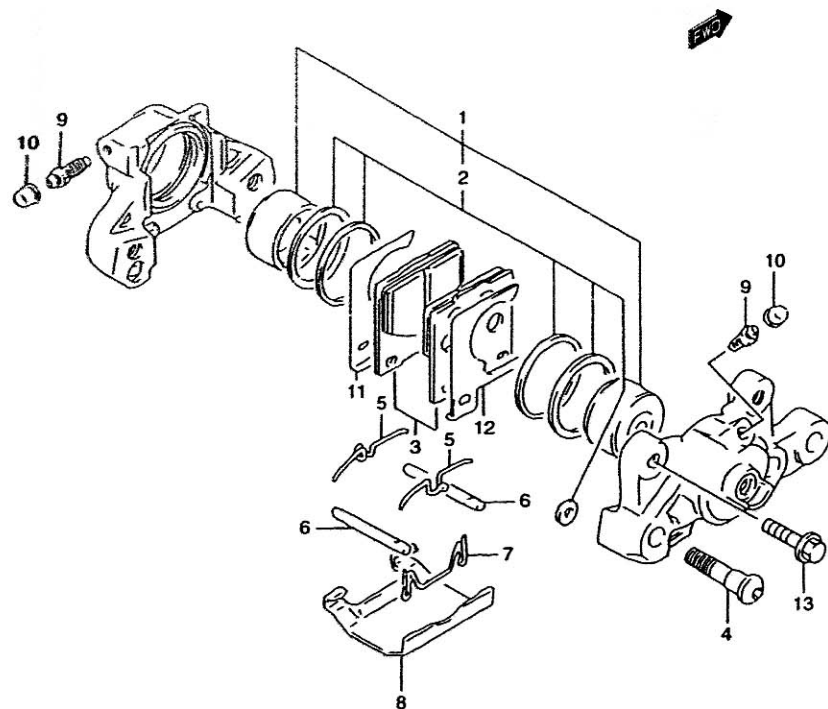


FIG.61 (K-6)

REAR CALIPER

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	69100-05CB0	CALIPER ASSY, REAR	1	
1	69100-05850	.PISTON SET	1	
2	69100-32820	..SEAL SET, PISTON	1	
3	69100-05890	.PAD SET	1	
4	59145-05C50	.BOLT	2	
5	59143-16700	.SPRING	2	
6	69141-46E01	.PIN	2	
7	69142-46E01	.CLIP	1	
8	59151-16701	.COVER	1	
9	59121-18410	.BLEEDER	2	
10	55156-66310	.CAP	2	
11	59371-20C00	SHIM, INNER	1	
12	59381-20C00	SHIM, OUTER	1	
13	01550-08303	BOLT	2	

FIG.62

FIG.62 (K-7)

REAR MASTER CYLINDER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69600-33C00	CYLINDER ASSY, REAR MASTER	1	
2	69600-04820	.PISTON / CAP SET	1	
3	69691-00A00	..BOOT	1	
4	69692-27A30	.YOKE	1	
5	69670-48B00	.ROD, PUSH	1	
6	69693-05A00	.NUT	2	
7	69672-05A00	.CONNECTOR	1	
8	69686-34200	.O RING	1	
9	02112-74123	.SCREW	1	
10	09139-06029	BOLT (6X25)	2	
11	69740-01D02	TANK ASSY. REAR RESERVOIR	1	
12	59667-04700	.DIAPHRAGM	1	
13	59669-05D00	.CAP	1	
14	69689-04A00	.SCREW	2	
15	01550-06123	BOLT	1	
16	69730-02FA0	HOSE, RESERVOIR TANK	1	
17	09401-13417	CLAMP	2	
18	69480-02FA0	HOSE, REAR BRAKE	1	
19	09360-10041	BOLT (10X1.00X22)	2	
20	09161-10009	WASHER (10X15X1.5)	4	
21	09200-06037	PIN	1	
22	08322-01063	WASHER	1	
23	04111-20158	PIN, COTTER	1	
24	69268-02FA0	CLAMP, BRAKE HOSE	1	
25	01550-06163	BOLT	1	
26	69750-02FA0	BRACKET, RESERVOIR TANK	1	
27	01550-06123	BOLT	1	

