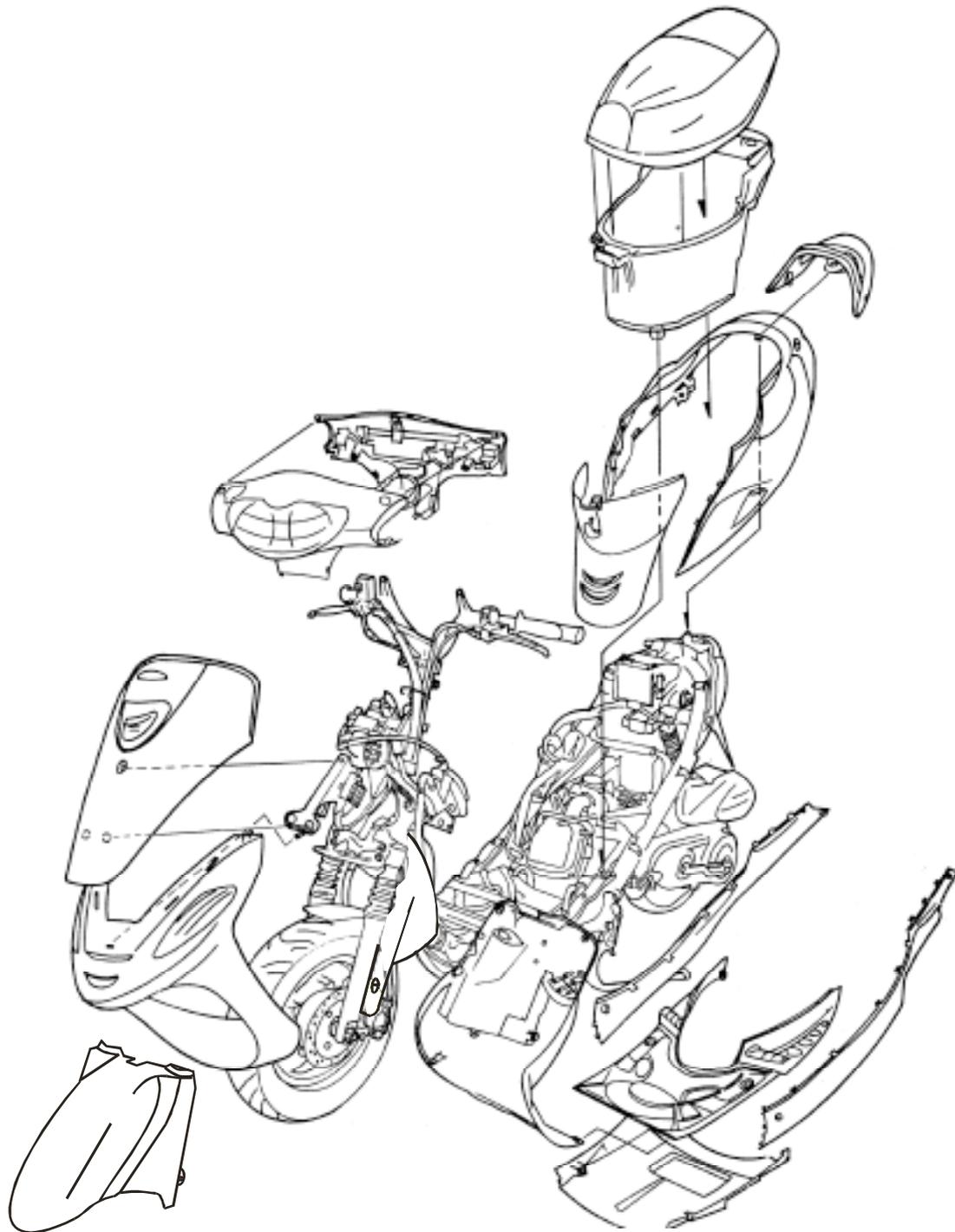


SCHEMATIC DRAWING



SERVICE INFORMATION.....	2-1	EXHAUST MUFFLER REMOVAL	2-5
FRAME COVERS	2-2		

SERVICE INFORMATION

GENERAL INSTRUCTIONS

- When removing frame covers, use special care not to pull them by force because the cover joint claws may be damaged.