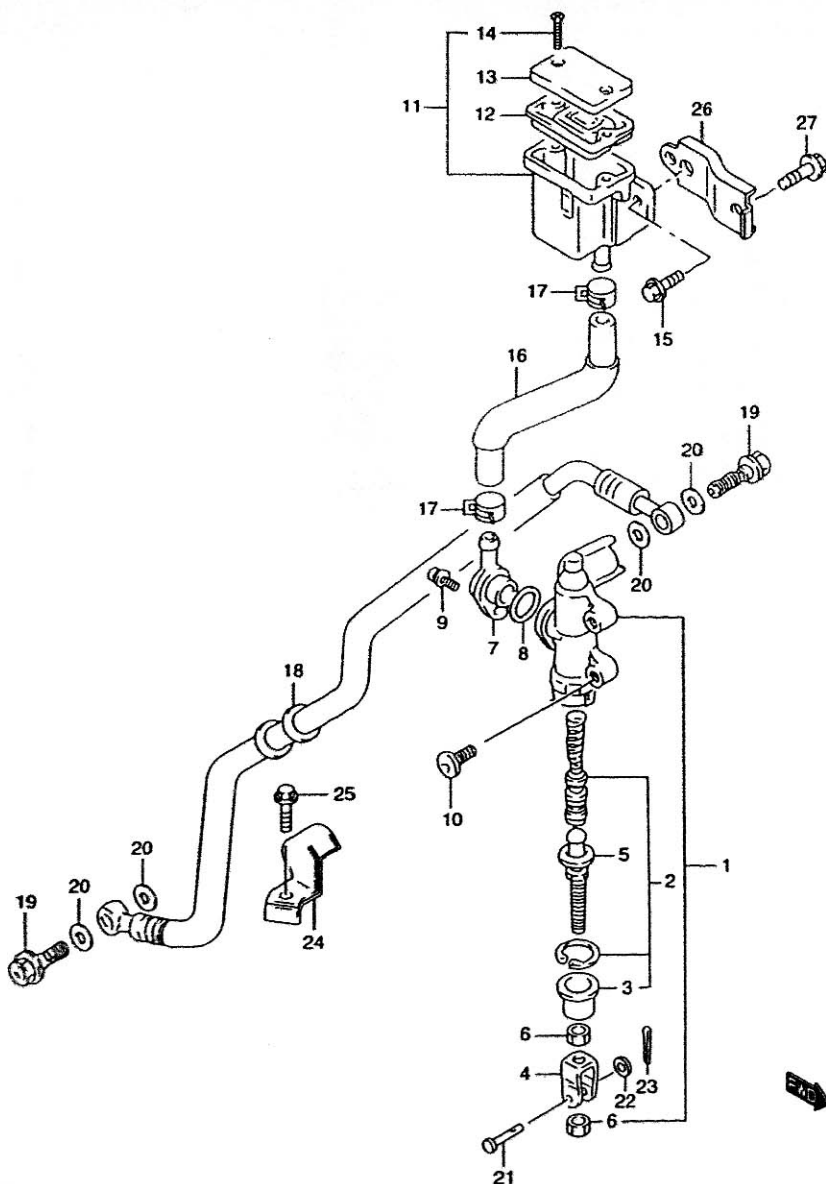


FIG.63

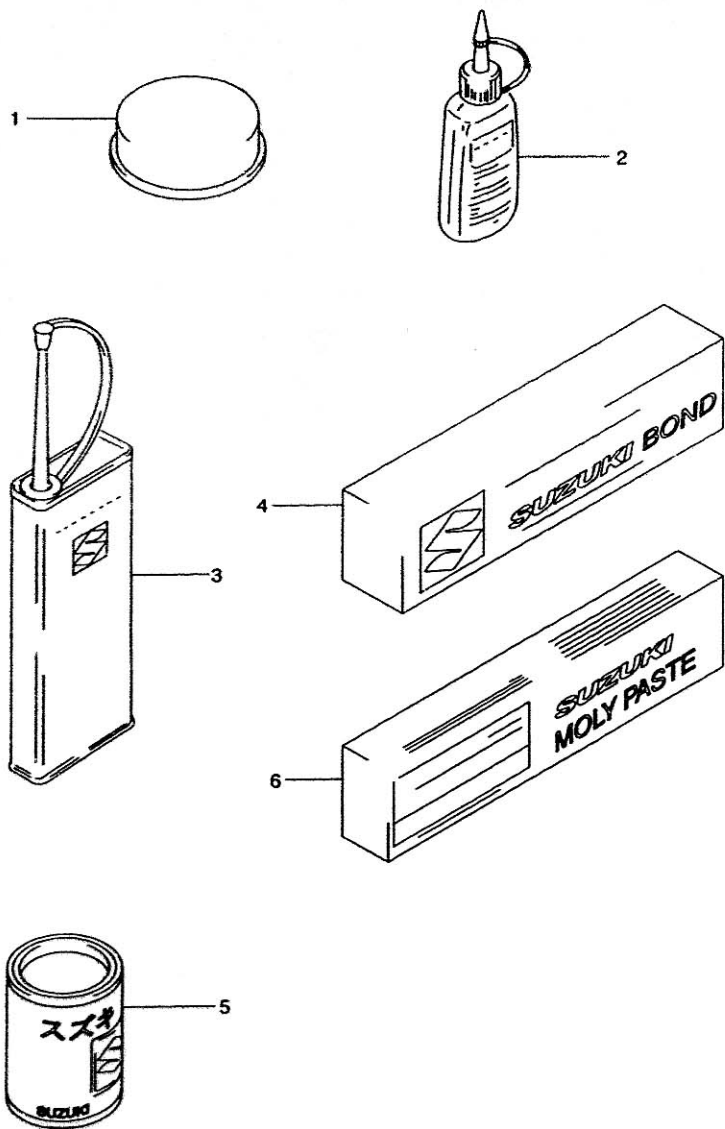


FIG.63 (K- 8)

OPTIONAL

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1	99000-25110	SUZUKI PBC GREASE	1	20G	
2-1	99104-32020	THREAD LOCK SUPER (1361A)	1	50G	
2-2	99104-32030	THREAD LOCK SUPER (1363A)	1	50G	
2-3	99000-32050	THREAD LOCK SUPER (1342)	1	50G	
2-4	99000-32100	THREAD LOCK SUPER (1305)	1	50G	
2-5	99000-32130	THREAD LOCK SUPER (1360)	1	50G	
3	99000-32040	THREAD LOCK CEMENT	1	200G	
4-1	99000-31140	SUZUKI BOND (1207B) BLACK	1	100G	
4-2	99000-31110	SUZUKI BOND (1215)	1	100G	
5	99000-25030	SUZUKI SUPER GREASE	1	150G	
6	99000-25140	SUZUKI MOLY PASTE	1	50G	

PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
10000		12140-02F42	B-9	12892-41C00-260	C-3
		12151-02F00	B-9	12892-41C00-265	C-3
		12160-02F12	B-9	12892-41C00-270	C-3
		12164-02F11-0A0	B-9	12892-41C00-275	C-3
		12164-02F11-0B0	B-9	12892-41C00-280	C-3
11100-02F31	B-2	12164-02F11-0C0	B-9	12892-41C00-285	C-3
	B-3	12164-02F11-0D0	B-9	12892-41C00-290	C-3
11115-32E70	B-2	12165-27A50	B-9	12892-41C00-295	C-3
	B-3	12229-02F21-0A0	B-9	12892-41C00-300	C-3
11141-02F01	B-2	12229-02F21-0B0	B-9	12892-41C00-305	C-4
	B-3	12229-02F21-0C0	B-9	12892-41C00-310	C-4
11161-02F00	B-2	12541-02F10	B-9	12892-41C00-315	C-4
	B-3	12600-02B41	C-2	12892-41C00-320	C-4
11170-02F10	B-3	12600-12D00	C-2	12892-41C00-325	C-4
11170-02F11	B-3	12612-02F00	C-2	12892-41C00-330	C-4
11171-02F00	B-2	12618-31D01	C-2	12892-41C00-335	C-4
11175-02F00	B-2	12641-02F00	C-2	12892-41C00-340	C-4
	B-3	12652-02F00	B-9	12892-41C00-345	C-4
11178-17E00	B-2	12701-02F20	C-3	12892-41C00-350	C-4
	B-3	12702-02F20	C-3	12911-02F00	C-3
11211-02F01-0F0	B-4	12703-02F20	C-3	12912-02F00	C-3
11221-02F01-0F0	B-4	12704-02F20	C-3	12920-02F10	C-3
11241-02F01	B-4	12716-02F00	C-5	12931-02F10	C-3
11242-02F01	B-4	12731-02F10	C-5	12932-24400	C-3
11305-02B73	B-5	12750-02F10	C-5	12933-38400	C-3
11319-33E00	B-5	12755-02F01	C-5	13101-02FA0	B-2
11324-02F10	B-5	12760-02F00	C-5		B-3
11330-02F01	B-5	12771-02F00	C-5	13150-02F00	B-5
11332-02FA0	B-5	12800-41B10	C-4	13270-02FA0	C-6
11333-02F00	B-5	12810-02F10	C-5	13271-93011	C-6
11340-02F10	B-7	12815-02F10	C-5	13274-84000	C-6
11351-02F01	B-7	12830-30A01	C-5	13279-02FA0	C-7
11360-02FA0	B-7	12832-02A00	C-5	13374-55A00	C-8
11370-02F10	B-7	12832-05A10	C-5	13375-60A00	C-6
11381-02F01	B-7	12833-30A01	C-5	13401-02FB0	C-6
11390-02F00	B-5	12834-02A00	C-5	13401-02FC0	C-6
11401-02B61	B-2	12837-19B10	C-5	13402-02FB0	C-6
11401-02B62	B-2	12837-24A10	C-5	13402-02FC0	C-6
11482-02F10	B-7	12891-02F00	C-3	13471-02FA0	C-9
11483-02F10	B-7	12892-41C00-230	C-3	13542-02FA0	C-6
11484-02F10	B-7	12892-41C00-235	C-3	13543-02FA0	C-6
11485-02F10	B-7	12892-41C00-240	C-3	13544-02FA0	C-6
11971-33210	B-7	12892-41C00-245	C-3	13545-02FA0	C-6
12000-02B21	B-9	12892-41C00-250	C-3	13546-02FA0	C-8
12111-02F11-0F0	B-9	12892-41C00-255	C-3	13553-02FA0	C-8

PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
13557-02FA0	C-6	13831-02FA0	C-10		D-4
13573-02FA0	C-6	13851-02FA0	C-10	16400-02FB0	D-3
13574-02FA0	C-6	13881-02FA0	C-11		D-4
13576-02FA0	C-8	13889-02FA0	C-11	16440-33E00	D-3
13577-02FA0	C-8	13911-02FA0	C-7		D-4
13580-02F00	C-8	13912-02FA0	C-7	16461-02FA0	D-5
13601-60A70	C-6	13923-85551	C-8	16471-02FA0	D-5
13602-02F00	C-6	13925-85553	C-8	16510-34E00	D-5
13602-06128	C-8	14118-73601	D-2	16520-32E00	D-3
13602-06168	C-8	14150-02F00	D-2		D-4
13602-42E10	C-6	14160-02FA0	D-2	16591-02F00	D-5
13605-02F00	C-8	14181-02F00	D-2	16600-02FA0	D-5
13605-47080	C-6	14181-31D00	D-2	17210-26E00	H-9
13607-37010	C-6	14210-02FA0	D-2	17410-02FA0	D-6
13607-47070	C-6	14310-02FA0-H01	D-2	17435-02F00	D-6
13612-02F00	C-8	14340-02FA0-H01	D-2	17461-02F00	D-6
13613-02FA0	C-8	14771-02F00	D-2	17470-02F10	D-6
13617-44500	C-8	14780-02FA0	D-2	17491-02F00	D-6
13627-02FA0	C-6	14785-02FA0	D-2	17533-02F00	D-6
13628-02FA0	C-8	14790-02FA0	D-2	17568-50F00	C-8
13629-02FA0	C-8	15100-02FB0	D-3	17662-02F10	D-8
13650-51G10	D-8		D-4	17663-02FA0	D-8
13650-61B00	C-11	15199-02FA0	D-3	17670-50F00	D-8
13671-02F00	C-9		D-4	17680-33E00	D-8
13672-33E00	C-8	15211-02F00	D-3	17710-02FA0	D-7
13675-02FA0	C-8		D-4	17720-02FA0	D-7
13676-02FA0	C-8		H-5	17730-12C01	D-8
13677-02FA0	C-8		H-6	17730-12C20	D-8
13678-02FA0	C-8		H-8	17751-02FA0	D-7
13678-02FB0	C-8	15410-02FA0	D-3	17752-02FA0	D-7
13683-02FA0	C-9		D-4	17760-02FA0	D-7
13683-02FB0	C-9	15610-02FA0	C-8	17810-02FA0	D-7
13683-02FC0	C-9	15620-02F00	C-11	17811-02FA0	D-7
13683-10F60	C-9	15710-02FB0	C-8	17812-02FA0	D-7
13683-10F70	C-9	15710-09300	C-8	17813-02FA0	D-7
13685-02FA0	C-10	15717-02F00	C-8	17814-02FA0	D-7
13685-48B00	C-9	15720-09300	C-8	17820-02FA0	D-7
13700-02FB0	C-10	15810-02FA0	D-3	17851-02FA0	D-8
13715-02FA0	C-7		D-4	17852-02FA0	D-8
13715-02F00	C-10	15815-02F00	C-8	17853-02F00	D-8
13736-02FA0	C-10	15819-02F00	D-3	17854-02FA0	D-8
13740-02FA0	C-10		D-4	17855-02FA0	D-8
13756-02FA0	C-10	16321-02F00	D-3	17856-02FA0	D-8
13780-02FA0	C-10		D-4	17890-02F00	D-8
13788-02FA1	C-10	16331-02F00	D-3	17910-02FA0	D-8

PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
44541-02F00	H-5 H-6 H-8	47161-02FA0	H-10 H-11 H-12	51173-02FA0	J-2
44550-02FA1	H-5 H-6	47261-02FA0	H-10 H-11	51176-02FA0	J-2
				51311-02FA0	J-3
44561-33E10	H-8 H-5 H-6 H-8	47321-02FA0	H-12 H-10 H-11	51351-02FA0	J-2
44574-33E01	H-5	47322-02FA0	H-10	51353-02F00	J-3
44590-02840	H-6 H-8 H-5 H-6 H-8	47323-02FA0	H-11 H-12 H-10 H-11 H-12	51356-27C00	J-3
44880-02F01	H-9	47435-02F00	I-4	51410-02FA0	J-3
44882-02F01	H-9	47511-02FA0	H-10	51631-33E00	J-3
44883-26E00	H-9		H-11	51641-33E00	J-3
44890-02FA0	H-9		H-12	51643-02FA0	J-3
44892-24A00	H-9	47521-02FA0	H-10	51644-12C00	J-3
44894-24A00	H-9		H-11	51722-02FA0	J-4
45100-02FA0-R42	I-14		H-12	51722-02F10	J-4
45149-31300	H-5 H-6 H-8			51750-02FA0	J-4
45180-02FA0-R42	I-14			51750-02F80	J-4
45220-03F00	I-14			51827-12E00	D-8
45228-03F00	I-14			53110-02FA0-Y9H	H-13
45280-02FA0	I-14			53110-02FA0-019	H-13
45289-03F00	I-14	51103-02FA0	J-2	53110-02FA0-11E	H-13
45300-02FA0-R42	I-14	51104-02FA0	J-2	53110-02FA0-163	H-13
45500-02FA0-0JW	I-15	51110-02FA0	J-2	53110-02FA0-33J	H-13
45550-02FA0-E6R	I-15	51120-02FA0	J-2	54111-33E00-Y6G	J-5
45550-02FA0-M4R	I-15	51121-40C00	J-2	54111-33E00-28W	J-5
45550-02FA0-N0W	I-15	51129-27C00	J-2	54111-33E10-Y6G	J-5
45550-02FA0-YCX	I-15	51130-02FA0	J-2	54111-33E10-28W	J-5
45550-02FA0-3SP	I-15	51146-02FA0	J-2	54711-33E00	J-5
47110-02FA0-3SP	H-10	51147-40C00	J-2	54712-33E00	J-5
47110-02F80-E6R	H-10	51148-40300	J-2	54731-33E10	J-5
47110-02FC0-0JW	H-11	51153-02FA0	J-2	55110-02F80	J-5
47110-02FD0-N0W	H-11	51156-14200	J-2	55156-66310	J-6
47110-02FD0-N0Y	H-11	51158-14200	J-2	55411-00A00	K-6
47110-02FE0-3SP	H-12	51167-02F00	J-2	55412-00A01	K-5
47110-02FF0-Z9X	H-12	51171-02FA0	J-2	56111-33E20	I-2
				56151-33E20	I-2
				56200-07831	I-2
				56272-10D00	I-2
				56272-44500	I-2
				56276-17D00	I-2
				56500-22D11	I-2
				56600-22D11	I-2
				56619-17C00	I-2
				57110-46E01	I-3

PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
57211-22D01	I-3	59672-17C00	J-8	62410-02FA0	K-3
57420-33E00	I-3	59673-17C00	J-8	62600-02870	K-4
57420-33E01	I-3	59675-02FA0	J-9	62600-02880	K-4
57431-17C00	I-3	59675-19C00	J-8	62640-02820	K-4
57460-17C00	I-3			62646-02FA0	K-4
57465-17C00	I-3	59731-17E00	J-8	62650-02820	K-4
57500-02FA0	I-3	59735-17C00	J-8	62657-31301	K-4
57560-02FA0	I-3	59740-07D00	J-8	62658-33E00	K-4
58300-02FA0	I-2	59743-17C00	J-9	62668-42A02	K-4
58300-02F80	I-2			62684-01D00	K-4
58410-02FA0	I-2	59750-33E01	J-8	62684-40A10	K-4
58420-02FA0	I-2	59800-02FA0	J-9	62993-02FA0	K-3
59100-33E00	J-6	59800-08810	J-9	62994-02FA0	K-3
59121-01A00	E-2	59871-38A00	J-9	63111-02FA0	I-4
59121-18410	J-6	59892-08A00	J-9	63111-02FA1	I-4
	K-6	59910-02FA0	J-9	63111-02F80	I-4
59122-01A00	E-2			63111-02F81	I-4
59143-16700	K-6			63112-02FA0	I-4
59145-05C50	K-6			63161-43E00	I-8
59145-33E00	J-6				I-12
59151-16701	K-6			63171-02FA0	I-4
59151-46E00	J-5			63256-02FA0	I-4
59153-22D00	J-6			63411-02F80	I-4
59210-33E30	J-5			63421-02FA1	I-4
59210-33E40	J-5			63466-02F00	I-4
59240-02FA0	J-7				
59243-02F00	J-7	61000-02FA0	K-2	64111-33E00-Y6G	K-5
59266-38D00	J-7	61124-33E00	K-2	64111-33E00-28W	K-5
59300-33E00	J-6	61211-02FA0	K-2	64111-33E10-Y6G	K-5
59300-33870	J-6	61212-02FA0	K-2	64111-33E10-28W	K-5
		61213-33E00	K-2	64310-02FA0	K-2
59300-33880	J-6	61214-02FA0	K-2	64339-40410	J-4
59300-33890	J-6	61214-40C31	K-2	64511-02FA0	K-5
59371-20C00	K-6	61215-33E00	K-2	64511-33E02	K-5
59381-20C00	K-6	61251-02FA0	K-2	64651-17E00	K-5
59480-02FA0	J-7	61273-02FA0	K-2	64711-33E30	K-5
59600-32C01	J-8	61281-33E10	K-2	64731-33E10	K-5
59600-45860	J-8	61310-34E00	K-2	64733-33E00	K-5
59666-44300	J-8	61445-33E00	K-2	64741-33E00	K-5
	J-9	61446-33E10	K-2	64751-33E00	K-5
59667-04700	K-7	62110-02FA0	K-3	65110-02F80	K-5
59667-18441	J-8	62138-02F00	K-3	68110-02FA0-11E	H-6
59668-18441	J-8	62139-02F00	K-3	68110-02F80-11E	H-8
59669-05D00	K-7	62200-02FA0-37W	K-3	68110-02F10-11E	H-5
59669-07D00	J-8	62317-02FA0	K-4	68111-12C00-Y2D	H-6
59671-36500	J-8	62317-27C10	K-4	68111-12C00-Y7L	H-8

PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
68111-12C00-0JW	H-5 H-6 H-8	68190-02F00-K3G	I-9 68190-02F10-K8W 68191-02FA0-M18 68191-02FB0-11F	69100-05850 69100-05890 69100-32820 69141-45000 69141-46E01	K-6 K-6 K-6 J-6 K-6
68111-12C00-20G	H-5 H-6				
68130-02FA0-D4Z	H-11	68191-02F00-K8T	I-9	69142-45000	J-6
68131-02FA0-B29	H-12	68191-02F10-0JW	I-9	69142-46E01	K-6
68131-02FA0-35P	H-12	68191-02F10-24K	I-9	69211-33E10	K-5
68131-02F10-K9D	H-10	68191-02F20-Y7L	I-11	69268-02FA0	K-7
68131-02F30-N1A	H-11	68191-02F20-291	I-10	69480-02FA0	K-7
68131-02F30-N1B	H-11	68191-02F30-CA4	I-11	69600-04820	K-7
68131-33E30-K8S	H-10	68191-02F30-N1A	I-10	69600-33C00	K-7
		68191-02F30-N1B	I-10	69667-00B20	J-9
68135-02FB0-CA5	H-12	68195-02FA0-Y2D	I-11	69668-00B20	J-9
68135-02FC0-Y9H	H-12	68195-02FB0-11F	I-11	69669-03D10	J-9
68135-02F00-Y3P	H-10	68199-02FA0-0JW	I-10	69670-48B00	K-7
68140-02FA0-D4Z	H-11	68199-02FB0-0JW	I-11	69672-05A00	K-7
68145-02FB0-CA5	H-12	68199-02F00-K3G	I-9	69674-00B20	J-8
68145-02FC0-Y9H	H-12	68199-02F11-K8W	I-9	69686-34200	J-8
68145-02F00-Y3P	H-10	68199-02F20-M18	I-10		K-7
68160-02FA0-35P	I-15	68270-02FA0-L99	I-6	69689-04A00	K-7
68180-02FA0-Y3P	I-10	68270-02FB0-CA6	I-7	69691-00A00	K-7
	I-11	68270-02FC0-CA2	I-7	69692-27A30	K-7
68181-02FA0-M18	I-10	68270-02F00-L99	I-5	69693-05A00	K-7
68181-02FB0-11F	I-10	68270-02F10-G7V	I-5	69721-33E00	K-5
68181-02F00-K8T	I-11		I-6	69730-02FA0	K-7
68181-02F10-K8W	I-9	68275-02FA0	I-5	69740-01D02	K-7
68181-02F30-CA4	I-11		I-6	69750-02FA0	K-7
68181-02F30-N1A	I-10	68280-02FA0-0JW	I-6		
68181-02F30-N1B	I-10	68280-02F10-0JW	I-5		
68181-33C20-Y7L	I-11	68319-33E01	I-13		
68181-33C20-0JW	I-9	68319-33E11	I-13		
68181-33C20-24K	I-9	68332-02FB0	I-13		
68181-33C20-291	I-10	68332-02FD0	I-13		
68182-02FA0-K8T	I-10	68353-26E01	I-13	87259-85510	H-4
68182-02FB0-K8S	I-11	68387-02FA1	I-13		
68182-02F00-K8Z	I-9	68612-48B00	I-13		
68185-02FA0-Y2D	I-11	68612-48B10	I-13		
68185-02FB0-11F	I-11	68613-18E00	I-13		
68185-02F00-K3G	I-9	68613-21E00	I-13		
68186-02F00-Y4P	I-10	68613-24F00	I-13		
68186-02F00-019	I-9	6C922-14F00	I-13		
68190-02FA0-Y3P	I-10	68922-14F30	I-13		
	I-11	69100-05C80	K-6		