Items Related for Removal

- Handlebar front cover ——— Handlebar rear cover
Headlight wire connector
- Handlebar rear cover ——— Speedometer cable and instrument light
wire connectors, etc.
- Frame body cover ——— Met-in box, rear grip, rear turn signal
lights, floor board
- Floor board ——— Frame body cover
Battery and wire connectors
- Front tool box ——— Front cover, floor board

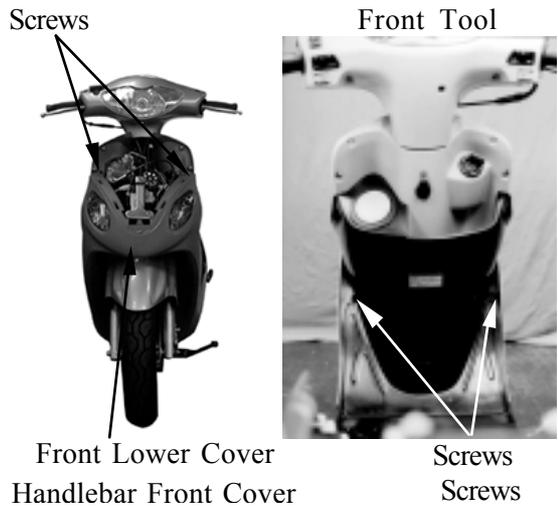
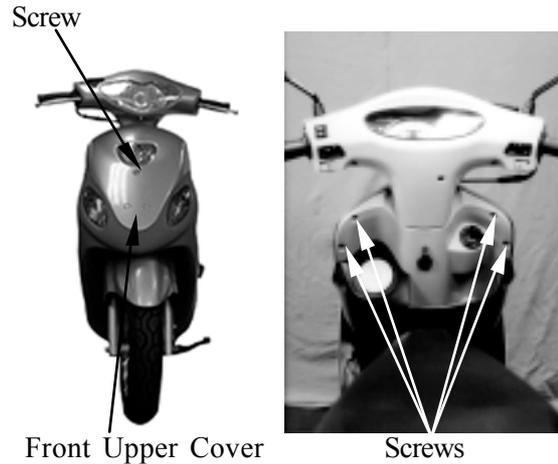
TORQUE VALUES

Exhaust muffler joint lock nut	1.0~1.4kgf-m
Exhaust muffler lock bolt	3.0~3.6kgf-m

FRAME COVERS

FRONT UPPER COVER REMOVAL

Remove the screw on the front of the front upper cover.
 Remove the four screws on the back of the front upper cover.
 Remove the front upper cover.
 The installation sequence is the reverse of removal.



FRONT LOWER COVER REMOVAL

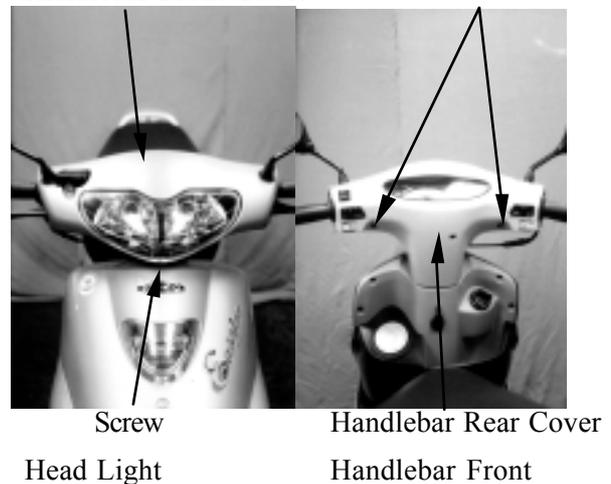
Remove the right and left side covers. (⇒2-4)
 Remove the front wheel. (⇒12-4)
 Remove the two screws attaching the front lower cover.
 Remove the four screws on the back of the front lower cover.
 Remove the front lower cover.
 The installation sequence is the reverse of removal.

* During front wheel removal, support the motorcycle to prevent it from falling down.

HANDLEBAR FRONT/REAR COVER REMOVAL

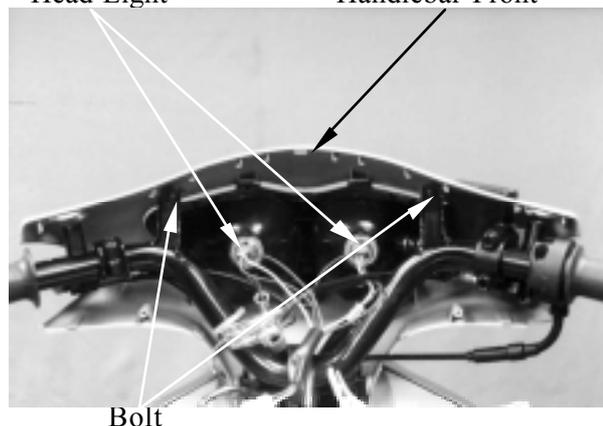
HANDLEBAR FRONT COVER REMOVAL

Remove the handlebar front cover screw.
 Remove the two screws attaching the handlebar rear cover.
 Disconnect the headlight wire connector and remove the handlebar front cover.



HANDLEBAR REAR COVER REMOVAL

Disconnect the speedometer cable, right and left handlebar switch couplers, and the stop switch wire connectors.
 Remove the bolt attaching the handlebar rear cover.
 Remove two screws inside the handlebar rear cover and remove the handlebar rear cover.
 The installation sequence is the reverse of removal.

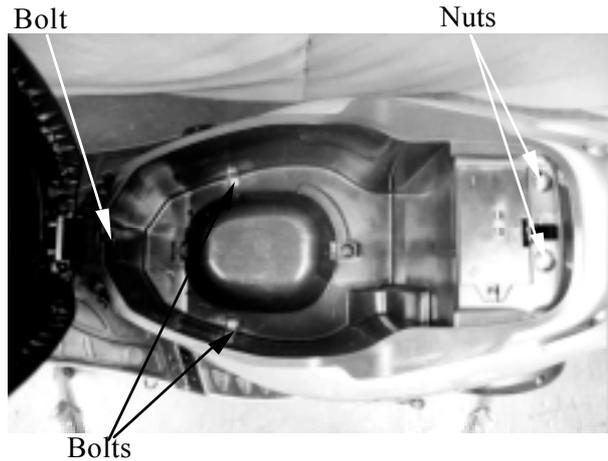


2. FRAME COVERS/EXHAUST MUFFLER

FILLY LX 50

MET-IN BOX REMOVAL

Open the seat and remove the two nuts and three bolt attaching the met-in box.
Remove the met-in box .

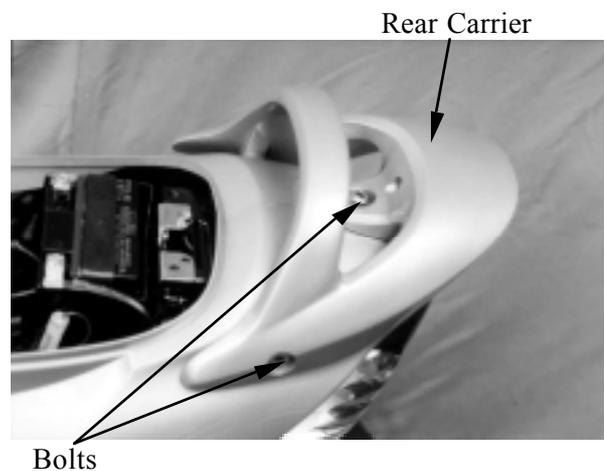


FRAME BODY COVER REMOVAL

Remove the two center cover screws.
Remove the center box.
Remove the right and left side covers. (⇒2-4)