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PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.	PART NO.	ADDRESS NO.
94401-02FA0-11F	I-5		I-10	95700-31840	I-14
94401-02FB0-163	I-5		I-11	99000-25030	K-8
	I-9	94461-02FA0	I-9	99000-25110	K-8
94401-02FB0-33J	I-6		I-10	99000-25140	K-8
94401-02FC0-N1M	I-6		I-11	99000-31110	K-8
94401-02FE0-11F	I-7	94462-02FA0	I-9	99000-31140	K-8
94401-02FF0-Y9H	I-7		I-10	99000-32040	K-8
94405-02FA0-0JW	I-9		I-11	99000-32050	K-8
94405-02FB0-163	I-9	94475-02FA0	I-5	99000-32100	K-8
94405-02FC0-11E	I-10		I-6	99000-32130	K-8
94405-02FE0-11E	I-11		I-7	99000-69471	C-4
94407-02FA0-M18	I-9	94484-24F00	I-8	99011-02F60-03A	I-13
94407-02FB0-163	I-9		I-12	99011-02F60-042	I-13
94407-02FC0-M18	I-10	94484-32B00	I-8	99011-02F61-03A	I-13
94407-02FD0-163	I-10		I-12	99011-02F61-042	I-13
94407-02FD0-33J	I-10	94490-02FA0	I-9	99011-02F62-03A	I-13
94407-02FE0-M18	I-11		I-10	99011-02F62-042	I-13
94407-02FF0-Y9H	I-11		I-11	99104-32020	K-8
94408-02FA0-M18	I-9	94510-02FA0	I-8	99104-32030	K-8
94408-02FB0-163	I-9	94520-02FA0	I-8		
94408-02FC0-M18	I-10	94520-02FA1	I-8		
94408-02FD0-163	I-10	94531-02FA0	I-12		
94408-02FD0-33J	I-10	94533-02FA0	I-12		
94408-02FE0-M18	I-11	94534-02FA0	I-12		
94408-02FF0-Y9H	I-11	94534-02FA1	I-12		
				00000	
94415-02FA0-291	I-5	94535-02FA0	I-12	01421-06163	D-9
	I-6	94576-22D00	I-2	01421-06203	B-4
	I-7	94606-02FA0-019	I-9	01500-06203	C-2
94420-02FA0	I-8	94606-02FA0-35W	I-9	01500-06253	E-5
94425-02FA0-291	I-5	94606-02FB0-Y2D	I-11	01547-05103	F-3
	I-6	94606-02FB0-Y4P	I-10		I-14
94430-02FA0	I-7	94610-02FA0	I-5	01547-06253	B-8
94433-26B00	I-8		I-6	01547-06257	B-8
	H-10		I-7		F-2
	H-11	94619-27A00	G-6	01547-06303	B-7
	H-12	94660-02FA0-Y3P	I-10	01547-06307	B-7
94440-02FA0	I-5		I-11		D-6
	I-6	94671-02FA0	I-8	01547-06353	B-8
	I-7	94681-02FA0	I-8	01547-06357	B-7
94455-02FA0	I-8	94690-02FA0-Y9H	I-11		B-8
94456-02FA0	I-8	94690-02FA0-163	I-10	01547-06557	D-6
94457-02FA0	I-5	94690-02FA0-33J	I-10	01547-06707	B-7
	I-6	94980-42A00	I-13	01547-06757	B-7
	I-7	95569-78040	C-10	01547-06857	B-7
94458-02FA0	I-9	95569-82140	C-6	01550-06103	B-7

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01550-06103	D-7 G-6	02112-05103	E-6 G-7	03541-04203	H-12 G-2
01550-06123	D-7 D-9 I-2	02112-05163	E-6 H-3 G-7	03541-05123	I-8 I-12 C-7
01550-06163	J-8 K-7 B-5 D-7 D-8	02112-05305 02112-05455 02112-05505 02112-06123	G-7 G-7 G-7 E-4 E-5	03541-05203 04111-20158 04111-25158 04111-40408	I-4 G-5 K-7 H-4 K-5
	G-6 H-5 H-6 H-8 I-2	02112-06163 02112-06253 02112-34083	F-4 D-3 D-4 D-3 D-4	04211-09149 04211-13189	B-7 B-8 D-6 B-2 B-3
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	B-4 D-9 G-3 G-5 I-3	09103-10126 09103-10145 09103-10146 09103-10213 09103-10247	K-3 B-6 B-6 K-3 K-3	09125-06086 09126-06011 09127-06018	B-5 B-9 C-5 E-4 I-2
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