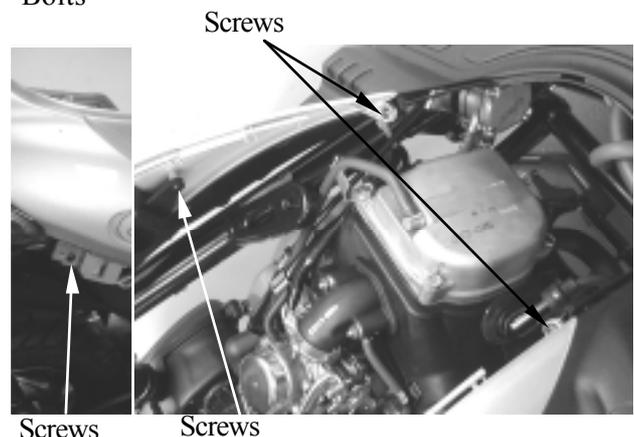


Remove the three bolts attaching the rear carrier.
Disconnect the third stoplight wire connector.
Remove the rear carrier.



Remove the two screws on the rear part of the frame body cover.
Remove the two screws on the front of the frame body cover.
Disconnect the seat lock wire.
Remove the frame body cover.
The installation sequence is the reverse of removal.

* When installing, be sure to connect the seat lock wire.



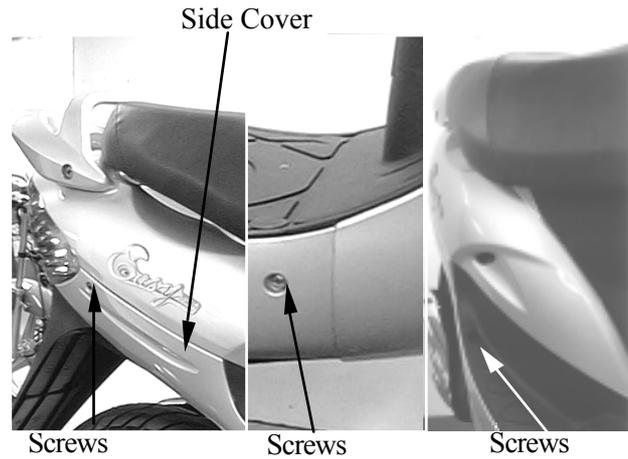
2. FRAME COVERS/EXHAUST MUFFLER

FILLY LX 50

RIGHT/LEFT SIDE COVER REMOVAL

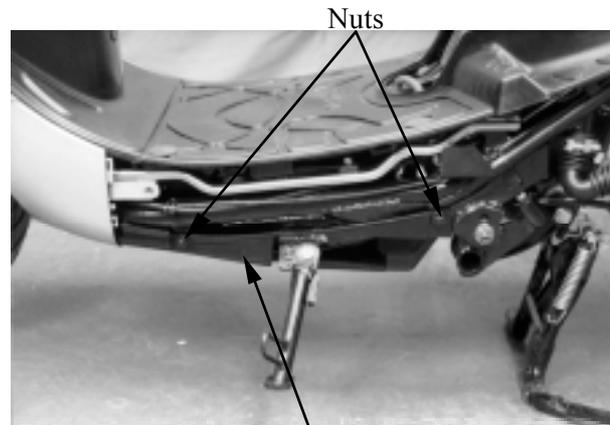
Remove the three bolts attaching each of the right and left side covers.
Remove the right and left side covers.

* During removal, do not pull the joint claws forcibly to avoid damage.



BOTTOM PROTECTOR COVER REMOVAL

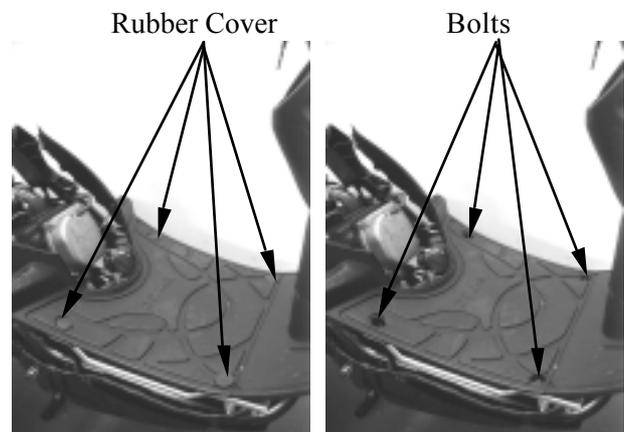
Remove the right and left side covers. (⇒2-4)
Remove the two nuts attaching each side of the bottom protector cover.
Remove the bottom protector cover.



Nuts
Bottom Protector Cover

FLOOR BOARD REMOVAL

Remove the right and left side covers. (⇒2-4)
Remove the met-in box. (⇒2-3)
Remove the rear carrier. (⇒2-3)
Remove the frame body cover. (⇒2-3)
Remove the four bolts attaching the floor board.
Remove the floor board.



Rubber Cover

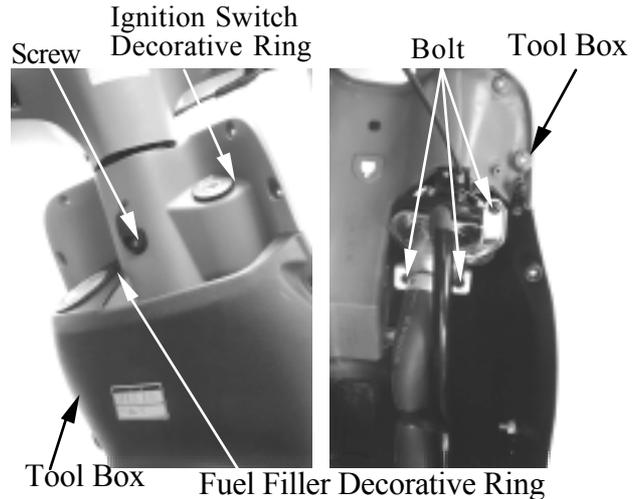
Bolts

2. FRAME COVERS/EXHAUST MUFFLER

FILLY LX 50

FRONT TOOL BOX REMOVAL

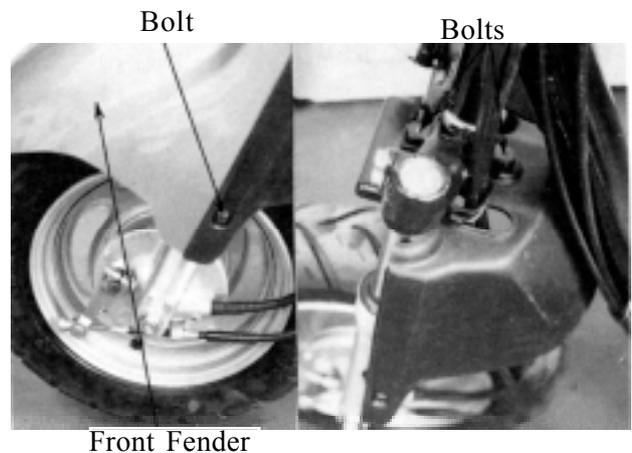
Remove the handlebar front/rear cover.
 Remove the two bolts on the front of the floor board.
 Remove the bolt attaching the front tool box.
 Remove the ignition switch decorative ring and the fuel filler decorative ring before removing the front tool box.
 Remove the fuel filler control wire.
 Remove the front tool box.



FRONT/REAR FENDER REMOVAL

FRONT FENDER

Remove the speedometer wire.
 Remove the two bolts attaching the front fender bracket.
 Remove the front fender.



EXHAUST MUFFLER REMOVAL

Remove the two exhaust muffler joint lock nuts.
 Remove the two exhaust muffler lock bolts.
 Remove the exhaust muffler.
 Remove the exhaust muffler joint packing collar.

When installing, first install the exhaust muffler packing collar and then install the exhaust muffler.

First install and tighten the exhaust muffler joint lock nuts. Then, install and tighten the exhaust muffler lock bolts.

Torques:

Exhaust muffler lock bolt: 3.0~3.6kgf-m

Exhaust muffler joint lock nut: 1.0~1.4kgf-m

* Be sure to install a new exhaust muffler packing collar.

